

INTERNATIONAL STANDARD

NORME INTERNATIONALE

Terrestrial photovoltaic (PV) modules – Quality system for PV module manufacturing

Modules photovoltaïques (PV) pour applications terrestres – Système de qualité pour la fabrication des modules photovoltaïques



THIS PUBLICATION IS COPYRIGHT PROTECTED

Copyright © 2019 IEC, Geneva, Switzerland

All rights reserved. Unless otherwise specified, no part of this publication may be reproduced or utilized in any form or by any means, electronic or mechanical, including photocopying and microfilm, without permission in writing from either IEC or IEC's member National Committee in the country of the requester. If you have any questions about IEC copyright or have an enquiry about obtaining additional rights to this publication, please contact the address below or your local IEC member National Committee for further information.

Droits de reproduction réservés. Sauf indication contraire, aucune partie de cette publication ne peut être reproduite ni utilisée sous quelque forme que ce soit et par aucun procédé, électronique ou mécanique, y compris la photocopie et les microfilms, sans l'accord écrit de l'IEC ou du Comité national de l'IEC du pays du demandeur. Si vous avez des questions sur le copyright de l'IEC ou si vous désirez obtenir des droits supplémentaires sur cette publication, utilisez les coordonnées ci-après ou contactez le Comité national de l'IEC de votre pays de résidence.

IEC Central Office
3, rue de Varembe
CH-1211 Geneva 20
Switzerland

Tel.: +41 22 919 02 11
info@iec.ch
www.iec.ch

About the IEC

The International Electrotechnical Commission (IEC) is the leading global organization that prepares and publishes International Standards for all electrical, electronic and related technologies.

About IEC publications

The technical content of IEC publications is kept under constant review by the IEC. Please make sure that you have the latest edition, a corrigendum or an amendment might have been published.

IEC publications search - webstore.iec.ch/advsearchform

The advanced search enables to find IEC publications by a variety of criteria (reference number, text, technical committee,...). It also gives information on projects, replaced and withdrawn publications.

IEC Just Published - webstore.iec.ch/justpublished

Stay up to date on all new IEC publications. Just Published details all new publications released. Available online and once a month by email.

IEC Customer Service Centre - webstore.iec.ch/csc

If you wish to give us your feedback on this publication or need further assistance, please contact the Customer Service Centre: sales@iec.ch.

Electropedia - www.electropedia.org

The world's leading online dictionary on electrotechnology, containing more than 22 000 terminological entries in English and French, with equivalent terms in 16 additional languages. Also known as the International Electrotechnical Vocabulary (IEV) online.

IEC Glossary - std.iec.ch/glossary

67 000 electrotechnical terminology entries in English and French extracted from the Terms and Definitions clause of IEC publications issued since 2002. Some entries have been collected from earlier publications of IEC TC 37, 77, 86 and CISPR.

A propos de l'IEC

La Commission Electrotechnique Internationale (IEC) est la première organisation mondiale qui élabore et publie des Normes internationales pour tout ce qui a trait à l'électricité, à l'électronique et aux technologies apparentées.

A propos des publications IEC

Le contenu technique des publications IEC est constamment revu. Veuillez vous assurer que vous possédez l'édition la plus récente, un corrigendum ou amendement peut avoir été publié.

Recherche de publications IEC - webstore.iec.ch/advsearchform

La recherche avancée permet de trouver des publications IEC en utilisant différents critères (numéro de référence, texte, comité d'études,...). Elle donne aussi des informations sur les projets et les publications remplacées ou retirées.

IEC Just Published - webstore.iec.ch/justpublished

Restez informé sur les nouvelles publications IEC. Just Published détaille les nouvelles publications parues. Disponible en ligne et une fois par mois par email.

Service Clients - webstore.iec.ch/csc

Si vous désirez nous donner des commentaires sur cette publication ou si vous avez des questions contactez-nous: sales@iec.ch.

Electropedia - www.electropedia.org

Le premier dictionnaire d'électrotechnologie en ligne au monde, avec plus de 22 000 articles terminologiques en anglais et en français, ainsi que les termes équivalents dans 16 langues additionnelles. Egalement appelé Vocabulaire Electrotechnique International (IEV) en ligne.

Glossaire IEC - std.iec.ch/glossary

67 000 entrées terminologiques électrotechniques, en anglais et en français, extraites des articles Termes et Définitions des publications IEC parues depuis 2002. Plus certaines entrées antérieures extraites des publications des CE 37, 77, 86 et CISPR de l'IEC.

INTERNATIONAL STANDARD

NORME INTERNATIONALE

Terrestrial photovoltaic (PV) modules – Quality system for PV module manufacturing

Modules photovoltaïques (PV) pour applications terrestres – Système de qualité pour la fabrication des modules photovoltaïques

INTERNATIONAL
ELECTROTECHNICAL
COMMISSION

COMMISSION
ELECTROTECHNIQUE
INTERNATIONALE

ICS 27.160

ISBN 978-2-8322-7625-9

**Warning! Make sure that you obtained this publication from an authorized distributor.
Attention! Veuillez vous assurer que vous avez obtenu cette publication via un distributeur agréé.**

CONTENTS

FOREWORD.....	4
1 Scope.....	6
2 Normative references	6
3 Terms, definitions and abbreviated terms	7
4 Support	10
4.1 Resources	10
4.1.1 Succession planning.....	10
4.1.2 Provision of resources for product warranty system	10
4.2 Monitoring and measuring resources.....	11
4.2.1 Control of monitoring and measuring equipment	11
4.2.2 Control of performance rating (IV) measurement equipment	11
4.3 Control of documented information.....	11
5 Operation	11
5.1 Operational planning and control	11
5.2 Requirements for products and services	12
5.2.1 Customer communication	12
5.2.2 Determining the requirements for products and services.....	12
5.2.3 Review of the requirements for products and services	12
5.2.4 Organization manufacturing feasibility	13
5.3 Design and development of products and services	13
5.3.1 Design and development planning	13
5.3.2 Design and development inputs	13
5.3.3 Design and development controls	13
5.3.4 Design and development outputs	14
5.3.5 Design and development changes	14
5.3.6 Manufacturing process design inputs	14
5.3.7 Manufacturing process design outputs	14
5.4 Control of externally provided processes, products and services.....	15
5.4.1 General	15
5.4.2 Type and extent of control	15
5.4.3 Information on external providers.....	16
5.5 Production and service provision	16
5.5.1 Control of production and service provision	16
5.5.2 Control plan.....	16
5.5.3 Control plan for the measurement procedure	17
5.5.4 Control plan for all solar simulators used for performance rating.....	17
5.5.5 Validation of processes for production and services provisions	18
5.5.6 Identification and traceability	18
5.5.7 Customer property	18
5.5.8 Preservation of product.....	18
5.5.9 Post-delivery activities	19
5.6 Control of nonconforming outputs	19
6 Performance evaluation.....	19
6.1 Monitoring, measurement, analysis and evaluation	19
6.1.1 Monitoring and measurement of a manufacturing process.....	19
6.1.2 Monitoring and measurement of product	20

- 6.1.3 Ongoing product monitoring.....20
- 6.2 Customer satisfaction21
- 6.3 Analysis and evaluation21
- 6.4 Internal audit.....21
- 7 Improvement21
 - 7.1 Corrective and preventive action.....21
 - 7.2 Continual improvement21
- Annex A (informative) Correspondence between ISO 9001:2015 and IEC 6294122
- Bibliography.....25

Currently in preview, click buy full vers.

INTERNATIONAL ELECTROTECHNICAL COMMISSION

**TERRESTRIAL PHOTOVOLTAIC (PV) MODULES –
QUALITY SYSTEM FOR PV MODULE MANUFACTURING**

FOREWORD

- 1) The International Electrotechnical Commission (IEC) is a worldwide organization for standardization comprising all national electrotechnical committees (IEC National Committees). The object of IEC is to promote international co-operation on all questions concerning standardization in the electrical and electronic fields. To this end and in addition to other activities, IEC publishes International Standards, Technical Specifications, Technical Reports, Publicly Available Specifications (PAS) and Guides (hereafter referred to as "IEC Publication(s)"). Their preparation is entrusted to technical committees; any IEC National Committee interested in the subject dealt with may participate in this preparatory work. International, governmental and non-governmental organizations liaising with the IEC also participate in this preparation. IEC collaborates closely with the International Organization for Standardization (ISO) in accordance with conditions determined by agreement between the two organizations.
- 2) The formal decisions or agreements of IEC on technical matters express, as nearly as possible, an international consensus of opinion on the relevant subjects since each technical committee has representation from all interested IEC National Committees.
- 3) IEC Publications have the form of recommendations for international use and are accepted by IEC National Committees in that sense. While all reasonable efforts are made to ensure that the technical content of IEC Publications is accurate, IEC cannot be held responsible for the way in which they are used or for any misinterpretation by any end user.
- 4) In order to promote international uniformity, IEC National Committees undertake to apply IEC Publications transparently to the maximum extent possible in their national and regional publications. Any divergence between any IEC Publication and the corresponding national or regional publication shall be clearly indicated in the latter.
- 5) IEC itself does not provide any attestation of conformity. Independent certification bodies provide conformity assessment services and, in some areas, access to IEC marks of conformity. IEC is not responsible for any services carried out by independent certification bodies.
- 6) All users should ensure that they have the latest edition of this publication.
- 7) No liability shall attach to IEC or its directors, employees, servants or agents including individual experts and members of its technical committees and IEC National Committees for any personal injury, property damage or other damage of any nature whatsoever, whether direct or indirect, or for costs (including legal fees) and expenses arising out of the publication, use of, or reliance upon, this IEC Publication or any other IEC Publications.
- 8) Attention is drawn to the Normative references cited in this publication. Use of the referenced publications is indispensable for the correct application of this publication.
- 9) Attention is drawn to the possibility that some of the elements of this IEC Publication may be the subject of patent rights. IEC shall not be held responsible for identifying any or all such patent rights.

International Standard IEC 62941 has been prepared by IEC technical committee 82: Solar photovoltaic energy systems.

The text of this International Standard is based on the following documents:

FDIS	Report on voting
82/1635/FDIS	82/1641/RVD

Full information on the voting for the approval of this International Standard can be found in the report on voting indicated in the above table.

This document has been drafted in accordance with the ISO/IEC Directives, Part 2.

The committee has decided that the contents of this document will remain unchanged until the stability date indicated on the IEC website under "<http://webstore.iec.ch>" in the data related to the specific document. At this date, the document will be

- reconfirmed,
- withdrawn,
- replaced by a revised edition, or
- amended.

Currently in preview, click buy full version

TERRESTRIAL PHOTOVOLTAIC (PV) MODULES – QUALITY SYSTEM FOR PV MODULE MANUFACTURING

1 Scope

This document is applicable to organizations manufacturing photovoltaic (PV) modules certified to IEC 61215 series and IEC 62108 for design qualification and type approval and IEC 61730 for safety qualification and type approval. The design qualification and type approval of PV modules depend on appropriate methods for product and process design, as well as appropriate control of materials and processes used to manufacture the product. This document lays out best practices for product design, manufacturing processes, and selection and control of materials used in the manufacture of PV modules that have met the requirements of IEC 61215 series, IEC 61730, or IEC 62108. These standards also form the basis for factory audit criteria of such sites by various certifying and auditing bodies.

The object of this document is to provide a framework for the improved confidence in the ongoing consistency of performance and reliability of certified PV modules. The requirements of this document are defined with the assumption that the quality management system of the organization has already fulfilled the requirements of ISO 9001 or equivalent quality management system. This document is not intended to replace or remove any requirements of ISO 9001 or equivalent quality management system. By maintaining a manufacturing system in accordance with this document, PV modules are expected to maintain their performance as determined from the test sequences in IEC 61215 series, IEC 62108, or IEC 61730.

This document is applicable to all PV modules independent of design and technology, i.e. flat panel, concentrator photovoltaic (CPV). Quality controls for CPV and nonconventional flat-plate manufacturing will differ somewhat from those of more conventional designs; this document has not considered these differences.

2 Normative references

The following documents are referred to in the text in such a way that some or all of their content constitutes requirements of this document. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

IEC 60812: *Failure modes and effects analysis (FMEA and FMECA)*

IEC 60890: *Photovoltaic devices – Procedure for temperature and irradiance corrections to measured I-V characteristics*

IEC 60904-1: *Photovoltaic devices – Part 1: Measurement of photovoltaic current-voltage characteristics*

IEC 60904-2: *Photovoltaic devices – Part 2: Requirements for photovoltaic reference devices*

IEC 60904-3: *Photovoltaic devices – Part 3: Measurement principles for terrestrial photovoltaic (PV) solar devices with reference spectral irradiance data*

IEC 60904-4: *Photovoltaic devices – Part 4: Reference solar devices – Procedures for establishing calibration traceability*