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**Unplasticized poly(vinyl chloride)
(PVC-U) pipe fittings for drain**

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In the event of any doubts arising as to the contents,
the original JIS is to be the final authority.

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Foreword

This translation has been made based on the original Japanese Industrial Standard revised by the Minister of Economy, Trade and Industry through deliberations at the Japanese Industrial Standards Committee as the result of proposal for revision of Japanese Industrial Standard submitted by Japan PVC Pipe and Fittings Association (JPPFA)/The Japan Plastics Industry Federation (JPIF)/Japanese Standards Association (JSA) with the draft being attached, based on the provision of Article 12 Clause 1 of the Industrial Standardization Law applicable to the case of revision by the provision of Article 14. Consequently **JIS K 6739:2007** is replaced with this Standard.

However, **JIS K 6739:2007** may be applied in the **JIS** mark certification based on the relevant provisions of Article 19 Clause 1, etc. of the Industrial Standardization Law until October 19, 2017.

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Unplasticized poly(vinyl chloride) (PVC-U) pipe fittings for drain

Introduction

This Japanese Industrial Standard has been prepared based on the second edition of **ISO 3633** published in 2002 with some modifications of the technical contents including addition of requirements concerning product dimensions and performance, and their test methods that are widely used in Japan.

Sidelines or dotted underlines indicate changes from the corresponding International Standard. A list of modifications with the explanations is given in Annex JA.

1 Scope

This Standard specifies the unplasticized poly(vinyl chloride) (PVC-U) pipe fittings (hereafter referred to as fittings) used for adhesive jointing of VP and ID/P unplasticized poly(vinyl chloride) (PVC-U) pipes for drain specified in **JIS K 6741**.

NOTE : The International Standard corresponding to this Standard and the symbol of degree of correspondence between **JIS** and the International Standard are as follows.

ISO 3633:2002 *Plastics piping systems for soil and waste discharge (low and high temperature) inside buildings—Unplasticized poly(vinyl chloride) (PVC-U) (MOD)*

In addition, symbols which denote the degree of correspondence in the contents between the relevant International Standards and **JIS** are **IDT** (identical), **MOD** (modified), and **NEQ** (not equivalent) according to **ISO/IEC Guide 21-1**.

2 Normative references

The following standards contain provisions which, through reference in this text, constitute provisions of this standard. For standards with the year indication, only the editions of the indicated year shall be applied and the revisions (including amendments) made thereafter shall not be applied. For those without the indication of the year, the most recent edition (including amendments) shall be applied.

JIS B 7502 Micrometers

JIS B 7507 Vernier, dial and digital callipers

JIS K 6741 Unplasticized poly(vinyl chloride) (PVC-U) pipes

JIS K 6815-1:2002 Thermoplastics pipes—Determination of tensile properties—Part 1: General test method

JIS K 6815-2:2002 Thermoplastics pipes—Determination of tensile properties—Part 2: Pipes made of unplasticized poly(vinyl chloride) (PVC-U), chlorinated poly(vinyl chloride) (PVC-C) and high-impact poly(vinyl chloride) (PVC-HI)