

INTERNATIONAL STANDARD

IEC
60746-1

Second edition
2003-01

Expression of performance of electrochemical analyzers –

Part 1: General

*Expression des qualités de fonctionnement
des analyseurs électrochimiques –*

*Partie 1:
Généralités*

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International Electrotechnical Commission, 3, rue de Varembe, PO Box 131, CH-1211 Geneva 20, Switzerland
Telephone: +41 22 919 02 11 Telefax: +41 22 919 03 00 E-mail: inmail@iec.ch Web: www.iec.ch



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INTERNATIONAL ELECTROTECHNICAL COMMISSION

**EXPRESSION OF PERFORMANCE OF
ELECTROCHEMICAL ANALYZERS –**
Part 1: General

FOREWORD

- 1) The IEC (International Electrotechnical Commission) is a worldwide organization for standardization comprising all national electrotechnical committees (IEC National Committees). The object of the IEC is to promote international co-operation on all questions concerning standardization in the electrical and electronic fields. To this end and in addition to other activities, the IEC publishes International Standards. Their preparation is entrusted to technical committees; any IEC National Committee interested in the subject dealt with may participate in this preparatory work. International, governmental and non-governmental organizations liaising with the IEC also participate in this preparation. The IEC collaborates closely with the International Organization for Standardization (ISO) in accordance with conditions determined by agreement between the two organizations.
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International Standard IEC 60746-1 has been prepared by subcommittee 65D: Analysing equipment, of IEC technical committee 6: Industrial-process measurement and control.

This second edition cancels and replaces the first edition published in 1982 and constitutes a technical revision.

The text of this standard is based on the following documents:

FDIS	Report on voting
65D/89A/FDIS	65D/93/RVD

Full information on the voting for the approval of this standard can be found in the report on voting indicated in the above table.

For this second edition, the text has been changed to reflect revision and introduction of International Standards since 1982. An Informative Annex A has been introduced.

This publication has been drafted in accordance with the ISO/IEC Directives, Part 2.

The committee has decided that the contents of this publication will remain unchanged until 2007. At this date, the publication will be

- reconfirmed;
- withdrawn;
- replaced by a revised edition, or
- amended.

INTRODUCTION

This standard specifies the statements which manufacturers should make to describe analyzers so that users may compare the performance characteristics of any analyzer to their requirements. It includes the terminology and definitions of the terms to be used in such statements. It describes the tests that are applicable to all types of electrochemical analyzers, which may be used to determine these performance characteristics by either the manufacturer or the user.

This standard is applicable to electrochemical analyzers used for the determination of certain properties of (generally aqueous) solutions such as pH value, electrical conductivity, dissolved oxygen content, the concentration of specified ions and redox potential. Other standards in this series describe those aspects that are particular to specific types of analyzer, for example IEC 60746-2. It is in accordance with the general principles set out in IEC 60359 and takes into account documents specifying methods for evaluating performance, IEC 60770 and IEC 61198.

This standard is applicable to analyzers specified for installation in any location and to analyzers having either flow-through or immersible type sensors. It is applicable to the complete analyzer when supplied by one manufacturer as an integral unit comprised of all mechanical, electrical and electronic portions. It also applies to sensor units alone and electronic units alone when supplied separately or by different manufacturers. For the purposes of this standard, any regulator for mains-supplied power or any non-mains power supply, provided with the analyzer or specified by the manufacturer, is considered part of the analyzer whether it is integral with the analyzer or housed separately.

It does not apply to accessories used in conjunction with the analyzers, such as chart recorders or data acquisition systems. However, when multiple analyzers are combined and sold with a single electronic unit for measurement of several properties in parallel, that read-out unit is considered to be part of the analyzer. Similarly, e.m.f.-to-current or e.m.f.-to-pressure converters that are not an integral part of the analyzer are not included.

Safety requirements are dealt with in IEC 60300.

Standard ranges of analogue d.c. current and pneumatic signals used in process control systems are dealt with in IEC 60331-1 and IEC 60382.

Specifications for values of influence quantities for the testing of performance characteristics can be found in IEC 60654 and methods of testing in IEC 60068.

Requirements for documentation to be supplied with instruments are dealt with in some National Standards and also IEC 61187.

General principles concerning quantities, units and symbols are dealt with in ISO 1000. See also ISO 31, Parts 0 to 13.

EXPRESSION OF PERFORMANCE OF ELECTROCHEMICAL ANALYZERS –

Part 1: General

1 Scope

This standard is intended:

- to specify the terminology and definitions of terms related to the performance characteristics of electrochemical analyzers used for the continuous determination of certain aspects of (generally aqueous) solutions;
- to specify uniform methods to be used in making statements on the performance characteristics of such analyzers;
- to specify general test procedures to determine and verify the performance characteristics of electrochemical analyzers, taking into account the differences of approach in IEC documents specifying test methods (IEC 60359, IEC 60770, IEC 60381-1);
- to provide basic documents to support the application of standards of quality assurance: ISO 9001, ISO 9002 and ISO 9003.

2 Normative references

The following referenced documents are indispensable for the application of this document. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

IEC 60068-1, *Environmental testing – Part 1: General and guidance*

IEC 60359:2001, *Electrical and electronic measurement equipment – Expression of performance*

IEC 60381-1, *Analogue signals for process control systems – Part 1: Direct current signals*

IEC 60382, *Analogue pneumatic signal for process control systems*

IEC 60654-1, *Industrial process measurement and control equipment – Operating conditions – Part 1: Climatic conditions*

IEC 60770-1, *Transmitters for use in industrial-process control systems – Part 1: Methods for performance evaluation*

IEC 60290, (all parts): *Process measurement and control devices – General methods and procedures for evaluating performance*

ISO 9001, *Quality management systems – Requirements*

ISO 9002, *Quality systems – Model for quality assurance in production, installation and servicing*

ISO 9003, *Quality systems – Model for quality assurance in final inspection and test*