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**Industrial communication networks – Profiles –
Part 3-8: Functional safety fieldbuses – Additional specifications for CPF 8**

**Réseaux de communication industriels – Profils –
Partie 3-8: Bus de terrain de sécurité fonctionnelle – Spécifications
supplémentaires pour CPF 8**



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CONTENTS

FOREWORD.....	7
0 Introduction	9
0.1 General.....	9
0.2 Patent declaration	11
1 Scope.....	12
2 Normative references.....	12
3 Terms, definitions, symbols, abbreviated terms and conventions.....	13
3.1 Terms and definitions	13
3.1.1 Common terms and definitions	14
3.1.2 CPF 8: Additional terms and definitions	20
3.2 Symbols and abbreviated terms.....	21
3.2.1 Common symbols and abbreviated terms.....	21
3.2.2 CPF 8: Additional symbols and abbreviated terms.....	22
3.3 Conventions.....	22
4 Overview	22
5 General	22
6 Safety communication layer services.....	23
7 Safety communication layer protocol	23
8 Safety communication layer management.....	23
9 System requirements	23
10 Assessment.....	23
11 FSCP 8/1	23
11.1 Scope – FSCP 8/1.....	23
11.2 Normative references – FSCP 8/1.....	23
11.3 Terms, definitions, symbols and abbreviated terms and conventions – FSCP 8/1.....	23
11.4 Overview of FSCP 8/1 (CC-Link Safety™)	23
11.5 General – FSCP 8/1	24
11.5.1 External documents providing specifications for the profile.....	24
11.5.2 Safety functional requirements	24
11.5.3 Safety measures	24
11.5.4 Safety communication layer structure	26
11.5.5 Relationships with FAL (and DLL, PhL).....	26
11.6 Safety communication layer services for FSCP 8/1.....	27
11.6.1 General	27
11.6.2 SASEs.....	27
11.6.3 SARs	28
11.6.4 Process data SAR ASEs	28
11.7 Safety communication layer protocol for FSCP 8/1	29
11.7.1 Safety PDU format	29
11.7.2 State description	36
11.8 Safety communication layer management for FSCP 8/1	40
11.8.1 General	40
11.8.2 Connection establishment and confirmation processing.....	41
11.8.3 Safety slave verification	41
11.9 System requirements for FSCP 8/1	42

11.9.1	Indicators and switches	42
11.9.2	Installation guidelines.....	43
11.9.3	Safety function response time	43
11.9.4	Duration of demands.....	45
11.9.5	Constraints for calculation of system characteristics	45
11.9.6	Maintenance	46
11.9.7	Safety manual.....	47
11.10	Assessment for FSCP 8/1.....	47
12	FSCP 8/2	47
12.1	Scope – FSCP 8/2.....	47
12.2	Normative references – FSCP 8/2.....	47
12.3	Terms, definitions, symbols, abbreviated terms and conventions – FSCP 8/2.....	47
12.4	Overview of FSCP 8/2 (CC-Link IE™ Safety communication function)	47
12.5	General – FSCP 8/2	48
12.5.1	External documents providing specifications for the profile.....	48
12.5.2	Safety functional requirements	48
12.5.3	Safety measures	49
12.5.4	Safety communication layer structure	53
12.5.5	Relationships with FAL (and DLL, PhL).....	54
12.6	Safety communication layer services for FSCP 8/2.....	54
12.6.1	General	54
12.6.2	Connection reestablishment services	54
12.6.3	Data transmission services.....	55
12.6.4	Connection termination notification services	56
12.7	Safety communication layer protocol for FSCP 8/2.....	56
12.7.1	Safety PDU format	56
12.7.2	Safety FAL service protocol machine (SFSPM)	62
12.8	Safety communication layer management for FSCP 8/2	85
12.8.1	Parameter Definitions.....	85
12.8.2	Parameter Setup.....	89
12.8.3	Management Services.....	89
12.9	System requirements for FSCP 8/2.....	92
12.9.1	Indicators and switches	92
12.9.2	Installation guidelines.....	94
12.9.3	Safety function response time	94
12.9.4	Duration of demands.....	95
12.9.5	Constraints for calculation of system characteristics	95
12.9.6	Maintenance	97
12.9.7	Safety manual.....	97
12.10	Assessment for FSCP 8/2.....	98
Annex A (informative) Additional information for functional safety communication profiles of CPF 8.....		99
A.1	Hash function calculation for FSCP 8/1	99
A.2	Hash function calculation for FSCP 8/2.....	99
A.3	Meaning of response time calculation formula for FSCP 8/2	99
Annex B (informative) Information for assessment of the functional safety communication profiles of CPF 8.....		100
Bibliography		101

Figure 1 – Relationships of IEC 61784-3 with other standards (machinery).....	9
Figure 2 – Relationships of IEC 61784-3 with other standards (process)	10
Figure 3 – Relationship between SCL and the other layers of IEC 61158 Type 18	26
Figure 4 – State diagram.....	37
Figure 5 – Detection of unintended repetition	50
Figure 6 – Detection of incorrect sequence.....	51
Figure 7 – Detection of loss	51
Figure 8 – Detection of unacceptable delay by time stamps	52
Figure 9 – Detection of unacceptable delay by timer	53
Figure 10 – Protocol Hierarchy	54
Figure 11 – Safety PDU Structure	57
Figure 12 – CTRL Configuration	57
Figure 13 – SASE-M and SASE-S TS	60
Figure 14 – S-Data during safety refresh	60
Figure 15 – S-Data not during safety refresh	61
Figure 16 – S-Data header configuration	61
Figure 17 – CRC calculation.....	62
Figure 18 – Communication models.....	62
Figure 19 – SFSPM state transition diagram.....	63
Figure 20 – Connection establishment sequence	65
Figure 21 – Communication sequence during safety refresh communication.....	65
Figure 22 – Offset measurement and generation sequence during safety refresh communication	66
Figure 23 – SFSPM-M state transition diagram.....	67
Figure 24 – Sequence other than during safety refresh	70
Figure 25 – S-Connect-req.....	71
Figure 26 – S-InitConfirmNetPrm-req	71
Figure 27 – net_prm_list	72
Figure 28 – S-InitVerifyStnPrm-req.....	72
Figure 29 – stn_prm_list	72
Figure 30 – S-InvokeFunc-req	73
Figure 31 – S-WriteErrorInfo-req	73
Figure 32 – date_and_time_of_occurrence	74
Figure 33 – SFSPM-S state transition diagram	75
Figure 34 – Sequence other than during safety refresh	80
Figure 35 – S-Connect-rsp	80
Figure 36 – S-InitConfirmNetPrm-rsp.....	81
Figure 37 – S-InitVerifyStnPrm-rsp.....	81
Figure 38 – S-InvokeFunc-rsp	82
Figure 39 – Offset calculation procedure of safety clock	83
Figure 40 – Relationship between transmission interval fluctuation and transmission_interval	86
Figure 41 – Calculation of allowable_refresh_interval	88
Figure 42 – Calculation of allowable_delay	89

Figure 43 – Calculation of response time between safety PLCs.....	94
Figure 44 – Relationship between safety connections and residual error rate	97
Figure A.1 – allowable_delay and offset calculation deviation	99
Table 1 – Selection of the various measures for possible errors.....	25
Table 2 – M1 safety device manager attribute format.....	30
Table 3 – S1 safety device manager attribute format	30
Table 4 – M1 safety connection manager attribute format	30
Table 5 – S1 safety connection manager attribute format.....	30
Table 6 – M1 safety cyclic transmission attribute format	31
Table 7 – S1 safety cyclic transmission attribute format.....	31
Table 8 – M1 safety device manager attribute encoding.....	32
Table 9 – S1 safety device manager attribute encoding	32
Table 10 – M1 safety connection manager attribute encoding	32
Table 11 – S1 safety connection manager attribute encoding.....	33
Table 12 – M1 safety cyclic transmission attribute encoding.....	33
Table 13 – S1 safety cyclic transmission attribute encoding	35
Table 14 – Safety master monitor timer operation.....	39
Table 15 – Safety slave monitor timer operation	39
Table 16 – Safety data monitor timer operation.....	39
Table 17 – Details of connection establishment and confirmation processing.....	41
Table 18 – Details of slave information verification processing.....	41
Table 19 – Details of safety slave parameter transmission processing.....	42
Table 20 – Monitor LEDs.....	43
Table 21 – Safety function response time calculation.....	44
Table 22 – Safety function response time definition of terms.....	44
Table 23 – Number of occupied slots and safety data	45
Table 24 – Residual error rate Λ (occupied slots = 1).....	46
Table 25 – Residual error rate Λ (occupied slots = 2).....	46
Table 26 – Selection of the various measures for possible errors	49
Table 27 – SS-Start	54
Table 28 – SS-Restart	55
Table 29 – SS-InvokeFunc	55
Table 30 – SS-Read	55
Table 31 – SS-Write.....	56
Table 32 – SS-Terminate	56
Table 33 – Safety PDU elements.....	57
Table 34 – CTRL Elements	58
Table 35 – State list.....	63
Table 36 – SFSPM-M timers	67
Table 37 – SFSPM-M state transition table.....	67
Table 38 – support_functions	71
Table 39 – error_category.....	74

Table 40 – error_category for AL errors.....	74
Table 41 – error_code.....	74
Table 42 – SFSPM-S timers.....	76
Table 43 – SFSPM-S state transition table.....	76
Table 44 – Parameters used by safety communication layer.....	85
Table 45 – SM-SetSafetyStationInfo.....	89
Table 46 – Safety station information setting parameters of SM-SetSafetyStationInfo.....	90
Table 47 – SM-SetSafetyNetworkParameter.....	90
Table 48 – Safety network parameters of SM-SetSafetyNetworkParameter.....	90
Table 49 – SM-GetSafetyStationInfo.....	91
Table 50 – Safety station information parameters of SM-GetSafetyStationInfo (Request).....	91
Table 51 – Safety station information parameters of SM-GetSafetyStationInfo (Response).....	91
Table 52 – SM-GetSafetyNetworkParameter.....	92
Table 53 – Parameters of SM-GetSafetyNetworkParameter request.....	92
Table 54 – Parameters of SM-GetSafetyNetworkParameter response.....	92
Table 55 – Monitor LEDs.....	93
Table 56 – Communication port monitor LEDs.....	93

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**INDUSTRIAL COMMUNICATION NETWORKS –
PROFILES –****Part 3-8: Functional safety fieldbuses –
Additional specifications for CPF 8**

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International Standard IEC 61784-3-8 has been prepared by subcommittee 65C: Industrial networks, of IEC technical committee 65: Industrial-process measurement, control and automation.

This second edition cancels and replaces the first edition published in 2010. This edition constitutes a technical revision. This edition includes the following significant technical changes with respect to the previous edition:

- Added FSCP 8/2;
- Added FSCP 8/2 Clause 12;
- Added content for FSCP 8/2 to Clauses 1 to 3 (scope, references, terms);
- Moved previous FSCP 8/1 to Clause 11 (demoting all old heading levels by one);
- Restructured old Clauses 4 to 10 to point to appropriate subclauses as appropriate.

The text of this standard is based on the following documents:

FDIS	Report on voting
65C/851/FDIS	65C/854/RVD

Full information on the voting for the approval of this standard can be found in the report on voting indicated in the above table.

This publication has been drafted in accordance with the ISO/IEC Directives, Part 2.

A list of all parts of the IEC 61784-3 series, published under the general title *Industrial communication networks – Profiles – Functional safety fieldbuses*, can be found on the IEC website.

The committee has decided that the contents of this publication will remain unchanged until the stability date indicated on the IEC web site under "<http://webstore.iec.ch>" in the data related to the specific publication. At this date, the publication will be

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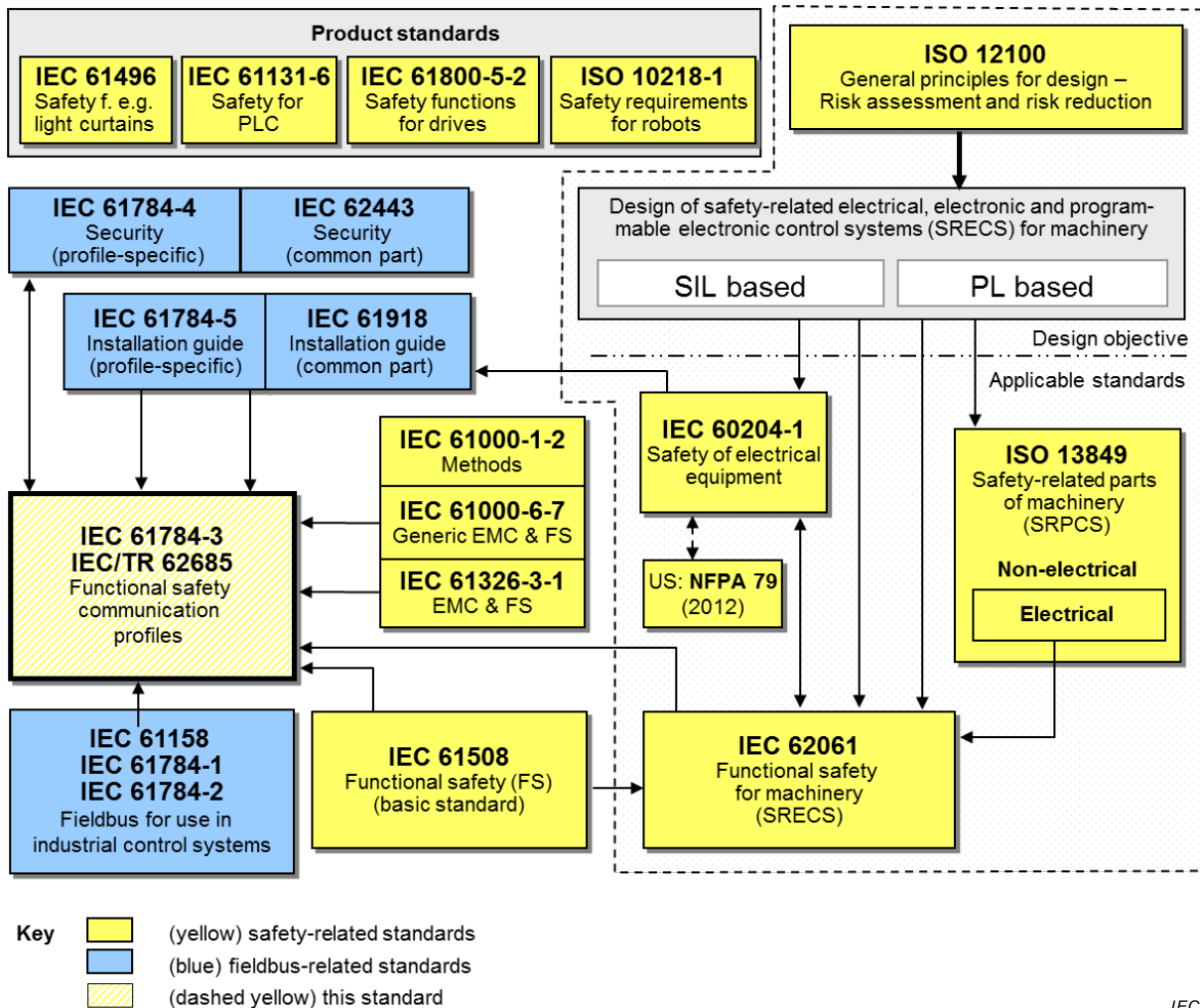
0 Introduction

0.1 General

The IEC 61158 fieldbus standard together with its companion standards IEC 61784-1 and IEC 61784-2 defines a set of communication protocols that enable distributed control of automation applications. Fieldbus technology is now considered well accepted and well proven. Thus fieldbus enhancements continue to emerge, addressing applications for areas such as real time, safety-related and security-related applications.

This standard explains the relevant principles for functional safety communications with reference to IEC 61508 series and specifies several safety communication layers (profiles and corresponding protocols) based on the communication profiles and protocol layers of IEC 61784-1, IEC 61784-2 and the IEC 61158 series. It does not cover electrical safety and intrinsic safety aspects.

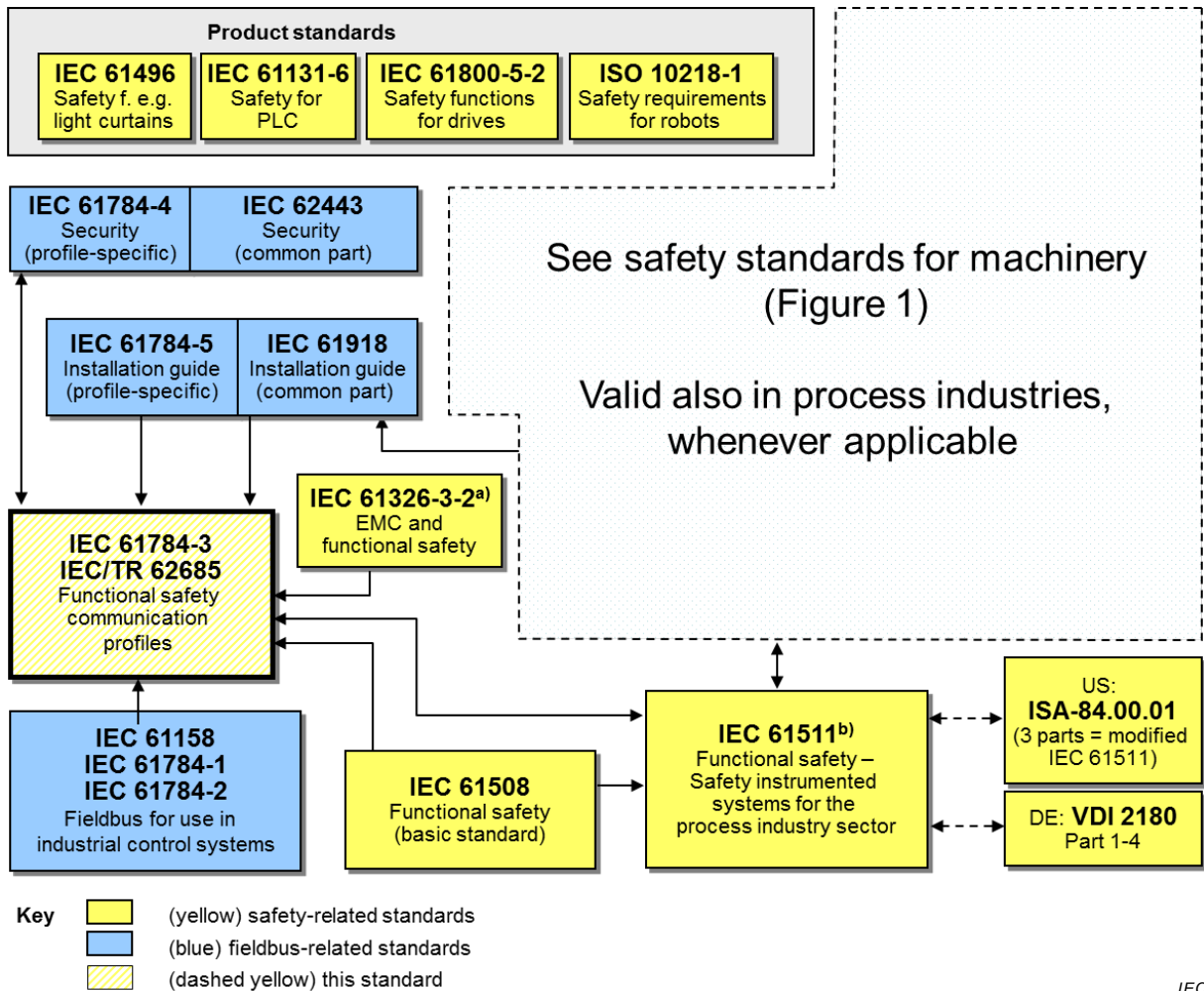
Figure 1 shows the relationships between this standard and relevant safety and fieldbus standards in a machinery environment.



NOTE Subclauses 6.7.6.4 (high complexity) and 6.7.8.1.6 (low complexity) of IEC 62061 specify the relationship between PL (Category) and SIL.

Figure 1 – Relationships of IEC 61784-3 with other standards (machinery)

Figure 2 shows the relationships between this standard and relevant safety and fieldbus standards in a process environment.



^a For specified electromagnetic environments; otherwise IEC 61326-3-1 or IEC 61000-6-7.

^b EN ratified.

Figure 2 – Relationships of IEC 61784-3 with other standards (process)

Safety communication layers which are implemented as parts of safety-related systems according to IEC 61508 series provide the necessary confidence in the transportation of messages (information) between two or more participants on a fieldbus in a safety-related system, or sufficient confidence of safe behaviour in the event of fieldbus errors or failures.

Safety communication layers specified in this standard do this in such a way that a fieldbus can be used for applications requiring functional safety up to the Safety Integrity Level (SIL) specified by its corresponding functional safety communication profile.

The resulting SIL claim of a system depends on the implementation of the selected functional safety communication profile (FSCP) within this system – implementation of a functional safety communication profile in a standard device is not sufficient to qualify it as a safety device.

This standard describes:

- basic principles for implementing the requirements of IEC 61508 series for safety-related data communications, including possible transmission faults, remedial measures and considerations affecting data integrity;

- functional safety communication profiles for several communication profile families in IEC 61784-1 and IEC 61784-2, including safety layer extensions to the communication service and protocols sections of the IEC 61158 series.

0.2 Patent declaration

The International Electrotechnical Commission (IEC) draws attention to the fact that it is claimed that compliance with this document may involve the use of a patent concerning FSCP 8/2 given in Clause 12 as follows:

JP 2012-533784 US 13/821733 DE 112010005881.4 KR 10-2013-7006469 CN 201080069108.6	[MEC]	Communication apparatus and delay detecting method
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INDUSTRIAL COMMUNICATION NETWORKS – PROFILES –

Part 3-8: Functional safety fieldbuses – Additional specifications for CPF 8

1 Scope

This part of the IEC 61784-3 series specifies a safety communication layer (services and protocol) based on CPF 8 of IEC 61784-1, IEC 61784-2 and IEC 61158 Type 18 and Type 23. It identifies the principles for functional safety communications defined in IEC 61784-3 that are relevant for this safety communication layer. This safety communication layer is intended for implementation in safety devices only.

NOTE 1 It does not cover electrical safety and intrinsic safety aspects. Electrical safety relates to hazards such as electrical shock. Intrinsic safety relates to hazards associated with potentially explosive atmospheres.

This part¹ defines mechanisms for the transmission of safety-relevant messages among participants within a distributed network using fieldbus technology in accordance with the requirements of IEC 61508 series² for functional safety. These mechanisms may be used in various industrial applications such as process control, manufacturing automation and machinery.

This part provides guidelines for both developers and assessors of compliant devices and systems.

NOTE 2 The resulting SIL claim of a system depends on the implementation of the selected functional safety communication profile within this system – implementation of a functional safety communication profile according to this part in a standard device is not sufficient to qualify it as a safety device.

2 Normative references

The following documents, in whole or in part, are normatively referenced in this document and are indispensable for its application. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

IEC 60204-1, *Safety of machinery – Electrical equipment of machines – Part 1: General requirements*

IEC 61131-2:2007, *Programmable controllers – Part 2: Equipment requirements and tests*

IEC 61158 (all parts), *Industrial communication networks – Fieldbus specifications*

IEC 61158-2, *Industrial communication networks – Fieldbus specifications – Part 2: Physical layer specification and service definition*

IEC 61158-3-18, *Industrial communication networks – Fieldbus specifications – Part 3-18: Data-link layer service definition – Type 18 elements*

¹ In the following pages of this standard, “this part” will be used for “this part of the IEC 61784-3 series”.

² In the following pages of this standard, “IEC 61508” will be used for “IEC 61508 series”.