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INDUSTRY
PRACTICES

September 2020

Electrical

PIP ELSTR01G
IEC Liquid-Immersed Power Transformers

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Table of Contents

1. Scope	2
2. References	2
Industry Codes and Standards	2
3. Definitions	3
4. Requirements	4
4.1 General	4
4.2 Design and Material	4
4.3 Liquid Insulating System	18
4.4 Tests	19
4.5 Shipping	20
4.6 Documentation	21
4.7 Conflict Resolution	23

1. Scope

This Practice describes the requirements for design, manufacture, inspection, testing, and shipping of three-phase and single-phase liquid-immersed power transformers in accordance with applicable International Electrotechnical Commission (IEC) standards.

2. References

Applicable parts of the following industry codes and standards shall be considered an integral part of this Practice. The edition in effect on the date of contract award shall be used, except as otherwise noted. Short titles are used herein where appropriate.

Industry Codes and Standards

- American Society for Standards and Materials (ASTM)
 - ASTM D1275 - *Standard Test Method for Corrosive Sulfur in Electrical Insulating Liquids*
- International Electrotechnical Commission (IEC)
 - IEC 60034-1 - *Rotating electrical machines - Part 1: Rating and performance*
 - IEC 60034-6 - *Rotating electrical machines - Part 6: Methods of cooling (IC Code)*
 - IEC 60068-2 - *Environmental testing - Part 2: Tests-All Parts*
 - IEC 60076-1 - *Power transformers - Part 1: General*
 - IEC 60076-2 - *Power transformers - Part 2: Temperature rise for liquid-immersed transformers*
 - IEC 60076-3 - *Power transformers - Part 3: Insulation levels, dielectric tests and external clearances in air*
 - IEC 60076-5 - *Power transformers - Part 5: Ability to withstand short circuit*
 - IEC 60076-10 - *Power transformers - Part 10: Determination of Sound Levels*
 - IEC 60076-20 - *Power transformers - Part 20: Energy Efficiency*
 - IEC 60076-22-1 - *Power transformers – Part 22-1 Power transformer and reactor fittings-protective devices*
 - IEC 60099-4 - *Surge Arresters - Part 4: Metal-oxide surge arresters without gaps for a.c. systems*
 - IEC 60099-5 - *Surge Arresters - Part 5: Selection and application recommendations*
 - IEC 60099-6 - *Surge Arresters - Part 6: Surge arresters containing both series and parallel gapped structures - System voltage of 52 kV and less*
 - IEC 60099-8 - *Surge Arresters - Part 8: Metal-oxide surge arresters with external series gap (EGLA) for overhead transmission and distribution lines of a.c. systems above 1 kV*
 - IEC 60099-9 - *Surge Arresters - Part 9: Metal-oxide surge arresters without gaps for HVDC converter stations*
 - IEC 60137 - *Insulated bushings for alternating voltages above 1000 V*