

# Corrosion Control of Filings in Non-marine Applications

©2022 Association for Materials Protection and Performance (AMPP). All rights reserved. No part of this publication may be reproduced, stored in a retrieval system, or transmitted, in any form or by any means (electronic, mechanical, photocopying, recording, or otherwise) without the prior written permission of AMPP.

# Corrosion Control of Pilings in Non-marine Applications

This AMPP standard represents a consensus of those individual members who have reviewed this document, its scope, and provisions. Its acceptance does not in any respect preclude anyone, whether he or she has adopted the standard or not, from manufacturing, marketing, purchasing, or using products, processes, or procedures not in conformance with this standard. Nothing contained in this AMPP standard is to be construed as granting any right, by implication or otherwise, to manufacture, sell, or use in connection with any method, apparatus, or product covered by Letter Patent, or as indemnifying or protecting anyone against liability for infringement of Letters Patent. This standard represents minimum requirements and should in no way be interpreted as a restriction on the use of better procedures or materials. Neither is this standard intended to apply in all cases relating to the subject. Unpredictable circumstances may negate the usefulness of this standard in specific instances. AMPP assumes no responsibility for the interpretation or use of this standard by other parties and accepts responsibility for only those official AMPP interpretations issued by AMPP in accordance with its governing procedures and policies which preclude the issuance of interpretations by individual volunteers.

Users of this AMPP standard are responsible for reviewing appropriate health, safety, environmental, and regulatory documents and for determining their applicability in relation to this standard and its use. This AMPP standard may not necessarily address all potential health and safety problems, or environmental hazards associated with the use of materials, equipment, and/or operations detailed or referred to within the standard. Users of this AMPP standard are also responsible for establishing appropriate health, safety, and environmental protection practices, in consultation with appropriate regulatory authorities, if necessary, to achieve compliance with any existing applicable regulatory requirements prior to the use of this standard.

CAUTIONARY NOTICE: AMPP standards are subject to periodic review and may be revised or withdrawn at any time in accordance with AMPP technical committee procedures. AMPP requires that action be taken to reaffirm, revise, or withdraw this standard no later than five years from the date of initial publication and subsequently from the date of each reaffirmation or revision. The user is cautioned to obtain the latest edition. Purchasers of AMPP standards may receive current information on all standards and other AMPP/NACE/SSPC publications by contacting AMPP Customer Support, 15835 Park Ten Place, Houston, Texas 77061-5145 (Tel: +1-281-228-6200, email: [customersupport@ampp.org](mailto:customersupport@ampp.org)).

## Document History:

2022-12-14: Approved by AMPP Standards Committee (SC) 11, Electric Power

AMPP values your input. To provide feedback on this standard, please contact: [standards@ampp.org](mailto:standards@ampp.org)

AMPP SP21460-2022

©2022 Association for Materials Protection and Performance (AMPP). All rights reserved.

# Corrosion Control of Pilings in Non-marine Applications

Foreword, Scope, Rationale.....	4
Referenced Standards and Other Consensus Documents .....	4
Section 1 General .....	5
Section 2 Definitions .....	5
Section 3 Corrosion Control .....	5
Section 4 Methods for Corrosion Control.....	8
Appendix A Pile Corrosion Control Flow Chart (Nonmandatory).....	11
Figures	
Figure 1 Sacrificial Anode Cathodic Protection .....	9
Figure 2 Impressed Current Cathodic Protection.....	10

## Foreword

This AMPP standard practice presents guidelines for establishing requirements to ensure corrosion control of steel pilings in non-marine applications. Pilings such as pipe piles, sheet piles and H-piles and other steel piles are included.

This AMPP standard practice is intended for use by corrosion control personnel concerned with mitigation of corrosion for piles used for support of tanks, buildings, highways, and retaining structures.

For this standard, the rate of corrosion, design life, and methods of corrosion control have been considered.

## Scope

This document discusses the issues to be taken into consideration with respect to accounting for corrosion on steel piles in non-marine applications. The rate of corrosion, design life and methods of corrosion control are discussed in a manner to provide the reader with guidance as to how to proceed with determining these factors. This standard is applicable to pipe piles, sheet piles, H piles, and other steel piles.

## Rationale

The main concern for steel pile supported structures with respect to useful life is the rate of corrosion on the steel piles. Once this has been assessed, determining what options or measures can be implemented in order to achieve the desired useful life is critical. This document provides a roadmap to better understanding the factors that affect the rate of corrosion and methods of corrosion control that can be implemented to achieve the desired service life of the subject pile supported structures.

## Referenced Standards and Other Consensus Documents

The latest edition, revision, or amendment of the referenced standards in effect shall govern unless otherwise dated.

### **AMPP/NACE/SSPC, [www.ampp.org](http://www.ampp.org):**

NACE SP0169	Control of External Corrosion on Underground or Submerged Metallic Piping Systems
NACE/ASTM G193	Standard Terminology and Acronyms Relating to Corrosion

### **European Committee for Standardization, [www.cencenelec.eu](http://www.cencenelec.eu):**

EN 1993-5	Eurocode 3 - Design of steel structures - Piling
-----------	--

In AMPP standards, the terms *shall* and *must* are used to state requirements and are considered mandatory. The term *should* is used to state something that is recommended, but is not considered mandatory. The term *may* is used to state something considered optional.