

NEMA ICS 61131-4-2005 (R2013)

Programmable Controllers, Part 4: User Guidelines



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*Programmable Controllers
Part 4: User Guidelines*

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Foreword

This Standards Publication is a NEMA Authorized Engineering Information adopted from IEC 61131-4, *Programmable Controllers—Part 4: User Guidelines*. IEC 61131-4 has been published by the International Electrotechnical Commission as a Type 3 Technical Report.

This NEMA Standards Publication was supported and reviewed by the Programmable Controller Technical Committee of the NEMA Automation Products and Systems Section. It was approved in accordance with the bylaws of NEMA and supersedes applicable portions of NEMA Standard Publication ICS 3-1988, Part 3-304.

This Standards Publication represents many years of direct NEMA member participation, IEC Subcommittee 65B/Working Group 7, and reflects the input provided to the IEC from the Programmable Controller Technical Committee.

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Proposed revisions to this Standards Publication should be submitted to:

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Referenced Standards

This NEMA Standards Publication references standards published by the International Electrotechnical Commission (IEC), the International Organization for Standardization (ISO), and the National Fire Protection Association (NFPA). Copies of these standards are available from:

American National Standards Institute
11 West 42nd Street
New York, NY 10036