

INTERNATIONAL STANDARD

NORME INTERNATIONALE

Household and similar electrical appliances – Safety
Part 2-14: Particular requirements for kitchen machines

Appareils électrodomestiques et analogues – Sécurité –
Partie 2-14: Exigences particulières pour les machines de cuisine



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CONTENTS

FOREWORD.....	4
INTRODUCTION.....	7
1 Scope.....	8
2 Normative references	10
3 Terms and definitions	10
4 General requirement.....	14
5 General conditions for the tests	14
6 Classification.....	14
7 Marking and instructions.....	15
8 Protection against access to live parts.....	16
9 Starting of motor-operated appliances	17
10 Power input and current.....	17
11 Heating.....	17
12 Charging of metal-ion batteries	23
13 Leakage current and electric strength at operating temperature.....	23
14 Transient overvoltages	23
15 Moisture resistance	23
16 Leakage current and electric strength.....	25
17 Overload protection of transformers and associated circuits	25
18 Endurance.....	25
19 Abnormal operation	25
20 Stability and mechanical hazards.....	27
21 Mechanical strength	35
22 Construction	35
23 Internal wiring.....	36
24 Components	37
25 Supply connection and external flexible cords	37
26 Terminals for external conductors.....	38
27 Provision for earthing	38
28 Screws and connections	38
29 Clearance, creepage distances and solid insulation	38
30 Resistance to heat and fire	38
31 Resistance to rusting	39
32 Radiation, toxicity and similar hazards.....	39
Annexes	45
Annex B (normative) Battery-operated appliances, separable batteries and detachable batteries for battery-operated appliances	46
Annex C (normative) Ageing test on motors	48
Annex R (normative) Software evaluation	49
Annex AA (normative) Tests on sieves of centrifugal juicers	50
Bibliography.....	52

Figure 101 – Probe for measuring surface temperatures	39
Figure 102 – Schematic representation of the 30 ml spillage test	40
Figure 103 – Grinding screw with projections	41
Figure 104 – Examples of feed opening dimensions	42
Figure 105 – Slicing machine	43
Figure 106 – Protecting devices for slicing machines	44
Table 101 – Maximum temperature rises for specified external accessible surfaces under normal operating conditions	23
Table AA.1 – Detergent composition	50

INTERNATIONAL ELECTROTECHNICAL COMMISSION

HOUSEHOLD AND SIMILAR ELECTRICAL APPLIANCES – SAFETY –**Part 2-14: Particular requirements for kitchen machines**

FOREWORD

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IEC 60335-2-14 has been prepared by IEC technical committee 61: Safety of household and similar electrical appliances. It is an International Standard.

This seventh edition cancels and replaces the sixth edition published in 2016 and Amendment 1:2019. This edition constitutes a technical revision.

This edition includes the following significant technical changes with respect to the previous edition:

- a) alignment with IEC 60335-1:2020;
- b) conversion of some notes to normative text (Clause 1, 3.1.9.111, 3.1.9.112, 3.1.9.114, 3.1.9.115, 11.7.3, 20.2, 20.107, 20.108);
- c) modification to replace berry juice extractor with auger juicer and addition of a defined term (Clause 1, 3.1.9.101, 3.5.107, 11.7.102, 19.1, 19.7);

- d) addition of requirements for appliances not intended for use by children (Clause 1, 7.12, 20.2, 20.106, 20.117);
- e) modifications to clarify the testing under normal operating conditions (3.1.9, 3.1.9.111, 5.9, 7.12, 10.1, 11.5, 11.6, 11.7, 11.7.1 to 11.7.3, 11.7.101 to 11.7.118);
- f) addition of surface temperatures for external accessible surfaces (11.3, 11.8);
- g) modification of the spillage test of 15.2 to address leakage from the liquid container;
- h) clarification of requirements for remote operation of kitchen machines (11.7, 19.7, 22.40, 22.49, 22.51);
- i) modification of the operating period for juicers with respect to the 0,5 kg carrot load and the operating time (11.7.105);
- j) clarification of overfill testing with detachable gaskets and addition of gasket leakage test (15.2, 15.102);
- k) clarification of the feed opening dimension limits in 20.2;
- l) addition of requirements when compliance with the standard relies on an electronic circuit for the interlock function (20.2, 20.104, 20.108, 20.113);
- m) addition of test probe 18 where test probe B is applied and clarification of rules applied to test probes (20.2, 20.104, 20.106, 20.108, 20.113, 20.114, 20.117);
- n) update and combine requirements for inadvertent operation of hand-held blenders and knives to cover alternative switch constructions on the market (20.103 and deletion of previous 20.115);
- o) clarification of the test of 20.104;
- p) update of interlock requirements to be applicable for all appliances where the interlock is required for compliance with the standard (20.113, 20.114);
- q) update of the detergent used for centrifugal juicer conditioning (Annex AA).

The text of this International Standard is based on the following documents:

Draft	Report on voting
61/7347/D 3	61/7384/RVD

Full information on the voting for its approval can be found in the report on voting indicated in the above table.

The language used for the development of this International Standard is English.

This document was drafted in accordance with ISO/IEC Directives, Part 2, and developed in accordance with ISO/IEC Directives, Part 1 and ISO/IEC Directives, IEC Supplement, available at www.iec.ch/members_experts/refdocs. The main document types developed by IEC are described in greater detail at www.iec.ch/publications.

A list of all parts of the IEC 60335 series, under the general title: *Household and similar electrical appliances – Safety*, can be found on the IEC website.

This part 2 is to be used in conjunction with the latest edition of IEC 60335-1 and its amendments unless that edition precludes it; in that case, the latest edition that does not preclude it is used. It was established on the basis of the sixth edition (2020) of that standard.

NOTE 1 When "Part 1" is mentioned in this standard, it refers to IEC 60335-1.

This part 2 supplements or modifies the corresponding clauses in IEC 60335-1, so as to convert that publication into the IEC standard: Safety requirements for kitchen machines.

When a particular subclause of Part 1 is not mentioned in this part 2, that subclause applies as far as is reasonable. When this standard states "addition", "modification" or "replacement", the relevant text in Part 1 is to be adapted accordingly.

NOTE 2 The following numbering system is used:

- subclauses, tables and figures that are numbered starting from 101 are additional to those in Part 1;
- unless notes are in a new subclause or involve notes in Part 1, they are numbered starting from 101, including those in a replaced clause or subclause;
- additional annexes are lettered AA, BB, etc.

NOTE 3 The following print types are used:

- requirements: in roman type;
- *test specifications: in italic type;*
- notes: in small roman type.

Words in **bold** in the text are defined in Clause 3. When a definition concerns an adjective, the adjective and the associated noun are also in bold.

The committee has decided that the contents of this document will remain unchanged until the stability date indicated on the IEC website under webstore.iec.ch in the data related to the specific document. At this date, the document will be

- reconfirmed,
- withdrawn, or
- revised.

NOTE 4 The attention of National Committees is drawn to the fact that equipment manufacturers and testing organizations can need a transitional period following publication of a new, amended or revised IEC publication in which to make products in accordance with the new requirements and to equip themselves for conducting new or revised tests.

It is the recommendation of the committee that the content of this publication be adopted for implementation nationally not earlier than 12 months or later than 36 months from the date of publication.

INTRODUCTION

It has been assumed in the drafting of this International Standard that the execution of its provisions is entrusted to appropriately qualified and experienced persons.

Guidance documents concerning the application of the safety requirements for appliances can be accessed via TC 61 supporting documents on the IEC website <https://www.iec.ch/tc61/supportingdocuments>.

This information is given for the convenience of users of this International Standard and does not constitute a replacement for the normative text in this standard.

This standard recognizes the internationally accepted level of protection against hazards such as electrical, mechanical, thermal, fire and radiation of appliances when operated as in normal use taking into account the manufacturer's instructions. It also covers abnormal situations that can be expected in practice and takes into account the way in which electromagnetic phenomena can affect the safe operation of appliances.

This standard takes into account the requirements of IEC 60364 as far as possible so that there is compatibility with the wiring rules when the appliance is connected to the supply mains. However, national wiring rules can differ.

If an appliance within the scope of this standard also incorporates functions that are covered by another part 2 of IEC 60335, the relevant part 2 is applied to each function separately, as far as is reasonable. If applicable, the influence of one function on the other is taken into account.

When a part 2 standard does not include additional requirements to cover hazards dealt with in Part 1, Part 1 applies.

NOTE 1 This means that the technical committees responsible for the part 2 standards have determined that it is not necessary to specify particular requirements for the appliance in question over and above the general requirements.

This standard is a product family standard dealing with the safety of appliances and takes precedence over horizontal and generic standards covering the same subject.

NOTE 2 Horizontal publications, basic safety publications and group safety publications covering a hazard are not applicable since they have been taken into consideration when developing the general and particular requirements for the IEC 60335 series of standards.

An appliance that complies with the text of this standard will not necessarily be considered to comply with the safety principles of the standard if, when examined and tested, it is found to have other features that impair the level of safety covered by these requirements.

An appliance employing materials or having forms of construction differing from those detailed in the requirements of this standard may be examined and tested according to the intent of the requirements and, if found to be substantially equivalent, may be considered to comply with the standard.

NOTE 3 Standards dealing with non-safety aspects of household appliances are:

- IEC standards published by TC 59 concerning methods of measuring performance;
- CISPR 11, CISPR 14-1 and relevant IEC 61000-3 series standards concerning electromagnetic emissions;
- CISPR 14-2 concerning electromagnetic immunity;
- IEC standards published by TC 111 concerning environmental matters.

HOUSEHOLD AND SIMILAR ELECTRICAL APPLIANCES – SAFETY –

Part 2-14: Particular requirements for kitchen machines

1 Scope

This clause of Part 1 is replaced with the following.

This part of IEC 60335 deals with the safety of electric kitchen machines for household and similar purposes, their **rated voltage** being not more than 250 V including direct current (DC) supplied appliances and **battery-operated appliances**.

Examples of appliances that are within the scope of this standard are

- bean slicers;
- **auger juicers**;
- **blenders**;
- can openers;
- centrifugal juicers;
- churns;
- citrus-fruit squeezers;
- coffee mills not exceeding a hopper **rated capacity** of 500 g;
- cream whippers;
- egg beaters;
- **food mixers**;
- **food processors**;
- grain grinders not exceeding a hopper **rated capacity** of 3 l;
- graters;
- ice-cream machines, including those for use in refrigerators and freezers;
- knife sharpeners;
- knives;
- **mincers**;
- **noodle makers**;
- peelers;
- shredders;
- slicing machines;
- slicing machines.

Appliances intended for normal household and similar use and that can also be used by laypersons in shops, in light industry, bed and breakfast and on farms, are within the scope of this standard. However, if the appliance is intended to be used professionally to process food for commercial consumption, the appliance is not considered to be for household and similar use only.