

JIS

JAPANESE
INDUSTRIAL
STANDARD

Translated and Published by
Japanese Standards Association

JIS H 3270 : 2018

(JCBA/JSA)

**Copper beryllium alloy, phosphor
bronze and nickel silver rods, bars
and wires**

ICS 77.150.30

Reference number : **JIS H 3270 : 2018 (E)**

Date of Establishment: 1977-05-01

Date of Revision: 2018-08-20

Date of Public Notice in Official Gazette: 2018-08-20

Investigated by: Japanese Industrial Standards Committee

Standards Board for ISO area

Technical Committee on Metal and Inorganic

Materials

JIS H 3270:2018, First English edition published in 2019-02

Translated and published by: Japanese Standards Association
Mita MT Building, 3-13-12, Mita, Minato-ku, Tokyo, 108-0073 JAPAN

In the event of any doubts arising as to the contents,
the original JIS is to be the final authority.

© JSA 2019

All rights reserved. Unless otherwise specified, no part of this publication may be reproduced or utilized in any form or by any means, electronic or mechanical, including photocopying and microfilm, without permission in writing from the publisher.

Printed in Japan

HT/AT

Contents

		Page
1	Scope	1
2	Normative references	1
3	Terms and definitions	1
4	Name, grade and designation	1
5	Quality	2
5.1	Appearance	2
5.2	Chemical composition	3
5.3	Mechanical properties	4
6	Dimensions and tolerances, and permissible values for shape	8
6.1	Dimensions	8
6.2	Dimensional tolerances	8
6.3	Permissible values for camber of bars	10
6.4	Permissible values for angular radius	10
7	Tests	11
7.1	Chemical analysis	11
7.2	Tensile test	11
7.3	Hardness test	11
7.4	Age-hardening treatment	12
8	Inspection	12
9	Marking	12
10	Report	13
	Annex A (informative) Representative dimensions of bars and wires	14

Foreword

This Japanese Industrial Standard has been revised by the Minister of Economy, Trade and Industry through deliberations at the Japanese Industrial Standards Committee as the result of proposal for revision of Japanese Industrial Standard submitted by Japan Copper and Brass Association (JCBA)/Japanese Standards Association (JSA) with the draft being attached, based on the provision of Article 12 Clause 1 of the Industrial Standardization Law applicable to the case of revision by the provision of Article 14.

Consequently **JIS H 3270**:2012 is replaced with this Standard.

However, **JIS H 3270**:2012 may be applied in the **JIS** mark certification based on the relevant provisions of Article 19 Clause 1, etc. of the Industrial Standardization Law until August 19, 2019.

This **JIS** document is protected by the Copyright Law.

Attention is drawn to the possibility that some parts of this Standard may conflict with patent rights, applications for a patent after opening to the public or utility model rights. The relevant Minister and the Japanese Industrial Standards Committee are not responsible for identifying any of such patent rights, applications for a patent after opening to the public or utility model rights.

Copper beryllium alloy, phosphor bronze and nickel silver rods, bars and wires

1 Scope

This Japanese Industrial Standard specifies the expanded copper beryllium alloy, phosphor bronze and nickel silver rods and bars having a round/regular hexagonal/rectangular section (hereafter referred to as bars), and wires having a round/regular hexagonal/square/rectangular section (hereafter referred to as wires).

2 Normative references

The following standards contain provisions which, through reference in this text, constitute provisions of this Standard. The most recent editions of the standards (including amendments) indicated below shall be applied.

- JIS H 0321 *General rules for inspection of non-ferrous metal material*
- JIS H 0500 *Glossary of terms used in wrought copper and copper alloys*
- JIS H 1051 *Copper and copper alloys—Determination of copper content*
- JIS H 1052 *Methods for determination of tin in copper and copper alloys*
- JIS H 1053 *Methods for determination of lead in copper and copper alloys*
- JIS H 1054 *Methods for determination of iron in copper and copper alloys*
- JIS H 1055 *Methods for determination of manganese in copper and copper alloys*
- JIS H 1056 *Methods for determination of nickel in copper and copper alloys*
- JIS H 1058 *Copper and copper alloys—Determination of phosphorus content*
- JIS H 1060 *Methods for determination of cobalt in copper and copper alloys*
- JIS H 1062 *Methods for determination of zinc in copper and copper alloys*
- JIS H 1063 *Methods for determination of beryllium in copper alloys*
- JIS H 1292 *Copper alloys—Methods for X-ray fluorescence spectrometric analysis*
- JIS Z 2241 *Metallic materials—Tensile testing—Method of test at room temperature*
- JIS Z 2242 *Vickers hardness test—Test method*
- JIS Z 2245 *Rockwell hardness test—Test method*

3 Terms and definitions

For the purpose of this Standard, the terms and definitions given in **JIS H 0500** apply.

4 Name, grade and designation

The name, grade and designation of bars and wires are as given in Table 1. The product designation (see Table 3 to Table 6) shall be indicated by the designation given in Table 1 followed by the temper grade.