

INTERNATIONAL STANDARD

NORME INTERNATIONALE

**Rotating electrical machines –
Part 12: Starting performance of single-speed three phase cage induction
motors**

**Machines électriques tournantes –
Partie 12: Caractéristiques de démarrage des moteurs triphasés à induction à
cage à une seule vitesse**



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INTERNATIONAL ELECTROTECHNICAL COMMISSION

ROTATING ELECTRICAL MACHINES –

**Part 12: Starting performance of single-speed
three-phase cage induction motors**

FOREWORD

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International Standard IEC 60034-12 has been prepared by IEC technical committee 2: Rotating machinery.

This third edition cancels and replaces the second edition, published in 2002, and its amendment 1, published in 2007. It constitutes a technical revision.

The main technical changes with regard to the previous edition are as follows:

Clause or subclause	Change
1	Part of note 3 moved to the regular text
3	Definition of locked rotor current and of rated voltage added
5	New design letter E for extended efficiency motors, explanation of all design letters, and description of new designs NE, NEY, HE, and HEY
6.2 and 9.2	Limits for locked rotor apparent power for E(Ex)e motors replaced by a reference to IEC 60079-7 Formula added to calculate locked rotor current from apparent power
7 and 10	Definition of new limits for locked rotor apparent power for extended efficiency motors (new table 3)
Tables	Tables 1 and 4 to 7 extended down to $P_N = 120$ W Name of type of protection updated according to IEC 60079-7 Ed. 5

The text of this standard is based on the following documents:

CDV	Report on voting
2/1789/CDV	2/1821A/RVC

Full information on the voting for the approval of this standard can be found in the report on voting indicated in the above table.

This publication has been drafted in accordance with the ISO/IEC Directives, Part 2.

A list of all parts of the IEC 60034 series, published under the general title *Rotating electrical machines*, can be found on the IEC website.

NOTE A table of cross-references of all IEC TC 2 publications can be found in the IEC TC 2 dashboard on the IEC website.

The committee has decided that the contents of this publication will remain unchanged until the stability date indicated on the IEC website under "<http://webstore.iec.ch>" in the data related to the specific publication. At this date, the publication will be

- reconfirmed,
- withdrawn,
- replaced by a revised edition, or
- amended.

ROTATING ELECTRICAL MACHINES –

Part 12: Starting performance of single-speed three-phase cage induction motors

1 Scope

This part of IEC 60034 specifies the parameters for eight designs of starting performance of single-speed three-phase 50 Hz or 60 Hz cage induction motors in accordance with IEC 60034-1 that:

- have a rated voltage up to 1 000 V;
- are intended for direct-on-line or star-delta starting;
- are rated on the basis of duty type S1;
- are constructed to any degree of protection and explosion protection.

This document also applies to dual voltage motors provided that the flux saturation level is the same for both voltages.

The values of torque, apparent power and current given in this document are limiting values (that is, minimum or maximum without tolerance).

NOTE 1 It is not expected that all manufacturers will produce machines for all eight designs. The selection of any specific design in accordance with this document will be a matter of agreement between the manufacturer and the purchaser.

NOTE 2 Designs other than the eight specified may be necessary for particular applications.

NOTE 3 It should be noted that values given in manufacturers' catalogues may include tolerances in accordance with IEC 60034-1.

NOTE 4 The values tabled for locked rotor current power are based on r.m.s. symmetrical steady state locked rotor currents; at motor switch on there will be a one-half cycle asymmetrical instantaneous peak current which may range from 1,8 to 2,8 times the steady state locked rotor value. The current peak and decay time are a function of the motor design and switching angle.

2 Normative references

The following documents are referred to in the text in such a way that some or all of their content constitutes requirements of this document. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

IEC 60034-30-1, *Rotating electrical machines – Part 30-1: Efficiency classes of line-operated AC motor. (IE-code)*

IEC 60079-7:2015, *Explosive atmospheres – Part 7: Equipment protection by increased safety "e"*

3 Terms and definitions

For the purposes of this document, the following terms and definitions apply.