



**CSA  
Group**

**CSA N287.3:14**  
*(reaffirmed 2019)*

# **Design requirements for concrete containment structures for nuclear power plants**

# Legal Notice for Standards

Canadian Standards Association (operating as “CSA Group”) develops standards through a consensus standards development process approved by the Standards Council of Canada. This process brings together volunteers representing varied viewpoints and interests to achieve consensus and develop a standard. Although CSA Group administers the process and establishes rules to promote fairness in achieving consensus, it does not independently test, evaluate, or verify the content of standards.

## Disclaimer and exclusion of liability

This document is provided without any representations, warranties, or conditions of any kind, express or implied, including, without limitation, implied warranties or conditions concerning this document’s fitness for a particular purpose or use, its merchantability, or its non-infringement of any third party’s intellectual property rights. CSA Group does not warrant the accuracy, completeness, or currency of any of the information published in this document. CSA Group makes no representations or warranties regarding this document’s compliance with any applicable statute, rule, or regulation.

IN NO EVENT SHALL CSA GROUP, ITS VOLUNTEERS, MEMBERS, SUBSIDIARIES, OR AFFILIATED COMPANIES, OR THEIR EMPLOYEES, DIRECTORS, OR OFFICERS, BE LIABLE FOR ANY DIRECT, INDIRECT, OR INCIDENTAL DAMAGES, INJURY, LOSS, COSTS, OR EXPENSES, HOWSOEVER CAUSED, INCLUDING BUT NOT LIMITED TO SPECIAL OR CONSEQUENTIAL DAMAGES, LOST REVENUE, BUSINESS INTERRUPTION, LOST OR DAMAGED DATA, OR ANY OTHER COMMERCIAL OR ECONOMIC LOSS, WHETHER BASED IN CONTRACT, TORT (INCLUDING NEGLIGENCE), OR ANY OTHER THEORY OF LIABILITY, ARISING OUT OF OR RESULTING FROM ACCESS TO OR POSSESSION OR USE OF THIS DOCUMENT, EVEN IF CSA GROUP HAS BEEN ADVISED OF THE POSSIBILITY OF SUCH DAMAGES, INJURY, LOSS, COSTS, OR EXPENSES.

In publishing and making this document available, CSA Group is not undertaking to render professional or other services for or on behalf of any person or entity or to perform any duty owed by any person or entity to another person or entity. The information in this document is directed to those who have the appropriate degree of experience to use and apply its contents, and CSA Group accepts no responsibility whatsoever arising in any way from any and all use of or reliance on the information contained in this document.

CSA Group is a private not-for-profit company that publishes voluntary standards and related documents. CSA Group has no power, nor does it undertake, to enforce compliance with the contents of the standards or other documents it publishes.

## Intellectual property rights and ownership

As between CSA Group and the users of this document (whether it be in printed or electronic form), CSA Group is the owner, or the authorized licensee, of all works contained herein that are protected by copyright, all trade-marks (except as otherwise noted to the contrary), and all inventions and trade secrets that may be contained in this document, whether or not such inventions and trade secrets are protected by patents and applications for patents. Without limitation, the unauthorized use, modification, copying, or disclosure of this document may violate laws that protect CSA Group’s and/or others’ intellectual property and may give rise to a right in CSA Group and/or others to seek legal redress for such use, modification, copying, or disclosure. To the extent permitted by treaty or by law, CSA Group reserves all intellectual property rights in this document.

## Patent rights

Attention is drawn to the possibility that some of the elements of this standard may be the subject of patent rights. CSA Group shall not be held responsible for identifying any or all such patent rights. Users of this standard are expressly advised that determination of the validity of any such patent rights is entirely their own responsibility.

## Authorized use of this document

This document is being provided by CSA Group for informational and non-commercial use only. The user of this document is authorized to do only the following:

If this document is in electronic form:

- load this document onto a computer for the sole purpose of reviewing it;
- search and browse this document; and
- print this document if it is in PDF form.

Limited copies of this document in print or paper form may be distributed only to persons who are authorized by CSA Group to have such copies, and only if this Legal Notice appears on each such copy.

In addition, users may not and may not permit others to

- alter this document in any way, or remove this Legal Notice from the attached standard;
- sell this document without authorization from CSA Group; or
- make an electronic copy of this document.

If you do not agree with any of the terms and conditions contained in this Legal Notice, you may not load or use this document or make any copies of the contents hereof, and if you do make such copies, you are required to destroy them immediately. Use of this document constitutes your acceptance of the terms and conditions of this Legal Notice.



# Revision History

## CSA N287.3:14, Design requirements for concrete containment structures for nuclear power plants

Update No. 1 — June 2018	Revision symbol (in margin)
Clauses <a href="#">2</a> , <a href="#">3.1</a> , <a href="#">3.3</a> , <a href="#">4.1.2</a> , <a href="#">6.3</a> , <a href="#">14.2.1</a> , <a href="#">14.2.3</a> , <a href="#">14.2.4</a> , <a href="#">14.2.5</a> , <a href="#">14.2.7</a> , <a href="#">14.3.1</a> , <a href="#">14.3.1A</a> , and <a href="#">A.2</a> Annexes <a href="#">D</a> and <a href="#">E</a> Table <a href="#">7.1</a>	①

Currently in preview, click buy full version

# ***Standards Update Service***

***CSA N287.3:14  
February 2014***

**Title:** *Design requirements for concrete containment structures for nuclear power plants*

To register for e-mail notification about any updates to this publication

- go to [store.csagroup.org](http://store.csagroup.org)
- click on **CSA Update Service**

The **List ID** that you will need to register for updates to this publication is **24221-0**

If you require assistance, please e-mail [techsupport@csagroup.org](mailto:techsupport@csagroup.org) or call 416-747-2233.

Visit CSA Group's policy on privacy at [www.csagroup.org/legal](http://www.csagroup.org/legal) to find out how we protect your personal information.

*CSA N287.3:14*

***Design requirements for concrete  
containment structures for nuclear  
power plants***



*®A trademark of the Canadian Standards Association, operating as "CSA Group"*

*Published in February 2014 by CSA Group  
A not-for-profit private sector organization  
178 Rexdale Boulevard, Toronto, Ontario, Canada M9W 1R3*

*To purchase standards and related publications, visit our Online Store at [store.csagroup.org](http://store.csagroup.org)  
or call toll-free 1-800-463-6727 or 416-747-4044.*

*ISBN 978-1-77139-349-2*

*© 2014 Canadian Standards Association  
All rights reserved. No part of this publication may be reproduced in any form whatsoever  
without the prior permission of the publisher.*

# Contents

Technical Committee on Concrete Containment and Safety-Related Structures 4

Subcommittee on Design Requirements for Concrete Containment Structures for Nuclear  
Power Plants 7

Preface 9

**1 Scope 11**

**2 Reference publications 11**

**3 Definitions, symbols, and abbreviations 13**

3.1 Definitions 13

3.2 Symbols 16

3.3 Abbreviations 18

**4 General requirements 18**

4.1 Objectives 18

4.2 Requirements 18

4.3 Alternative design methods 19

4.4 Openings and penetrations 19

4.5 Attachments 19

**5 Details of reinforcement 19**

5.1 General 19

5.2 Concrete protection for reinforcement 19

5.3 Continuity of reinforcement 20

5.4 Reinforcement for crack control 20

**6 Analysis and design 20**

6.1 General 20

6.2 Loading 21

6.3 Beyond design basis 21

6.4 Foundations 21

6.5 Structures, elements, and components 22

**7 Loads and load factors 23**

7.1 Material strength 23

7.2 Loads, load combinations, and load factors 23

7.3 Loads induced by thermal effects 26

7.4 Temperature limitations 26

**8 Stress limits and strength 26**

8.1 General 26

8.2 Flexure and axial loads 27

8.2.1 Stress limits in service load category 27

8.2.2 Strain limits under factored loads for all load categories 27

8.3	Shear and torsion	27
8.3.1	General	27
8.3.2	Tensile strains in shear and torsion reinforcement	27
<b>9</b>	<b>Development and splices of reinforcement</b>	<b>28</b>
9.1	General	28
9.2	Welded splices and welded rebar connections	28
9.3	Mechanical splices	29
9.3.1	General	29
9.3.2	Design requirements	29
<b>10</b>	<b>Prestressed concrete</b>	<b>32</b>
10.1	General	32
10.2	Design requirements	32
10.3	Permissible stresses	33
10.3.1	Service load category	33
10.3.2	Abnormal/environmental category	33
10.4	Loss of prestress	33
10.5	Anchorage	33
<b>11</b>	<b>Seismic design</b>	<b>33</b>
11.1	General	33
11.2	Analysis	34
11.3	Frame members subjected to flexure	34
11.4	Frame members subjected to flexure and axial loads	35
11.5	Frame joints	35
11.6	Walls, slabs, shells, and domes	35
<b>12</b>	<b>Nonmetallic liner systems and joint sealants</b>	<b>36</b>
12.1	General	36
12.2	Design requirements	36
<b>13</b>	<b>Metallic parts</b>	<b>37</b>
13.1	Objective	37
13.2	General	37
13.3	Metallic liners	37
13.3.1	General	37
13.3.2	Analysis	38
13.3.3	Design requirements	38
13.3.4	Anchorage design	39
13.3.5	Welding	39
13.4	Embedded parts	40
13.4.1	General	40
13.4.2	Allowable stresses and load factors	40
13.4.3	Design of Welded Joints	41
13.4.3	Seal welds	41
13.5.1	General	41
13.5.2	Classification	41
13.5.3	Design requirements	42

<b>14 Anchorage</b>	<b>45</b>
14.1 Objective	45
14.2 General	45
14.3 Design requirements for concrete anchorages	46
14.3.1 General	46
14.3.1A Adhesive anchors	46
14.3.2 Shear	46
14.4 Design requirements for embedments	47

---

Annex A (informative) — Commentary on load combinations and load factors used in Table 7.1	49
Annex B (informative) — Design provisions for impulsive and impactive effects	52
Annex C (informative) — Ultimate pressure capacity (UPC)	58
Annex D (informative) — Bibliography	61
Annex E (informative) — Design extension condition (DEC)	63

# Technical Committee on Concrete Containment and Safety-Related Structures

<b>D. Mitchell</b>	McGill University, Montréal, Québec <i>Representing General Interest</i>	<i>Chair</i>
<b>T.M. Nushaj</b>	Ontario Power Generation Inc., Pickering Nuclear, Pickering, Ontario <i>Representing Owner/Operator/Producer</i>	<i>Vice-Chair</i>
<b>J. Tchnerer</b>	Mississauga, Ontario <i>Representing Service Industry</i>	<i>Vice-Chair</i>
<b>T.S. Aziz</b>	TSAziz Consulting Inc., Mississauga, Ontario	<i>Associate</i>
<b>J. Balinski</b>	AMEC Earth & Environmental Limited Hamilton, Ontario	<i>Associate</i>
<b>A. Blahoianu</b>	Canadian Nuclear Safety Commission (CNSC), Ottawa, Ontario <i>Representing Government and/or Regulatory Authority</i>	
<b>J.P. Brock</b>	RCM Technologies Canada Corp., Pickering, Ontario <i>Representing Service Industry</i>	
<b>R. Cullen</b>	Directics Inc., Toronto, Ontario <i>Representing Service Industry</i>	
<b>A. Dar</b>	Bruce Power, Toronto, Ontario <i>Representing Owner/Operator/Producer</i>	
<b>T. Dziezic</b>	AME-Materials Engineering, D.B.A. AECON Materials Engineering Corp., Caledon, Ontario	<i>Associate</i>
<b>R.J. El Frenn</b>	DYWIDAG-Systems International Canada Ltd., Gormley, Ontario <i>Representing Supplier/Fabricator/Contractor</i>	

<b>A. Elaghoury</b>	Atomic Energy of Canada Ltd. (AECL), Chalk River, Ontario <i>Representing Owner/Operator/Producer</i>	
<b>L. Gartley</b>	Hilti (Canada) Limited, Mississauga, Ontario <i>Representing Supplier/Fabricator/Contractor</i>	
<b>A. Ghobarah</b>	McMaster University, Hamilton, Ontario <i>Representing General Interest</i>	
<b>X.M. Han</b>	Candu Energy Inc., Mississauga, Ontario <i>Representing Service Industry</i>	
<b>R. Kianoush</b>	Ryerson University, Toronto, Ontario <i>Representing General Interest</i>	
<b>D. Lim</b>	Canadian Nuclear Safety Commission (CNSC), Ottawa, Ontario	<i>Associate</i>
<b>R.J. McGrath</b>	Cement Association of Canada (CAC), Ottawa, Ontario <i>Representing Supplier/Fabricator/Contractor</i>	
<b>J.S. Mok</b>	Canadian Nuclear Safety Commission (CNSC), Ottawa, Ontario	<i>Associate</i>
<b>D.K. Panesar</b>	University of Toronto, Toronto, Ontario <i>Representing General Interest</i>	
<b>G. Roberts</b>	NB Power Nuclear Corporation, Lepreau, New Brunswick <i>Representing Owner/Operator/Producer</i>	
<b>S. van Rossum</b>	Dayton Superior Co., Toronto, Ontario <i>Representing Supplier/Fabricator/Contractor</i>	
<b>J. Zhang</b>	National Research Council Canada, Ottawa, Ontario <i>Representing Government and/or Regulatory Authority</i>	

<b>M. Khan</b>	CSA Group, Mississauga, Ontario	<i>Project Manager</i>
<b>L. Logan</b>	CSA Group, Mississauga, Ontario	<i>Project Manager</i>

# ***Subcommittee on Design Requirements for Concrete Containment Structures for Nuclear Power Plants***

<b>R. Kianoush</b>	Ryerson University, Toronto, Ontario	<i>Chair</i>
<b>H. Abrishami</b>	Candu Energy Inc., Mississauga, Ontario	
<b>T.S. Aziz</b>	TSAziz Consulting Inc., Mississauga, Ontario	
<b>J.P. Brock</b>	RCM Technologies Canada Corp., Pickering, Ontario	
<b>A. Dar</b>	Bruce Power, Toronto, Ontario	
<b>N. Dong</b>	SNC-Lavalin Nuclear Inc., Oakville, Ontario	
<b>K. Galal</b>	Concordia University, Montréal, Québec	
<b>L. Gartley</b>	Hilti (Canada) Limited, Mississauga, Ontario	
<b>X.M. Han</b>	Candu Energy Inc., Mississauga, Ontario	
<b>N.H. Lee</b>	Candu Energy Inc., Mississauga, Ontario	
<b>L. Li</b>	Ontario Power Generation Inc., Pickering, Ontario	
<b>D. Lim</b>	Canadian Nuclear Safety Commission (CNSC), Ottawa, Ontario	

---

<b>Y. Liu</b>	Candu Energy Inc., Mississauga, Ontario	
<b>J. Neller</b>	Candu Energy Inc., Mississauga, Ontario	
<b>P.K. Siriya</b>	Ontario Power Generation Inc., Pickering, Ontario	
<b>J. Tchnerer</b>	Candu Energy Inc., Mississauga, Ontario	
<b>J. Zhang</b>	National Research Council Canada, Ottawa, Ontario	
<b>A. Ziari Shalmani</b>	Candu Energy Inc., Mississauga, Ontario	
<b>M. Khan</b>	CSA Group, Mississauga, Ontario	<i>Project Manager</i>
<b>L. Logan</b>	CSA Group, Mississauga, Ontario	<i>Project Manager</i>

# Preface

This is the fourth edition of CSA N287.3, *Design requirements for concrete containment structures for nuclear power plants*. It supersedes the previous editions, published in 1993, 1982, and 1978 under the title *Design requirements for concrete containment structures for CANDU nuclear power plants*. The title has been changed to reflect a change in scope, from addressing only CANDU® reactors to including all types of nuclear power plants.

**Note:** *CANDU (CANada Deuterium Uranium) is a registered trademark of Atomic Energy of Canada Limited (AECL).*

This Standard specifies requirements for the design of concrete containment structures and addresses their beyond design basis assessment.

The CSA N-series of Standards provides an interlinked set of requirements for the management of nuclear facilities and activities. CSA N286 provides overall direction to management to develop and implement sound management practices and controls, while the other CSA nuclear Standards provide technical requirements and guidance that support the management system. This Standard works in harmony with CSA N286 and does not duplicate its generic requirements; however, it might provide more specific direction for those requirements.

The Standards in the CSA N287 series of Standards were initiated in response to a recognition by the utilities and industries concerned with nuclear power plant structures in Canada of a need for consistent standards for the design, construction, and testing of concrete containment structures for nuclear power plants.

The CSA N287 series of Standards consists of seven Standards. The objectives of each Standard are summarized as follows:

- a) CSA N287.1-14, *General requirements for concrete containment structures for nuclear power plants*, specifies general requirements for the design, construction, testing, and commissioning of concrete containment structures for nuclear power plants designated as class containment and is directed to the owners, designers, manufacturers, fabricators, and constructors of the concrete components and parts;
- b) CSA N287.2-08, *Material requirements for concrete containment structures for CANDU nuclear power plants*, specifies requirements for materials used in concrete containment structures;
- c) CSA N287.3-14, *Design requirements for concrete containment structures for nuclear power plants*, specifies requirements for the design of concrete containment structures;
- d) CSA N287.4-09, *Construction, fabrication, and installation requirements for concrete containment structures for CANDU nuclear power plants*, specifies construction, fabrication, and installation requirements that apply to concrete containment structures of a containment system designated as class containment components, parts, and appurtenances for CANDU® nuclear power plants;
- e) CSA N287.5-11, *Examination and testing requirements for concrete containment structures for nuclear power plants*, specifies examination and testing requirements that apply to the work of any organization participating in the construction, fabrication, or installation of parts or components of concrete containment structures for nuclear power plants;
- f) CSA N287.6-11, *Pre-operational proof and leakage rate testing requirements for concrete containment structures for nuclear power plants*, specifies requirements for proof by demonstration, before first criticality, that the design and construction of a concrete containment structure are satisfactory with respect to quality and performance as demonstrated by achieving the specified requirements of CSA N287.6, including commissioning leakage rate target; and

- g) CSA N287.7-08, *In-service examination and testing requirements for concrete containment structures for CANDU nuclear power plants*, specifies uniform requirements whereby, through systematic and periodic examination, the structural and leak-tight integrity of concrete containment structures can be assessed as demonstrated by achieving the specified requirements of CSA N287.7, including the operational leakage rate target.

In general, the design of concrete containment structures is governed by the applicable requirements of CAN/CSA-A23.3, *Design of concrete structures*. CSA N287.3 gives the additional or modified requirements that are specific to concrete containment structures.

Users of this Standard are reminded that the design, manufacture, construction, commissioning, operation, and decommissioning of nuclear facilities in Canada are subject to the provisions of the *Nuclear Safety and Control Act* and its supporting Regulations. Thus, requirements additional to those specified in this Standard might be imposed by the Canadian Nuclear Safety Commission.

This Standard was prepared by the Subcommittee on Design Requirements for Concrete Containment Structures for Nuclear Power Plants, under the jurisdiction of the Technical Committee on Concrete Containment and Safety-Related Structures and the Strategic Steering Committee on Nuclear Standards, and has been formally approved by the Technical Committee.

**Notes:**

- 1) *Use of the singular does not exclude the plural (and vice versa) when the sense allows.*
- 2) *Although the intended primary application of this Standard is stated in its Scope, it is important to note that it remains the responsibility of the users of the Standard to judge its suitability for their particular purpose.*
- 3) *This Standard was developed by consensus, which is defined by CSA Policy governing standardization — Code of good practice for standardization as “substantial agreement. Consensus implies much more than a simple majority, but not necessarily unanimity”. It is consistent with this definition that a member may be included in the Technical Committee list and yet not be in full agreement with all clauses of this Standard.*
- 4) *To submit a request for interpretation of this Standard, please send the following information to **inquiries@csagroup.org** and include “Request for interpretation” in the subject line:*
  - a) *define the problem, making reference to the specific clause, and, where appropriate, include an illustrative sketch;*
  - b) *provide an explanation of circumstances surrounding the actual field condition; and*
  - c) *where possible, phrase the request in such a way that a specific “yes” or “no” answer will address the issue.*

*Committee interpretations are processed in accordance with the CSA Directives and guidelines governing standardization and are available on the Current Standards Activities page at **standardsactivities.csa.ca**.*
- 5) *This Standard is subject to periodic review five years from the date of publication, and suggestions for its improvement will be referred to the appropriate committee. To submit a proposal for change, please send the following information to **inquiries@csagroup.org** and include “Proposal for change” in the subject line:*
  - a) *Standard designation (number);*
  - b) *relevant clause, table, and/or figure number;*
  - c) *wording of the proposed change; and*
  - d) *rationale for the change.*

# CSA N287.3:14

## ***Design requirements for concrete containment structures for nuclear power plants***

### **1 Scope**

#### **1.1**

This Standard provides requirements for the design of concrete containment structures of a containment system, designated as “class containment” components and parts as defined in CSA N287.1, and addresses their beyond design basis assessment (BDBA).

**Note:** *This Standard is applicable to new nuclear power plants’ concrete containment structures to be built in Canada. Application of the Standard to concrete containment structures to be built outside Canada is subject to approval of the authority having jurisdiction (AHJ). The application of the Standard to existing or operating nuclear power plants is as agreed upon by the owner/operator and the AHJ.*

#### **1.2**

In this Standard, “shall” is used to express a requirement, i.e., a provision that the user is obliged to satisfy in order to comply with the standard; “should” is used to express a recommendation or that which is advised but not required; and “may” is used to express an option or that which is permissible within the limits of the standard.

Notes accompanying clauses do not include requirements or alternative requirements; the purpose of a note accompanying a clause is to separate from the text explanatory or informative material.

Notes to tables and figures are considered part of the table or figure and may be written as requirements.

Annexes are designated normative (mandatory) or informative (nonmandatory) to define their application.

### **① 2 Reference publications**

This Standard refers to the following publications, and where such reference is made, it shall be to the edition listed below, including all amendments published thereto.

#### **CSA Group**

A23.1-14/A23.2-14

*Concrete materials and methods of concrete construction/Test methods and standard practices for concrete*

A23.3-14

*Design of concrete structures*

**Note:** *Any reference to “CAN/CSA-A23.3” in this Standard should be replaced by “CSA A23.3”.*