

NEMA TC 3-2015

Polyvinyl Chloride (PVC) Fittings for Use with Rigid PVC Conduit and Tubing



NEMA Standards Publication TC 3-2015

*Polyvinyl Chloride (PVC) Fittings for Use with
Rigid PVC Conduit and Tubing*

Published by:

National Electrical Manufacturers Association

1300 North 17th Street, Suite 900
Rosslyn, Virginia 22209

www.nema.org

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Foreword

In the preparation of this Standards Publication, input of users and other interested parties has been sought and evaluated. Inquiries, comments, and proposed or recommended revisions should be submitted to the concerned NEMA product Subdivision by contacting:

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Section 1 GENERAL

1.1 SCOPE

This standard covers polyvinyl chloride (PVC) fittings intended to be joined in the field by means of a solvent cement system to PVC rigid conduit, tubing, and other fittings, based on the outside diameters given in NEMA TC 2-2013.

Included in this publication are requirements for materials, workmanship, dimensions, physical properties, couplings, female adapters, male terminals, junction box adapters, reducers, elbows, caps, and end bells. Methods of marking, inspection, and practices for indicating compliance with these standards are also given. Junction boxes and access fittings are not included.

NOTE—The values stated in U.S. Customary Units are to be regarded as the standard. Metric units are provided for information.

1.2 REFERENCED STANDARDS

The following publications are adopted in part, by reference in this publication, and are available from the organizations below. Unless otherwise noted, references are to the most recent edition.

American National Standards Institute (ANSI)

11 West 42nd Street
New York, NY 10018

ANSI/ASME B 1.20.1 *General Purpose Pipe Threads (Inch)*

American Society for Testing and Materials (ASTM)

100 Barr Harbor Drive
West Conshohocken, PA 19428-2959

D 618-90e1 *Standard Methods of Conditioning Plastics and Electrical Insulating Materials for Testing*
D 1784 *Standard Specifications for Rigid Poly (Vinyl Chloride) (PVC) Compounds and Chlorinated Poly (Vinyl Chloride) (CPVC) Compound*
D 2855 *Practice for Making Solvent-Cemented Joints with Poly (Vinyl Chloride) (PVC) Pipe and Fittings*
D 1600 *Standard Abbreviations of Terms Relating to Plastics*
F 412-94a *Standard Definitions of Terms Relating to Plastic Piping Systems*

Government Services Administration (GSA)

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ASME B 1.20.1, Part II (1978) *Screw-Thread Standards for Federal Service*