

# INTERNATIONAL STANDARD

## NORME INTERNATIONALE



**Explosive atmospheres –  
Part 26: Equipment with Separation Elements or Combined Levels of Protection**

**Atmosphères explosives –  
Partie 26: Appareil avec éléments de séparation ou niveaux de protection  
combinés**



## THIS PUBLICATION IS COPYRIGHT PROTECTED

Copyright © 2021 IEC, Geneva, Switzerland

All rights reserved. Unless otherwise specified, no part of this publication may be reproduced or utilized in any form or by any means, electronic or mechanical, including photocopying and microfilm, without permission in writing from either IEC or IEC's member National Committee in the country of the requester. If you have any questions about IEC copyright or have an enquiry about obtaining additional rights to this publication, please contact the address below or your local IEC member National Committee for further information.

Droits de reproduction réservés. Sauf indication contraire, aucune partie de cette publication ne peut être reproduite ni utilisée sous quelque forme que ce soit et par aucun procédé, électronique ou mécanique, y compris la photocopie et les microfilms, sans l'accord écrit de l'IEC ou du Comité national de l'IEC du pays du demandeur. Si vous avez des questions sur le copyright de l'IEC ou si vous désirez obtenir des droits supplémentaires sur cette publication, utilisez les coordonnées ci-après ou contactez le Comité national de l'IEC de votre pays de résidence.

IEC Central Office  
3, rue de Varembe  
CH-1211 Geneva 20  
Switzerland

Tel.: +41 22 919 02 11  
[info@iec.ch](mailto:info@iec.ch)  
[www.iec.ch](http://www.iec.ch)

### About the IEC

The International Electrotechnical Commission (IEC) is the leading global organization that prepares and publishes International Standards for all electrical, electronic and related technologies.

### About IEC publications

The technical content of IEC publications is kept under constant review by the IEC. Please make sure that you have the latest edition, a corrigendum or an amendment might have been published.

#### IEC publications search - [webstore.iec.ch/advsearchform](http://webstore.iec.ch/advsearchform)

The advanced search enables to find IEC publications by a variety of criteria (reference number, text, technical committee, ...). It also gives information on projects, replaced and withdrawn publications.

#### IEC Just Published - [webstore.iec.ch/justpublished](http://webstore.iec.ch/justpublished)

Stay up to date on all new IEC publications. Just Published details all new publications released. Available online and once a month by email.

#### IEC Customer Service Centre - [webstore.iec.ch/csc](http://webstore.iec.ch/csc)

If you wish to give us your feedback on this publication or need further assistance, please contact the Customer Service Centre: [sales@iec.ch](mailto:sales@iec.ch).

#### IEC online collection - [oc.iec.ch](http://oc.iec.ch)

Discover our powerful search engine and read freely all the publications previews. With a subscription you will always have access to up to date content tailored to your needs.

#### Electropedia - [www.electropedia.org](http://www.electropedia.org)

The world's leading online dictionary on electrotechnology, containing more than 22 000 terminological entries in English and French, with equivalent terms in 18 additional languages. Also known as the International Electrotechnical Vocabulary (IEV) online.

---

### A propos de l'IEC

La Commission Electrotechnique Internationale (IEC) est la première organisation mondiale qui élabore et publie des Normes internationales pour tout ce qui a trait à l'électricité, à l'électronique et aux technologies apparentées.

### A propos des publications IEC

Le contenu technique des publications IEC est constamment revu. Veuillez vous assurer que vous possédez l'édition la plus récente, un corrigendum ou amendement peut avoir été publié.

#### Recherche de publications IEC -

[webstore.iec.ch/advsearchform](http://webstore.iec.ch/advsearchform)

La recherche avancée permet de trouver des publications IEC en utilisant différents critères (numéro de référence, texte, comité d'études, ...). Elle donne aussi des informations sur les projets et les publications remplacées ou retirées.

#### IEC Just Published - [webstore.iec.ch/justpublished](http://webstore.iec.ch/justpublished)

Restez informé sur les nouvelles publications IEC. Just Published détaille les nouvelles publications parues. Disponible en ligne et une fois par mois par email.

#### Service Clients - [webstore.iec.ch/csc](http://webstore.iec.ch/csc)

Si vous désirez nous donner des commentaires sur cette publication ou si vous avez des questions contactez-nous: [sales@iec.ch](mailto:sales@iec.ch).

#### IEC online collection - [oc.iec.ch](http://oc.iec.ch)

Découvrez notre puissant moteur de recherche et consultez gratuitement tous les aperçus des publications. Avec un abonnement, vous aurez toujours accès à un contenu à jour adapté à vos besoins.

#### Electropedia - [www.electropedia.org](http://www.electropedia.org)

Le premier dictionnaire d'électrotechnologie en ligne au monde, avec plus de 22 000 articles terminologiques en anglais et en français, ainsi que les termes équivalents dans 16 langues additionnelles. Egalement appelé Vocabulaire Electrotechnique International (IEV) en ligne.

# INTERNATIONAL STANDARD

## NORME INTERNATIONALE



**Explosive atmospheres –  
Part 26: Equipment with Separation Elements or Combined Levels of Protection**

**Atmosphères explosives –  
Partie 26: Appareil avec éléments de séparation ou niveaux de protection  
combinés**

INTERNATIONAL  
ELECTROTECHNICAL  
COMMISSION

COMMISSION  
ELECTROTECHNIQUE  
INTERNATIONALE

ICS 29.260.20

ISBN 978-2-8322-9390-4

**Warning! Make sure that you obtained this publication from an authorized distributor.  
Attention! Veuillez vous assurer que vous avez obtenu cette publication via un distributeur agréé.**

## CONTENTS

FOREWORD.....	4
1 Scope.....	7
2 Normative references .....	7
3 Terms and definitions .....	8
4 Ex Equipment with two combined Types of Protection .....	8
4.1 General.....	8
4.2 Basic requirements .....	8
4.3 Electrical Connections .....	9
5 Ex Equipment containing parts with different EPLs and a separation element.....	9
5.1 General.....	9
5.2 Separation elements .....	9
5.2.1 General .....	9
5.2.2 Basic requirements .....	10
5.2.3 Mechanical partition walls.....	10
5.2.4 Metallic partition walls with gas-tight conductor bushings.....	10
5.2.5 Partition wall supplemented with a joint .....	11
5.2.6 Partition wall for explosive gas atmospheres supplemented with natural ventilation.....	11
5.2.7 Requirements depending on the thickness of the partition wall .....	12
6 Process connection .....	13
7 Type tests .....	14
7.1 Standardized Types of Protection .....	14
7.2 Separation elements .....	14
7.3 Temperature evaluation .....	14
8 Marking .....	14
8.1 General.....	14
8.2 Ex Equipment with two combined Types of Protection.....	14
8.3 Ex Equipment containing parts with different EPLs.....	15
8.4 Examples of marking.....	15
9 Instructions.....	16
9.1 Separation elements.....	16
9.2 Process connection.....	16
9.3 EPL allocation.....	16
Annex A (normative) Types of construction for separation elements .....	17
Bibliography.....	23
Figure 1 – Partition wall with a conductor bushing considered as gas diffusion tight.....	11
Figure 2 – Example of a separation element with a cylindrical shaft joint and ventilation.....	12
Figure 3 – Example g) of marking of equipment with a separation element.....	15
Table 1 – Requirements for Ex Equipment containing parts with different EPLs. ....	9
Table A.1 – Ex Equipment with separation elements mounted at a boundary of Zone 0.....	17
Table A.2 – Ex Equipment with separation elements mounted at a boundary of Zone 1.....	18
Table A.3 – Ex Equipment with separation elements mounted at a boundary of Zone 20.....	19
Table A.4 – Ex Equipment with separation elements mounted at a boundary of Zone 21.....	19

Table A.5 – Ex Equipment with separation elements mounted at a boundary of Zone 0 in Zone 21 or 22 .....	20
Table A.6 – Ex Equipment with separation elements mounted at a boundary of Zone 1 in Zone 21 or 22 .....	20
Table A.7 – Ex Equipment with separation elements mounted at a boundary of Zone 20 in Zone 1 or 2 .....	21
Table A.8 – Ex Equipment with separation elements mounted at a boundary of Zone 21 in Zone 1 or 2 .....	22

Currently in preview, click buy full version

## INTERNATIONAL ELECTROTECHNICAL COMMISSION

**EXPLOSIVE ATMOSPHERES –****Part 26: Equipment with Separation Elements  
or combined Levels of Protection**

## FOREWORD

- 1) The International Electrotechnical Commission (IEC) is a worldwide organization for standardization comprising all national electrotechnical committees (IEC National Committees). The object of IEC is to promote international co-operation on all questions concerning standardization in the electrical and electronic fields. To this end and in addition to other activities, IEC publishes International Standards, Technical Specifications, Technical Reports, Publicly Available Specifications (PAS) and Guides (hereafter referred to as "IEC Publication(s)"). Their preparation is entrusted to technical committees; any IEC National Committee interested in the subject dealt with may participate in this preparatory work. International, governmental and non-governmental organizations liaising with the IEC also participate in this preparation. IEC collaborates closely with the International Organization for Standardization (ISO) in accordance with conditions determined by agreement between the two organizations.
- 2) The formal decisions or agreements of IEC on technical matters express, as nearly as possible, an international consensus of opinion on the relevant subjects since each technical committee has representation from all interested IEC National Committees.
- 3) IEC Publications have the form of recommendations for international use and are accepted by IEC National Committees in that sense. While all reasonable efforts are made to ensure that the technical content of IEC Publications is accurate, IEC cannot be held responsible for the way in which they are used or for any misinterpretation by any end user.
- 4) In order to promote international uniformity, IEC National Committees undertake to apply IEC Publications transparently to the maximum extent possible in their national and regional publications. Any divergence between any IEC Publication and the corresponding national or regional publication shall be clearly indicated in the latter.
- 5) IEC itself does not provide any attestation of conformity. Independent certification bodies provide conformity assessment services and, in some areas, access to IEC marks of conformity. IEC is not responsible for any services carried out by independent certification bodies.
- 6) All users should ensure that they have the latest edition of this publication.
- 7) No liability shall attach to IEC or its directors, employees, servants or agents including individual experts and members of its technical committees and IEC National Committees for any personal injury, property damage or other damage of any nature whatsoever, whether direct or indirect, or for costs (including legal fees) and expenses arising out of the publication, use of, or reliance upon, this IEC Publication or any other IEC Publications.
- 8) Attention is drawn to the Normative references cited in this publication. Use of the referenced publications is indispensable for the correct application of this publication.
- 9) Attention is drawn to the possibility that some of the elements of this IEC Publication may be the subject of patent rights. IEC shall not be held responsible for identifying any or all such patent rights.

International Standard IEC 60079-26 has been prepared by IEC technical committee 31: Equipment for explosive atmospheres.

This fourth edition cancels and replaces the third edition published in 2014 and constitutes a technical revision.

This edition includes the following significant changes with respect to the previous edition:

Changes	Clause	Type		
		Minor and editorial changes	Extension	Major technical changes
The scope of the standard was extended for separation elements between all EPLs for gas and dust hazardous areas as well as for non-electrical equipment. The title and the structure of the standard was modified accordingly.	5		x	
The requirements for combined Types of Protection 4.1.2 were restructured and included in Clause 4	4	x		
The requirements for equipment with moving parts was removed and transferred to IEC 60079-0	4.2 (ed. 3)	x		
For equipment with partition walls other than corrosion resistant metals, glass or ceramic the type tests were detailed and the cycling test acc. to IEC TS 60079-40 specified, if they were exposed to constant vibrational stress	7.2			c
The marking is extended for equipment to be mounted between different Zones	8			
The thickness of the partition wall must be specified in the instructions	9	x		
Additional warnings are included in the instructions for equipment with separation elements exposed to abrasive dust flow	9		x	
Table 1 "Separation elements" was moved to Annex A as Table A.1 and modified for clarification	Table A.1	x		
Table A.2 to table A.8 added for the extended separation elements			x	

NOTE The technical changes referred to include the significance of technical changes in the revised IEC Standard, but they do not form an exhaustive list of all modifications from the previous version.

## Explanation of the types of changes.

### A) Definitions

#### 1. Minor and editorial changes:

- Clarification
- Decrease of technical requirements
- Minor technical change
- Editorial corrections

These are changes which modify requirements in an editorial or a minor technical way. They include changes of the wording to clarify technical requirements without any technical change, or a reduction in level of existing requirement.

#### 2. Extension: Addition of technical options

These are changes which add new or modify existing technical requirements, in a way that new options are given, but without increasing requirements for equipment that was fully compliant with the previous standard. Therefore, these will not have to be considered for products in conformity with the preceding edition.

**3. Major technical changes:**

- addition of technical requirements
- increase of technical requirements

These are changes to technical requirements (addition, increase of the level or removal) made in a way that a product in conformity with the preceding edition will not always be able to fulfil the requirements given in the later edition. These changes have to be considered for products in conformity with the preceding edition. For these changes additional information is provided in clause B below.

NOTE These changes represent current technological knowledge. However, these changes should not normally have an influence on equipment already placed on the market.

**B) Information about the background of ‘Major technical changes’**

C1 to ensure that partition walls consisting of materials other than stainless steel, ceramics or glass, which are exposed to pressure or vibrational stress, provide a comparable level of safety, additional endurance tests were included. Reference to tests in IEC TS 60079-40 were considered appropriate.

The text of this International Standard is based on the following documents:

FDIS	Report on voting
31/1562/FDIS	31/1564/R0

Full information on the voting for the approval of this International Standard can be found in the report on voting indicated in the above table.

This document has been drafted in accordance with the ISO/IEC Directives, Part 2.

A list of all parts in the IEC 60079 series published under the general title *Explosive atmospheres*, can be found on the IEC website.

The committee has decided that the contents of this document will remain unchanged until the stability date indicated on the IEC website under "<http://webstore.iec.ch>" in the data related to the specific document. At this date, the document will be

- reconfirmed,
- withdrawn,
- replaced by a revised edition, or
- amended.

**IMPORTANT – The 'colour inside' logo on the cover page of this publication indicates that it contains colours which are considered to be useful for the correct understanding of its contents. Users should therefore print this document using a colour printer.**

## EXPLOSIVE ATMOSPHERES –

### Part 26: Equipment with Separation Elements or combined Levels of Protection

#### 1 Scope

This part of IEC 60079 specifies requirements for construction, testing and marking for Ex Equipment that contains parts of the equipment with different Equipment Protection Levels (EPLs) and a separation element. This equipment is mounted across a boundary where different EPLs are required, for example between different gas hazardous areas, dust hazardous areas or gas hazardous areas adjacent to dust hazardous areas.

EXAMPLE: Equipment installed in the wall of storage tanks located in Zone 1 and containing Zone 0 inside.

Separation elements are considered for both electrical and non-electrical equipment. If mechanical energy can be transformed into a potential ignition source, additionally an ignition hazard assessment in accordance with ISO 80079-36 is performed and appropriate measures are undertaken. Suitable measures can be selected from ISO 80079-37 or IEC TS 60079-42.

This document also specifies requirements for the combination of two Types of Protection, each with EPL Gb, to achieve EPL Ga. Examples are included in 4.5.

This document supplements and modifies the general requirements of IEC 60079-0. Where a requirement of this document conflicts with a requirement of IEC 60079-0, the requirement of this document takes precedence.

#### 2 Normative references

The following documents are referred to in the text in such a way that some or all of their content constitutes requirements of this document. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

IEC 60079-0, *Explosive atmospheres – Part 0: Equipment – General requirements*

IEC 60079-1, *Explosive atmospheres – Part 1: Equipment protection by flameproof enclosures "d"*

IEC 60079-11, *Explosive atmospheres – Part 11: Equipment protection by intrinsic safety "i"*

IEC 60079-31, *Explosive atmospheres – Part 31: Equipment dust ignition protection by enclosure "t"*

IEC TS 60079-40, *Explosive atmospheres – Part 40: Requirements for process sealing between flammable process fluids and electrical systems*

IEC 60529, *Degrees of protection provided by enclosures (IP Code)*

IEC 60695-11-10, *Fire hazard testing – Part 11-10: Test flames – 50 W horizontal and vertical flame test methods*