

INTERNATIONAL STANDARD

NORME INTERNATIONALE

**Automatic electrical controls –
Part 2-8: Particular requirements for electrically operated water valves, including
mechanical requirements**

**Dispositifs de commande électrique automatiques –
Partie 2-8: Exigences particulières pour les électrovannes hydrauliques, y
compris les exigences mécaniques**



THIS PUBLICATION IS COPYRIGHT PROTECTED
Copyright © 2025 IEC, Geneva, Switzerland

All rights reserved. Unless otherwise specified, no part of this publication may be reproduced or utilized in any form or by any means, electronic or mechanical, including photocopying and microfilm, without permission in writing from either IEC or IEC's member National Committee in the country of the requester. If you have any questions about IEC copyright or have an enquiry about obtaining additional rights to this publication, please contact the address below or your local IEC member National Committee for further information.

Droits de reproduction réservés. Sauf indication contraire, aucune partie de cette publication ne peut être reproduite ni utilisée sous quelque forme que ce soit et par aucun procédé, électronique ou mécanique, y compris la photocopie et les microfilms, sans l'accord écrit de l'IEC ou du Comité national de l'IEC du pays du demandeur. Si vous avez des questions sur le copyright de l'IEC ou si vous désirez obtenir des droits supplémentaires sur cette publication, utilisez les coordonnées ci-après ou contactez le Comité national de l'IEC de votre pays de résidence.

IEC Secretariat
3, rue de Varembe
CH-1211 Geneva 20
Switzerland

Tel.: +41 22 919 02 11
info@iec.ch
www.iec.ch

About the IEC

The International Electrotechnical Commission (IEC) is the leading global organization that prepares and publishes International Standards for all electrical, electronic and related technologies.

About IEC publications

The technical content of IEC publications is kept under constant review by the IEC. Please make sure that you have the latest edition, a corrigendum or an amendment might have been published.

IEC publications search -

webstore.iec.ch/advsearchform

The advanced search enables to find IEC publications by a variety of criteria (reference number, text, technical committee, ...). It also gives information on projects, replaced and withdrawn publications.

IEC Just Published - webstore.iec.ch/justpublished

Stay up to date on all new IEC publications. Just Published details all new publications released. Available online and once a month by email.

IEC Customer Service Centre - webstore.iec.ch/csc

If you wish to give us your feedback on this publication, or need further assistance, please contact the Customer Service Centre: sales@iec.ch.

IEC Products & Services Portal - products.iec.ch

Discover our powerful search engine and read freely all the publications previews, graphical symbols and the glossary. With a subscription you will always have access to up to date content tailored to your needs.

Electropedia - www.electropedia.org

The world's leading online dictionary on electrotechnology, containing more than 22 500 terminological entries in English and French, with equivalent terms in 25 additional languages. Also known as the International Electrotechnical Vocabulary (IEV) online.

A propos de l'IEC

La Commission Electrotechnique Internationale (IEC) est la première organisation mondiale qui élabore et publie des Normes internationales pour tout ce qui a trait à l'électricité, à l'électronique et aux technologies apparentées.

A propos des publications IEC

Le contenu technique des publications IEC est constamment revu. Veuillez vous assurer que vous possédez l'édition la plus récente, un corrigendum ou amendement peut avoir été publié.

Recherche de publications IEC -

webstore.iec.ch/advsearchform

La recherche avancée permet de trouver des publications IEC en utilisant différents critères (numéro de référence, texte, comité d'études, ...). Elle donne aussi des informations sur les projets et les publications remplacées ou retirées.

IEC Just Published - webstore.iec.ch/justpublished

Restez informé sur les nouvelles publications IEC. Just Published détaille les nouvelles publications parues. Disponible en ligne et une fois par mois par email.

Service Clients - webstore.iec.ch/csc

Si vous désirez nous donner des commentaires sur cette publication ou si vous avez des questions contactez-nous: sales@iec.ch.

IEC Products & Services Portal - products.iec.ch

Découvrez notre puissant moteur de recherche et consultez gratuitement tous les aperçus des publications, symboles graphiques et le glossaire. Avec un abonnement, vous aurez toujours accès à un contenu à jour adapté à vos besoins.

Electropedia - www.electropedia.org

Le premier dictionnaire d'électrotechnologie en ligne au monde, avec plus de 22 500 articles terminologiques en anglais et en français, ainsi que les termes équivalents dans 25 langues additionnelles. Egalement appelé Vocabulaire Electrotechnique International (IEV) en ligne.

Warning! Make sure that you obtained this publication from an authorized distributor.

Attention! Veuillez vous assurer que vous avez obtenu cette publication via un distributeur agréé.

CONTENTS

FOREWORD.....	4
1 Scope.....	7
2 Normative references	9
3 Terms and definitions	9
4 General	12
5 Required technical information	13
6 Protection against electric shock	15
7 Provision for protective earthing	16
8 Terminals and terminations.....	16
9 Constructional requirements	16
10 Threaded parts and connections.....	17
11 Creepage distances, clearances and distances through solid insulation	17
12 Components	18
13 Fault assessment on electronic circuits.....	18
14 Moisture and dust resistance	18
15 Electric strength and insulation resistance	18
16 Heating.....	18
17 Manufacturing deviation and drift.....	19
18 Environmental stress	20
19 Endurance	20
20 Mechanical strength	21
21 Resistance to heat, fire and tracking.....	24
22 Resistance to corrosion	24
23 Electromagnetic compatibility (EMC) requirements – Emission	24
24 Normal operation	25
25 Electromagnetic compatibility (EMC) requirements – Immunity	25
26 Abnormal operation tests	25
Annex H (normative) Requirements related to functional safety	29
Annex R (informative) National differences relevant in the United States of America.....	34
Annex S (informative) National differences relevant in Japan	35
Annex T (informative) National differences relevant in Canada	36
Annex AA (informative) Relation between different flow coefficients.....	37
Annex BB (informative) Arrangement for the measurement of transient pressures caused by water valves.....	38
Annex CC (normative) Long term pressure test for thermoplastic bodied valves.....	41
Annex DD (normative) Torque test.....	43
Annex EE (informative) Arrangement for the measurement of transient pressures caused by water valves with a declared pressure of up to and including 1,0 MPa (10 bar).....	47
Bibliography.....	49
Figure BB.1 – Transient pressure measurement test rig schematic diagram.....	39
Figure DD.1 – Arrangements for carrying out the torque test.....	43

Figure EE.1 – Transient pressure measurement test rig for valves with a declared pressure of up to and including 1,0 MPa (10 bar) schematic diagram	47
Table 1 – Required technical information and methods of providing these information	13
Table 101 – Nominal size and thread size of end-connections	17
Table 17 – Maximum heating temperatures	19
Table 102 – Torque test requirements for metal valves with internal threaded end-connections	23
Table 103 – Torque test requirements for metal valves with external threaded end-connections	24
Table CC.1 – Test requirements for valves intended for uses other than the control of water for tap and shower outlets	41
Table CC.2 – Test requirements for valves intended for the control of water for tap and shower outlets	42
Table DD.1 – Required torque for the test	44
Table DD.2 – Tightening torque in newton metres (Nm) for bolts and screws for adaptors	46

INTERNATIONAL ELECTROTECHNICAL COMMISSION

AUTOMATIC ELECTRICAL CONTROLS –**Part 2-8: Particular requirements for electrically operated water valves,
including mechanical requirements**

FOREWORD

- 1) The International Electrotechnical Commission (IEC) is a worldwide organization for standardization comprising all national electrotechnical committees (IEC National Committees). The object of IEC is to promote international co-operation on all questions concerning standardization in the electrical and electronic fields. To this end and in addition to other activities, IEC publishes International Standards, Technical Specifications, Technical Reports, Publicly Available Specifications (PAS) and Guides (hereafter referred to as "IEC Publications"). Their preparation is entrusted to technical committees; any IEC National Committee interested in the subject dealt with may participate in this preparatory work. International, governmental and non-governmental organizations liaising with the IEC also participate in this preparation. IEC collaborates closely with the International Organization for Standardization (ISO) in accordance with conditions determined by agreement between the two organizations.
- 2) The formal decisions or agreements of IEC on technical matters express, as far as possible, an international consensus of opinion on the relevant subjects since each technical committee has representation from all interested IEC National Committees.
- 3) IEC Publications have the form of recommendations for international use and are accepted by IEC National Committees in that sense. While all reasonable efforts are made to ensure that the technical content of IEC Publications is accurate, IEC cannot be held responsible for the way in which they are used or for any misinterpretation by any end user.
- 4) In order to promote international uniformity, IEC National Committees undertake to apply IEC Publications transparently to the maximum extent possible in their national and regional publications. Any divergence between any IEC Publication and the corresponding national or regional publication shall be clearly indicated in the latter.
- 5) IEC itself does not provide any attestation of conformity. Independent certification bodies provide conformity assessment services and, in some areas, access to IEC marks of conformity. IEC is not responsible for any services carried out by independent certification bodies.
- 6) All users should ensure that they have the latest edition of this publication.
- 7) No liability shall attach to IEC or its directors, employees, servants or agents including individual experts and members of its technical committees and IEC National Committees for any personal injury, property damage or other damage of any nature whatsoever, whether direct or indirect, or for costs (including legal fees) and expenses arising out of the publication, use of, or reliance upon, this IEC Publication or any other IEC Publications.
- 8) Attention is drawn to the Normative references cited in this publication. Use of the referenced publications is indispensable for the correct application of this publication.
- 9) IEC draws attention to the possibility that the implementation of this document may involve the use of (a) patent(s). IEC takes no position concerning the evidence, validity or applicability of any claimed patent rights in respect thereof. As of the date of publication of this document, IEC had not received notice of (a) patent(s), which may be required to implement this document. However, implementers are cautioned that this may not represent the latest information, which may be obtained from the patent database available at <https://patents.iec.ch>. IEC shall not be held responsible for identifying any or all such patent rights.

IEC 60730-2-8 has been prepared by IEC technical committee 72: Automatic electrical controls. It is an International Standard.

This fourth edition cancels and replaces the third edition published in 2018 and Amendment 1:2021. This edition constitutes a technical revision.

This edition includes the following significant technical changes with respect to the previous edition:

- a) adoption of IEC 60730-1:2022 with all of its significant changes to IEC 60730-1:2013, IEC 60730-1:2013/AMD1:2015 and IEC 60730-1:2013/AMD2:2020.

The text of this International Standard is based on the following documents:

Draft	Report on voting
72/1478/FDIS	72/1482/RVD

Full information on the voting for its approval can be found in the report on voting indicated in the above table.

The language used for the development of this International Standard is English.

This document was drafted in accordance with ISO/IEC Directives, Part 2, and developed in accordance with ISO/IEC Directives, Part 1 and ISO/IEC Directives, IEC Supplement, available at www.iec.ch/members_experts/refdocs. The main document types developed by IEC are described in greater detail at www.iec.ch/publications.

A list of all parts of the IEC 60730 series, under the general title: *Automatic electrical controls*, can be found on the IEC website.

This part 2-8 is intended to be used in conjunction with IEC 60730-1. It was established on the basis of the sixth edition of that standard (2022). Consideration may be given to future editions of, or amendments to, IEC 60730-1.

This part 2-8 supplements or modifies the corresponding clauses in IEC 60730-1, so as to convert that publication into the IEC standard: Particular requirements for electrically operated water valves, including mechanical requirements.

Where this part 2-8 states "addition", "modification" or "replacement", the relevant requirement, test specification or explanatory matter in part 1 should be adapted accordingly.

Where no change is necessary, part 2-8 indicates that the relevant clause or subclause applies.

In the development of a fully international standard it has been necessary to take into consideration the differing requirements resulting from practical experience in various parts of the world and to recognize the variation in national electrical systems and wiring rules.

The reader's attention is drawn to the fact that Annex R to Annex T list all of the "in-some-country" clauses on differing practices of a less permanent nature relating to the subject of this document.

In this publication:

- 1) The following print types are used:
 - requirements proper: in roman type;
 - *test specifications: in italic type;*
 - notes: in smaller roman type.
 - Defined terms: **bold type**.
- 2) Subclauses, notes or items which are additional to those in Part 1 are numbered starting from 101, additional annexes are lettered AA, BB, etc.

The committee has decided that the contents of this document will remain unchanged until the stability date indicated on the IEC website under webstore.iec.ch in the data related to the specific document. At this date, the document will be

- reconfirmed,
- withdrawn, or
- revised.

Currently in preview, click buy full version

AUTOMATIC ELECTRICAL CONTROLS –

Part 2-8: Particular requirements for electrically operated water valves, including mechanical requirements

1 Scope

Replacement:

This document applies to **electrically operated water valves**

- for use in, on, or in association with equipment for household appliance and similar use;

NOTE 1 Throughout this document, the word "equipment" means "appliance and equipment" and "control" means "electrically operated water valve".

EXAMPLE 1 **Electrically operated water valves** for appliances within the scope of IEC 60335.

- for building automation within the scope of ISO 16484 series and IEC 63044 series (HBES/BACS);

EXAMPLE 2 Independently mounted **water valves**, controls in smart grid systems and controls for building automation systems within the scope of ISO 16484-2.

- for equipment that is used by the public, such as equipment intended to be used in shops, offices, hospitals, farms and commercial and industrial applications;

EXAMPLE 3 **Electrically operated water valves** for commercial catering, heating and air-conditioning equipment.

- that are **smart enabled electrically operated water valves**;

EXAMPLE 4 Smart grid control, remote interfaces and controls of energy-consuming equipment including computer or smart phone.

- that are AC or DC powered **electrically operated water valves** with a **rated voltage** not exceeding 690 V AC or 600 V DC;
- used in, on, or in association with equipment that uses electricity, gas, oil, solid fuel, solar thermal energy, etc., or a combination thereof;
- utilized as part of a **control system** or **controls** which are mechanically integral with **multifunctional controls** having non-electrical outputs;
- using NTC or **PTC thermistors** and to discrete **thermistors**, requirements for which are contained in Annex A of Part 1;
- responsive to or controlling such characteristics as temperature, pressure, passage of time, humidity, light, electrostatic effects, flow, or liquid level, current, voltage, acceleration, or combinations thereof;
- in which **actuators** and **valve** bodies are designed to be fitted to each other.
- as well as manual controls when such are electrically or mechanically integral with automatic controls.

NOTE 2 Requirements for manually actuated mechanical switches not forming part of an automatic control are contained in IEC 61058-1-1.