

INTERNATIONAL STANDARD

NORME INTERNATIONALE

**Composite string insulator units for overhead lines with a nominal voltage greater than 1 000 V –
Part 1: Standard strength classes and end fittings**

**Éléments de chaîne d'isolateurs composites pour lignes aériennes de tension nominale supérieure à 1 000 V –
Partie 1: Classes mécaniques et armatures d'extrémité normalisées**



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Part 1: Standard strength classes and end fittings**

**Éléments de chaîne d'isolateurs composites pour lignes aériennes de tension nominale supérieure à 1 000 V –
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INTERNATIONAL
ELECTROTECHNICAL
COMMISSION

COMMISSION
ELECTROTECHNIQUE
INTERNATIONALE

ICS 29.080.10; 29.240.20

ISBN 978-2-8322-3419-8

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INTERNATIONAL ELECTROTECHNICAL COMMISSION

**COMPOSITE STRING INSULATOR UNITS FOR OVERHEAD LINES
WITH A NOMINAL VOLTAGE GREATER THAN 1 000 V –****Part 1: Standard strength classes and end fittings**

FOREWORD

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International Standard IEC 61466-1 has been prepared by IEC technical committee 36: Insulators.

This second edition cancels and replaces the first edition published in 1997. This edition constitutes a technical revision.

This edition includes the following significant technical changes with respect to the previous edition:

- a) Addition of strength classes reflecting UHV practice;
- b) Inclusion of Corrigendum 1:2008 for Y fitting hole dimensions.

The text of this standard is based on the following documents:

FDIS	Report on voting
36/378/FDIS	36/381/RVD

Full information on the voting for the approval of this standard can be found in the report on voting indicated in the above table.

This publication has been drafted in accordance with the ISO/IEC Directives, Part 2.

A list of all parts in the IEC 61466 series, published under the general title *Composite string insulator units for overhead lines with a nominal voltage greater than 1 000 V*, can be found on the IEC website.

The committee has decided that the contents of this publication will remain unchanged until the stability date indicated on the IEC website under "<http://webstore.iec.ch>" in the data related to the specific publication. At this date, the publication will be

- reconfirmed,
- withdrawn,
- replaced by a revised edition, or
- amended.

COMPOSITE STRING INSULATOR UNITS FOR OVERHEAD LINES WITH A NOMINAL VOLTAGE GREATER THAN 1 000 V –

Part 1: Standard strength classes and end fittings

1 Scope

This part of IEC 61466 is applicable to composite string insulator units for a.c. overhead lines with a nominal voltage greater than 1 000 V and a frequency not greater than 100 Hz.

It also applies to insulators of similar design used in substations or on electric traction lines.

This standard applies to string insulator units of composite type with ball, socket, tongue, clevis, Y-clevis or eye couplings, or a combination thereof.

The object of this standard is to prescribe specified values for the mechanical characteristics of the composite string insulator units and define the main dimensions of the couplings to be used on the composite string insulator units in order to permit the assembly of insulators or fittings supplied by different manufacturers and to allow, whenever practical, interchangeability with existing installations.

It also defines a standard designation system for composite string insulator units.

NOTE 1 General definitions and methods of testing are given in IEC 61109.

NOTE 2 Only the dimensions necessary for assembly of the couplings are dealt with in this International Standard. Properties of material and working loads are not specified. The coordination of dimensions of the end-fittings with the strength classes is specified in Clause 3.

2 Normative references

The following documents, in whole or in part, are normatively referenced in this document and are indispensable for its application. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

IEC 60120:1984, *Dimensions of ball and socket couplings of string insulator units*

IEC 60471:1987, *Dimensions of clevis and tongue couplings of string insulator units*

3 Mechanical and dimensional characteristics

Composite string insulator units are standardized by the following specified characteristics:

- specified mechanical load (SML);
- standard couplings.

All dimensions are expressed in millimetres.

The dimensions apply to the finished product after any surface treatment.