

# INTERNATIONAL STANDARD

## NORME INTERNATIONALE



INTERNATIONAL SPECIAL COMMITTEE ON RADIO INTERFERENCE  
COMITÉ INTERNATIONAL SPÉCIAL DES PERTURBATIONS RADIOÉLECTRIQUES

**Electromagnetic compatibility (EMC) –  
Part 6-4: Generic standards – Emission standards for industrial environments**

**Compatibilité électromagnétique (CEM) –  
Partie 6-4: Normes génériques – Norme sur l'émission pour les environnements  
industriels**



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INTERNATIONAL ELECTROTECHNICAL COMMISSION  
INTERNATIONAL SPECIAL COMMITTEE ON RADIO INTERFERENCE

**ELECTROMAGNETIC COMPATIBILITY (EMC) –**

**Part 6-4: Generic standards – Emission standard  
for industrial environments**

FOREWORD

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**This consolidated version of IEC 61000-6-4 consists of the second edition (2006) [documents CISPR/H/122/FDIS and CISPR/H/125/RVD] and its amendment 1 (2010) [documents CISPR/H/205/FDIS and CISPR/H/209/RVD]. It bears the edition number 2.1.**

**The technical content is therefore identical to the base edition and its amendment and has been prepared for user convenience. A vertical line in the margin shows where the base publication has been modified by amendment 1. Additions and deletions are displayed in red, with deletions being struck through.**

International Standard IEC 61000-6-4 has been prepared by CISPR subcommittee H: Limits for the protection of radio services.

This publication has been drafted in accordance with the ISO/IEC Directives, Part 2.

The committee has decided that the contents of the base publication and its amendments will remain unchanged until the stability date indicated on the IEC web site under "<http://webstore.iec.ch>" in the data related to the specific publication. At this date, the publication will be

- reconfirmed,
- withdrawn,
- replaced by a revised edition, or
- amended.

**IMPORTANT – The “colour inside” logo on the cover page of this publication indicates that it contains colours which are considered to be useful for the correct understanding of its contents. Users should therefore print this publication using a colour printer.**

## INTRODUCTION

IEC 61000 is published in separate parts according to the following structure:

### **Part 1: General**

General considerations (introduction, fundamental principles)

Definitions, terminology

### **Part 2: Environment**

Description of the environment

Classification of the environment

Compatibility levels

### **Part 3: Limits**

Emission limits

Immunity limits (insofar as they do not fall under the responsibility of the product committees)

### **Part 4: Testing and measurement techniques**

Measurement techniques

Testing techniques

### **Part 5: Installation and mitigation guidelines**

Installation guidelines

Mitigation methods and devices

### **Part 6: Generic standards**

### **Part 9: Miscellaneous**

Each part is further subdivided into several parts published either as International Standards or technical reports/specifications, some of which have already been published as sections. Others will be published with the part number followed by a dash and a second number identifying the subdivision (example: 61000-6-1).

## ELECTROMAGNETIC COMPATIBILITY (EMC) –

### Part 6-4: Generic standards – Emission standard for industrial environments

#### 1 Scope and object

This part of IEC 61000 for EMC emission requirements applies to electrical and electronic apparatus intended for use in industrial environments as described below.

Emission requirements in the frequency range 0 Hz to 400 GHz are covered. No measurement needs to be performed at frequencies where no requirement is specified.

This generic EMC emission standard is applicable if no relevant dedicated product or product-family EMC emission standard exists.

This standard applies to a apparatus intended to be connected to a power network supplied from a high or medium voltage transformer dedicated to the supply of an installation feeding manufacturing or similar plant, and intended to operate in or in proximity to industrial locations, as described below. This standard applies also to apparatus, which is battery operated and intended to be used in industrial locations.

The environments encompassed by this standard are industrial, both indoor and outdoor.

Industrial locations are in addition characterised by the existence of one or more of the following examples:

- industrial, scientific and medical (ISM)<sup>1)</sup> apparatus;
- heavy inductive or capacitive loads that are frequently switched;
- high currents and associated magnetic fields.

The object of this standard is to define the emission test requirements for apparatus defined in the scope in relation to continuous and transient, conducted and radiated disturbances.

The emission requirements have been selected so as to ensure that disturbances generated by apparatus operating normally in industrial locations do not exceed a level that could prevent other apparatus from operating as intended. Fault conditions of apparatus are not taken into account. Not all disturbance phenomena have been included for testing purposes in this standard, but only those considered as relevant for the equipment covered by this standard. These requirements represent essential electromagnetic compatibility emission requirements.

Requirements are specified for each port considered.

NOTE 1 Safety considerations are not covered by this standard.

NOTE 2 In special cases, situations will arise where the levels specified in this standard will not offer adequate protection; for example where a sensitive receiver is used in close proximity to an apparatus. In these instances, special mitigation measures may have to be employed.

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1) As defined in CISPR 11.