

**Line post composite insulators for
overhead distribution lines ≤ 75 kV**



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CANADIAN STANDARDS
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CSA Standards Update Service

C411.6-11

April 2011

Title: *Line post composite insulators for overhead distribution lines ≤ 75 kV*

Pagination: **59 pages** (viii preliminary and 51 text), each dated **April 2011**

To register for e-mail notification about any updates to this publication

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C411.6-11

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*Published in April 2011 by Canadian Standards Association
A not-for-profit private sector organization
5060 Spectrum Way, Suite 100, Mississauga, Ontario, Canada L4W 5N6
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ISSN 1978-1-55491-627-6

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The Technical Committee wishes to acknowledge the role played by J. Duxbury as Chair of the Technical Committee during the development of this Standard.

Preface

This is the first edition of CSA C411.6, *Line post composite insulators for overhead distribution lines*.

This Standard is based on the requirements of Canadian Electricity Association (CEA) LWIWG-02 (96), *Line Post Composite Insulator for Overhead Distribution Lines* (used with permission from CEA).

CSA C411.6 covers the requirements for line post composite insulators used on overhead distribution lines. Its main objective is to define terms, prescribe test methods, and specify acceptance or failure criteria. [Clauses 4 to 8](#) specify the material, product qualification, construction, and test requirements applicable to these insulators. [Annexes D, E, and F](#) provide examples of design, type, and sample/routine test reports. [Annex G](#) provides guidelines for combined loading.

The co-operation of CEA and the contribution of its members are gratefully acknowledged. Funding in support of the preparation of this Standard was provided by CEA.

This Standard was prepared by the Technical Committee on Insulators, under the jurisdiction of the Strategic Steering Committee on Power Engineering and Electromagnetic Compatibility, and has been formally approved by the Technical Committee. It will be submitted to the Standards Council of Canada for approval as a National Standard of Canada

April 2011

Notes:

- (1) *Use of the singular does not exclude the plural (and vice versa) when the sense allows.*
- (2) *Although the intended primary application of this Standard is stated in its Scope, it is important to note that it remains the responsibility of the users of the Standard to judge its suitability for their particular purpose.*
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C411.6-11

Line post composite insulators for overhead distribution lines ≤ 75 kV

1 Scope

1.1

This Standard covers the requirements for line post composite insulators used on overhead distribution lines operating at nominal voltages up to and including 75 kV. Line post insulators support the line conductor horizontally or vertically. They are subjected to tensile, cantilever, and compressive loads.

These composite insulators are intended to operate in a service environment within a temperature range of -50 to 50 °C.

1.2

This Standard deals with composite insulators having a core with metal fittings and a housing and sheds. The core has resin-impregnated glass fibres. The core is protected with a UV resistive coating. The metal fittings are aluminum, steel, or iron.

1.3

In CSA standards, “shall” is used to express a requirement, i.e., a provision that the user is obliged to satisfy in order to comply with the standard; “should” is used to express a recommendation or that which is advised but not required; and “may” is used to express an option or that which is permissible within the limits of the standard.

Notes accompanying clauses do not include requirements or alternative requirements; the purpose of a note accompanying a clause is to separate from the text explanatory or informative material.

Notes to tables and figures are considered part of the table or figure and may be written as requirements.

Annexes are designated normative (mandatory) or informative (nonmandatory) to define their application.

2 Reference publications

This Standard refers to the following publications, and where such reference is made, it shall be to the edition listed below.

CSA (Canadian Standards Association)

C83-96 (R2005)

Communication and power line hardware

CAN/CSA-G164-M92 (withdrawn)

Hot dip galvanizing of irregularly shaped articles

CAN/CSA-ISO 9001-08

Quality management systems — Requirements

O116-1969 (R2008)

Power and communication sawn wood cross arms