IEC 60974-9

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INTERNATIONAL STANDARD

NORME INTERNATIONALE

Arc welding equipment – Part 9: Installation and use

Matériel de soudage à l'arc – Partie 9: Installation et utilisation

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INTERNATIONAL ELECTROTECHNICAL COMMISSION

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FOREWORD

1) The International Electrotechnical Commission (IEC) is a worldwide organization for standardization comprising all national electrotechnical committees (IEC National Committees). The object of IEC is to promote international co-operation on all questions concerning standardization in the electrical and electronic fields. To this end and in addition to other activities, IEC publishes International Standards, Technical Specifications, Technical Reports, Publicly Available Specifications (PAS) and Guides (hereafter referred to as "IEC Publication(s)"). Their preparation is entrusted to technical committees; any IEC National Committee interested in the subject dealt with may participate in this preparatory work. International, governmental and non-governmental organizations liaising with the IEC also participate in this preparation. IEC collaborates closely with the International Organization for Standardization (ISO) in accordance with conditions determined by agreement between the two organizations.
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International Standard IEC 60974-9 has been prepared by IEC technical committee 26: Electric welding.

This standard cancels and replaces the first edition published in 2010. This edition constitutes a technical revision.

This edition includes the following significant technical changes with respect to the previous edition:

a) addition of a new Clause 8;
b) addition of interpolation details in Table 1.

The text of this International Standard is based on the following documents:

FDIS	Report on voting
26/648/FDIS	26/649/RVD

Full information on the voting for the approval of this International Standard can be found in the report on voting indicated in the above table.

This document has been drafted in accordance with the ISO/IEC Directives, Part 2.

In this standard, the following print types are used:

– terms defined in Clause 3: in **bold** type.

A list of all the parts of the IEC 60974 series can be found, under the general title *Arc welding equipment*, on the IEC website.

The committee has decided that the contents of this document will remain unchanged until the stability date indicated on the IEC website under "http://webstore.iec.ch" in the data related to the specific document. At this date, the document will be

- reconfirmed,
- withdrawn,
- replaced by a revised edition, or
- amended.

ARC WELDING EQUIPMENT –

Part 9: Installation and use

1 Scope

This document is applicable to requirements for installation and instructions for use of equipment for arc welding and allied processes designed in accordance with safety requirements of IEC 60974-1, IEC 60974-6 or equivalent.

This document is applicable for the guidance of instructors, operators, welders, managers, and supervisors in the safe installation and use of equipment for arc welding and allied processes and the safe performance of welding and cutting operations.

National and local regulations take precedence over this document.

2 Normative references

The following documents are referred to in the text in such a way that some or all of their content constitutes requirements of this document. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

IEC 60245-6, *Rubber insulated cables – Rated voltages up to and including 450/750 V – Part 6: Arc welding electrode cables*

IEC 60755, *General requirements for residual current operated protective devices*

IEC 60974-1, *Arc welding equipment – Part 1: Welding power sources*

IEC 60974-4, *Arc welding equipment – Part 4: Periodic inspection and testing*

IEC 60974-11, *Arc welding equipment – Part 11: Electrode holders*

IEC 60974-12, *Arc welding equipment – Part 12: Coupling devices for welding cables*

IEC 60974-13, *Arc welding equipment – Part 13: Welding clamp*

3 Terms and definitions

For the purposes of this document, the following terms and definitions apply.

ISO and IEC maintain terminological databases for use in standardization at the following addresses:

- IEC Electropedia: available at http://www.electropedia.org/
- ISO Online browsing platform: available at http://www.iso.org/obp

3.1
welding circuit
conductive material through which the welding current is intended to flow