

**A NEMA Lighting Systems Division Document
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*End-of-Life Operation of Small Diameter (5/8 inch Diameter or Less)
Pin-based Fluorescent Lamps*

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Foreword

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1 Introduction

In almost all fluorescent lighting systems, variations in electrical and thermal parameters occur over time. In the present generation of large diameter fluorescent lamp-ballast systems, electrical and thermal variations can be tolerated due to the large diameter of the lamp.

However, with small diameter pin-based fluorescent lamps (both single-based and double-based with 5/8 inch diameter or less), there is less ability for the lamp and lampholder to tolerate electrical and thermal variations. Excessive electrical or thermal variation in small diameter fluorescent lamps can produce operational problems at the end of lamp life. One type of lamp failure is a broken or deactivated cathode. This can create an incorrect current operating condition producing high local heating that, if allowed to continue, may crack the lamp glass, or overheat the lamp base or lampholder.

NEMA manufacturers are aware that in some situations an odor or emission may occur when the base, base cement within the lamp, or lampholder is overheated. In some situations, the plastic lamp base material or lampholder may deform. The plastics used by lamp and lampholder manufacturers are specifically chosen for their engineering properties so that combustion does not occur in such situations. NEMA manufacturers are not aware of any instances where combustion has resulted from this type of lamp failure. NEMA lamp and ballast manufacturers are working to resolve end-of-life performance issues and do not consider this type of lamp failure to represent a hazard.

2 References

ANSI

- C78.81 *American National Standard for Electric Lamps—Double-Capped Fluorescent Lamps—Dimensional and Electrical Characteristics*
- C78.901 *American National Standard for Electric Lamps—Single-Based Fluorescent Lamps—Dimensional and Electrical Characteristics*
- C82.11 *American National Standard for Lamp Ballasts—High Frequency Fluorescent Lamp Ballasts*

IEC

- 60929 *AC and/or DC-supplied electronic control gear for tubular fluorescent lamps – Performance requirements*
- 61347-2-3 *Lamp control gear – Part 2-3: Particular requirements for a.c. and/or d.c. supplied electronic control gear for fluorescent lamps*

3 Standardization Activities

To ensure proper performance of systems using small diameter fluorescent lamps, NEMA recommends that new installations of these lamps use only ballasts that include an end-of-life protection circuit. American National Standards Institute (ANSI) Accredited Standards Committees ASC C78 and ASC C82 have published standards for lamps and ballasts respectively. The ANSI C82.11 standard includes information on the testing protocol and the maximum allowable wattage or current limits for a failed small diameter fluorescent lamp. In addition, ANSI C78.81 and C78.901 standards require all high frequency electronic ballasts to have suitable measures in the circuit to address end-of-life operation of fluorescent lamps having the diameter of a T5 lamp or smaller. Harmonized portions of International Electrotechnical Commission (IEC) standards, IEC 60929 and IEC 61347-2-3, have also been published.