

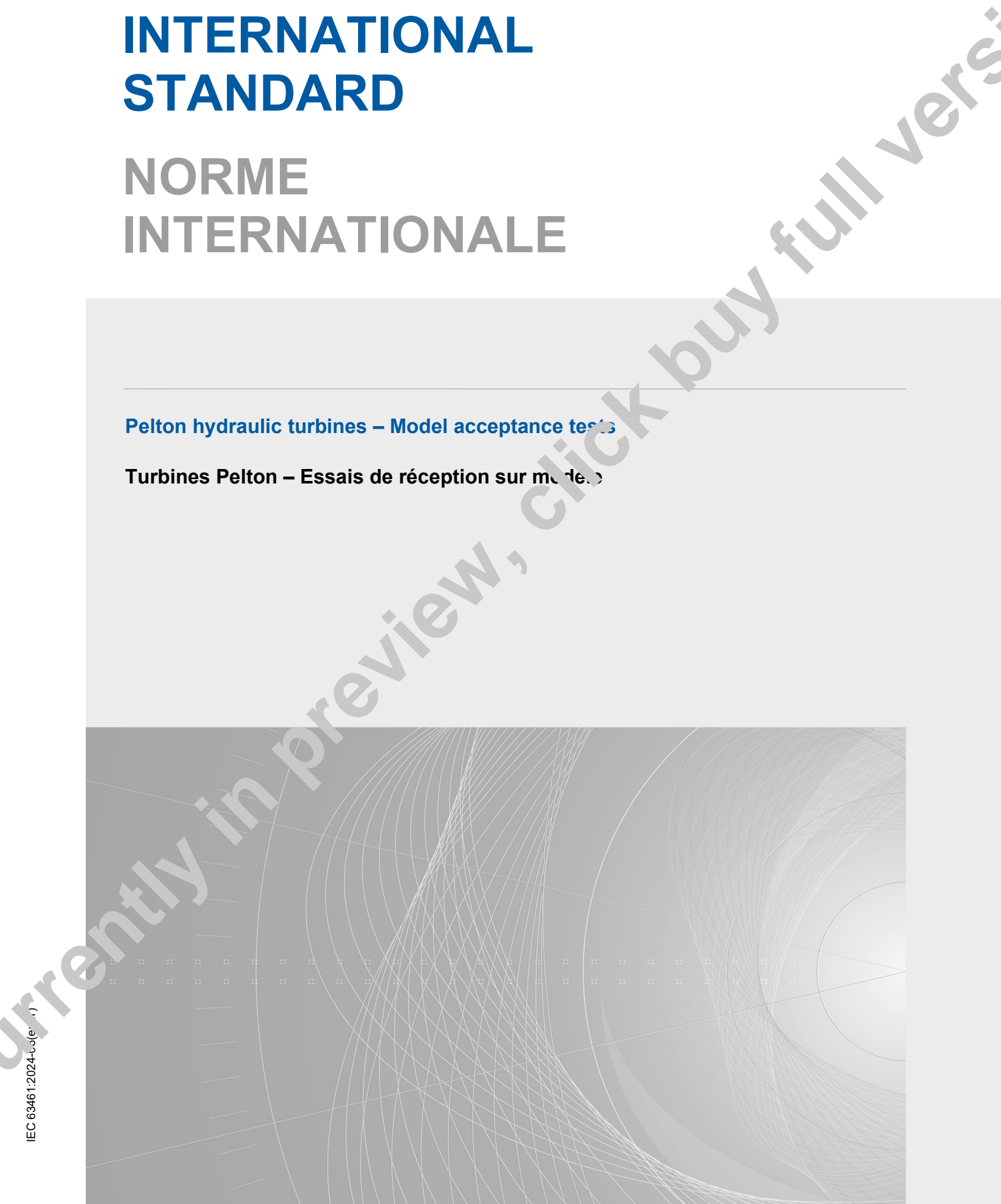
# INTERNATIONAL STANDARD

## NORME INTERNATIONALE

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**Pelton hydraulic turbines – Model acceptance tests**

**Turbines Pelton – Essais de réception sur modèle**





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# INTERNATIONAL STANDARD

## NORME INTERNATIONALE

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**Pelton hydraulic turbines – Model acceptance tests**

**Turbines Pelton – Essais de réception sur modèle**

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ICS 27.140

ISBN 978-2-8322-9236-5

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## CONTENTS

FOREWORD.....	9
1 Scope.....	11
2 Normative references .....	12
3 Terms, definitions, symbols and units .....	12
3.1 General.....	12
3.2 Terms and definitions.....	12
3.3 Units.....	14
3.4 Terms, definitions, symbols and units .....	14
3.4.1 List by topics .....	14
3.4.2 Subscripts and symbols .....	15
3.4.3 Geometry .....	16
3.4.4 Physical quantities and properties .....	17
3.4.5 Discharge, velocity and speed .....	18
3.4.6 Pressure.....	18
3.4.7 Specific energy.....	19
3.4.8 Height and head .....	19
3.4.9 Power and torque .....	20
3.4.10 Efficiency.....	22
3.4.11 Fluctuating quantities .....	22
3.4.12 Fluid dynamics and scaling.....	25
3.4.13 Dimensionless terms and definitions .....	25
3.4.14 Additional performance data .....	26
4 Physical properties .....	26
4.1 General.....	26
4.2 Acceleration due to gravity.....	26
4.3 Physical properties of water .....	27
4.3.1 Density of water.....	27
4.3.2 Kinematic viscosity.....	30
4.3.3 Vapour pressure .....	30
4.4 Physical conditions of atmosphere .....	31
4.4.1 Density of dry air .....	31
4.4.2 Ambient pressure .....	31
4.5 Density of mercury.....	31
5 Requirements of tests.....	32
5.1 Requirement of test installation and model.....	32
5.1.1 Choice of laboratory .....	32
5.1.2 Test installation .....	32
5.1.3 Model requirements .....	33
5.2 Dimensional check of model and prototype .....	35
5.2.1 General .....	35
5.2.2 Explanation of terms used for model and prototype.....	36
5.2.3 Purpose of dimensional checks.....	36
5.2.4 General rules.....	36
5.2.5 Procedure.....	37
5.2.6 Methods .....	38
5.2.7 Accuracy of measurements.....	41
5.2.8 Dimensions of model and prototype to be checked .....	41

5.2.9	Permissible maximum deviations in geometrical similarity between prototype and model .....	43
5.2.10	Surface waviness and roughness .....	44
5.3	Test procedures .....	46
5.3.1	Organization of tests .....	46
5.3.2	Inspections and calibrations .....	48
5.3.3	Execution of tests .....	50
5.3.4	Faults and repetition of tests .....	54
5.3.5	Preliminary test report .....	55
5.3.6	Final test report .....	55
6	Data acquisition .....	55
6.1	Data acquisition and data processing .....	55
6.1.1	General .....	55
6.1.2	General requirements .....	56
6.1.3	Data acquisition .....	56
6.1.4	Component requirements .....	58
6.1.5	Check of the data acquisition system .....	61
6.2	Data acquisition and processing for measurement of fluctuating quantities .....	63
6.2.1	General .....	63
6.2.2	Data acquisition .....	64
6.2.3	Data processing .....	66
6.3	Error analysis .....	67
6.3.1	Definitions .....	67
6.3.2	Determination of uncertainties in model tests .....	69
7	Methods of measurement .....	74
7.1	Discharge measurement .....	74
7.1.1	General .....	74
7.1.2	Choice of the method of measurement .....	75
7.1.3	Accuracy of measurement .....	75
7.1.4	Primary methods .....	76
7.1.5	Secondary methods .....	77
7.2	Pressure measurement .....	80
7.2.1	General .....	80
7.2.2	Choice of pressure-measuring section .....	80
7.2.3	Pressure taps and connecting lines .....	81
7.2.4	Apparatus for pressure measurement .....	84
7.2.5	Calibration of pressure measurement apparatus .....	90
7.2.6	Vacuum measurements .....	91
7.2.7	Uncertainty in pressure measurements .....	91
7.3	Free water level measurement (see also ISO 4373) .....	91
7.3.1	General .....	91
7.3.2	Choice of water level measuring sections .....	92
7.3.3	Number of measuring points in a measuring section .....	92
7.3.4	Measuring methods .....	92
7.3.5	Uncertainty in free water level measurement .....	93
7.4	Shaft torque measurement .....	94
7.4.1	General .....	94
7.4.2	Methods of torque measurement .....	94
7.4.3	Methods of absorbing/generating power .....	95

7.4.4	Layout of arrangement.....	95
7.4.5	Checking of system .....	99
7.4.6	Calibration.....	100
7.4.7	Uncertainty in torque measurement (at a confidence level of 95 %).....	100
7.5	Rotational speed measurement.....	102
7.5.1	General .....	102
7.5.2	Methods of speed measurement .....	102
7.5.3	Checking .....	102
7.5.4	Uncertainty of measurement.....	102
8	Test execution and results.....	102
8.1	General.....	102
8.2	Determination of $E$ .....	103
8.2.1	General .....	103
8.2.2	Determination of the specific hydraulic energy $E$ .....	103
8.2.3	Simplified formulae for $E$ .....	106
8.3	Determination of power and efficiency .....	108
8.3.1	Hydraulic power.....	108
8.3.2	Mechanical power.....	109
8.3.3	Hydraulic efficiency .....	109
8.4	Hydraulic similitude.....	110
8.4.1	Theoretical basic requirements and similitude numbers .....	110
8.4.2	Conditions for hydraulic similitude as used in this document.....	110
8.4.3	Similitude requirements for various types of model tests.....	111
8.4.4	Reynolds similitude.....	111
8.4.5	Froude similitude .....	111
8.4.6	Other similitude conditions - Weber number.....	111
8.5	Test conditions .....	112
8.5.1	Determination of test conditions.....	112
8.5.2	Minimum values for model size and test conditions to be fulfilled.....	112
8.5.3	Stability and fluctuations during measurements .....	113
8.5.4	Adjustment of the operating point .....	113
8.6	Computation and presentation of test results .....	113
8.6.1	General.....	113
8.6.2	Power discharge and efficiency in the guarantee range .....	114
8.6.3	Computation of steady-state runaway speed and discharge.....	118
9	Nature and extent of guarantees related to hydraulic performance .....	119
9.1	General.....	119
9.1.1	Design data and coordination .....	119
9.1.2	Definition of the hydraulic performance guarantees .....	120
9.1.3	Guarantees of correlated quantities .....	120
9.1.4	Form of guarantees .....	120
9.2	Main hydraulic performance guarantees verifiable by model test.....	121
9.2.1	Guaranteed quantities for any machine.....	121
9.2.2	Specific application.....	121
9.3	Guarantees not verifiable by model test.....	121
9.3.1	Guarantees on cavitation erosion .....	121
9.3.2	Guarantees on maximum momentary overspeed and maximum momentary pressure rise .....	121
9.3.3	Guarantees covering noise and vibration .....	122

9.3.4	Measurements not covered by this document .....	122
9.4	Comparison with guarantees .....	122
9.4.1	General .....	122
9.4.2	Interpolation curve and total uncertainty bandwidth .....	122
9.4.3	Power, discharge and/or specific hydraulic energy and efficiency in the guarantee range .....	123
9.4.4	Prototype mechanical losses .....	124
9.4.5	Runaway speed and discharge .....	124
9.4.6	Penalty and premium .....	125
10	Additional performance data – Methods of measurement and results .....	125
10.1	Additional data measurement .....	125
10.1.1	General .....	125
10.1.2	Test conditions and test procedures .....	126
10.1.3	Uncertainty in measurements .....	126
10.1.4	Model to prototype conversion .....	127
10.2	Hydraulic loads on control components .....	127
10.2.1	General .....	127
10.2.2	Pelton needle force and deflector torque .....	128
10.3	Influence of tail water level .....	131
10.4	Testing in an extended operating range .....	131
10.4.1	General .....	131
10.4.2	Scope of tests .....	131
10.4.3	Methods of testing in the extended operating range .....	132
10.5	Differential pressure measurement in view of prototype index test .....	133
10.5.1	General .....	133
10.5.2	Purpose of test .....	133
10.5.3	Execution of test .....	133
10.5.4	Analysis of test results .....	134
10.5.5	Transposition to prototype conditions .....	135
10.5.6	Uncertainty .....	135
10.6	Nozzle flow discharge calibration in view of prototype index test .....	135
Annex A (informative)	Dimensionless terms .....	136
Annex B (normative)	Physical properties, data .....	138
Annex C (informative)	Summarized test and calculation procedure .....	146
C.1	General .....	146
C.2	Agreements to be reached prior to testing .....	146
C.3	Model, test facility and instrumentation .....	147
C.3.1	Model manufacture and dimensional checks .....	147
C.3.2	Test facility instrumentation and data acquisition system .....	147
C.4	Tests and calculation of the model values .....	147
C.4.1	Test types .....	147
C.4.2	Measurement of the main quantities during the test .....	147
C.4.3	Uncertainty of the measured quantities .....	148
C.4.4	Calculation of the quantities related to the main hydraulic performance .....	148
C.4.5	Calculation of the dimensionless factors or coefficients and of the Thoma number .....	148
C.5	Calculation of prototype quantities .....	148
C.6	Plotting of model or prototype results .....	149
C.7	Comparison with the guarantees .....	149

C.8	Final protocol.....	149
C.9	Final test report .....	149
Annex D (normative) Computation of the prototype runaway characteristics taking into account friction and windage losses of the unit .....		150
Annex E (informative) Example of determination of the best smooth curve: method of separate segments .....		151
E.1	General.....	151
E.2	Principle of the method .....	151
E.3	Choice of the minimum width of the intervals .....	153
E.4	Determination of the intervals .....	153
Annex F (informative) Examples of analysis of sources of error and uncertainty evaluation.....		154
F.1	General.....	154
F.2	Example of analysis of sources of error and of uncertainty evaluation in the measurement of a physical quantity .....	154
F.2.1	General .....	154
F.2.2	Errors arising during calibration .....	155
F.2.3	Errors arising during the tests.....	156
F.3	Example of calculation of uncertainty due to systematic errors in the determination of the specific hydraulic energy, mechanical runner power and hydraulic efficiency .....	157
F.3.1	General .....	157
F.3.2	Discharge .....	157
F.3.3	Pressure.....	157
F.3.4	Specific hydraulic energy.....	157
F.3.5	Power.....	158
F.3.6	Hydraulic efficiency .....	159
Annex G (normative) The scale effect on hydraulic efficiency for Pelton turbines .....		160
G.1	General.....	160
G.2	Similarity considerations .....	160
G.3	Transposition formula .....	162
Annex H (normative) Analysis of random errors for a test at constant operating conditions .....		163
H.1	General.....	163
H.2	Standard deviation.....	163
H.3	Confidence levels .....	164
H.4	Student's $t$ distribution .....	164
H.5	Maximum permissible value of uncertainty due to random errors.....	165
H.6	Example of calculation .....	166
Annex I (informative) Flux diagram of specific hydraulic energy and power .....		167
Bibliography.....		169
Figure 1 – Schematic representation of a Pelton machine.....		16
Figure 2 – Reference diameter and bucket width .....		17
Figure 3 – Reference level of a Pelton machine .....		19
Figure 4 – Flux diagram for power .....		21
Figure 5 – Illustration of some definitions related to oscillating quantities.....		24
Figure 6 – Acceleration due to gravity $g$ ( $m \cdot s^{-2}$ ) .....		27

Figure 7 – Density of distilled water $\rho_{Wd}$ ( $\text{kg} \cdot \text{m}^{-3}$ ) .....	30
Figure 8 – Example for homology limits for wetted parts of a vertical Pelton turbine.....	34
Figure 9 – Example for homology limit for wetted parts of a horizontal Pelton turbine .....	34
Figure 10 – Procedure for dimensional checks, comparison of results "steel to steel" and application of tolerances for model and prototype .....	37
Figure 11 – Pelton turbine: example of dimensions to be checked on the distributor and the housing of vertical and horizontal shaft machines .....	39
Figure 12 – Pelton turbine: example of dimensions to be checked on the buckets and nozzles .....	40
Figure 13 – Definition of waviness and surface roughness .....	45
Figure 14 – Time multiplexing data acquisition system.....	57
Figure 15 – Bus operated data acquisition system .....	57
Figure 16 – Time delay .....	59
Figure 17 – Typical low-pass filter attenuation characteristics .....	59
Figure 18 – Different measurement chains and their recommended checkpoints.....	62
Figure 19 – Typical data acquisition system.....	64
Figure 20 – Frequency response of analogue anti-aliasing filter.....	65
Figure 21 – Example of calibration curve .....	70
Figure 22 – Examples of pressure taps .....	82
Figure 23 – Types of pressure manifolds .....	83
Figure 24 – Dead weight manometer with compensation by pressure or force transducer (example of experimental set-up) .....	88
Figure 25 – Pressure weighbeam (example of experimental set-up).....	89
Figure 26 – Stilling well.....	92
Figure 27 – Point and hook gauges.....	93
Figure 28 – Balance arrangement.....	96
Figure 29 – Balance arrangement with two separate frames .....	97
Figure 30 – Arrangement with machine bearings and seals not in balance.....	97
Figure 31 – Arrangement using a torquemeter .....	98
Figure 32 – Arrangement using a torquemeter with machine bearings and seals in balance.....	98
Figure 33 – Arrangement using a torquemeter with machine bearings and seals not in balance.....	99
Figure 34 – Example showing main elevations, heights and reference levels of the test rig and model machine.....	105
Figure 35 – Pelton turbines with horizontal axis: determination of specific hydraulic energy of the machine .....	108
Figure 36 – Pelton model turbine: performance hill diagram (example for a six-nozzle machine).....	114
Figure 37 – Three-dimensional surface of hydraulic efficiency and curves of performance at $E_{nD}$ constant.....	116
Figure 38 – Runaway curves for a six-nozzle Pelton turbine .....	118
Figure 39 – Runaway speed determined by extrapolation .....	118
Figure 40 – Measured hydraulic efficiency compared to guarantee point.....	123
Figure 41 – Comparison between guarantees and measurements.....	124

Figure 42 – Pelton turbine runaway speed and discharge curves: comparison between guarantees and measurements .....	125
Figure 43 – Pelton needle force factor as a function of relative needle stroke .....	130
Figure 44 – Example of pressure tap location for index test .....	134
Figure 45 – Example of graphical representation of index test data.....	134
Figure D.1 – Determination of the maximum runaway speed of the prototype taking into account the friction and windage losses of the unit .....	150
Figure E.1 – Principle of the method of separate segments.....	152
Figure E.2 – Example of determination of intervals .....	152
Figure G.1 – Influence of Froude number.....	161
Figure G.2 – Influence of Weber number.....	162
Figure G.3 – Influence of Reynolds number .....	162
Figure I.1 – Turbine .....	167
Table 1 – Coefficients of the Herbst and Roeger formula .....	29
Table 2 – Permissible maximum deviations.....	43
Table 3 – Maximum recommended prototype surface roughness $Ra$ .....	46
Table 4 – Summary of errors that determine total measurement uncertainty .....	71
Table 5 – Examples of experimental setup of liquid column manometers .....	85
Table 6 – Nomenclature for Figure 28 to Figure 33 .....	96
Table 7 – Similitude numbers.....	110
Table 8 – Similitude requirements for various type of model tests .....	111
Table 9 – Minimum values for model size and test parameters.....	113
Table 10 – Variables defining the operating point of a machine.....	114
Table A.1 – Dimensionless terms.....	137
Table B.1 – Acceleration due to gravity $\sigma$ ( $m \cdot s^{-2}$ ) .....	138
Table B.2 – Density of distilled water $\rho_{Wd}$ ( $kg \cdot m^{-3}$ ) .....	139
Table B.3 – Kinematic viscosity of distilled water $\nu$ ( $m^2 \cdot s^{-1}$ ).....	141
Table B.4 – Vapour pressure of distilled water $p_{Va}$ (Pa) .....	142
Table B.5 – Density of dry air $\rho_a$ ( $kg \cdot m^{-3}$ ).....	143
Table B.6 – Ambient pressure $p_{amb}$ (Pa).....	144
Table B.7 – Density of mercury $\rho_{Hg}$ ( $kg \cdot m^{-3}$ ).....	145
Table G.1 – Numerical data for surface tension $\sigma^*$ .....	161
Table H.1 – Confidence levels .....	164
Table H.2 – Values of Student's $t$ .....	165
Table H.3 – Computation of the estimated standard deviation and the uncertainty for eight observations .....	166

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MODEL ACCEPTANCE TESTS****FOREWORD**

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This first edition of IEC 63461 cancels and replaces the third edition of IEC 60193 published in 2019. This edition constitutes a technical revision.

This edition includes the following significant technical changes with respect to the previous edition:

- a) the Pelton-specific requirements are being removed;
- b) the new standard is published as a stand-alone publication.

The text of this International Standard is based on the following documents:

Draft	Report on voting
4/460/CDV	4/483/RVC

Full information on the voting for its approval can be found in the report on voting indicated in the above table.

The language used for the development of this International Standard is English.

This document was drafted in accordance with ISO/IEC Directives, Part 2, and developed in accordance with ISO/IEC Directives, Part 1 and ISO/IEC Directives, IEC Supplement, available at [www.iec.ch/members\\_experts/refdocs](http://www.iec.ch/members_experts/refdocs). The main document types developed by IEC are described in greater detail at [www.iec.ch/publications](http://www.iec.ch/publications).

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## PELTON HYDRAULIC TURBINES – MODEL ACCEPTANCE TESTS

### 1 Scope

This document applies to laboratory model tests of any type of Pelton hydraulic turbine.

This document applies to models of prototype machines with unit power greater than 5 MW. Full application of the procedures herein described is not generally justified for machines with smaller power. Nevertheless, this document can be used for such machines by agreement between the purchaser and the supplier.

This document excludes all matters of purely commercial interest, except those inextricably bound up with the conduct of the tests.

This document is concerned with neither the structural details of the machines nor the mechanical properties of their components, so long as these do not affect model performance or the relationship between model and prototype performances.

This document covers the arrangements for model acceptance tests to be performed on Pelton turbines to determine if the main hydraulic performance contract guarantees (see 9.2) have been satisfied.

It contains the rules governing test conduct and provides measures to be taken if any phase of the tests is disputed.

The main objectives of this document are:

- to define the terms and quantities used;
- to specify methods of testing and of measuring the quantities involved, in order to ascertain the hydraulic performance of the model;
- to specify the methods of computation of results and of comparison with guarantees;
- to determine if the contract guarantees that fall within the scope of this document have been fulfilled;
- to define the extent, content and structure of the final report.

The guarantees can be given in one of the following ways:

- guarantees for prototype hydraulic performance, computed from model test results considering scale effects;
- guarantees for model hydraulic performance.

Moreover, additional performance data (see Clause 10) can be needed for the design or the operation of the prototype of the hydraulic machine. Contrary to the requirements of Clause 8 related to main hydraulic performance, the information of these additional data given in Clause 10 is considered only as recommendation or guidance to the user (see 10.1).

Model acceptance tests are performed if the expected field conditions for acceptance tests (see IEC 60041:1991) would not allow the verification of guarantees given for the prototype machine.

It is important that the method for performance conversion from model to prototype be clearly defined in the main hydraulic performance contract.