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(JDRA/JSA)

**Requirements for steel drum  
reprocessing**

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In the event of any doubts arising as to the contents,  
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## Foreword

This translation has been made based on the original Japanese Industrial Standard revised by the Minister of Economy, Trade and Industry, through deliberations at the Japanese Industrial Standards Committee as the result of proposal for revision of Japan Drum Reconditioners' Association (JDRA)/Japanese Standards Association (JSA) with the draft being attached, based on the provision of Article 12 Clause 1 of the Industrial Standardization Law applicable to the case of revision by the provision of Article 14.

Consequently, **JIS Z 1641:2007** is replaced with this Standard.

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## Requirements for steel drum reprocessing

### Introduction

This Japanese Industrial Standard was established in 2007 and has gone through one revision up to the present, aimed at promoting reuse and recycle of steel drums. This Standard specifies requirements for proper recovery, storage, processing and preparation for proper recycle (hereafter referred to as reprocessing) in order to reuse steel drums.

### 1 Scope

This Standard specifies requirements for reprocessing steel drums of Class H, Class M and Class LM (hereafter referred to as drums) specified in drum type D of JIS Z 1600 and drum type C of JIS Z 1601.

### 2 Normative references

The following standards contain provisions which, through reference in this text, constitute provisions of this Standard. The most recent editions of the standards (including amendments) indicated below shall be applied.

JIS Z 1600 *Open head steel drums*

JIS Z 1601 *Tight head steel drums*

### 3 Terms and definitions

For the purpose of this Standard, the terms and definitions given in JIS Z 1600, JIS Z 1601 and the following apply.

#### 3.1 original drum

drum from which contents are emptied out

#### 3.2 reuse

to make original drum reusable

#### 3.3 recycle

to get non-reusable original drum in readiness for recycling

#### 3.4 residue

remnant in original drum

#### 3.5 washing treatment

to remove dirt on the original drum interior by spraying washing solution, brushing, etc., mainly for tight head steel drums

#### 3.6 burning treatment