

# INTERNATIONAL STANDARD

## NORME INTERNATIONALE

**Guidance for installation procedures and tolerances of hydroelectric machines –  
Part 3: Vertical Francis turbines or pump-turbine**

**Lignes directrices des procédures et tolérances d'installation des machines  
hydroélectriques –  
Partie 3: Turbines ou pompe-turbines Francis verticales**



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## CONTENTS

FOREWORD.....	4
1 Scope.....	6
2 Normative references .....	6
3 Terms and definitions .....	6
4 Installation flowchart.....	6
4.1 Turbine embedded parts .....	6
4.2 Turbine mechanical parts.....	8
5 Steps.....	10
5.1 Turbine embedded parts .....	10
5.1.1 Step 1: Benchmarks set-up.....	10
5.1.2 Step 2: Primary embedded pipes and draft tube liner foundation installation.....	10
5.1.3 Step 3: Draft tube liner foundation embedment .....	10
5.1.4 Step 4: Draft tube liner foundation and workspace verification .....	11
5.1.5 Step 5: Handing over to installation .....	11
5.1.6 Step 6: Draft tube liner supports installation .....	11
5.1.7 Step 7: Draft tube liner installation.....	12
5.1.8 Step 8: Secondary embedded pipes installation and the draft tube liner.....	14
5.1.9 Step 9: Handing over to concreting phase .....	14
5.1.10 Step 10: Draft tube liner embedment .....	15
5.1.11 Step 11: Concrete voids testing .....	15
5.1.12 Step 12: Draft tube liner grout injection.....	16
5.1.13 Step 13: Handing over to installation .....	16
5.1.14 Step 14: Draft tube liner dimensional inspection after embedment .....	16
5.1.15 Step 15: Stay ring and spiral case supports installation .....	17
5.1.16 Step 16: Stay ring insulation .....	17
5.1.17 Step 17: Spiral case installation.....	18
5.1.18 Step 18: Pit liner(s) and/or servomotor base plates installation .....	20
5.1.19 Step 19: Secondary embedded pipes installation around the spiral case.....	21
5.1.20 Step 20: Spiral case pressure test .....	21
5.1.21 Step 21: Handing over to concreting phase.....	22
5.1.22 Step 22: Embedment up to generator floor.....	22
5.1.23 Step 23: Remaining turbine embedded parts grout injection.....	22
5.1.24 Step 24: Handing over to installation .....	23
5.1.25 Step 25: Spiral case dimensional inspection after concreting .....	23
5.1.26 Step 26: Corrosion protection for embedded parts .....	23
5.1.27 Step 27: Turbine embedded parts complete .....	23
5.1.28 Step 28: Turbine mechanical parts installation .....	24
5.2 Turbine mechanical parts.....	24
5.2.1 Step 1: Turbine embedded parts complete.....	24
5.2.2 Step 2: Stay ring machining (if required).....	24
5.2.3 Step 3: Draft tube cone(s) installation .....	24
5.2.4 Step 4: Bottom ring installation .....	24
5.2.5 Step 5: Turbine runner installation .....	26
5.2.6 Step 6: Turbine shaft installation .....	26
5.2.7 Step 7: Turbine runner and shaft coupling .....	27

5.2.8	Step 8: Guide vane installation .....	27
5.2.9	Step 9: Head cover installation .....	27
5.2.10	Step 10: Shaft seal housing assembly .....	29
5.2.11	Step 11: Guide bearing housing assembly .....	29
5.2.12	Step 12: Regulating ring installation .....	29
5.2.13	Step 13: Servomotors installation .....	29
5.2.14	Step 14: Guide vane links and levers installation .....	30
5.2.15	Step 15: Turbine shaft free .....	30
5.2.16	Step 16: Generator installation .....	31
5.2.17	Step 17: Turbine and generator shafts coupling .....	31
5.2.18	Step 18: Unit alignment .....	32
5.2.19	Step 19: Shaft seal final installation .....	33
5.2.20	Step 20: Turbine guide bearing assembly and adjustment .....	33
5.2.21	Step 21: Guide vane apparatus final adjustment .....	34
5.2.22	Step 22: Remaining turbine parts installation completion .....	34
5.2.23	Step 23: Cleaning, painting and inspection before initial test .....	34
5.2.24	Step 24: Turbine mechanical parts complete .....	34
5.2.25	Step 25: Commissioning .....	34
	Bibliography .....	35
	Figure 1 – Generic installation flowchart – Francis turbine or pumped-turbine embedded parts .....	7
	Figure 2 – Generic installation flowchart – Francis turbine or pumped-turbine mechanical parts .....	10
	Figure 3 – Draft tube liner installation .....	13
	Figure 4 – Draft tube liner embedment plan .....	15
	Figure 5 – Stay ring installation .....	18
	Figure 6 – Spiral case installation .....	20
	Figure 7 – Bottom ring installation .....	26
	Figure 8 – Head cover installation .....	28
	Figure 9 – Turbine shaft free .....	31
	Table 1 – Concentricity and junction .....	14
	Table 2 – Elevation, level and parallelism .....	19
	Table 3 – Circularity and level .....	25
	Table 4 – Circularity and concentricity .....	28
	Table 5 – Runner concentricity, level and elevation .....	30
	Table 6 – Runner measurements .....	32
	Table 7 – Shaft measurements .....	33

## INTERNATIONAL ELECTROTECHNICAL COMMISSION

## GUIDANCE FOR INSTALLATION PROCEDURES AND TOLERANCES OF HYDROELECTRIC MACHINES –

### Part 3: Vertical Francis turbines or pump-turbines

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International Standard IEC 63132-3 has been prepared by IEC technical committee 4: Hydraulic turbines.

The text of this International Standard is based on the following documents:

FDIS	Report on voting
4/382/FDIS	4/392/RVD

Full information on the voting for the approval of this International Standard can be found in the report on voting indicated in the above table.

This document has been drafted in accordance with the ISO/IEC Directives, Part 2.

A list of all parts in the IEC 63132 series, published under the general title *Guidance for installation procedures and tolerances of hydroelectric machines*, can be found on the IEC website.

The committee has decided that the contents of this document will remain unchanged until the stability date indicated on the IEC website under "<http://webstore.iec.ch>" in the data related to the specific document. At this date, the document will be

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# GUIDANCE FOR INSTALLATION PROCEDURES AND TOLERANCES OF HYDROELECTRIC MACHINES –

## Part 3: Vertical Francis turbines or pump-turbines

### 1 Scope

The purpose of this this part of IEC 63132 is to establish, in a general way, suitable procedures and tolerances for the installation of a vertical Francis turbine or pump-turbine. This document presents a typical assembly and whenever the word “turbine” is used in this document, it refers to a vertical Francis turbine or a pump-turbine. There are many possible ways to assemble a unit. The size of the machine, design of the machine, layout of the powerhouse, or delivery schedule of the components are some of the elements that could result in additional steps, the elimination of some steps and/or assembly sequences.

It is understood that a publication of this type will be binding only if, and to the extent that, both contracting parties have agreed upon it.

This document excludes matters of purely commercial interest, except those inextricably bound up with the conduct of installation.

The tolerances in this document have been established upon best practices and experience, although it is recognized that other standards specify different tolerances.

Wherever this document specifies that documents, drawings or information is supplied by a manufacturer (or by manufacturers), each individual manufacturer will furnish the appropriate information for their own supply only.

### 2 Normative references

There are no normative references in this document.

### 3 Terms and definitions

No terms and definitions are listed in this document.

ISO and IEC maintain terminological databases for use in standardization at the following addresses:

- IEC Electropedia: available at <http://www.electropedia.org/>
- ISO Online browsing platform: available at <http://www.iso.org/obp>

### 4 Installation flowchart

#### 4.1 Turbine embedded parts

Figure 1 shows a generic installation flowchart for Francis turbine or pumped-turbine embedded parts.