



**CSA
Group**

CSA N287.1:14
(reaffirmed 2019)

General requirements for concrete containment structures for nuclear power plants



Legal Notice for Standards

Canadian Standards Association (operating as “CSA Group”) develops standards through a consensus standards development process approved by the Standards Council of Canada. This process brings together volunteers representing varied viewpoints and interests to achieve consensus and develop a standard. Although CSA Group administers the process and establishes rules to promote fairness in achieving consensus, it does not independently test, evaluate, or verify the content of standards.

Disclaimer and exclusion of liability

This document is provided without any representations, warranties, or conditions of any kind, express or implied, including, without limitation, implied warranties or conditions concerning this document’s fitness for a particular purpose or use, its merchantability, or its non-infringement of any third party’s intellectual property rights. CSA Group does not warrant the accuracy, completeness, or currency of any of the information published in this document. CSA Group makes no representations or warranties regarding this document’s compliance with any applicable statute, rule, or regulation.

IN NO EVENT SHALL CSA GROUP, ITS VOLUNTEERS, MEMBERS, SUBSIDIARIES, OR AFFILIATED COMPANIES, OR THEIR EMPLOYEES, DIRECTORS, OR OFFICERS, BE LIABLE FOR ANY DIRECT, INDIRECT, OR INCIDENTAL DAMAGES, INJURY, LOSS, COSTS, OR EXPENSES, HOWSOEVER CAUSED, INCLUDING BUT NOT LIMITED TO SPECIAL OR CONSEQUENTIAL DAMAGES, LOST REVENUE, BUSINESS INTERRUPTION, LOST OR DAMAGED DATA, OR ANY OTHER COMMERCIAL OR ECONOMIC LOSS, WHETHER BASED IN CONTRACT, TORT (INCLUDING NEGLIGENCE), OR ANY OTHER THEORY OF LIABILITY, ARISING OUT OF OR RESULTING FROM ACCESS TO OR POSSESSION OR USE OF THIS DOCUMENT, EVEN IF CSA GROUP HAS BEEN ADVISED OF THE POSSIBILITY OF SUCH DAMAGES, INJURY, LOSS, COSTS, OR EXPENSES.

In publishing and making this document available, CSA Group is not undertaking to render professional or other services for or on behalf of any person or entity or to perform any duty owed by any person or entity to another person or entity. The information in this document is directed to those who have the appropriate degree of experience to use and apply its contents, and CSA Group accepts no responsibility whatsoever arising in any way from any and all use of or reliance on the information contained in this document.

CSA Group is a private not-for-profit company that publishes voluntary standards and related documents. CSA Group has no power, nor does it undertake, to enforce compliance with the contents of the standards or other documents it publishes.

Intellectual property rights and ownership

As between CSA Group and the users of this document (whether it be in printed or electronic form), CSA Group is the owner, or the authorized licensee, of all works contained herein that are protected by copyright, all trade-marks (except as otherwise noted to the contrary), and all inventions and trade secrets that may be contained in this document, whether or not such inventions and trade secrets are protected by patents and applications for patents. Without limitation, the unauthorized use, modification, copying, or disclosure of this document may violate laws that protect CSA Group’s and/or others’ intellectual property and may give rise to a right in CSA Group and/or others to seek legal redress for such use, modification, copying, or disclosure. To the extent permitted by treaty or by law, CSA Group reserves all intellectual property rights in this document.

Patent rights

Attention is drawn to the possibility that some of the elements of this standard may be the subject of patent rights. CSA Group shall not be held responsible for identifying any or all such patent rights. Users of this standard are expressly advised that determination of the validity of any such patent rights is entirely their own responsibility.

Authorized use of this document

This document is being provided by CSA Group for informational and non-commercial use only. The user of this document is authorized to do only the following:

If this document is in electronic form:

- load this document onto a computer for the sole purpose of reviewing it;
- search and browse this document; and
- print this document if it is in PDF form.

Limited copies of this document in print or paper form may be distributed only to persons who are authorized by CSA Group to have such copies, and only if this Legal Notice appears on each such copy.

In addition, users may not and may not permit others to

- alter this document in any way, or remove this Legal Notice from the attached standard;
- sell this document without authorization from CSA Group; or
- make an electronic copy of this document.

If you do not agree with any of the terms and conditions contained in this Legal Notice, you may not load or use this document or make any copies of the contents hereof, and if you do make such copies, you are required to destroy them immediately. Use of this document constitutes your acceptance of the terms and conditions of this Legal Notice.



Standards Update Service

***CSA N287.1:14
February 2014***

Title: *General requirements for concrete containment structures for nuclear power plants*

To register for e-mail notification about any updates to this publication

- go to store.csagroup.org
- click on **CSA Update Service**

The **List ID** that you will need to register for updates to this publication is **24222-0**

If you require assistance, please e-mail techsupport@csagroup.org or call 416-747-2233.

Visit CSA Group's policy on privacy at www.csagroup.org/legal to find out how we protect your personal information.

CSA N287.1:14
***General requirements for concrete
containment structures for nuclear
power plants***



®A trademark of the Canadian Standards Association, operating as "CSA Group"

*Published in February 2014 by CSA Group
A not-for-profit private sector organization
178 Rexdale Boulevard, Toronto, Ontario, Canada M9W 1R3*

*To purchase standards and related publications, visit our Online Store at store.csagroup.org
or call toll-free 1-800-463-6727 or 416-747-4044.*

ISBN 978-1-77139-350-8

*© 2014 Canadian Standards Association
All rights reserved. No part of this publication may be reproduced in any form whatsoever
without the prior permission of the publisher.*

Contents

Technical Committee on Concrete Containment and Safety-Related Structures 4

Subcommittee on General Requirements for Concrete Containment Structures for Nuclear
Power Plants 7

Preface 8

1 Scope 10

2 Reference publications 11

3 Definitions 12

4 General 16

4.1 Classification of class containment 16

4.2 Application 16

4.3 Jurisdictional boundaries 17

4.4 Aging 17

5 Responsibilities 22

5.1 Owner/operator's responsibility 22

5.1.1 Licensing and registration 22

5.1.2 Administration 22

5.1.3 Quality assurance (QA) 23

5.1.4 Appointment of designer 23

5.1.5 Appointment of constructor 23

5.1.6 Appointment of fabricators 23

5.1.7 Appointment of commissioning group 23

5.1.8 Design/stress report 23

5.1.9 Specifications and drawings 23

5.1.10 Construction reports 23

5.1.11 Procurement procedures 23

5.1.12 Construction procedures 24

5.1.13 Fabrication procedures 24

5.1.14 In-service examination and leakage rate testing 24

5.1.15 Test specifications and procedures 24

5.1.16 Filing 24

5.2 Designer's responsibility 24

5.2.1 Design 24

5.2.2 Design documentation 24

5.2.3 Quality assurance (QA) 25

5.2.4 Design/stress report 25

5.2.5 Fabricator's drawings 25

5.2.6 Schedules and procedures 25

5.2.7 Revisions to specifications and drawings 25

5.2.8 Commissioning 25

5.2.9 Records 25

5.3	Constructor's responsibility	25
5.3.1	Construction	25
5.3.2	Quality assurance (QA)	25
5.3.3	Proof and leakage rate tests	26
5.3.4	Schedules and procedures	26
5.3.5	Construction reports	26
5.4	Fabricator's responsibility	26
5.4.1	Fabrication	26
5.4.2	Quality assurance (QA)	26
5.4.3	Drawings	26
5.4.4	Procedures	26
5.4.5	Quality records	26
5.5	Material manufacturer's responsibility	27
5.5.1	Materials	27
5.5.2	Quality assurance (QA)	27
5.5.3	Quality records	27
5.6	Commissioning responsibility	27
6	Documentation	27
6.1	General	27
6.2	Design specifications	27
6.3	Specifications	28
6.4	Drawings	28
6.5	Design/stress report	28
6.6	Fabricator's shop drawings	29
6.7	Construction, fabrication, and installation schedule and procedures	29
6.8	Construction reports	29
6.9	Commissioning documents	30
7	Commissioning	30
7.1	Commissioning program	30
7.1.1	Commissioning planning	30
7.1.2	Commissioning group's responsibility	30
7.1.3	Operating organization's responsibility	31
7.1.4	Responsibilities of the participants in the commissioning activities	32
7.1.5	Personnel qualifications	32
7.2	Commissioning documents	32
7.2.1	General	32
7.2.2	Contents of commissioning documents	32
7.2.3	Test procedures	33
7.2.4	Report	33
8	In-service examination and testing	34
8.1	Objectives of in-service examination and testing	34
8.2	Responsibilities of organization/personnel performing in-service examinations and LRT	34
8.3	In-service examinations and testing personnel qualifications	35
8.4	In-service examination and testing documents	36
9	Quality assurance (QA)	36

9.1	General	36
9.2	Quality verification	36
9.3	Qualification of inspection personnel	37
9.3.1	General	37
9.3.2	Non-destructive examination personnel	37
9.3.3	Welding inspectors	37
9.3.4	Concrete construction inspectors	37
9.3.5	Nonmetallic liner inspectors	38
9.4	Quality assurance records	38

Annex A (informative)	— Function interactions for documentation	39
Annex B (informative)	— Information pertaining to containment systems	41
Annex C (informative)	— Information on nuclear licensing and registration	42
Annex D (informative)	— Index of definitions	45

Technical Committee on Concrete Containment and Safety-Related Structures

D. Mitchell	McGill University, Montréal, Québec <i>Representing General Interest</i>	<i>Chair</i>
T.M. Nushaj	Ontario Power Generation Inc., Pickering Nuclear, Pickering, Ontario <i>Representing Owner/Operator/Producer</i>	<i>Vice-Chair</i>
J. Tchnerer	Mississauga, Ontario <i>Representing Service Industry</i>	<i>Vice-Chair</i>
T.S. Aziz	TSAziz Consulting Inc., Mississauga, Ontario	<i>Associate</i>
J. Balinski	AMEC Earth & Environmental Limited Hamilton, Ontario	<i>Associate</i>
A. Blahoianu	Canadian Nuclear Safety Commission (CNSC), Ottawa, Ontario <i>Representing Government and/or Regulatory Authority</i>	
J.P. Brock	RCM Technologies Canada Corp., Pickering, Ontario <i>Representing Service Industry</i>	
R. Cullen	Directics Inc., Toronto, Ontario <i>Representing Service Industry</i>	
A. Dar	Bruce Power, Toronto, Ontario <i>Representing Owner/Operator/Producer</i>	
T. Dziegielewska	AME-Materials Engineering, D.B.A. AECOM Materials Engineering Corp., Caledon, Ontario	<i>Associate</i>
R.J. El Frenn	DYWIDAG-Systems International Canada Ltd., Gormley, Ontario <i>Representing Supplier/Fabricator/Contractor</i>	

A. Elaghoury	Atomic Energy of Canada Ltd. (AECL), Chalk River, Ontario <i>Representing Owner/Operator/Producer</i>	
L. Gartley	Hilti (Canada) Limited, Mississauga, Ontario <i>Representing Supplier/Fabricator/Contractor</i>	
A. Ghobarah	McMaster University, Hamilton, Ontario <i>Representing General Interest</i>	
X.M. Han	Candu Energy Inc., Mississauga, Ontario <i>Representing Service Industry</i>	
R. Kianoush	Ryerson University, Toronto, Ontario <i>Representing General Interest</i>	
D. Lim	Canadian Nuclear Safety Commission (CNSC), Ottawa, Ontario	<i>Associate</i>
R.J. McGrath	Cement Association of Canada (CAC), Ottawa, Ontario <i>Representing Supplier/Fabricator/Contractor</i>	
J.S. Mok	Canadian Nuclear Safety Commission (CNSC), Ottawa, Ontario	<i>Associate</i>
D.K. Panesar	University of Toronto, Toronto, Ontario <i>Representing General Interest</i>	
G. Roberts	NB Power Nuclear Corporation, Lepreau, New Brunswick <i>Representing Owner/Operator/Producer</i>	
S. van Rossum	Dayton Superior Co., Toronto, Ontario <i>Representing Supplier/Fabricator/Contractor</i>	
J. Zhang	National Research Council Canada, Ottawa, Ontario <i>Representing Government and/or Regulatory Authority</i>	

M. Khan

CSA Group,
Mississauga, Ontario

Project Manager

L. Logan

CSA Group,
Mississauga, Ontario

Project Manager

Currently in preview, click buy full version

Subcommittee on General Requirements for Concrete Containment Structures for Nuclear Power Plants

T.S. Aziz	TSAziz Consulting Inc., Mississauga, Ontario	<i>Chair</i>
A. Dar	Bruce Power, Toronto, Ontario	
J.S. Mok	Canadian Nuclear Safety Commission (CNSC), Ottawa, Ontario	
T.M. Nushaj	Ontario Power Generation Inc., Pickering Nuclear, Pickering, Ontario	
J. Tchnerer	Mississauga, Ontario	
M. Khan	CSA Group, Mississauga, Ontario	<i>Project Manager</i>
L. Logan	CSA Group, Mississauga, Ontario	<i>Project Manager</i>

Preface

This is the fourth edition of CSA N287.1, *General requirements for concrete containment structures for nuclear power plants*. It supersedes the previous editions, published in 1993, 1982, and 1977 under the title *General requirements for concrete containment structures for CANDU nuclear power plants*. The title has been changed to reflect a change in scope, from addressing only CANDU® reactors to including all types of nuclear power plants.

Note: *CANDU (CANada Deuterium Uranium) is a registered trademark of Atomic Energy of Canada Limited (AECL).*

The purpose of this Standard is to provide general requirements to ensure that the design, construction, and testing of concrete containment structures will meet a quality and standard commensurate with the safety principles necessary to comply with the Canadian nuclear safety philosophy.

The CSA N-series of Standards provides an interlinked set of requirements for the management of nuclear facilities and activities. CSA N286 provides overall direction to management to develop and implement sound management practices and controls, while the other CSA Group nuclear Standards provide technical requirements and guidance that support the management system. This Standard works in harmony with CSA N286 and does not duplicate its generic requirements; however, it might provide more specific direction for those requirements.

The Standards in the CSA N287 series of Standards were initiated in response to a recognition by the utilities and industries concerned with nuclear power plant structures in Canada of a need for consistent standards for the design, construction, and testing of concrete containment structures for nuclear power plants.

The CSA N287 series of Standards consists of seven Standards. The objectives of each Standard are summarized as follows:

- a) CSA N287.1-14, *General requirements for concrete containment structures for nuclear power plants*, specifies general requirements for the design, construction, testing, and commissioning of concrete containment structures for nuclear power plants designated as class containment and is directed to the owners, designers, manufacturers, fabricators, and constructors of the concrete components and parts;
- b) CSA N287.2-08, *Material requirements for concrete containment structures for CANDU nuclear power plants*, specifies requirements for materials used in concrete containment structures;
- c) CSA N287.3-14, *Design requirements for concrete containment structures for nuclear power plants*, specifies requirements for the design of concrete containment structures;
- d) CSA N287.4-09, *Construction, fabrication, and installation requirements for concrete containment structures for CANDU nuclear power plants*, specifies construction, fabrication, and installation requirements that apply to concrete containment structures of a containment system designated as class containment components, parts, and appurtenances for CANDU® nuclear power plants;
- e) CSA N287.5-11, *Examination and testing requirements for concrete containment structures for nuclear power plants*, specifies examination and testing requirements that apply to the work of any organization participating in the construction, fabrication, or installation of parts or components of concrete containment structures for nuclear power plants;
- f) CSA N287.6-11, *Pre-operational proof and leakage rate testing requirements for concrete containment structures for nuclear power plants*, specifies requirements for proof by demonstration, before first criticality, that the design and construction of a concrete containment structure are satisfactory with respect to quality and performance as demonstrated by achieving the specified requirements of CSA N287.6, including commissioning leakage rate target; and

- g) CSA N287.7-08, *In-service examination and testing requirements for concrete containment structures for CANDU nuclear power plants*, specifies uniform requirements whereby, through systematic and periodic examination, the structural and leak-tight integrity of concrete containment structures can be assessed as demonstrated by achieving the specified requirements of CSA N287.7, including the operational leakage rate target.

In the preparation of these Standards, it was the decision of the Committee to make use of existing Standards, Codes, and other reference material wherever possible.

Users of this Standard are reminded that the design, manufacture, construction, commissioning, operation, and decommissioning of nuclear facilities in Canada are subject to the provisions of the *Nuclear Safety and Control Act*, and its supporting Regulations. Thus, requirements additional to those specified in this Standard might be imposed by the Canadian Nuclear Safety Commission.

This Standard was prepared by the Subcommittee on General Requirements for Concrete Containment Structures for Nuclear Power Plants, under the jurisdiction of the Technical Committee on Concrete Containment and Safety-Related Structures and the Strategic Steering Committee on Nuclear Standards, and has been formally approved by the Technical Committee.

Notes:

- 1) *Use of the singular does not exclude the plural (and vice versa) when the sense allows.*
- 2) *Although the intended primary application of this Standard is stated in its Scope, it is important to note that it remains the responsibility of the users of the Standard to judge its suitability for their particular purpose.*
- 3) *This Standard was developed by consensus, which is defined by CSA Policy governing standardization — Code of good practice for standardization as “substantial agreement. Consensus implies much more than a simple majority, but not necessarily unanimity”. It is consistent with this definition that a member may be included in the Technical Committee list and yet not be in full agreement with all clauses of this Standard.*
- 4) *To submit a request for interpretation of this Standard, please send the following information to **inquiries@csagroup.org** and include “Request for interpretation” in the subject line:*
 - a) *define the problem, making reference to the specific clause, and, where appropriate, include an illustrative sketch;*
 - b) *provide an explanation of circumstances surrounding the actual field condition; and*
 - c) *where possible, phrase the request in such a way that a specific “yes” or “no” answer will address the issue.*

*Committee interpretations are processed in accordance with the CSA Directives and guidelines governing standardization and are available on the Current Standards Activities page at **standardsactivities.csa.ca**.*
- 5) *This Standard is subject to review five years from the date of publication, and suggestions for its improvement will be referred to the appropriate committee. To submit a proposal for change, please send the following information to **inquiries@csagroup.org** and include “Proposal for change” in the subject line:*
 - a) *Standard designation (number);*
 - b) *relevant clause, table, and/or figure number;*
 - c) *wording of the proposed change; and*
 - d) *rationale for the change.*

CSA N287.1:14

General requirements for concrete containment structures for nuclear power plants

1 Scope

1.1

This Standard provides general requirements for the design, fabrication, construction, installation, examination, and commissioning as well as the in-service examination, testing, and evaluation of reinforced (prestressed and non-prestressed) concrete containment structures for nuclear power plants designated as class containment. It is directed to the owners/operators, designers, manufacturers, fabricators, and constructors of the concrete components and parts.

Notes:

- 1) *This Standard is applicable to new nuclear power plants' concrete containment structures to be built in Canada. Application of the Standard to concrete containment structures to be built outside Canada is subject to approval of the authority having jurisdiction (AHJ). The application of the Standard to existing or operating nuclear power plants is as agreed upon by the owner/operator and the AHJ.*
- 2) *The requirements of the CSA N287 series of Standards generally exceed the requirements of the National Building Code of Canada.*
- 3) *In Canada, CNSC RD-337 provides the regulatory requirements for the design of new containment structures.*

1.2

This Standard defines the responsibilities of organizations and individuals with respect to the functions mentioned in Clause 1.1 together with the pertinent documentation required as a statement of quality assurance.

Note: *A basic interaction organizational chart and basic interaction chart for documentation are provided in Annex A.*

1.3

This Standard includes general requirements for metallic and nonmetallic parts, such as containment liners, anchorage systems, and appurtenances, that form part of the containment boundary and that are placed in their final position within the concrete or are attached to the concrete.

1.4

This Standard includes definitions that are applicable in this Standard and in the other Standards forming the N287 series of Standards.

1.5

In this Standard, “shall” is used to express a requirement, i.e., a provision that the user is obliged to satisfy in order to comply with the standard; “should” is used to express a recommendation or that which is advised but not required; and “may” is used to express an option or that which is permissible within the limits of the standard.