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DFX Guidelines

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DFX Guidelines

Developed by the 1-14 DFX Sub committee of the 1-10 Printed Board Design Committee of IPC

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Users of this publication are encouraged to participate in the development of future revisions.

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Table of Contents

| | | | | | |
|----------|--|----------|----------|--|-----------|
| 1 | SCOPE | 1 | 5.5.4 | Outputs | 9 |
| 1.1 | Purpose | 1 | 5.6 | Product Validation | 9 |
| 1.2 | Goals of This Document | 1 | 5.6.1 | Overview | 9 |
| 1.3 | Limitations of This Document | 1 | 5.6.2 | Inputs | 9 |
| 2 | APPLICABLE DOCUMENTS | 1 | 5.6.3 | Tasks | 9 |
| 2.1 | IPC | 1 | 5.6.4 | Outputs | 9 |
| 2.2 | AE International | 2 | 5.7 | Manufacturing Validation | 10 |
| 2.3 | IEEE | 2 | 5.7.1 | Overview | 10 |
| 2.4 | JEDEC | 2 | 5.7.2 | Inputs | 10 |
| 2.5 | Government | 2 | 5.7.3 | Tasks | 10 |
| 2.6 | Industry Standards and Guidelines | 2 | 5.7.4 | Outputs | 10 |
| 3 | TERMS AND DEFINITIONS | 3 | 5.8 | Support | 10 |
| 4 | OVERVIEW OF DESIGN FOR EXCELLENCE (DFX) PRACTICES | 3 | 5.8.1 | Overview | 10 |
| 4.1 | Design for Manufacturing (DFM) | 3 | 6 | FABRICATION PROCESS | 10 |
| 4.2 | Printed Board Design for Fabrication (DFP) | 4 | 6.1 | Material | 10 |
| 4.3 | Design for Assembly (DFA) | 4 | 6.1.1 | Solder Mask | 10 |
| 4.4 | Design for Test/Testability (DFT) | 5 | 6.1.2 | Core / Pre-pregs | 11 |
| 4.5 | Design for Cost (DFC) | 5 | 6.1.3 | Legend | 11 |
| 4.6 | Design for Reliability (DFR) | 5 | 6.1.4 | Metal Foils | 11 |
| 4.7 | Design for Environment (DFE) | 5 | 6.2 | Surface Finishes | 11 |
| 4.8 | Design for Reuse | 5 | 6.2.1 | Fabrication Process | 11 |
| 5 | DESIGN PROCESS for PRINTED BOARD ASSEMBLY | 6 | 6.2.1 | Front-End Engineering | 11 |
| 5.1 | Overview | 6 | 6.2.2 | Registration | 12 |
| 5.2 | Concept Design and Analysis | 6 | 6.2.3 | Plating | 12 |
| 5.2.1 | Overview | 6 | 6.2.4 | Lamination | 12 |
| 5.2.2 | Inputs | 7 | 6.2.5 | Mechanical Drilling | 12 |
| 5.2.3 | Tasks | 7 | 6.2.6 | Laser Drilling | 12 |
| 5.2.4 | Outputs | 7 | 6.2.7 | Back Drilling | 12 |
| 5.3 | Detailed Design | 7 | 6.2.8 | Legend Application | 13 |
| 5.3.1 | Overview | 7 | 6.2.9 | Via Protection | 13 |
| 5.3.2 | Inputs | 7 | 6.2.10 | Copper Thieving | 13 |
| 5.3.3 | Tasks | 8 | 6.3 | Panel Configuration | 13 |
| 5.3.4 | Outputs | 8 | 7 | ASSEMBLY PROCESS | 13 |
| 5.4 | Design Release | 8 | 7.1 | Scope | 13 |
| 5.4.1 | Overview | 8 | 7.2 | Solder Mask | 13 |
| 5.4.2 | Inputs | 8 | 7.3 | Components | 13 |
| 5.4.3 | Tasks | 8 | 7.4 | Panel/Array | 13 |
| 5.4.4 | Outputs | 9 | 7.5 | Clearance Component | 14 |
| 5.5 | First Build Support | 9 | 7.6 | Component Placement/Mounting | 14 |
| 5.5.1 | Overview | 9 | 7.7 | Pad Outgassing | 15 |
| 5.5.2 | Inputs | 9 | 7.8 | Fiducials | 15 |
| 5.5.3 | Tasks | 9 | 7.9 | Tooling | 15 |
| | | | 7.10 | Pb-Free Solder Assembly Temperatures | 15 |
| | | | 7.10.1 | Copper Flooding and Thermal Relief | 15 |

| | | | | | |
|----------|--|----|-------------|--|----|
| 7.10.2 | Heat Sensitive Component | 15 | 8.8.3 | Printed Board Layout | 22 |
| 7.10.3 | Assembly Effects on Printed Board Assembly Materials | 16 | 8.9 | DFT Guidelines and Assessment | 22 |
| 7.10.4 | Moisture Sensitivity | 16 | 8.9.1 | Design for Testability Metrics | 22 |
| 7.11 | Surface Mount Paste Printing | 16 | 8.10 | References | 23 |
| 7.12 | Machine Soldering | 16 | 8.10.1 | IEEE Standards for DFT | 23 |
| 7.12.1 | Single Point Automated Soldering Systems | 16 | 8.10.2 | Industry Standards and Guidelines | 23 |
| 7.12.2 | Reflow Soldering | 16 | 8.10.3 | Military Standards and Guidelines | 23 |
| 7.12.3 | Convection Reflow | 16 | 8.10.4 | Commercially Available DFT Guidelines | 23 |
| 7.12.4 | Vapor Phase Reflow | 17 | 9 | COST | 24 |
| 7.12.5 | Pin in Paste/Paste in Hole/Intrusive Soldering/Solder Preforms | 17 | 9.1 | Bill of Material (BOM) Costs | 24 |
| 7.12.6 | Wave Soldering | 17 | 9.2 | Printed Board and Assembly Costs | 24 |
| 7.12.7 | Selective Soldering/Point-to-Point Soldering | 17 | 9.3 | Sustaining Costs | 24 |
| 7.12.8 | Point-to-Point Soldering | 17 | 9.4 | Test Costs | 25 |
| 7.12.9 | Selective Dip Soldering | 17 | 9.5 | Rework and Repair Costs | 25 |
| 7.13 | Laser Soldering | 17 | 10 | DESIGN FOR RELIABILITY | 25 |
| 7.14 | Manual/Rework Soldering | 17 | 10.1 | Reliability Physics /Physics of Failure | 25 |
| 7.14.1 | Soldering Iron | 17 | 10.2 | Solder Joint Reliability | 26 |
| 7.14.2 | Vacuum Tipped Soldering Iron | 18 | 10.3 | Tin Whisker Risk Considerations | 26 |
| 7.14.3 | Hand Hot Air/Gas Soldering | 18 | 10.4 | CTE of Common Materials (CTE) | 26 |
| 7.14.4 | BGA/Area Array Rework | 18 | 10.5 | Comparative Reliability Matrix | 27 |
| 7.14.5 | Mini-Pot (Solder Fountain) Wave Rework | 18 | 11 | DESIGN FOR THE ENVIRONMENT | 29 |
| 7.15 | Cleaning | 18 | 11.1 | Sustainability | 29 |
| 7.16 | Underfill | 18 | 11.2 | Materials | 29 |
| 7.17 | Conformal Coating | 19 | 11.3 | Regulatory | 29 |
| 7.18 | Design Guidelines for System Enclosures/Box Builds | 19 | 11.3.1 | End-of-Life | 29 |
| | | | 11.3.2 | Life Cycle Assessments | 29 |
| 8 | TESTABILITY (DFT) | 20 | 12 | DESIGN FOR REUSE | 30 |
| 8.1 | Overview | 20 | 12.1 | Designing for Reuse within an Organization | 30 |
| 8.2 | Concept Design and Analysis | 20 | 12.2 | Designing for Reuse by Third Parties | 30 |
| 8.2.1 | Activities | 20 | 13 | CHECK LISTS COMPARISONS | 31 |
| 8.2.2 | Description | 20 | 14 | ACRONYMS | 48 |
| 8.3 | Detailed Design | 20 | | | |
| 8.3.1 | Activities | 20 | | Figures | |
| 8.3.2 | Description | 20 | Figure 3-1 | Plated-Through-Hole (PTH) | 3 |
| 8.4 | Design Release | 21 | Figure 5-1 | Process Flow | 6 |
| 8.4.1 | Activities | 21 | Table 10-1 | Cyclic Services Environment over Design Life | 27 |
| 8.5 | First Build Support | 21 | Figure 10-1 | Through-Hole Solder Joint | 28 |
| 8.5.1 | Activities | 21 | Figure 10-2 | Surface Mount Discrete Solder Joint | 28 |
| 8.5.2 | Description | 21 | Figure 10-3 | Surface Mount J-Lead Joints | 28 |
| 8.6 | Validation | 21 | Figure 10-4 | Surface Mount BGA Solder Joints | 28 |
| 8.6.1 | Activities | 21 | | | |
| 8.7 | Support | 21 | | Table | |
| 8.7.1 | Activities | 21 | Table 10-1 | Cyclic Services Environment over Design Life | 27 |
| 8.7.2 | Description | 21 | | | |
| 8.8 | DFT Considerations | 21 | | | |
| 8.8.1 | Parts Selection | 22 | | | |
| 8.8.2 | Test Strategy Formulation | 22 | | | |

Design for Excellence (DFX) Guidelines

1 SCOPE

This document provides guidelines for establishing a best practice methodology for use in developing a formal DFX (Design for Manufacturing, Fabrication, Assembly, Testability, Cost, Reliability, Environment, Reuse) process for layout of printed board assemblies that utilize surface mount and through hole devices.

1.1 Purpose The document provides a DFX process framework to establish a discipline of design review necessary to perform a detailed analysis of manufacturability attributes commonly found in electronics hardware for fabrication and around which to model a printed board assembly.

1.2 Goals of This Document The goals of this document are to:

- Use a multi-discipline engineering assessment tactic on elements influencing DFX.
- Allow the user to establish standardized DFX checklist(s) for major design elements such as bare printed board fabrication, printed board assembly manufacturing, electrical testability, and elements influencing product reliability, reuse, and impact on environment.

1.3 Limitations of This Document Electronics hardware defined under this DFX review process is limited to features of influence on DFX for bare printed board and printed board assembly.

2 APPLICABLE DOCUMENTS

2.1 IPC¹

J-STD-001 Requirements for Soldered Electrical and Electronic Assemblies

IPC-T-50 Terms and Definitions for Interconnecting and Packaging Electronic Circuits

IPC-CH-65 Guidelines for Cleaning of Printed Boards and Assemblies

IPC-D-279 Design Guidelines for Reliable Surface Mount Technology Printed Board Assemblies

IPC-D-325 Documentation Requirements for Printed Boards, Assemblies and Support Drawings

IPC-A-610 Acceptability of Electronic Assemblies

IPC-A-630 Acceptability Standard for Manufacturing, Inspection, and Testing of Electronic Enclosures

IPC-SM-785 Guidelines for Accelerated Reliability Test of Surface Mount Solder Attachments

IPC-CC-830 Qualification and Performance of Electrical Insulating Compound for Printed Wiring Assemblies

IPC-2221 Generic Standard on Printed Board Design

IPC-2222 Sectional Design Standard for Rigid Organic Printed Boards

IPC-2223 Sectional Design Standard for Flexible Printed Boards

IPC-2224 Sectional Standard for Design of PWBs for PC Cards

IPC-2225 Sectional Design Standard for Organic Multichip Modules (MCM-L) and MCM-L Assemblies

IPC-2226 Sectional Design Standard for High Density Interconnect (HDI) Printed Boards

IPC-2581 Generic Requirements for Printed Board Assembly Products Manufacturing Description Data and Transfer Methodology

IPC-2615 Printed Board Dimensions and Tolerances

IPC-4361 Design Guide for Protection of Printed Board Via Structures

IPC-6012 Qualification and Performance Specification for Rigid Printed Boards

IPC-7351 Generic Requirements for Surface Mount Design and Land Pattern Standard

IPC-7525 Guidelines for Stencil Design

¹ www.ipc.org