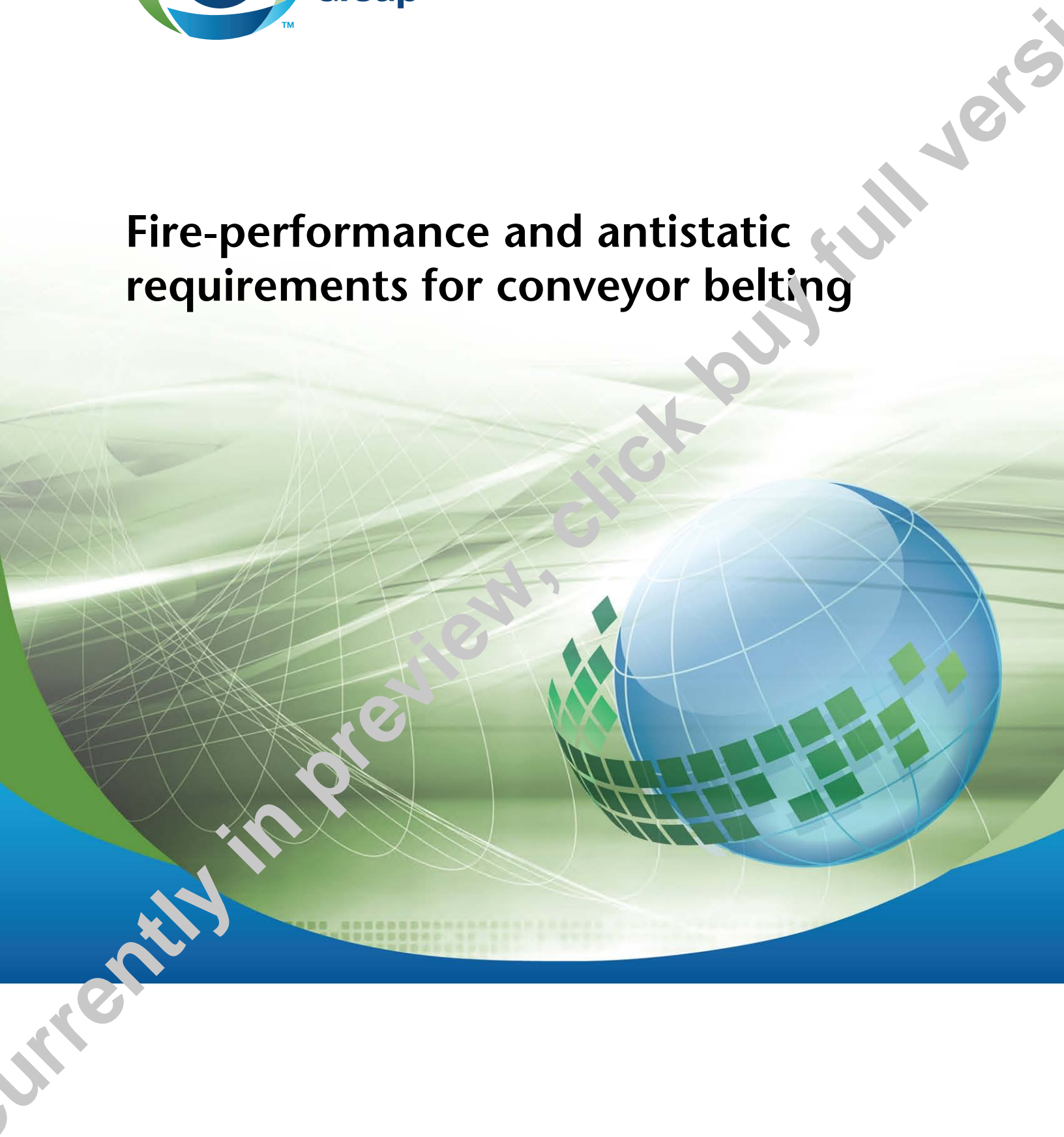




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M422-12

Fire-performance and antistatic requirements for conveyor belting



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Standards Update Service

M422-12

July 2012

Title: *Fire-performance and antistatic requirements for conveyor belting*

Pagination: **28 pages** (vii preliminary and 21 text), each dated **July 2012**

To register for e-mail notification about any updates to this publication

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M422-12
***Fire-performance and antistatic
requirements for conveyor belting***



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*Published in July 2012 by CSA Group
A not-for-profit private sector organization
5060 Spectrum Way, Suite 100, Mississauga, Ontario, Canada L4W 5N6
1-800-463-6727 • 416-747-4044*

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ISSN 1978-7554/91-930-7

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Contents

Technical Committee on Fire-Performance and Antistatic Conveyor Belting v

Preface vii

1 Scope 1

2 Definitions 1

3 Test requirements 2

- 3.1 Classification of belting 2
- 3.2 Types A1 and A2 belting 2
 - 3.2.1 Flame test — Types A1 and A2 belting 2
 - 3.2.2 Drum friction test 2
 - 3.2.3 Flame propagation test — Types A1 and A2 belting 2
 - 3.2.4 Electrical surface resistance test — Types A1 and A2 belting 2
- 3.3 Types B1-A, B1-B, and B2 belting 3
 - 3.3.1 Flame test — Types B1-A, B1-B, and B2 belting 3
 - 3.3.2 Drum friction test 3
 - 3.3.3 Flame propagation test — Types B1-A, B1-B, and B2 belting 3
 - 3.3.4 Electrical surface resistance test — Types B1-A, B1-B, and B2 belting 3
- 3.4 Type C belting 3
 - 3.4.1 Flame test 3
 - 3.4.2 Drum friction test 3
 - 3.4.3 Electrical surface resistance test 3

4 Test methods 4

- 4.1 Flame test 4
 - 4.1.1 Samples 4
 - 4.1.2 Equipment 4
 - 4.1.3 Procedure 4
- 4.2 Drum friction test 5
 - 4.2.1 Samples 5
 - 4.2.2 Equipment 5
 - 4.2.3 Procedure 5
- 4.3 Flame propagation test 6
 - 4.3.1 Samples 6
 - 4.3.2 Equipment 6
 - 4.3.3 Procedure 7
- 4.4 Electrical resistance test 8
 - 4.4.1 Samples 8
 - 4.4.2 Equipment 8
 - 4.4.3 Preparation of sample 8
 - 4.4.4 Procedure 8

5 Branding 9

Annexes

- A (informative) — Recommended installation measures 21

Tables

- 1** — Applied force — Type A1 belting drum friction test 9
-

Figures

- 1** — Typical arrangement for flame test 10
2 — Location of flame for flame test 11
3 — Typical arrangement for drum friction test 12
4 — Test chamber for fire propagation test (general) 13
5 — Test chamber for fire propagation test (details) 14
6 — Trestle for fire propagation test 16
7 — Jets for burner for fire propagation test 17
8 — Burner assembly for fire propagation test 18
9 — Electrodes for electrical surface resistance test 20

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Preface

This is the second edition of CSA M422, *Fire-performance and antistatic requirements for conveyor belting*. It supersedes the previous edition published in 1987 (R2011).

Changes to this edition include the following:

- (a) The flame propagation test requirements have been updated, which has updated [Clauses 3.3.2, 3.3.3, 4.3.1, and 4.3.2](#).
- (b) The procedure for the electrical resistance added in [Clause 4.4.4.2](#).
- (c) [Figures 4 and 5](#) have been replaced.
- (d) [Figures 6, 7 and 8](#) have been added.
- (e) [Figure 9](#) was previously named [Figure 6](#).

CSA gratefully acknowledges that the development of this Standard was made possible, in part, by the financial support of the Canadian Association of Administrators of Labour Legislation for Occupational Safety and Health.

This Standard was prepared by the Technical Committee on Fire-Performance and Antistatic Conveyor Belting under the jurisdiction of the Standards Steering Committee on Occupational Health and Safety, and has been formally approved by the Technical Committee.

Notes:

- (1) *Use of the singular does not exclude the plural (and vice versa) when the sense allows.*
- (2) *Although the intended primary application of this Standard is stated in its Scope, it is important to note that it remains the responsibility of the users of the Standard to judge its suitability for their particular purpose.*
- (3) *This Standard was developed by consensus, which is defined by CSA Policy governing standardization — Code of good practice for standardization as “substantial agreement. Consensus implies much more than a simple majority, but not necessarily unanimity”. It is consistent with this definition that a member may be included in the Technical Committee list and yet not be in full agreement with all clauses of this Standard.*
- (4) *To submit a request for interpretation of this Standard, please send the following information to inquiries@csagroup.org and include “Request for interpretation” in the subject line:*
 - (a) *define the problem, making reference to the specific clause, and, where appropriate, include an illustrative sketch;*
 - (b) *provide an explanation of circumstances surrounding the actual field condition; and*
 - (c) *where possible, phrase the request in such a way that a specific “yes” or “no” answer will address the issue.*

Committee interpretations are processed in accordance with the CSA Directives and guidelines governing standardization and are available on the Current Standards Activities page at standardsactivities.csa.ca.
- (5) *This Standard is subject to periodic review, and suggestions for its improvement will be referred to the appropriate committee. To submit a proposal for change, please send the following information to inquiries@csagroup.org and include “Proposal for change” in the subject line:*
 - (a) *Standard designation (number);*
 - (b) *relevant clause, table, and/or figure number;*
 - (c) *wording of the proposed change; and*
 - (d) *rationale for the change.*

M422-12

Fire-performance and antistatic requirements for conveyor belting

1 Scope

1.1

This Standard specifies fire-performance and antistatic requirements for new (unused) conveyor belting for use in any part of a mining or excavation operation that is below the surface.

1.2

This Standard covers fire-performance and antistatic conveyor belting of the following types:

- (a) Types A1 and A2 intended for use in explosive atmospheres; and
- (b) Types B1-A, B1-B, B2, and C intended for use in non explosive atmospheres.

1.3

This Standard does not cover products of combustion or products of thermal degradation from conveyor belting subjected to fire or heating.

Note: *While the intent of this Standard is to establish a reasonable level of fire-performance for conveyor belting, it is recognized that any conveyor belt material could burn under conditions different from those described in this Standard. Therefore, to ensure a higher level of fire safety, consideration should be given to installation measures such as those listed in Annex A.*

1.4

In CSA standards, “shall” is used to express a requirement, i.e., a provision that the user is obliged to satisfy in order to comply with the standard; “should” is used to express a recommendation or that which is advised but not required; and “may” is used to express an option or that which is permissible within the limits of the standard.

Notes accompanying clauses do not include requirements or alternative requirements; the purpose of a note accompanying a clause is to separate from the text explanatory or informative material.

Notes to tables and figures are considered part of the table or figure and may be written as requirements.

Annexes are designated normative (mandatory) or informative (nonmandatory) to define their application.

2 Definitions

The following definitions shall apply in this Standard:

Antistatic (as applied to conveyor belting) — having a sufficient conductance to pass the electrical surface resistance test specified in this Standard.

Explosive atmosphere — an atmosphere where ignitable and explosive concentrations of gases, vapours, or dusts might occur.

Fire-performance (as applied to conveyor belting) — the characteristics of the belting that meet the criteria of the appropriate flame, drum friction, and flame propagation tests where specified in this Standard.