

FINAL VERSION

VERSION FINALE

GROUP SAFETY PUBLICATION
PUBLICATION GROUPEE DE SÉCURITÉ

**Test on gases evolved during combustion of materials from cables –
Part 2: Determination of acidity (by pH measurement) and conductivity**

**Essai sur les gaz émis lors de la combustion des matériaux prélevés
sur câbles –
Partie 2: Détermination de la conductivité et de l'acidité (par mesure du pH)**

CONTENTS

FOREWORD.....	4
INTRODUCTION.....	6
1 Scope.....	7
2 Normative references.....	7
3 Terms and definitions.....	7
4 Test method principle.....	8
5 Test apparatus.....	8
5.1 General.....	8
5.2 Tube furnace.....	8
5.3 Quartz glass tube.....	8
5.4 Combustion boats.....	8
5.5 Bubbling devices for gases.....	9
5.6 Air supply system.....	9
5.7 Analytical balance.....	10
5.8 Laboratory glassware.....	10
5.9 pH meter.....	10
5.10 Conductivity measuring device.....	10
6 Test specimen.....	10
6.1 General.....	10
6.2 Conditioning of specimen.....	10
6.3 Mass of specimen.....	10
7 Test procedure.....	11
7.1 General.....	11
7.2 Test apparatus and arrangement.....	11
7.3 Heating procedure.....	11
7.4 Washing procedure.....	11
7.5 Determination of the pH value and conductivity.....	12
8 Evaluation of the test results.....	12
8.1 General method.....	12
8.2 Simplified method.....	12
8.3 Weighted values.....	12
8.3.1 General.....	12
8.3.2 Value of pH.....	12
8.3.3 Conductivity.....	13
9 Performance requirement.....	13
10 Test report.....	13
Annex A (informative) Recommended performance requirements.....	19
Bibliography.....	20
Figure 1 – Device for inserting combustion boat and test specimen.....	14
Figure 2 – Example of a gas washing bottle.....	15
Figure 3 – Test apparatus: method 1 – Use of synthetic or compressed air from a bottle.....	16
Figure 4 – Test apparatus: method 2 – Use of laboratory compressed air supply.....	17

Figure 5 – Test apparatus: method 3 – Use of ambient air sucked by means
of a suction pump 18

Currently in preview, click buy full version

INTERNATIONAL ELECTROTECHNICAL COMMISSION

**TEST ON GASES EVOLVED DURING
COMBUSTION OF MATERIALS FROM CABLES –****Part 2: Determination of acidity
(by pH measurement) and conductivity**

FOREWORD

- 1) The International Electrotechnical Commission (IEC) is a worldwide organization for standardization comprising all national electrotechnical committees (IEC National Committees). The object of IEC is to promote international co-operation on all questions concerning standardization in the electrical and electronic fields. To this end and in addition to other activities, IEC publishes International Standards, Technical Specifications, Technical Reports, Publicly Available Specifications (PAS) and Guides (hereafter referred to as "IEC Publication(s)"). Their preparation is entrusted to technical committees; any IEC National Committee interested in the subject dealt with may participate in this preparatory work. International, governmental and non-governmental organizations liaising with the IEC also participate in this preparation. IEC collaborates closely with the International Organization for Standardization (ISO) in accordance with conditions determined by agreement between the two organizations.
- 2) The formal decisions or agreements of IEC on technical matters express, as nearly as possible, an international consensus of opinion on the relevant subjects since each technical committee has representation from all interested IEC National Committees.
- 3) IEC Publications have the form of recommendations for international use and are accepted by IEC National Committees in that sense. While all reasonable efforts are made to ensure that the technical content of IEC Publications is accurate, IEC cannot be held responsible for the way in which they are used or for any misinterpretation by any end user.
- 4) In order to promote international uniformity, IEC National Committees undertake to apply IEC Publications transparently to the maximum extent possible in their national and regional publications. Any divergence between any IEC Publication and the corresponding national or regional publication shall be clearly indicated in the latter.
- 5) IEC itself does not provide any attestation of conformity. Independent certification bodies provide conformity assessment services and, in some areas, access to IEC marks of conformity. IEC is not responsible for any services carried out by independent certification bodies.
- 6) All users should ensure that they have the latest edition of this publication.
- 7) No liability shall attach to IEC or its directors, employees, servants or agents including individual experts and members of its technical committees and IEC National Committees for any personal injury, property damage or other damage of any nature whatsoever, whether direct or indirect, or for costs (including legal fees) and expenses arising out of the publication, use of, or reliance upon, this IEC Publication or any other IEC Publications.
- 8) Attention is drawn to the normative references cited in this publication. Use of the referenced publications is indispensable for the correct application of this publication.
- 9) Attention is drawn to the possibility that some of the elements of this IEC Publication may be the subject of patent rights. IEC shall not be held responsible for identifying any or all such patent rights.

DISCLAIMER

This Consolidated version is not an official IEC Standard and has been prepared for user convenience. Only the current versions of the standard and its amendment(s) are to be considered the official documents.

This Consolidated version of IEC 60754-2 bears the edition number 2.1. It consists of the second edition (2011-11) [documents 20/1265/FDIS and 20/1275/RVD] and its amendment 1 (2019-11) [documents 20/1883/FDIS and 20/1890/RVD]. The technical content is identical to the base edition and its amendment.

This Final version does not show where the technical content is modified by amendment 1. A separate Redline version with all changes highlighted is available in this publication.

International Standard IEC 60754-2 has been prepared by IEC technical committee 20: Electric cables.

It has the status of a group safety publication in accordance with IEC Guide 104.

This second edition constitutes a technical revision.

The significant technical changes with respect to the previous edition are as follows:

- improved definition of safety requirements relating to capture of gases;
- introduction of guidance on the preparation of test specimens for more even combustion;
- better expression of tolerances and precision;
- clarification of the conductivity and acidity functions;
- improved definition of the heating procedure;
- greater precision in the definition of the test temperature for the determination of pH value and conductivity;
- correction of the formulae for the calculation of the test results.

This publication has been drafted in accordance with the ISO/IEC Directives, Part 2.

A list of all the parts in the IEC 60754 series, published under the general title *Test on gases evolved during combustion of materials from cables*, can be found on the IEC website.

Le comité a décidé que le contenu de la publication de base et de son amendement ne sera pas modifié avant la date de stabilité indiquée sur le site web de l'IEC sous "<http://webstore.iec.ch>" dans les données relatives à la publication recherchée. A cette date, la publication sera

- reconduite,
- supprimée,
- remplacée par une édition révisée, ou
- amendée.

INTRODUCTION

IEC 60754 consists of the following parts, under the general title *Test on gases evolved during combustion of materials from cables*:

- Part 1: *Determination of the halogen acid gas content*
- Part 2: *Determination of acidity (by pH measurement) and conductivity.*
- Part 3: *Measurement of low level of halogen content by ion chromatography*

IEC 60754-2 was originally developed due to concerns expressed by cable users over the amount of acid gas evolved when some cable insulating, sheathing and other materials are burned, as such corrosive effluent can cause extensive damage to electrical and electronic equipment not involved in the fire itself.

NOTE Guidance on the corrosivity of fire effluent is given in IEC 60695-5-1.

This standard provides a method for determining the acidity (by pH measurement) and conductivity of an aqueous solution of gases evolved during the combustion of materials so that limits can be agreed for cable specifications. As the test is not carried out on a complete cable test piece, for a hazard assessment the actual material volumes of the cable components should be taken into consideration.

The method provides an indirect assessment of corrosivity. However, the recommended limits of pH and conductivity can only be regarded as an indication as the relationship between corrosion and these two parameters does not necessarily embrace all materials.

This part of IEC 60754 is linked with both IEC 60754-1 and IEC 60754-3. The test procedure for obtaining the absorption solution in this part of IEC 60754 is the same as for IEC 60754-3 but the test procedure differs considerably from IEC 60754-1.

TEST ON GASES EVOLVED DURING COMBUSTION OF MATERIALS FROM CABLES –

Part 2: Determination of acidity (by pH measurement) and conductivity

1 Scope

This part of IEC 60754 specifies the apparatus and procedure for the determination of the potential corrosivity of gases evolved during the combustion of materials taken from electric or optical fibre cable constructions by measuring the acidity (pH) and conductivity of an aqueous solution resulting from the gases evolved during the combustion. The heating (combustion) procedure of this part of IEC 60754 is the same as in IEC 60754-3.

The general method specified in this standard is intended for the testing of individual components used in a cable construction. Formulae are given for the calculation of a weighted value for a combination of materials found in a specified cable. The use of this method will enable the verification of relevant requirements for either individual components or combined components of a cable construction stated in the appropriate cable specification.

A simplified method is included for the testing of individual components where it is required only to demonstrate compliance with a stated performance requirement for quality control purposes.

NOTE 1 The relevant cable standard should indicate which components of the cable should be tested, and which method of calculation (see Clause 8) should be used in the case of dispute.

NOTE 2 This test method may be used to test materials to be used in cable manufacture, but a declaration of cable performance should not be made based on such a test.

NOTE 3 For the purposes of this standard, the term “electric cable” covers all insulated metallic conductor cables used for the conveyance of energy or signals.

2 Normative references

The following reference documents are indispensable for the application of this document. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

ISO 1042 *Laboratory glassware – One-mark volumetric flasks*
(available only in French)

ISO 3696 *Water for analytical laboratory use – Specification and test methods*

3 Terms and definitions

For the purposes of this document, the following terms and definitions apply.

3.1 pH value

pH of an aqueous solution resulting from the gases evolved during the combustion of the material under the conditions given in this standard