

**INSTITUTE OF  
ENVIRONMENTAL  
SCIENCES AND  
TECHNOLOGY**

---

---

**Contamination Control Division  
Recommended Practice 002.3**

**IEST-RP-CC002.3**

---

**Unidirectional-Flow, Clean-Air  
Devices**

---

---

**INSTITUTE OF ENVIRONMENTAL SCIENCES AND TECHNOLOGY**

---

1827 Walden Office Square, Suite 400 |  
Schaumburg, IL 60173 USA  
Phone: (847) 981-0100 • Fax: (847) 981-4130  
E-mail: [iest@iest.org](mailto:iest@iest.org) • Web: [www.iest.org](http://www.iest.org)



---

This Recommended Practice is published by the INSTITUTE OF ENVIRONMENTAL SCIENCES AND TECHNOLOGY to advance the technical and engineering sciences. Its use is entirely voluntary, and determination of its applicability and suitability for any particular use is solely the responsibility of the user.

This Recommended Practice was prepared by and is under the jurisdiction of Working Group 002 of the IEST Contamination Control Division.

Copyright © 2009 by the **INSTITUTE OF ENVIRONMENTAL SCIENCES AND TECHNOLOGY**

Second printing, July 2017

ISBN 978-0-9787868-5-4

**PROPOSAL FOR IMPROVEMENT:** The Working Group of the INSTITUTE OF ENVIRONMENTAL SCIENCES AND TECHNOLOGY are continually working on improvements to their Recommended Practices and Reference Documents. Suggestions from those who use these documents are welcome. If you have a suggestion regarding this document, please use the online Proposal for Improvement form found on the IEST website at [www.iest.org](http://www.iest.org).

**INSTITUTE OF ENVIRONMENTAL SCIENCES AND TECHNOLOGY**  
1827 Walden Office Square, Suite 400 | Schaumburg, IL 60173 USA  
Phone: (847) 981-0100 • Fax: (847) 981-4130  
E-mail: [iest@iest.org](mailto:iest@iest.org) • Web: [www.iest.org](http://www.iest.org)

---

# Unidirectional-Flow, Clean-Air Devices

## IEST-RP-CC002.3

### CONTENTS

#### SECTION

1	SCOPE AND LIMITATIONS.....	5
2	REFERENCES .....	5
3	TERMS AND DEFINITIONS.....	7
4	BACKGROUND AND PURPOSE.....	8
5	TYPES OF DEVICES.....	8
6	RECOMMENDED TEST PROCEDURES.....	16
7	GENERAL REQUIREMENTS .....	24

#### FIGURES

1	HORIZONTAL-FLOW DEVICE (BENCH OR TABLETOP).....	9
2	HORIZONTAL-FLOW DEVICE WITH EXHAUST (CONSOLE).....	9
3	HORIZONTAL-FLOW DEVICE WITH RECIRCULATION (CONSOLE).....	10
4	VERTICAL-FLOW DEVICE (CONSOLE).....	10
5	VERTICAL-FLOW DEVICE WITH RECIRCULATION (BENCH OR TABLETOP).....	11
6	VERTICAL-FLOW DEVICE WITH EXHAUST (BENCH OR TABLETOP).....	12
7	VERTICAL-FLOW, DUAL-ACCESS DEVICE.....	12
8	VERTICAL-FLOW, DUAL-ACCESS DEVICE WITH EXHAUST.....	13
9	FAN-FILTER UNIT.....	14
10	CLEAN-AIR MODULE VERTICAL CONFIGURATION.....	15
11	TERMINAL UNIT WITH REPLACEMENT FILTER.....	15

#### APPENDIXES

A	INSTALLATION.....	27
B	ROUTINE MAINTENANCE SCHEDULE .....	28
C	HEPA OR ULPA FILTER REPLACEMENT.....	29
D	SUMMARY OF TESTING APPLICABILITIES .....	30
E	BIBLIOGRAPHY .....	31

#### TABLES

D1	SUMMARY OF RECOMMENDED TESTS FOR VARIOUS TYPES OF CLEAN-AIR DEVICES.....	30
----	--	----

---

COPYING IS ILLEGAL  
Currently in preview, click buy full version

# Unidirectional-Flow, Clean-Air Devices

## IEST-RP-CC002.3

### 1 SCOPE AND LIMITATIONS

#### 1.1 Scope

This Recommended Practice (RP) covers definitions, procedures for evaluating performance, and major requirements of unidirectional-flow, clean-air devices. The RP may be used to define a basis of agreement between customer and supplier in the specification, procurement, and certification testing of unidirectional-flow, clean-air devices with self-contained motor-blower(s) and powered terminal units with replaceable filter. This document also presents recommendations for recertification of devices owned by the customer, under direction of the customer.

#### 1.2 Limitations

This RP does not cover cleanrooms or specialized minienvironments. The RP does not cover biological safety or containment cabinets in their entirety, but covers only certain cleanliness characteristics of these cabinets. The RP does not specify acceptance limits, but provides standard terminology for specifying appropriate limits. This RP recommends ranges of acceptance limits where applicable.

**NOTE:** Where applicable, codes and standards may be applied to the construction and performance of clean-air devices. These codes and standards should be made a part of the agreement between the customer and the supplier.

### 2 REFERENCES

#### 2.1 Reference documents

The following documents are incorporated into this RP to the extent specified herein. Users should apply the most recent editions of the references.

*ACGIH: Industrial Ventilation: A Manual of Recommended Practice*

*ACGIH: TLVs<sup>®</sup> and BEIs<sup>®</sup>*

*AMCA Publication 99: Standards Handbook*

*AMCA Publication 101: Certified Ratings Program – Product Rating Manual for Fan Air Performance*

*ANSI/AIHA 1.9-2003 Laboratory Ventilation*

*ANSI/AIHA 79.1-2007 Recirculation of Air from Industrial Process Exhaust Systems*

*ANSI/IESNA RP-7-01: Lighting Industrial Facilities*

*ANSI/IESNA RP-29-06: Lighting for Hospitals and Health Care Facilities*

*ASHRAE Standard 52.1: Gravimetric and Dust-Spot Procedures for Testing Air-Cleaning Devices Used in General Ventilation for Removing Particulate Matter*

*ASTM E595: Standard Test Method for Total Mass Loss and Collected Volatile Condensable Materials from Outgassing in a Vacuum Environment*

*ASTM E84: Standard Test Method for Surface Burning Characteristics of Building Materials*

*IAPMO/ANSI Uniform Plumbing Code*

*ICC: International Building Code*

*IEST-RP-CC001: HEPA and ULPA Filters*

*IEST-RP-CC006: Testing Cleanrooms*

*IEST-RP-CC007: Testing ULPA Filters*

*IEST-RP-CC034: HEPA and ULPA Filter Leak Tests*

*ISO 14644-1 Cleanrooms and associated controlled environments—Part 1: Classification of air cleanliness*

*ISO 14644-3 Cleanrooms and associated controlled environments—Part 3: Test methods*