

*Institute of Environmental Sciences and Technology*

## **IEST-RP-CC004.4**

Contamination Control Division  
Recommended Practice 004.4

# **Evaluating Wiping Materials Used in Cleanrooms and Other Controlled Environments**



1827 Walden Office Square, Suite 400  
Schaumburg, IL 60173  
Phone: (847) 981-0100 • Fax: (847) 981-4130  
E-mail: [information@iest.org](mailto:information@iest.org) • Web: [www.iest.org](http://www.iest.org)

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This Recommended Practice was prepared by and is under the jurisdiction of Working Group 004 of the IEST Contamination Control Division (WG-CC004). The following WG voting members contributed to the development of this edition of this Recommended Practice.

David Nobile, Contec, Inc.  
WG-CC004 Chair

Lynn Stanard, Berkshire Corporation  
WG-CC004 Secretary

Michelle Bock, Contec, Inc.

Pier de Jong, Contec, Inc.

Gordon M. Ely, LexaMed, Ltd.

Jan Eudy, Jan E. Eudy Consulting

Leo Gubenko, Vileda Professional

Greg Heiland, Valutek

Dianne Knitter, Prudential Cleanroom Services

Gary W. Knoth, GWK Consulting, LLC

Kevin Leak, Q-leap, Inc.

Angela Little, Aramark Cleanroom Services

Brad Lyon, Texwipe, An ITW Company

Jay C. Postlewaite, Ph.D., Texwipe, An ITW Company

Tay CS, Suzhou TA&A Ultra Clean Technology/Canmax

Jay Valentine, Vileda Professional

Frank Weber, Research Triangle Institute

The Working Group also wishes to acknowledge the contributions of members who prefer to remain anonymous.

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Institute of Environmental Sciences and Technology  
1327 Walden Office Square, Suite 400  
Schaumburg, IL 60173  
Phone: (847) 981-0100 • Fax: (847) 981-4130  
E-mail: [information@iest.org](mailto:information@iest.org) • Web: [www.iest.org](http://www.iest.org)

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## IEST-RP-CC004.4

### 1 SCOPE AND LIMITATIONS

#### 1.1 Scope

This Recommended Practice (RP) describes methods for testing wipers used in cleanrooms and other controlled environments for characteristics related to inherent wiper cleanliness and function.

Appendix A provides additional guidance based on common usage and collective experience, including a table to assist users in selecting wipers that may be suitable for certain applications or environments.

#### 1.2 Limitations

No recommendations are made for the construction, packaging, or laundering of wipers, or for the determination of such physical characteristics as strength or resistance to abrasion.

Any guidance regarding wiper usage, or suitability for an environment, shall be considered general in nature, and it remains the sole responsibility of the user to determine and confirm suitability for their applications and fitness for use of any specific wiper.

This RP does not purport to address safety problems associated with its use. It is the responsibility of the user to consult and establish appropriate safety and health practices and to determine the applicability of regulatory limitations prior to the use of this RP.

### 2 REFERENCES

The following documents are incorporated into this RP to the extent specified herein. Users should apply the most recent editions of the references.

#### 2.1 American National Standards Institute (ANSI)

ANSI/AAMI/ISO 11737-1:2018 *Sterilization of Health Care Products—Microbiological Methods—Part 1: Determination of a Population of Microorganisms on Products for Sterilization*