IEC 63171-5

Edition 1.0 2022-09

INTERNATIONAL STANDARD

NORME INTERNATIONALE

Connectors for electrical and electronic equipment –
Part 5: Detail specification for 2-way M8 and M12 circular connectors, shielded or unshielded, free and fixed – Mechanical mating information, pin assignment and additional requirements for Type 5

Connecteurs pour équipements électriques et électroniques –
Partie 5: Spécification particulière pour les connecteurs circulaires M8 et M12 à 2 pôles, à fiches et embases écrantées ou non écrantées – Informations d'accouplement mécanique, affectation des broches et exigences supplémentaires pour le type 5

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IEC 63171-5

Edition 1.0 2022-08

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Connectors for electrical and electronic equipment – Part 5: Detail specification for 2-way M8 and M12 circular connectors, shielded or unshielded, free and fixed – Mechanical mating information, pin assignment and additional requirements for Type 5

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INTERNATIONAL ELECTROTECHNICAL COMMISSION

COMMISSION ELECTROTECHNIQUE INTERNATIONALE

ICS 31.220.10

ISBN 978-2-8322-5609-1

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CONNECTORS FOR ELECTRICAL AND ELECTRONIC EQUIPMENT –

Part 5: Detail specification for 2-way M8 and M12 circular connectors, shielded or unshielded, free and fixed – Mechanical mating information, pin assignment and additional requirements for Type 5

FOREWORD

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IEC 63171-5 has been prepared by subcommittee 48B: Electrical connectors, of IEC technical committee 48: Electrical connectors and mechanical structures for electrical and electronic equipment. It is an International Standard.

The text of this International Standard is based on the following documents:

Draft	Report on voting
48B/2973/FDIS	48B/2983/RVD

Full information on the voting for its approval can be found in the report on voting indicated in the above table.

The language used for the development of this International Standard is English.

This document was drafted in accordance with ISO/IEC Directives, Part 2, and developed in accordance with ISO/IEC Directives, Part 1 and ISO/IEC Directives, IEC Supplement, available at www.iec.ch/members_experts/refdocs. The main document types developed by IEC are described in greater detail at www.iec.ch/standardsdev/publications.

A list of all parts of IEC 63171 series, under the general title *Connectors for electrical and electronic equipment*, can be found on the IEC website.

The committee has decided that the contents of this document will remain unchanged until the stability date indicated on the IEC website under webstore.iec.ch in the data related to the specific document. At this date, the document will be

- reconfirmed,
- withdrawn,
- replaced by a revised edition, or
- amended.

INTRODUCTION

IEC 63171 is the base specification of the whole series. Subsequent specifications do not duplicate information given in the base document, but list only additional requirements. For complete specification regarding a component of a higher number document all lower numbered documents shall be considered as well. Figure 1 shows the interrelation of the documents.

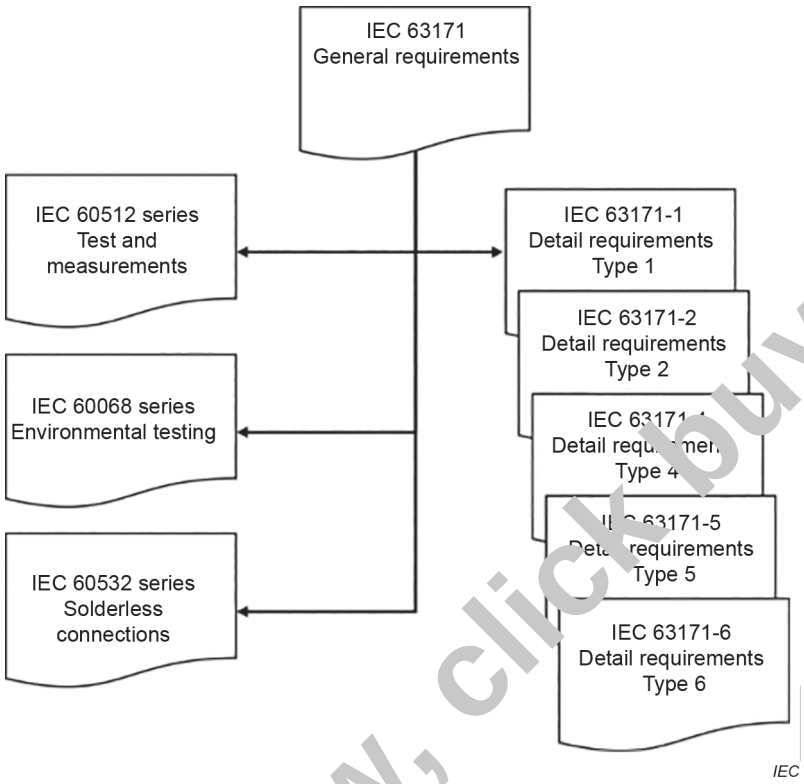


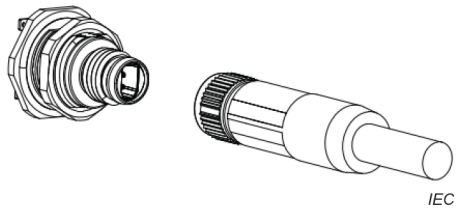
Figure 1 – Relationship between the IEC 63171 series documents and their related references

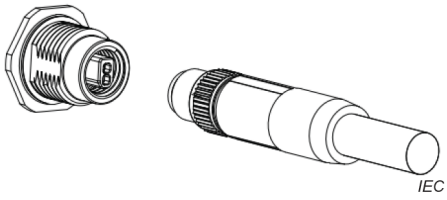
NOTE IEC 63171-1 and IEC 63171-2 contain duplicate information, which is either equal to or better than the minimum requirements of this document; such duplicate information will be removed in later editions.

This document refers to International Standards for test and measurement, environmental testing as well as solderless connections.

A general overview about the connectors in this document is shown in Figure 2.

<table>
<tr><td colspan="2">IEC SC 48B – Electrical connectors

Specification available from:
IEC General secretariat
or from the addresses shown on the inside cover.</td><td>IEC 63171-5 Ed. 1</td></tr>
<tr><td> 

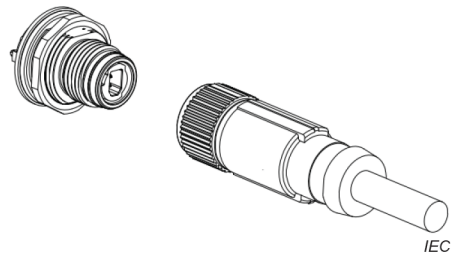
Fixed connector: M8 outer thread and male contacts
Free connector: M8 inner thread and female contacts</td><td> 

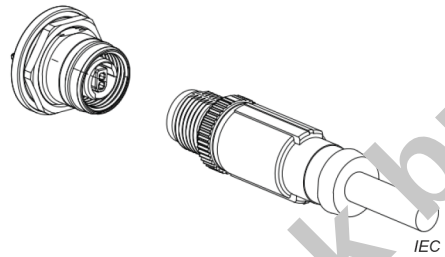
Fixed connector: M8 inner thread and female contacts
Free connector: M8 outer thread and male contacts</td><td rowspan="2">Circular connectors for data and power applications with 2 ways in a M8 and in a M12 style system

Male and female connectors
Male and female contacts

Rewireable – Non rewireable

Free cable connectors
Straight and angled connectors

Fixed connectors
Flange mounting
Single hole mounting</td></tr>
<tr><td> 

Fixed connector: M12 outer thread and male contacts
Free connector: M12 inner thread and female contacts</td><td> 

Fixed connector: M12 inner thread and female contacts
Free connector: M12 outer thread and male contacts</td></tr>
</table>

Figure 2 – Type 3 connector overview

CONNECTORS FOR ELECTRICAL AND ELECTRONIC EQUIPMENT –

Part 5: Detail specification for 2-way M8 and M12 circular connectors, shielded or unshielded, free and fixed – Mechanical mating information, pin assignment and additional requirements for Type 5

1 Scope

This part of IEC 63171 describes 2-way shielded or unshielded circular connectors with IP65/IP67 M8 or M12 locking, typically used for balanced single-pair data transmission with frequencies up to 600 MHz and with current-carrying capacity up to 4 A, for use in areas with harsh environmental conditions.

These connectors consist of fixed and free connectors, either rewirable or non-rewirable. Male connectors have square cross-section contacts.

M12 describes the dimensions of the styles and thread of the screw-locking mechanism according to IEC 61076-2-101 of this size of circular connectors. M8 describes the dimensions of the styles and thread of the screw-locking mechanism according to IEC 61076-2-104.

Use of alternative locking mechanisms according to IEC 61076-2-010 (push-pull locking) or IEC 61076-2-011 (bayonet locking) is possible, within the corresponding size.

The coding provided by this document prevents the mating of accordingly coded male or female connectors to other similarly sized interfaces covered by this or other documents.

This document covers Type 5 connectors. Each part of this series has the associated type number equal to the number of the part in the series. All connectors in the IEC 63171 series are deemed to provide the same functions as defined in IEC 63171:2021, using different mechanical interfaces.

These Type 5 connectors are interoperable with Type 2 connectors according to IEC 63171-2, except the locking and sealing system provided by the outer shell.

The shielded and unshielded connectors are interoperable for their internal transmission performance and can be exchanged. The shielded version has improved EMC and coupling properties.

2 Normative references

The following documents are referred to in the text in such a way that some or all of their content constitutes requirements of this document. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

IEC 60050-581, *International Electrotechnical Vocabulary (IEV) – Part 581: Electromechanical components for electronic equipment*

IEC 60352 (all parts), *Solderless connections*

IEC 60512-1, *Connectors for electrical and electronic equipment – Tests and measurements – Part 1: Generic specification*