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**Guidance for installation procedures and tolerances of hydroelectric machines –
Part 4: Vertical Kaplan or propeller turbines**

**Lignes directrices des procédures et tolérances d'installation des machines
hydroélectriques –
Partie 4: Turbines Kaplan ou à hélice verticales**



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GUIDANCE FOR INSTALLATION PROCEDURES AND TOLERANCES OF HYDROELECTRIC MACHINES –

Part 4: Vertical Kaplan or propeller turbines

FOREWORD

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International Standard IEC 63132-4 has been prepared by IEC technical committee 4: Hydraulic turbines.

The text of this International Standard is based on the following documents:

FDIS	Report on voting
4/383/FDIS	4/393/RVD

Full information on the voting for the approval of this International Standard can be found in the report on voting indicated in the above table.

This document has been drafted in accordance with the ISO/IEC Directives, Part 2.

A list of all parts in the IEC 63132 series, published under the general title *Guidance for installation procedures and tolerances of hydroelectric machines*, can be found on the IEC website.

The committee has decided that the contents of this document will remain unchanged until the stability date indicated on the IEC website under "<http://webstore.iec.ch>" in the data related to the specific document. At this date, the document will be

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GUIDANCE FOR INSTALLATION PROCEDURES AND TOLERANCES OF HYDROELECTRIC MACHINES –

Part 4: Vertical Kaplan or propeller turbines

1 Scope

The purpose of this this part of IEC 63132 is to establish, in a general way, suitable procedures and tolerances for the installation of a vertical Kaplan or propeller turbine. This document presents a typical assembly and whenever the word “turbine” is used in this document, it refers to a vertical Kaplan or propeller turbine. There are many possible ways to assemble a unit. The size of the machine, design of the machine, layout of the power house or delivery schedule of the components are some of the elements that could result in additional steps, the elimination of some steps and/or assembly sequences.

It is understood that a publication of this type will be binding only if, and to the extent that, both contracting parties have agreed upon it.

This document excludes matters of purely commercial interest, except those inextricably bound up with the conduct of installation.

The tolerances in this document have been established upon best practices and experience, although it is recognized that other standards specify different tolerances.

Wherever this document specifies that documents, drawings or information is supplied by a manufacturer (or by manufacturers), each individual manufacturer will furnish the appropriate information for their own supply only.

2 Normative references

There are no normative references in this document.

3 Terms and definitions

No terms and definitions are listed in this document.

ISO and IEC maintain terminological databases for use in standardization at the following addresses:

- IEC Electropedia: available at <http://www.electropedia.org/>
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4 Installation flowchart

4.1 Turbine embedded parts

Figure 1 shows a generic installation flowchart for vertical Kaplan or propeller turbine embedded parts.