

INTERNATIONAL STANDARD

NORME INTERNATIONALE



**Specification for laminated pressboard –
Part 2: Methods of test**

**Spécification pour cartons comprimés et ondulés –
Partie 2: Méthodes d'essai**



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NORME INTERNATIONALE



**Specification for laminated pressboard –
Part 2: Methods of test**

**Spécification pour cartons comprimés et collés –
Partie 2: Méthodes d'essai**

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Part 2: Methods of test**

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Partie 2: Méthodes d'essai**

CONTENTS

| | |
|--|---------------|
| FOREWORD..... | 4 |
| INTRODUCTION..... | 6 |
| 1 Scope..... | 7 |
| 2 Normative references..... | 7 |
| 3 Conditioning of test specimens..... | 8 |
| 4 Drying of test specimens..... | 8 |
| 4.1 Method A (preferable)..... | 8 |
| 4.2 Method B..... | 8 |
| 5 Dimensions..... | 8 |
| 5.1 Thickness..... | 8 |
| 6 Mechanical tests..... | 9 |
| 6.1 Flexural strength and load to produce a standard deflection..... | 9 |
| 6.2 Apparent modulus of elasticity in flexure..... | 10 |
| 7 Compressibility..... | 10 |
| 7.1 Principle..... | 10 |
| 7.2 Test apparatus..... | 11 |
| 7.3 Test pieces..... | 11 |
| 7.4 Procedure..... | 11 |
| 7.5 Results..... | 11 |
| 8 Electric strength in oil..... | 12 |
| 8.1 General and conditioning..... | 12 |
| 8.2 Electric strength along laminate (edgewise electric strength)..... | 12 |
| 9 Internal ply strength, thermal resistance and oil compatibility..... | 12 |
| 9.1 Principle..... | 12 |
| 9.2 Test specimens..... | 12 |
| 9.3 Test apparatus..... | 13 |
| 9.4 Procedure..... | 13 |
| 9.5 Determination of the flexural strength..... | 13 |
| 9.6 Results..... | 13 |
| 10 Apparent density..... | 14 |
| 10.1 Test specimen..... | 14 |
| 10.2 Procedure..... | 14 |
| 10.3 Results..... | 14 |
| 11 Moisture content..... | 15 |
| 12 Shrinkage in air after drying | 15 |
| 12.1 Test specimens..... | 15 |
| 12.2 Procedure..... | 15 |
| 12.3 Results..... | 15 |
| 12.1 Test apparatus..... | 15 |
| 12.2 Test pieces..... | 15 |
| 12.3 Procedure..... | 16 |
| 12.4 Results..... | 16 |
| 13 Oil absorption..... | 17 |
| 13.1 Test specimens..... | 17 |
| 13.2 Procedure..... | 17 |

| | |
|---|----|
| 13.3 Results..... | 17 |
| 14 Ash content..... | 17 |
| 14.1 Procedure..... | 17 |
| 14.2 Results..... | 17 |
| 15 Contamination of liquid dielectrics..... | 17 |
| 15.1 Apparatus..... | 17 |
| 15.2 Test specimens..... | 18 |
| 15.3 Procedure..... | 18 |
| 15.4 Results..... | 18 |
| 16 Conductivity of aqueous extract..... | 18 |
| 16.1 Procedure..... | 18 |
| 16.2 Results..... | 18 |
| 17 pH of aqueous extract..... | 18 |
| Figure 1 – Position of test specimen in relation to length, width and thickness of sheet..... | 19 |
| Figure 2 – Size of the test specimens and arrangement of the electrodes for testing the electric strength along laminae (edgewise electric strength)..... | 19 |
| Figures 3 and 4 – Alternative forms of vented electrodes..... | 20 |
| Table 1 – Number of test specimens..... | 13 |

INTERNATIONAL ELECTROTECHNICAL COMMISSION

SPECIFICATION FOR LAMINATED PRESSBOARD –**Part 2: Methods of test**

FOREWORD

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IEC 60763-2 edition 2.1 contains the second edition (2007-02) [documents 15/360/FDIS and 15/73/RVD] and its amendment 1 (2023-11) [documents 15/1018/FDIS and 15/124/RVD].

In this Redline version, a vertical line in the margin shows where the technical content is modified by amendment 1. Additions are in green text, deletions are in strikethrough red text. A separate Final version with all changes accepted is available in this publication.

International Standard IEC 60763-2 has been prepared by IEC technical committee 15: Solid electrical insulating materials.

This second edition constitutes a technical revision.

This edition includes the following significant technical changes with respect to the previous edition.

- a) The standard has generally been revised editorially and brought into line with IEC 60641-2.
- b) The test method for the determination of the internal ply strength has been replaced with an alternative method.
- c) The test method for the determination of the thermal resistance has been enlarged in its scope.

The list of all parts of the IEC 60763 series, under the general title *Specification for laminated pressboard*, can be found on the IEC website.

The committee has decided that the contents of this document and its amendment will remain unchanged until the stability date indicated on the IEC website under www.store.iec.ch in the data related to the specific document. At this date, the document will be

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INTRODUCTION

This International Standard deals with laminated pressboard as defined in Clause 2 of IEC 60763-1.

IEC 60641 applies to pressboard which is not laminated, and the material covered by this International Standard is made from sheets conforming to the requirements of that publication.

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SPECIFICATION FOR LAMINATED PRESSBOARD –

Part 2: Methods of test

1 Scope

This part of IEC 60763 gives methods of test applicable for the material classified in IEC 60763-1.

2 Normative references

The following referenced documents are indispensable for the application of this document. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

IEC 60243-1:1998, *Electrical strength of insulating materials – Test methods – Part 1: Tests at power frequencies*

IEC 60247:2004, *Insulating liquids – Measurement of relative permittivity, dielectric dissipation factor ($\tan \delta$) and d.c. resistivity*

IEC 60250:1969, *Recommended methods for the determination of the permittivity and dielectric dissipation factor of electrical insulating materials at power, audio and radio frequencies including metre wavelengths.*

IEC 60296:2003, *Fluids for electrotechnical applications – Unused mineral insulating oils for transformers and switchgear*

IEC 60641-2:2004, *Pressboard and presspaper for electrical purposes – Part 2: Methods of tests*

IEC 60763-1:1983, *Specification for laminated pressboard – Part 1: Definitions, classification and general requirements*

IEC 61125:1992, *Unused hydrocarbon-based insulating liquids – Test methods for evaluating the oxidation stability*

IEC 62021-1:2003, *Insulating liquids – Determination of acidity – Part 1: Automatic potentiometric titration*

ISO 287:1985, *Paper and board – Determination of moisture content – Oven-drying method*

ISO 2144:1997, *Paper, board and pulps – Determination of residue (ash) on ignition at 900 degrees C*