

## GUIDE 115

## GUIDE 115

---

**Application of uncertainty of measurement to conformity assessment activities  
in the electrotechnical sector**

**Application de l'incertitude de mesure aux activités d'évaluation de la  
conformité dans le secteur électrotechnique**



## THIS PUBLICATION IS COPYRIGHT PROTECTED

Copyright © 2007 IEC, Geneva, Switzerland

All rights reserved. Unless otherwise specified, no part of this publication may be reproduced or utilized in any form or by any means, electronic or mechanical, including photocopying and microfilm, without permission in writing from either IEC or IEC's member National Committee in the country of the requester.

If you have any questions about IEC copyright or have an enquiry about obtaining additional rights to this publication, please contact the address below or your local IEC member National Committee for further information.

Droits de reproduction réservés. Sauf indication contraire, aucune partie de cette publication ne peut être reproduite ni utilisée sous quelque forme que ce soit et par aucun procédé, électronique ou mécanique, y compris la photocopie et les microfilms, sans l'accord écrit de la CEI ou du Comité national de la CEI du pays du demandeur.

Si vous avez des questions sur le copyright de la CEI ou si vous désirez obtenir des droits supplémentaires sur cette publication, utilisez les coordonnées ci-après ou contactez le Comité national de la CEI de votre pays de résidence.

IEC Central Office  
3, rue de Varembe  
CH-1211 Geneva 20  
Switzerland  
Email: [inmail@iec.ch](mailto:inmail@iec.ch)  
Web: [www.iec.ch](http://www.iec.ch)

### About the IEC

The International Electrotechnical Commission (IEC) is the leading global organization that prepares and publishes International Standards for all electrical, electronic and related technologies.

### About IEC publications

The technical content of IEC publications is kept under constant review by the IEC. Please make sure that you have the latest edition, a corrigenda or an amendment might have been published.

- Catalogue of IEC publications: [www.iec.ch/searchpub](http://www.iec.ch/searchpub)

The IEC on-line Catalogue enables you to search by a variety of criteria (reference number, text, technical committee,...). It also gives information on projects, withdrawn and replaced publications.

- IEC Just Published: [www.iec.ch/online\\_news/justpub](http://www.iec.ch/online_news/justpub)

Stay up to date on all new IEC publications. Just Published details twice a month all new publications released. Available on-line and also by email.

- Electropedia: [www.electropedia.org](http://www.electropedia.org)

The world's leading online dictionary of electronic and electrical terms containing more than 20 000 terms and definitions in English and French, with equivalent terms in additional languages. Also known as the International Electrotechnical Vocabulary online.

- Customer Service Centre: [www.iec.ch/webstore/custserv](http://www.iec.ch/webstore/custserv)

If you wish to give us your feedback on this publication or need further assistance, please visit the Customer Service Centre FAQ or contact us:

Email: [csc@iec.ch](mailto:csc@iec.ch)  
Tel.: +41 22 919 02 11  
Fax: +41 22 919 03 00

### A propos de la CEI

La Commission Electrotechnique Internationale (CEI) est la première organisation mondiale qui élabore et publie des normes internationales pour toute ce qui a trait à l'électricité, à l'électronique et aux technologies apparentées.

### A propos des publications CEI

Le contenu technique des publications de la CEI est constamment revu. Veuillez vous assurer que vous possédez l'édition la plus récente, un corrigendum ou amendement peut avoir été publié.

- Catalogue des publications de la CEI: [www.iec.ch/searchpub/cur\\_fut-f.htm](http://www.iec.ch/searchpub/cur_fut-f.htm)

Le Catalogue en-ligne de la CEI vous permet d'effectuer des recherches en utilisant différents critères (numéro de référence, texte, comité d'études,...). Il donne aussi des informations sur les projets et les publications retirées ou remplacées.

- Just Published CEI: [www.iec.ch/online\\_news/justpub](http://www.iec.ch/online_news/justpub)

Restez informé sur les nouvelles publications de la CEI. Just Published détaille deux fois par mois les nouvelles publications parues. Disponible en-ligne et aussi par email.

- Electropedia: [www.electropedia.org](http://www.electropedia.org)

Le premier dictionnaire en ligne au monde de termes électroniques et électriques. Il contient plus de 20 000 termes et définitions en anglais et en français, ainsi que les termes équivalents dans les langues additionnelles. Egalement appelé Vocabulaire Electrotechnique International en ligne.

- Service Clients: [www.iec.ch/webstore/custserv/custserv\\_entry-f.htm](http://www.iec.ch/webstore/custserv/custserv_entry-f.htm)

Si vous désirez nous donner des commentaires sur cette publication ou si vous avez des questions, visitez le FAQ du Service clients ou contactez-nous:

Email: [csc@iec.ch](mailto:csc@iec.ch)  
Tél.: +41 22 919 02 11  
Fax: +41 22 919 03 00



# GUIDE 115

# GUIDE 115

---

**Application of uncertainty of measurement to conformity assessment activities  
in the electrotechnical sector**

**Application de l'incertitude de mesure aux activités d'évaluation de la  
conformité dans le secteur électrotechnique**

INTERNATIONAL  
ELECTROTECHNICAL  
COMMISSION

COMMISSION  
ELECTROTECHNIQUE  
INTERNATIONALE

PRICE CODE  
CODE PRIX

T

## CONTENTS

FOREWORD.....	3
INTRODUCTION.....	4
1 Scope.....	5
2 Reference documents.....	5
3 Terms and definitions.....	5
4 Application of uncertainty of measurement principles.....	6
4.1 General.....	6
4.2 Uncertainty of measurement principles.....	7
4.3 Background.....	7
4.4 Uncertainty of measurement principles – Application of procedures.....	8
4.5 Conclusion.....	10
5 Guidance on making uncertainty of measurement calculations including examples of how to perform the calculations.....	10
5.1 General principles.....	10
5.2 Summary of steps when estimating uncertainty.....	11
5.3 Simple example – Estimation of measurement uncertainty for a temperature-rise test with thermocouples.....	14
Annex A (informative) Uncertainty of measurement calculations for product conformity assessment testing – Examples 1 to 6.....	16

## INTERNATIONAL ELECTROTECHNICAL COMMISSION

---

**APPLICATION OF UNCERTAINTY OF MEASUREMENT  
TO CONFORMITY ASSESSMENT ACTIVITIES  
IN THE ELECTROTECHNICAL SECTOR**

## FOREWORD

This first edition of IEC Guide 115 has been prepared in accordance with Annex A of Part 1 of the ISO/IEC Directives by the IECEE/CTL.

The text of this guide is based on the following documents:

Approval document	Report on voting
C/1446/DV	C/1457/RV

Full information on the voting for the approval of this Guide can be found in the report on voting indicated in the above table.

## INTRODUCTION

This Guide has been prepared by the IECEE Committee of Testing Laboratories (CTL) to provide guidance on the practical application of the measurement uncertainty requirements of ISO/IEC 17025 to the electrical safety testing conducted within the IECEE CB Scheme.

The IECEE CB Scheme is a multilateral, international agreement, among over 40 countries and some 60 national certification bodies, for the acceptance of test reports on electrical products tested to IEC standards.

The aim of the CTL is, among other tasks, to define a common understanding of the test methodology with regard to the IEC standards as well as to ensure and continually improve the repeatability and reproducibility of test results among the member laboratories.

The practical approach to measurement uncertainty outlined in this Guide has been adopted for use in the IECEE Schemes, and is also extensively used around the world by testing laboratories engaged in testing electrical products to national safety standards.

This guide is of particular interest to the following IEC Technical Committees which may decide to make use of it if necessary:

TECHNICAL COMMITTEE 13: EQUIPMENT FOR ELECTRICAL ENERGY MEASUREMENT, TARIFF AND LOAD CONTROL

TECHNICAL COMMITTEE 17: SWITCHGEAR AND CONTROL GEAR

TECHNICAL COMMITTEE 18: ELECTRICAL INSTALLATIONS OF SHIPS AND OF MOBILE AND FIXED OFFSHORE UNITS

TECHNICAL COMMITTEE 20: ELECTRIC CABLES

TECHNICAL COMMITTEE 21: SECONDARY CELLS AND BATTERIES

TECHNICAL COMMITTEE 22: POWER ELECTRONIC SYSTEMS AND EQUIPMENT

TECHNICAL COMMITTEE 23: ELECTRICAL ACCESSORIES

TECHNICAL COMMITTEE 32: FUSES

TECHNICAL COMMITTEE 33: POWER CAPACITORS

TECHNICAL COMMITTEE 34: LAMPS AND RELATED EQUIPMENT

TECHNICAL COMMITTEE 35: PRIMARY CELLS AND BATTERIES

TECHNICAL COMMITTEE 38: INSTRUMENT TRANSFORMERS

TECHNICAL COMMITTEE 39: ELECTRONIC TUBES

TECHNICAL COMMITTEE 40: CAPACITORS AND RESISTORS FOR ELECTRONIC EQUIPMENT

TECHNICAL COMMITTEE 47: SEMICONDUCTOR DEVICES

TECHNICAL COMMITTEE 59: PERFORMANCE OF HOUSEHOLD ELECTRICAL APPLIANCES

TECHNICAL COMMITTEE 61: SAFETY OF HOUSEHOLD AND SIMILAR ELECTRICAL APPLIANCES

TECHNICAL COMMITTEE 62: ELECTRICAL EQUIPMENT IN MEDICAL PRACTICE

TECHNICAL COMMITTEE 64: ELECTRICAL INSTALLATIONS AND PROTECTION AGAINST ELECTRIC SHOCK

TECHNICAL COMMITTEE 65: INDUSTRIAL-PROCESS MEASUREMENT AND CONTROL

TECHNICAL COMMITTEE 66: SAFETY OF MEASURING, CONTROL AND LABORATORY EQUIPMENT

TECHNICAL COMMITTEE 76: OPTICAL RADIATION SAFETY AND LASER EQUIPMENT

TECHNICAL COMMITTEE 77: ELECTROMAGNETIC COMPATIBILITY

TECHNICAL COMMITTEE 78: LIVE WORKING

TECHNICAL COMMITTEE 80: MARITIME NAVIGATION AND RADIOCOMMUNICATION EQUIPMENT AND SYSTEMS

TECHNICAL COMMITTEE 82: SOLAR PHOTOVOLTAIC ENERGY SYSTEMS

# APPLICATION OF UNCERTAINTY OF MEASUREMENT TO CONFORMITY ASSESSMENT ACTIVITIES IN THE ELECTROTECHNICAL SECTOR

## 1 Scope

This Guide presents a practical approach to the application of uncertainty of measurement to conformity assessment activities in the electrotechnical sector. It is specifically conceived for use in IECCE Schemes as well as by testing laboratories engaged in testing electrical products to national safety standards. Clause 4 describes the application of uncertainty of measurements principles. Clause 5 provides guidance on making uncertainty of measurement calculations. Annex A gives some examples relating to uncertainty of measurement calculations for product conformity assessment testing.

## 2 Reference documents

ISO/IEC 17025: *General requirements for the competence of testing and calibration laboratories*

*Guide to the expression of uncertainty in measurement (GUM)* (1995)  
[BIPM, IEC, IFCC, ISO, IUPAC, IUPAP, OIML]

*International vocabulary of basic and general terms in metrology (VIM)* (1996)  
[BIPM, IEC, IFCC, ISO, IUPAC, IUPAP, OIML]

## 3 Terms and definitions

For the purposes of this Guide, the following terms and definitions apply.

### 3.1 coverage factor

number that, when multiplied by the combined standard uncertainty, produces an interval (the expanded uncertainty) about the measurement result that may be expected to encompass a large, specified fraction (e.g. 95 %) of the distribution of values that could be reasonably attributed to the measurand

### 3.2 combined standard uncertainty

result of the combination of standard uncertainty components

### 3.3 error of measurement

result of a measurement minus a true value of the measurand (not precisely quantifiable because true value lies somewhere unknown within the range of uncertainty)

### 3.4 expanded uncertainty

obtained by multiplying the combined standard uncertainty by a coverage factor

### 3.5 level of confidence

probability that the value of the measurand lies within the quoted range of uncertainty