

INTERNATIONAL STANDARD

Household and similar electrical appliances – Safety
Part 2-42: Particular requirements for commercial electric forced convection
ovens, steam cookers and steam-convection ovens



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Household and similar electrical appliances – Safety
Part 2-42: Particular requirements for commercial electric forced convection
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CONTENTS

FOREWORD.....	4
INTRODUCTION.....	7
1 Scope.....	8
2 Normative references	9
3 Terms and definitions	9
4 General requirement.....	12
5 General conditions for the tests	12
6 Classification.....	12
7 Marking and instructions.....	12
8 Protection against access to live parts.....	15
9 Starting of motor-operated appliances	15
10 Power input and current.....	15
11 Heating.....	16
12 Charging of metal-ion batteries.....	18
13 Leakage current and electric strength at operating temperature.....	18
14 Transient overvoltages	18
15 Moisture resistance	18
16 Leakage current and electric strength.....	19
17 Overload protection of transformers and associated circuits	20
18 Endurance.....	20
19 Abnormal operation	20
20 Stability and mechanical hazards.....	21
21 Mechanical strength	23
22 Construction	23
23 Internal wiring.....	26
24 Components	27
25 Supply connection and external flexible cords	27
26 Terminals for external conductors.....	27
27 Provision for earthing	27
28 Screws and connections	28
29 Clearance, creepage distances and solid insulation	28
30 Resistance to heat and fire.....	29
31 Resistance to rusting.....	29
32 Corrosion, radiation, toxicity and similar hazards.....	29
Annexes	33
Annex B (normative) Battery-operated appliances, separable batteries and detachable batteries for battery-operated appliances.....	33
Annex P (informative) Guidance for the application of this standard to appliances used in tropical climates.....	35
Annex AA (informative) Appliances intended to be used on board ships.....	36
Bibliography.....	38

Figure 101 – Probe for measuring surface temperatures	29
Figure 102 – Adjacent surfaces which are not measured.....	30
Figure 103 – Identification of surfaces for temperature measurement	31
Figure 104 – Splash apparatus	32
Table 101 – Maximum temperature rises for specified external accessible surfaces under normal operating conditions	17
Table 102 – Assembling torques for screwed connections providing earthing continuity.....	28

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INTERNATIONAL ELECTROTECHNICAL COMMISSION

**HOUSEHOLD AND SIMILAR ELECTRICAL APPLIANCES –
SAFETY –****Part 2-42: Particular requirements for commercial electric forced
convection ovens, steam cookers and steam-convection ovens**

FOREWORD

- 1) The International Electrotechnical Commission (IEC) is a worldwide organization for standardization comprising all national electrotechnical committees (IEC National Committees). The object of IEC is to promote international co-operation on all questions concerning standardization in the electrical and electronic fields. To this end and in addition to other activities, IEC publishes International Standards, Technical Specifications, Technical Reports, Publicly Available Specifications (PAS) and Guides (hereafter referred to as "IEC Publication(s)"). Their preparation is entrusted to technical committees; any IEC National Committee interested in the subject dealt with may participate in this preparatory work. International, governmental and non-governmental organizations liaising with the IEC also participate in this preparation. IEC collaborates closely with the International Organization for Standardization (ISO) in accordance with conditions determined by agreement between the two organizations.
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- 9) IEC draws attention to the possibility that the implementation of this document may involve the use of (a) patent(s). IEC takes no position concerning the evidence, validity or applicability of any claimed patent rights in respect thereof. As of the date of publication of this document, IEC had not received notice of (a) patent(s), which may be required to implement this document. However, implementers are cautioned that this may not represent the latest information, which may be obtained from the patent database available at <https://patents.iec.ch>. IEC shall not be held responsible for identifying any or all such patent rights.

This consolidated version of the official IEC Standard and its amendment has been prepared for user convenience.

IEC 60335-2-42 edition 6.1 contains the sixth edition (2021-11) [documents 61/6366/FDIS and 61/6416/RVD] and its amendment 1 (2025-02) [documents 61/7240/CDV and 61/7353/RVC].

In this Redline version, a vertical line in the margin shows where the technical content is modified by amendment 1. Additions are in green text, deletions are in strikethrough red text. A separate Final version with all changes accepted is available in this publication.

IEC 60335-2-42 has been prepared by IEC technical committee 61: Safety of household and similar electrical appliances. It is an International Standard.

This sixth edition cancels and replaces the fifth edition published in 2002, Amendment 1: 2008 and Amendment 2:2017. This edition constitutes a technical revision.

This edition includes the following significant technical changes with respect to the previous edition:

- a) the text has been aligned with IEC 60335-1:2020;
- b) some notes have been converted to normative text, modified or deleted (Clause 1, 7.15, 9.101, 10.1, 11.7, 19.2, 19.7, 20.101, 21.101, 22.101, 22.114, 27.2, 30.101);
- c) exclusion of battery-operated appliances and appliances used in areas open to the public (Clause 1);
- d) clarification of applicable standard for appliances for use by laymen (Clause 1, 7.12,,
- e) relocation of cleaning instructions from 7.12.1 to 7.12;
- f) clarifications to some test specifications have been made (15.1.1, 15.2, 19.2, 19.7, 23.3, 25.3);
- g) introduction of a symbol to indicate risk of scalding (7.6);
- h) conciliation of the text of IEC 60335-2-42 with other standards under IEC/TC61/MT32.

The language used for the development of this International Standard is English.

This document was drafted in accordance with ISO/IEC Directives, Part 2, and developed in accordance with ISO/IEC Directives, Part 1 and ISO/IEC Directives, IEC Supplement, available at www.iec.ch/members_experts/refdocs. The main document types developed by IEC are described in greater detail at www.iec.ch/standards_de/publications.

A list of all parts in the IEC 60335 series, published under the general title *Household and similar electrical appliances – Safety*, can be found on the IEC website.

This Part 2 is to be used in conjunction with the latest edition of IEC 60335-1 and its amendments unless that edition precludes it; in that case, the latest edition that does not preclude it is used. It was established on the basis of the sixth edition (2020) of that standard.

NOTE 1 When "Part 1" is mentioned in this standard, it refers to IEC 60335-1.

This Part 2 supplements or modifies the corresponding clauses in IEC 60335-1, so as to convert that publication into the IEC standard: Particular requirements for commercial electric forced convection ovens, steam cookers and steam-convection ovens.

When a particular subclause of Part 1 is not mentioned in this Part 2, that subclause applies as far as is reasonable. When this standard states "addition", "modification" or "replacement", the relevant text in Part 1 is to be adapted accordingly.

NOTE 2 The following numbering system is used:

- subclauses, tables and figures that are numbered starting from 101 are additional to those in Part 1;
- unless notes are in a new subclause or involve notes in Part 1, they are numbered starting from 101, including those in a replaced clause or subclause;
- additional annexes are lettered AA, BB, etc.

NOTE 3 The following print types are used:

- requirements: in roman type;
- *test specifications: in italic type;*
- notes: in small roman type.

Words in **bold** in the text are defined in Clause 3. When a definition concerns an adjective, the adjective and the associated noun are also in bold.

The committee has decided that the contents of this document and its amendment will remain unchanged until the stability date indicated on the IEC website under webstore.iec.ch in the data related to the specific document. At this date, the document will be

- reconfirmed,
- withdrawn, or
- revised.

NOTE 4 The attention of National Committees is drawn to the fact that equipment manufacturers and testing organizations may need a transitional period following publication of a new, amended or revised IEC publication in which to make products in accordance with the new requirements and to equip themselves for conducting new or revised tests.

It is the recommendation of the committee that the content of this publication be adopted for implementation nationally not earlier than 12 months or later than 36 months from the date of publication.

The following differences exist in the countries indicated below.

- 6.1: Class 01 appliances are allowed (Japan).
- 13.2: Leakage current limits are different (Japan).
- 16.2: Leakage current limits are different (Japan).

INTRODUCTION

It has been assumed in the drafting of this International Standard that the execution of its provisions is entrusted to appropriately qualified and experienced persons.

Guidance documents concerning the application of the safety requirements for appliances can be accessed via TC 61 supporting documents on the IEC website:

<https://www.iec.ch/tc61/supportingdocuments>

This information is given for the convenience of users of this International Standard and does not constitute a replacement for the normative text in this standard.

This standard recognizes the internationally accepted level of protection against hazards such as electrical, mechanical, thermal, fire and radiation of appliances when operated as in normal use taking into account the manufacturer's instructions. It also covers abnormal situations that can be expected in practice and takes into account the way in which electromagnetic phenomena can affect the safe operation of appliances.

This standard takes into account the requirements of IEC 60364 as far as possible so that there is compatibility with the wiring rules when the appliance is connected to the supply mains. However, national wiring rules may differ.

If an appliance within the scope of this standard also incorporates functions that are covered by another Part 2 of IEC 60335, the relevant Part 2 is applied to each function separately, as far as is reasonable. If applicable, the influence of one function on the other is taken into account.

When a Part 2 standard does not include additional requirements to cover hazards dealt with in Part 1, Part 1 applies.

NOTE 1 This means that the technical committees responsible for the Part 2 standards have determined that it is not necessary to specify particular requirements for the appliance in question over and above the general requirements.

This standard is a product family standard dealing with the safety of appliances and takes precedence over horizontal and generic standards covering the same subject.

NOTE 2 Horizontal publications, basic safety publications and group safety publications covering a hazard are not applicable since they have been taken into consideration when developing the general and particular requirements for the IEC 60335 series of standards.

An appliance that complies with the text of this standard will not necessarily be considered to comply with the safety principles of the standard if, when examined and tested, it is found to have other features that impair the level of safety covered by these requirements.

An appliance employing materials or having forms of construction differing from those detailed in the requirements of this standard may be examined and tested according to the intent of the requirements and, if found to be substantially equivalent, may be considered to comply with the standard.

NOTE 3 Standards dealing with non-safety aspects of household appliances are:

- IEC standards published by TC 59 concerning methods for measuring performance;
- CISPR 11, CISPR 14-1 and relevant IEC 61000-3 series standards concerning electromagnetic emissions;
- CISPR 14-2 concerning electromagnetic immunity;
- IEC standards published by TC 111 concerning environmental matters.

HOUSEHOLD AND SIMILAR ELECTRICAL APPLIANCES – SAFETY –

Part 2-42: Particular requirements for commercial electric forced convection ovens, steam cookers and steam-convection ovens

1 Scope

This clause of Part 1 is replaced by the following.

This part of IEC 60335 deals with the safety of electrically operated commercial **forced convection ovens, steam cookers, steam-convection ovens** and, exclusive of any other use, **steam generators**, their **rated voltage** being not more than 250 V for single-phase appliances connected between one phase and neutral and 480 V for other appliances, including direct current (DC) supplied appliances.

These appliances are not intended for household and similar purposes. They are used for commercial processing of food in areas not open to the public, for example in kitchens of restaurants, canteens, hospitals and in commercial enterprises such as bakeries and butcheries.

This standard deals also with electrically operated commercial **forced convection ovens, steam cookers, steam-convection ovens** intended for use on board ships, for which informative Annex AA is applicable.

The electrical part of appliances making use of other forms of energy is also within the scope of this standard.

As far as is practicable, this standard deals with the common hazards presented by these types of appliances.

Attention is drawn to the fact that:

- for appliances intended to be used in vehicles or on board ships or aircrafts, additional requirements can be necessary;
- in many countries additional requirements are specified by the national health authorities, the national authorities responsible for the protection of labour, the national water supply authorities and similar authorities;
- in many countries additional requirements are specified for pressure appliances.

This standard does not apply to:

- appliances designed exclusively for industrial purposes;
- appliances intended to be used in locations where special conditions prevail, such as the presence of a corrosive or explosive atmosphere (dust, vapour or gas);
- appliances for continuous mass production of food;
- microwave ovens (IEC 60335-2-90);

~~– battery-operated appliances.~~