

# INTERNATIONAL STANDARD

## NORME INTERNATIONALE



**Safety requirements for electrical equipment for measurement, control, and laboratory use –**

**Part 2-201: Particular requirements for control equipment**

**Exigences de sécurité pour appareils électriques de mesurage, de régulation et de laboratoire –**

**Partie 2-201: Exigences particulières pour les équipements de commande**



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## INTERNATIONAL ELECTROTECHNICAL COMMISSION

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FOR MEASUREMENT, CONTROL, AND LABORATORY USE –****Part 2-201: Particular requirements for control equipment****FOREWORD**

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IEC 61010-2-201 has been prepared by IEC technical committee 65: Industrial-process measurement, control and automation. It is an International Standard.

This third edition cancels and replaces the second edition published in 2017. This edition constitutes a technical revision.

This edition includes the following significant technical changes with respect to the previous edition:

- a) 1.1.1: the related equipment included in the Scope has been clarified;
- b) 4.3.2.101: the optical fibre module has been deleted;
- c) 5.4.3: equipment installation has been clarified;

- d) 6.7.1.1: revision of the figure representing insulation between separate circuits has been included;
- e) 6.7.101: the subclause relating to insulation for FIELD WIRING TERMINALS of OVERVOLTAGE CATEGORY II with a nominal voltage up to 1 000 V has been deleted;
- f) 6.7.1.101: a new subclause relating to insulation for SELV/PELV CIRCUITS has been included;
- g) 6.8.3: specification of voltage tester has been added;
- h) 6.9.3: an additional exception relating to colour coding has been included;
- i) 6.9.101: a new subclause relating to wiring for secondary circuits e.g. SELV/PELV has been included;
- j) 8.2.2.101: additional requirements for glass displays have been included;
- k) 8.3: the subclause relating to the drop test has been removed;
- l) 9.3.2: additional requirements for material of connectors and insulating material have been included;
- m) The particular requirements for non-metallic material have been clarified;
- n) Clause 11: the particular requirements for protection against HAZARDS from fluid and solid foreign objects have been removed;
- o) 12.4: an additional subclause relating to microwave radiation has been included;
- p) 14.102: the description of switching devices has been clarified;

The text of this International Standard is based on the following documents:

| Draft        | Report on voting |
|--------------|------------------|
| 65/1049/FDIS | 65/1055/RVD      |

Full information on the voting for its approval can be found in the report on voting indicated in the above table.

The language used for the development of this International Standard is English.

This document was drafted in accordance with ISO/IEC Directives, Part 2, and developed in accordance with ISO/IEC Directives, Part 1 and ISO/IEC Directives, IEC Supplement, available at [www.iec.ch/members\\_experts/refdocs](http://www.iec.ch/members_experts/refdocs). The main document types developed by IEC are described in greater detail at [www.iec.ch/standardsdev/publications](http://www.iec.ch/standardsdev/publications).

A list of all parts in the IEC 61010 series, published under the general title *Safety requirements for electrical equipment for measurement, control, and laboratory use*, can be found on the IEC website.

This document is to be used in conjunction with IEC 61010-1:2010, and IEC 61010-1:2010/AMD1:2016.

This document supplements or modifies the corresponding clauses in IEC 61010-1 so as to convert that publication into the IEC standard: *Particular requirements for control equipment*.

Where a particular subclause of IEC 61010-1 is not mentioned in this document, that subclause applies as far as is reasonable. Where this document states "addition", "modification", "replacement", or "deletion", the relevant requirement, test specification or note in IEC 61010-1 should be adapted accordingly.

In this document,

a) the following print types are used:

- requirements and definitions: in roman type;
- NOTES: in smaller roman type;
- *conformity and tests: in italic type*;
- terms used throughout this document which have been defined in Clause 3: SMALL ROMAN CAPITALS.

b) subclauses, figures, tables and notes which are additional to those in IEC 61010-1 are numbered starting from 101. Additional annexes are lettered starting from AA and additional list items are lettered from aa).

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## INTRODUCTION

IEC 61010-2-2xx documents are a series of standards on the safety of industrial-process measurement, control and automation equipment.

This document specifies the complete safety related requirements and related tests for control equipment (e.g. programmable controller (PLC), the components of distributed control systems (DCS), I/O devices, human machine interface (HMI)).

Safety terms of general use are defined in IEC 61010-1. More specific terms are defined in each relevant part of the IEC 61010 series.

# SAFETY REQUIREMENTS FOR ELECTRICAL EQUIPMENT FOR MEASUREMENT, CONTROL, AND LABORATORY USE –

## Part 2-201: Particular requirements for control equipment

### 1 Scope and object

IEC 61010-1:2010, Clause 1 and IEC 61010-1:2010/AMD1:2016, Clause 1 apply, except as follows:

#### 1.1.1 Equipment included in scope

*Replacement:*

*Replace the existing text with the following:*

This part of IEC 61010 specifies safety requirements and related verification tests for control equipment or their associated peripherals, or both.

Some equipment examples are:

- programmable logic controller (PLC);
- programmable automation controller (PAC);
- distributed control systems (DCS);
- industrial PC (computers) and panel PC;
- programming and debugging tools (PACT);
- displays and human-machine interfaces (HMI);
- any product performing the function of control equipment or their associated peripherals, or both;
- positioners; and
- control equipment which serve as their intended use the command and control of machines, automated manufacturing and industrial processes, for example discrete and continuous control.

Components of the above named equipment and within the scope of this document are, for example:

- (auxiliary) stand-alone power supplies;
- peripherals such as digital and analogue I/O,
- remote-I/O;
- industrial network equipment, embedded or stand-alone (e.g. switches, routers, wireless base station).

Control equipment and their associated peripherals are intended to be used in an industrial environment. This document considers equipment designed as OPEN or ENCLOSED EQUIPMENT.

NOTE 1 Control equipment intended also for use in other environments or for other purposes (example: for use in building installations to control light or other electrical installations, or for use on cars, trains or ships) can have additional conformity requirements defined by the safety standard(s) for these applications. These requirements can involve for example: insulation, spacings and power restrictions.