



CSA C22.2 No. 62282-3-100:15

Fuel cell technologies — Part 3-100: Stationary fuel cell power systems — Safety

(IEC 62282-3-100:2012, MOD)

CSA C22.2 n° 62282-3-100:15

Technologies des piles à combustible — Partie 3-100 : Systèmes d'alimentation de piles à combustible fixes — Sécurité

(IEC 62282-3-100:2012, MOD)



Standards Council of Canada
Conseil canadien des normes

Standards Update Service

CSA C22.2 No. 62282-3-100:15
January 2015

Title: *Fuel cell technologies — Part 3-100: Stationary fuel cell power systems — Safety*

To register for e-mail notification about any updates to this publication

- go to store.csagroup.org
- click on **Product Updates**

The **List ID** that you will need to register for updates to this publication is **24332-0**

If you require assistance, please e-mail techsupport@csagroup.org or call 416-747-2233.

Visit CSA Group's policy on privacy at www.csagroup.org/legal to find out how we protect your personal information.

Norme nationale du Canada

CSA C22.2 n° 62282-3-100:15 **Technologies des piles à combustible — Partie 3-100 : Systèmes d'alimentation de piles à combustible fixes — Sécurité** (IEC 62282-3-100:2012, MOD)

Préparée par
la Commission Électrotechnique Internationale



Révisée par



® Une marque de commerce de
l'Association canadienne de normalisation,
qui exerce ses activités sous le nom «Groupe CSA»



Édition française publiée en janvier 2015 par Groupe CSA,
un organisme sans but lucratif du secteur privé.
178 Rexdale Boulevard, Toronto (Ontario) Canada M9W 1R3

Pour acheter des normes et autres publications, allez au store.csagroup.org
ou composez le 1-800-463-6727 ou le 416-747-4044.

ICS 27.070
ISBN 978-1-77139-607-3

© 2015 Association canadienne de normalisation
Tous droits réservés. Aucune partie de cette publication ne peut être reproduite par quelque
moyen que ce soit sans la permission préalable de l'éditeur.

CSA C22.2 n° 62282-3-100:15

Technologies des piles à combustible — Partie 3-100 : Systèmes d'alimentation de piles à combustible fixes — Sécurité (IEC 62282-3-100:2012, MOD)

Préface CSA

Ce document constitue la première édition de la CAN/CSA-C22.2 n° 62282-3-100, *Technologies des piles à combustible — Partie 3-100 : Systèmes d'alimentation de piles à combustible fixes — Sécurité*. Il s'agit de l'adoption, avec exigences propres au Canada, de la norme CEI (Commission Électrotechnique Internationale) 62282-3-100 (première édition, 2012-02), qui porte le même titre. Par souci de brièveté, tout au long de ce document, il sera appelé «CAN/CSA-C22.2 n° 62282-3-100».

L'objectif des exigences propres au Canada est de :

- corriger les inexactitudes et les incohérences avec le *Code canadien de l'électricité, Première partie* ; et
- remplacer les renvois aux normes de la CEI par les normes du Groupe CSA, le cas échéant.

Cette norme est jugée convenable à l'évaluation de la conformité selon le domaine d'application établi dans la norme.

Cette norme a été révisée en vue de son adoption au Canada par le Comité technique CSA harmonisé de la CEI/TC 105 sur les piles à combustible, sous l'autorité du Comité directeur stratégique CSA sur l'équipement de chauffe et du Comité directeur stratégique CSA sur les exigences en matière de sécurité électricité, et a été officiellement approuvée par le Comité technique.

Cette norme a été élaborée conformément aux exigences du Conseil canadien des normes concernant les Normes nationales du Canada. Cette norme a été publiée en tant que Norme nationale du Canada par Groupe CSA.

Interprétations : Le Comité directeur stratégique sur les exigences en matière de sécurité électricité a émis la directive qui suit quant à l'interprétation des normes qui relèvent de sa compétence : «Il convient de s'appuyer sur le texte littéral pour juger de la conformité des produits aux exigences de sécurité de cette norme. Si le texte littéral ne s'applique pas à un produit, en raison d'un nouveau matériel ou d'une nouvelle construction, et si aucune interprétation pertinente n'a été produite par un comité CSA compétent, il convient de consulter les procédures du Groupe CSA en matière d'interprétation afin de déterminer l'intention quant au principe de sécurité.»

© 2015 Groupe CSA

Tous droits réservés. Aucune partie de cette publication ne peut être reproduite par quelque moyen que ce soit sans la permission préalable de l'éditeur. L'impression du document CEI a été autorisée. Si le texte dit «cette Norme internationale», le lecteur doit comprendre «cette Norme nationale du Canada».

Toute demande de renseignements sur cette Norme nationale du Canada devrait être adressée à
Groupe CSA
178, boulevard Rexdale, Toronto (Ontario) Canada M9W 1R3
1-800-463-6727 • 416-747-4000
<http://csa.ca>

Pour acheter des normes et autres publications du Groupe CSA, allez au shop.csa.ca ou composez le
1-800-463-6727 ou le 416-747-4044.

Cette norme est soumise à une revue cinq ans après la date de publication. Toute suggestion visant à
l'améliorer sera soumise au comité compétent. Pour proposer une modification, veuillez faire parvenir
les renseignements suivants à inquiries@csagroup.org et inscrire «Proposition de modification» dans le
champ «Objet» :

- a) le numéro de la norme ;
- b) le numéro de l'article, du tableau ou de la figure visé ;
- c) la formulation proposée ; et
- d) la raison de cette modification.

INTERNATIONAL STANDARD

NORME INTERNATIONALE

**Fuel cell technologies –
Part 3-100: Stationary fuel cell power systems – Safety**

**Technologies des piles à combustible –
Partie 3-100: Systèmes à piles à combustible stationnaires –
Sécurité**



THIS PUBLICATION IS COPYRIGHT PROTECTED

Copyright © 2012 IEC, Geneva, Switzerland

All rights reserved. Unless otherwise specified, no part of this publication may be reproduced or utilized in any form or by any means, electronic or mechanical, including photocopying and microfilm, without permission in writing from either IEC or IEC's member National Committee in the country of the requester. If you have any questions about IEC copyright or have an enquiry about obtaining additional rights to this publication, please contact the address below or your local IEC member National Committee for further information.

Droits de reproduction réservés. Sauf indication contraire, aucune partie de cette publication ne peut être reproduite ni utilisée sous quelque forme que ce soit et par aucun procédé, électronique ou mécanique, y compris la photocopie et les microfilms, sans l'accord écrit de l'IEC ou du Comité national de l'IEC du pays du demandeur. Si vous avez des questions sur le copyright de l'IEC ou si vous désirez obtenir des droits supplémentaires sur cette publication, utilisez les coordonnées ci-après ou contactez le Comité national de l'IEC de votre pays de résidence.

IEC Central Office
3, rue de Varembe
CH-1211 Geneva 20
Switzerland

Tel.: +41 22 919 02 11
Fax: +41 22 919 03 00
info@iec.ch
www.iec.ch

About the IEC

The International Electrotechnical Commission (IEC) is the leading global organization that prepares and publishes International Standards for all electrical, electronic and related technologies.

About IEC publications

The technical content of IEC publications is kept under constant review by the IEC. Please make sure that you have the latest edition, a corrigenda or an amendment might have been published.

IEC Catalogue - webstore.iec.ch/catalogue

The stand-alone application for consulting the entire bibliographical information on IEC International Standards, Technical Specifications, Technical Reports and other documents. Available for PC, Mac OS, Android Tablets and iPad.

IEC publications search - www.iec.ch/searchpub

The advanced search enables to find IEC publications by a variety of criteria (reference number, text, technical committee,...). It also gives information on projects, replaced and withdrawn publications.

IEC Just Published - webstore.iec.ch/justpublished

Stay up to date on all new IEC publications. Just Published details all new publications released. Available online and also once a month by email.

Electropedia - www.electropedia.org

The world's leading online dictionary of electronic and electrical terms containing more than 30 000 terms and definitions in English and French, with equivalent terms in 15 additional languages. Also known as the International Electrotechnical Vocabulary (IEV) online.

IEC Glossary - std.iec.ch/glossary

More than 60 000 electrotechnical terminology entries in English and French extracted from the Terms and Definitions clause of IEC publications issued since 2002. Some entries have been collected from earlier publications of IEC TC 37, 77, 86 and CISPR.

IEC Customer Service Centre - webstore.iec.ch/csc

If you wish to give us your feedback on this publication or need further assistance, please contact the Customer Service Centre: csc@iec.ch.

A propos de l'IEC

La Commission Electrotechnique Internationale (IEC) est la première organisation mondiale qui élabore et publie des Normes internationales pour tout ce qui a trait à l'électricité, à l'électronique et aux technologies apparentées.

A propos des publications IEC

Le contenu technique des publications IEC est constamment revu. Veuillez vous assurer que vous possédez l'édition la plus récente, un corrigendum ou amendement peut avoir été publié.

Catalogue IEC - webstore.iec.ch/catalogue

Application autonome pour consulter tous les renseignements bibliographiques sur les Normes internationales, Spécifications techniques, Rapports techniques et autres documents de l'IEC. Disponible pour PC, Mac OS, tablettes Android et iPad.

Recherche de publications IEC - www.iec.ch/searchpub

La recherche avancée permet de trouver des publications IEC en utilisant différents critères (numéro de référence, texte, comité d'études,...). Elle donne aussi des informations sur les projets et les publications remplacées ou retirées.

IEC Just Published - webstore.iec.ch/justpublished

Restez informé sur les nouvelles publications IEC. Just Published détaille les nouvelles publications parues. Disponible en ligne et aussi une fois par mois par email.

Electropedia - www.electropedia.org

Le premier dictionnaire en ligne de termes électroniques et électriques. Il contient plus de 30 000 termes et définitions en anglais et en français, ainsi que les termes équivalents dans 15 langues additionnelles. Egalement appelé Vocabulaire Electrotechnique International (IEV) en ligne.

Glossaire IEC - std.iec.ch/glossary

Plus de 60 000 entrées terminologiques électrotechniques, en anglais et en français, extraites des articles Termes et Définitions des publications IEC parues depuis 2002. Plus certaines entrées antérieures extraites des publications des CE 37, 77, 86 et CISPR de l'IEC.

Service Clients - webstore.iec.ch/csc

Si vous désirez nous donner des commentaires sur cette publication ou si vous avez des questions contactez-nous: csc@iec.ch.

INTERNATIONAL STANDARD

NORME INTERNATIONALE

**Fuel cell technologies –
Part 3-100: Stationary fuel cell power systems – Safety**

**Technologies des piles à combustible –
Partie 3-100: Systèmes à piles à combustible stationnaires –
Sécurité**

INTERNATIONAL
ELECTROTECHNICAL
COMMISSION

COMMISSION
ELECTROTECHNIQUE
INTERNATIONALE

ICS 27.070

CONTENTS

FOREWORD.....	5
INTRODUCTION.....	7
1 Scope.....	9
2 Normative references	10
3 Terms and definitions	12
4 Safety requirements and protective measures	17
4.1 General safety strategy	17
4.2 Physical environment and operating conditions	18
4.2.1 General	18
4.2.2 Electrical power input	18
4.2.3 Physical environment	18
4.2.4 Fuel input	18
4.2.5 Water input.....	18
4.2.6 Vibration, shock and bump	19
4.2.7 Handling, transportation, and storage	19
4.2.8 System purging	19
4.3 Selection of materials	19
4.4 General requirements.....	20
4.5 Pressure equipment and piping	22
4.5.1 Pressure equipment.....	22
4.5.2 Piping systems	22
4.5.3 Flue gas venting	23
4.5.4 Gas-conveying parts.....	24
4.6 Protection against fire or explosion hazards	24
4.6.1 Prevention against fire and explosion hazards in fuel cell power systems provided with cabinets	24
4.6.2 Prevention of fire and explosion hazards in burners.....	26
4.6.3 Prevention of fire and explosion hazards in catalytic fuel oxidation systems (catalytic burners).....	28
4.7 Electrical safety.....	29
4.8 Electromagnetic compatibility (EMC)	29
4.9 Control systems and protective components.....	29
4.9.1 General requirements	29
4.9.2 Control systems.....	29
4.9.3 Protective components	32
4.10 Pneumatic and hydraulic powered equipment.....	33
4.10.1 Valves	33
4.10.1.1 Shut-off valves	33
4.10.1.2 Fuel valves	33
4.10.2 Rotating equipment	34
4.10.2.1 General requirements	34
4.10.2.2 Compressors	34
4.10.2.3 Pumps.....	34
4.11 Cabinets.....	35
4.12 Thermal insulating materials.....	35
4.13 Utilities	36
4.13.1 General requirements	36

4.15.2	Water supply	36
4.15.3	Fuel gas supply	36
4.15.4	Electrical connections	36
4.16	Installation and maintenance	38
4.16.1	Installation	38
4.16.2	Maintenance	38
5	Type tests	38
5.1	General requirements	38
5.1.1	Operating parameters for tests	39
5.2	Test fuels	40
5.3	Basic test arrangements	41
5.4	Leakage tests	41
5.4.1	General	41
5.4.2	Pneumatic leakage tests	41
5.4.3	Hydrostatic leakage tests	43
5.5	Strength tests	44
5.5.1	General	44
5.5.2	Pneumatic strength tests	44
5.5.3	Hydrostatic strength test	45
5.6	Normal operation type test	46
5.7	Electrical overload test	46
5.8	Shutdown parameters	46
5.9	Burner operating characteristics tests	46
5.9.1	General	46
5.9.2	General testing	46
5.9.3	Limit testing	47
5.10	Automatic control of burners and catalytic oxidation reactors	47
5.10.1	General	47
5.10.2	Automatic ignition control burners	47
5.10.3	Automated control of catalytic oxidation reactors	50
5.11	Exhaust gas temperature test	50
5.12	Surface and component temperatures	50
5.13	Wind tests	51
5.13.1	General	51
5.13.2	Wind source calibration procedure for winds directed perpendicular to the wall	51
5.13.3	Verification of operation of outdoor fuel cell power systems under wind conditions	52
5.13.4	Verification of operation of indoor fuel cell power systems vented horizontally through an outside wall	53
5.13.5	Carbon monoxide (CO) and flammable gas components emissions under wind – Indoor units	55
5.13.6	Carbon monoxide (CO) and flammable gas components emissions under wind – Outdoor units	55
5.14	Rain test	56
5.15	Emissions	56
5.15.1	General	56
5.15.2	Carbon monoxide (CO) and flammable gas emissions	56
5.15.3	Normal conditions	57
5.16	Blocked condensate line test	57

5.17	Condensate discharge test	57
5.18	Electrical safety tests	58
5.19	EMC test	58
5.20	Vent system leakage test	58
5.21	Leakage tests (repeat)	59
6	Routine tests	59
7	Marking, labelling and packaging	60
7.1	General requirements	60
7.2	Fuel cell power system marking	60
7.3	Marking of components	61
7.4	Technical documentation	61
7.4.1	General	61
7.4.2	Installation manual	61
7.4.3	User's information manual	62
7.4.4	Operating manual	65
7.4.5	Maintenance manual	66
Annex A (informative) Significant hazards, hazardous situations and events dealt with in this standard		67
Annex B (informative) Carburization and material compatibility for hydrogen service		69
Bibliography		75
Figure 1 – Stationary fuel cell power systems		7
Figure 2 – Test wall with static pressure ports and vent terminal locations		52
Figure 3 – Vent test wall		53
Figure 4 – Piezo ring and details of typical construction		54
Figure 5 – Safety precautions for odorized gas-fuelled systems		63
Figure 6 – Safety precautions for odorant-free gas fuelled systems		64
Figure 7 – Safety precautions for liquid fuelled systems		64
Table 1 – Allowable surface temperatures rises		21
Table 2 – Leakage test requirements ^{a, d, e}		43
Table 3 – Ultimate strength test requirements ^{a, d}		45
Table 4 – Wind calibration		52
Table A.1 – Hazardous situations and events		67

INTERNATIONAL ELECTROTECHNICAL COMMISSION

FUEL CELL TECHNOLOGIES –**Part 3-100: Stationary fuel cell power systems –
Safety**

FOREWORD

- 1) The International Electrotechnical Commission (IEC) is a worldwide organization for standardization comprising all national electrotechnical committees (IEC National Committees). The object of IEC is to promote international co-operation on all questions concerning standardization in the electrical and electronic fields. To this end and in addition to other activities, IEC publishes International Standards, Technical Specifications, Technical Reports, Publicly Available Specifications (PAS) and Guides (hereafter referred to as "IEC Publication(s)"). Their preparation is entrusted to technical committees; any IEC National Committee interested in the subject dealt with may participate in this preparatory work. International, governmental and non-governmental organizations liaising with the IEC also participate in this preparation. IEC collaborates closely with the International Organization for Standardization (ISO) in accordance with conditions determined by agreement between the two organizations.
- 2) The formal decisions or agreements of IEC on technical matters express, as nearly as possible, an international consensus of opinion on the relevant subjects since each technical committee has representation from all interested IEC National Committees.
- 3) IEC Publications have the form of recommendations for international use and are accepted by IEC National Committees in that sense. While all reasonable efforts are made to ensure that the technical content of IEC Publications is accurate, IEC cannot be held responsible for the way in which they are used or for any misinterpretation by any end user.
- 4) In order to promote international uniformity, IEC National Committees undertake to apply IEC Publications transparently to the maximum extent possible in their national and regional publications. Any divergence between any IEC Publication and the corresponding national or regional publication shall be clearly indicated in the latter.
- 5) IEC itself does not provide any attestation of conformity. Independent certification bodies provide conformity assessment services and, in some areas, access to IEC marks of conformity. IEC is not responsible for any services carried out by independent certification bodies.
- 6) All users should ensure that they have the latest edition of this publication.
- 7) No liability shall attach to IEC or its directors, employees, servants or agents including individual experts and members of its technical committees and IEC National Committees for any personal injury, property damage or other damage of any nature whatsoever, whether direct or indirect, or for costs (including legal fees) and expenses arising out of the publication, use of, or reliance upon, this IEC Publication or any other IEC Publications.
- 8) Attention is drawn to the Normative references cited in this publication. Use of the referenced publications is indispensable for the correct application of this publication.
- 9) Attention is drawn to the possibility that some of the elements of this IEC Publication may be the subject of patent rights. IEC shall not be held responsible for identifying any or all such patent rights.

International Standard IEC 62282-3-100 has been prepared by IEC technical committee 105: Fuel cell technologies.

This bilingual version (2015-01) corresponds to the English version, published in 2012-02.

IEC 62282-3-100 cancels and replaces IEC 62282-3-1 published in 2007. IEC 62282-3-100 constitutes a technical revision.

IEC 62282-3-100 includes the following significant technical changes with respect to IEC 62282-3-1:

- a) general reorganization of the safety requirements;
- b) major changes for addressing electrical safety requirements for internal components;
- c) clarifications for numerous requirements and tests, particularly the pressure leakage and strength tests;

- d) expanded wind tests;
- e) additional tests for condensate discharge and ventilation leakage.

The text of this standard is based on the following documents:

FDIS	Report on voting
105/371/FDIS	105/384/RVD

Full information on the voting for the approval of this standard can be found in the report on voting indicated in the above table.

The French version of this standard has not been voted upon.

This publication has been drafted in accordance with the ISO/IEC Directives, Part 2.

A list of all the parts of the IEC 62282 series, under the general title *Fuel cell technologies*, can be found on the IEC website.

The committee has decided that the contents of this publication will remain unchanged until the stability date indicated on the IEC web site under "<http://webstore.iec.ch>" in the data related to the specific publication. At this date, the publication will be

- reconfirmed,
- withdrawn,
- replaced by a revised edition, or
- amended.

INTRODUCTION

A typical stationary fuel cell power system is shown in Figure 1.

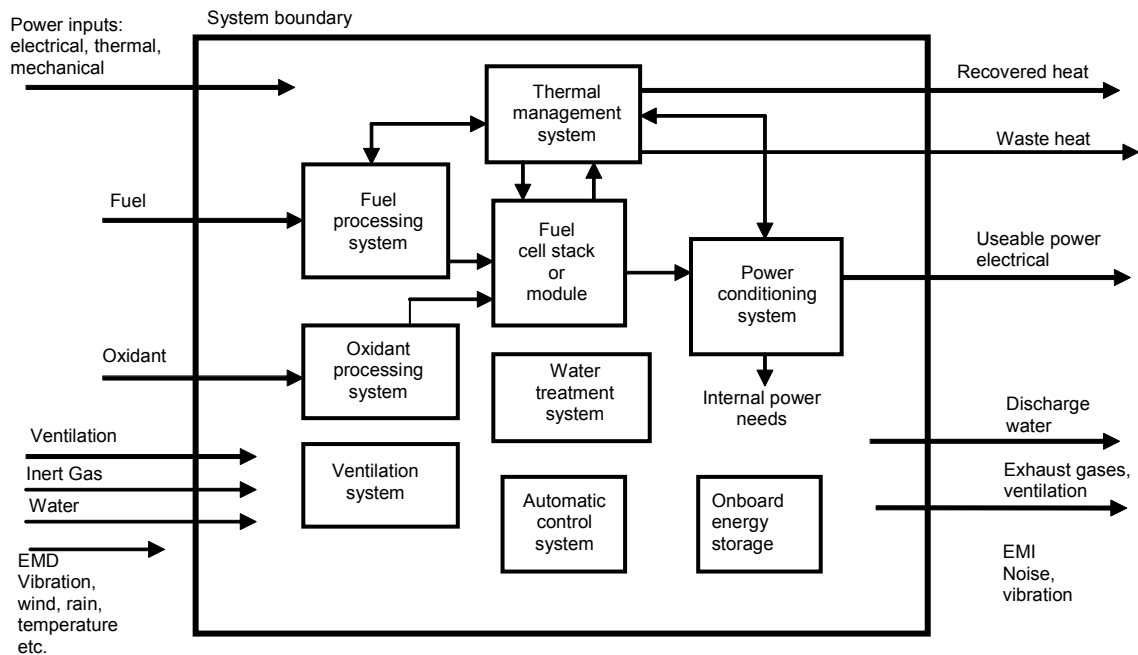


Figure 1 – Stationary fuel cell power systems

The overall design of the power system anticipated by this standard forms an assembly of integrated systems, as necessary, intended to perform designated functions, as follows.

- **Fuel processing system** – System of chemical and/or physical processing equipment plus associated heat exchanges and controls required to prepare, and if necessary, pressurize, the fuel for utilization within a fuel cell power system.
- **Oxidant processing system** – System that meters, conditions, processes and may pressurize the incoming supply for use within the fuel cell power system.
- **Thermal management system** – System that provides heating or cooling and heat rejection to maintain the fuel cell power system in the operating temperature range, and may provide for the recovery of excess heat and assist in heating the power train during start-up.
- **Water treatment system** – System that provides all the necessary purification treatment of the recovered or added water for use within the fuel cell power system.
- **Power conditioning system** – Equipment that is used to adapt the electrical energy produced by the fuel cell stack(s) to application requirements as specified by the manufacturer.
- **Automatic control system** – System(s) that is composed of sensors, actuators, valves, switches and logic components that maintain the fuel cell power system parameters within the manufacturer's specified limits including moving to safe states without manual intervention.
- **Ventilation system** – System that provides air through forced or natural means to the fuel cell power system's enclosure.
- **Fuel cell modules** – Equipment assembly of one or more fuel cell stacks which electrochemically converts chemical energy to electric energy and thermal energy intended to be integrated into a power generation system.

FUEL CELL TECHNOLOGIES –

Part 3-100: Stationary fuel cell power systems – Safety

1 Scope

This part of IEC 62282 applies to stationary packaged, self-contained fuel cell power systems or fuel cell power systems comprised of factory matched packages of integrated systems which generate electricity through electrochemical reactions.

This standard applies to systems

- intended for electrical connection to mains direct, or with a transfer switch, or to a stand-alone power distribution system;
- intended to provide AC or DC power;
- with or without the ability to recover useful heat;
- intended for operation on the following input fuels
 - a) natural gas and other methane rich gases derived from renewable (biomass) or fossil fuel sources, for example, landfill gas, digester gas, coal mine gas;
 - b) fuels derived from oil refining, for example, diesel, gasoline, kerosene, liquefied petroleum gases such as propane and butane;
 - c) alcohols, esters, ethers, aldehydes, ketones, Fischer-Tropsch liquids and other suitable hydrogen-rich organic compounds derived from renewable (biomass) or fossil fuel sources, for example, methanol, ethanol, di-methyl ether, biodiesel;
 - d) hydrogen, gaseous mixtures containing hydrogen gas, for example, synthesis gas, town gas.

This standard does not cover:

- micro fuel cell power systems;
- portable fuel cell power systems;
- propulsion fuel cell power systems.

NOTE For special application such as “marine auxiliary power”, additional requirements may be given by the relevant marine ship register standard.

This standard is applicable to stationary fuel cell power systems intended for indoor and outdoor commercial, industrial and residential use in non-hazardous (unclassified) areas.

This standard contemplates all significant hazards, hazardous situations and events, with the exception of those associated with environmental compatibility (installation conditions), relevant to fuel cell power systems, when they are used as intended and under the conditions foreseen by the manufacturer.

This standard deals with conditions that can yield hazards on the one hand to persons, and on the other to damage outside the fuel cell system only. Protection against damage to the fuel cell system internals is not addressed in this standard, provided it does not lead to hazards outside the fuel cell system.

The requirements of this standard are not intended to constrain innovation. When considering fuels, materials, designs or constructions not specifically dealt with in this standard, these