



CSA C22.2 No. 60086-1:19
(IEC 60086-1:2015, MOD)
National Standard of Canada



CSA C22.2 No. 60086-1:19
Primary batteries — Part 1: General
(IEC 60086-1:2015, MOD)



Standards Council of Canada
Conseil canadien des normes

Legal Notice for Standards

Canadian Standards Association (operating as “CSA Group”) develops standards through a consensus standards development process approved by the Standards Council of Canada. This process brings together volunteers representing varied viewpoints and interests to achieve consensus and develop a standard. Although CSA Group administers the process and establishes rules to promote fairness in achieving consensus, it does not independently test, evaluate, or verify the content of standards.

Disclaimer and exclusion of liability

This document is provided without any representations, warranties, or conditions of any kind, express or implied, including, without limitation, implied warranties or conditions concerning this document’s fitness for a particular purpose or use, its merchantability, or its non-infringement of any third party’s intellectual property rights. CSA Group does not warrant the accuracy, completeness, or currency of any of the information published in this document. CSA Group makes no representations or warranties regarding this document’s compliance with any applicable statute, rule, or regulation.

IN NO EVENT SHALL CSA GROUP, ITS VOLUNTEERS, MEMBERS, SUBSIDIARIES, OR AFFILIATED COMPANIES, OR THEIR EMPLOYEES, DIRECTORS, OR OFFICERS, BE LIABLE FOR ANY DIRECT, INDIRECT, OR INCIDENTAL DAMAGES, INJURY, LOSS, COSTS, OR EXPENSES, HOWSOEVER CAUSED, INCLUDING BUT NOT LIMITED TO SPECIAL OR CONSEQUENTIAL DAMAGES, LOST REVENUE, BUSINESS INTERRUPTION, LOST OR DAMAGED DATA, OR ANY OTHER COMMERCIAL OR ECONOMIC LOSS, WHETHER BASED IN CONTRACT, TORT (INCLUDING NEGLIGENCE), OR ANY OTHER THEORY OF LIABILITY, ARISING OUT OF OR RESULTING FROM ACCESS TO OR POSSESSION OR USE OF THIS DOCUMENT, EVEN IF CSA GROUP HAS BEEN ADVISED OF THE POSSIBILITY OF SUCH DAMAGES, INJURY, LOSS, COSTS, OR EXPENSES.

In publishing and making this document available, CSA Group is not undertaking to render professional or other services for or on behalf of any person or entity or to perform any duty owed by any person or entity to another person or entity. The information in this document is directed to those who have the appropriate degree of experience to use and apply its contents, and CSA Group accepts no responsibility whatsoever arising in any way from any and all use of or reliance on the information contained in this document.

CSA Group is a private not-for-profit company that publishes voluntary standards and related documents. CSA Group has no power, nor does it undertake, to enforce compliance with the contents of the standards or other documents it publishes.

Intellectual property rights and ownership

As between CSA Group and the users of this document (whether it be in printed or electronic form), CSA Group is the owner, or the authorized licensee, of all works contained herein that are protected by copyright, all trade-marks (except as otherwise noted to the contrary), and all inventions and trade secrets that may be contained in this document, whether or not such inventions and trade secrets are protected by patents and applications for patents. Without limitation, the unauthorized use, modification, copying, or disclosure of this document may violate laws that protect CSA Group’s and/or others’ intellectual property and may give rise to a right in CSA Group and/or others to seek legal redress for such use, modification, copying, or disclosure. To the extent permitted by treaty or by law, CSA Group reserves all intellectual property rights in this document.

Patent rights

Attention is drawn to the possibility that some of the elements of this standard may be the subject of patent rights. CSA Group shall not be held responsible for identifying any or all such patent rights. Users of this standard are expressly advised that determination of the validity of any such patent rights is entirely their own responsibility.

Authorized use of this document

This document is being provided by CSA Group for informational and non-commercial use only. The user of this document is authorized to do only the following:

If this document is in electronic form:

- load this document onto a computer for the sole purpose of reviewing it;
- search and browse this document; and
- print this document if it is in PDF form.

Limited copies of this document in print or paper form may be distributed only to persons who are authorized by CSA Group to have such copies, and only if this Legal Notice appears on each such copy.

In addition, users may not and may not permit others to

- alter this document in any way, or remove this Legal Notice from the attached standard;
- sell this document without authorization from CSA Group; or
- make an electronic copy of this document.

If you do not agree with any of the terms and conditions contained in this Legal Notice, you may not load or use this document or make any copies of the contents hereof, and if you do make such copies, you are required to destroy them immediately. Use of this document constitutes your acceptance of the terms and conditions of this Legal Notice.



Standards Update Service

CSA C22.2 No. 60086-1:19

June 2019

Title: *Primary batteries — Part 1: General*

To register for e-mail notification about any updates to this publication

- go to store.csagroup.org
- click on **CSA Update Service**

The **List ID** that you will need to register for updates to this publication is **24240-2**

If you require assistance, please e-mail techsupport@csagroup.org or call 416-747-2233.

Visit CSA Group's policy on privacy at www.csagroup.org/legal to find out how we protect your personal information.

Canadian Standards Association (operating as “CSA Group”), under whose auspices this National Standard has been produced, was chartered in 1919 and accredited by the Standards Council of Canada to the National Standards system in 1973. It is a not-for-profit, nonstatutory, voluntary membership association engaged in standards development and certification activities.

CSA Group standards reflect a national consensus of producers and users — including manufacturers, consumers, retailers, unions and professional organizations, and governmental agencies. The standards are used widely by industry and commerce and often adopted by municipal, provincial, and federal governments in their regulations, particularly in the fields of health, safety, building and construction, and the environment.

Individuals, companies, and associations across Canada indicate their support for CSA Group’s standards development by volunteering their time and skills to Committee work and supporting CSA Group’s objectives through sustaining memberships. The more than 7000 committee volunteers and the 2000 sustaining memberships together form CSA Group’s total membership from which its Directors are chosen. Sustaining memberships represent a major source of income for CSA Group’s standards development activities.

CSA Group offers certification and testing services in support of and as an extension to its standards development activities. To ensure the integrity of its certification process, CSA Group regularly and continually audits and inspects products that bear the CSA Group Mark.

In addition to its head office and laboratory complex in Toronto, CSA Group has regional branch offices in major centres across Canada and inspection and testing agencies in eight countries. Since 1919, CSA Group has developed the necessary expertise to meet its corporate mission: CSA Group is an independent service organization whose mission is to provide an open and effective forum for activities facilitating the exchange of goods and services through the use of standards, certification and related services to meet national and international needs.

For further information on CSA Group services, write to
CSA Group
178 Rexdale Boulevard
Toronto, Ontario, M9W 1R3
Canada



A National Standard of Canada is a standard developed by a Standards Council of Canada (SCC) accredited Standards Development Organization, in compliance with requirements and guidance set out by SCC. More information on National Standards of Canada can be found at www.scc.ca.

SCC is a Crown corporation within the portfolio of Innovation, Science and Economic Development (ISED) Canada. With the goal of enhancing Canada's economic competitiveness and social well-being, SCC leads and facilitates the development and use of national and international standards. SCC also coordinates Canadian participation in standards development, and identifies strategies to advance Canadian standardization efforts.

Accreditation services are provided by SCC to various customers, including product certifiers, testing laboratories, and standards development organizations. A list of SCC programs and accredited bodies is publicly available at www.scc.ca.

Standards Council of Canada
600-55 Metcalfe Street
Ottawa, Ontario, K1P 6L5
Canada



Standards Council of Canada
Conseil canadien des normes

Cette Norme Nationale du Canada n'est disponible qu'en anglais.

Although the intended primary application of this Standard is stated in its Scope, it is important to note that it remains the responsibility of the users to judge its suitability for their particular purpose.

®A trademark of the Canadian Standards Association, operating as “CSA Group”

National Standard of Canada

CSA C22.2 No. 60086-1:19 **Primary batteries — Part 1: General** *(IEC 60086-1:2015, MOD)*

Prepared by
International Electrotechnical Commission



Reviewed by



*A trademark of the Canadian Standards Association,
operating as "CSA Group"*



Published in June 2019 by CSA Group
A not-for-profit private sector organization
178 Rexdale Boulevard, Toronto, Ontario, Canada M9W 1R3

To purchase standards and related publications, visit our Online Store at store.csagroup.org
or call toll-free 1-800-463-6727 or 416-747-4044.

ICS 29.220.10
ISBN 978-1-4883-0156-8

© 2019 Canadian Standards Association
All rights reserved. No part of this publication may be reproduced in any form whatsoever
without the prior permission of the publisher.

CSA C22.2 No. 60086-1:19

Primary batteries — Part 1: General

(IEC 60086-1:2015, MOD)

CSA Preface

This is the first edition of CSA C22.2 No. 60086-1, *Primary batteries — Part 1: General*, which is an adoption, with Canadian deviations, of the identically titled IEC (International Electrotechnical Commission) Standard 60086-1 (twelfth edition, 2015-07). It is one in a series of Standards issued by CSA Group under Part II of the *Canadian Electrical Code*. At the time of publication, IEC 60086-1:2015 is available from IEC in English only. CSA Group will publish the French version when it becomes available from IEC.

For brevity, this Standard will be referred to as “CSA C22.2 No. 60086-1” throughout.

This Standard is considered suitable for use for conformity assessment within the stated scope of the Standard.

This Standard was reviewed for Canadian adoption by the CSA Subcommittee on Batteries and Battery Systems, under the jurisdiction of the CSA Technical Committee for General Requirements, CE Code, Part II, and the CSA Strategic Steering Committee on Requirements for Electrical Safety, and has been formally approved by the Technical Committee.

This Standard has been developed in compliance with Standards Council of Canada requirements for National Standards of Canada. It has been published as a National Standard of Canada by CSA Group.

Interpretations: The Strategic Steering Committee on Requirements for Electrical Safety has provided the following direction for the interpretation of standards under its jurisdiction: “The literal text shall be used in judging compliance of products with the safety requirements of this Standard. When the literal text cannot be applied to the product, such as for new materials or construction, and when a relevant CSA committee interpretation has not already been published, CSA Group’s procedures for interpretation shall be followed to determine the intended safety principle.”

© 2019 Canadian Standards Association

All rights reserved. No part of this publication may be reproduced in any form whatsoever without the prior permission of the publisher. IEC material is reprinted with permission. Where the words “this International Standard” appear in the text, they should be interpreted as “this National Standard of Canada”.

Inquiries regarding this National Standard of Canada should be addressed to

CSA Group
178 Rexdale Boulevard, Toronto, Ontario, Canada M9W 1R3
1-800-463-6727 • 416-747-4000
www.csagroup.org

To purchase standards and related publications, visit our Online Store at store.csagroup.org or call toll-free 1-800-463-6727 or 416-747-4044.

This Standard is subject to review within five years from the date of publication, and suggestions for its improvement will be referred to the appropriate committee. The technical content of IEC and ISO publications is kept under constant review by IEC and ISO. To submit a proposal for change, please send the following information to inquiries@csagroup.org and include "Proposal for change" in the subject line:

- a) Standard designation (number);
- b) relevant clause, table, and/or figure number;
- c) wording of the proposed change; and
- d) rationale for the change.

Canadian deviations

The following deviations are intended to meet Canadian product requirements and to align with the *Canadian Electrical Code, Part I*.

1 Scope

[Add the following paragraph]

This Standard applies to the safety of such products designed to be installed and used in accordance with CSA C22.1, *Canadian Electrical Code, Part I*.

2 Normative references

[Add the following to the list of IEC documents]

Any reference to International Standards that are adopted as National Standards of Canada subsequent to the publication of CSA C22.2 No. 60086-1 shall be replaced by the relevant National Standard of Canada.

[Add the following]

Where reference is made to CSA Group publications, such reference shall be considered to refer to the latest edition and all amendments published to that edition. This Standard refers to the following publications, and the years shown indicate the latest edition available at the time of printing:

CSA Group

C22.1-18

Canadian Electrical Code, Part I

CAN/CSA-C22.2 No. 0-10 (R2015)

General requirements — Canadian Electrical Code, Part II

The following National Standard of Canada, published by CSA Group, is an adoption of an IEC Standard. The requirements of the CSA Group Standard shall take precedence over the International Standard on which it is based. Any reference within CSA C22.2 No. 60086-1 to the International Standard shall be replaced by a reference to the equivalent Canadian Standard.

CSA C22.2 No. 60086-4:19

Primary batteries — Part 4: Safety of lithium batteries

4 Requirements

4.1 General

[Add the following clause]

4.1.1A General requirements

General requirements for electrical products are provided in CAN/CSA-C22.2 No. 0.

4.1.6 Marking

4.1.6.1 General

[Add the following paragraph]

Caution and warning markings shall be in both English and French.

CSA Technical Committee on General Requirements, CE Code, Part II

G. Lobay	CSA Consumer Network, Ottawa, Ontario, Canada <i>Category: General Interest</i>	<i>Chair</i>
R. J. Kelly	Nunavut Department of Community and Government Services, Iqaluit, Nunavut, Canada <i>Category: Regulatory Authority</i>	<i>Vice Chair</i>
W. J. Bryans	Electro-Federation Canada, Toronto, Ontario, Canada <i>Category: Producer Interest</i>	
P. Desilets	Leviton Canada, Pointe-Claire, Québec, Canada <i>Category: Producer Interest</i>	
W. Hassan	Northern Lights Asset Management Ltd., Oakville, Ontario, Canada <i>Category: General Interest</i>	
D. R. MacLeod	Nova Scotia Department of Labour and Advanced Education Halifax, Nova Scotia, Canada <i>Category: Regulatory Authority</i>	
D. Mascarenhas	Brampton, Ontario, Canada <i>Category: General Interest</i>	
T. Olechna	Electrical Safety Authority, Mississauga, Ontario, Canada <i>Category: Regulatory Authority</i>	
K. L. Rode	Hubbell Canada LP, Pickering, Ontario, Canada <i>Category: Producer Interest</i>	
M. K. Shea	City of Victoria, Victoria, British Columbia, Canada <i>Category: Regulatory Authority</i>	

M. Smith

Rockwell Automation Canada Inc. Control Systems,
Cambridge, Ontario, Canada
Category: Producer Interest

A. Z. Tsisserev

AES Engineering Ltd.,
Vancouver, British Columbia, Canada
Category: General Interest

A. Hawley

CSA Group,
Toronto, Ontario, Canada

Project Manager

CSA Subcommittee on Batteries and Battery Systems

K. Fatih	National Research Council Canada, Vancouver, British Columbia, Canada	<i>Chair</i>
L. T. Albert	Black & Decker (U.S.) Inc., Towson, Maryland, USA	
Z. Bekele	CSA Group, Independence, Ohio, USA	
D. O'Neill	Crown Battery of Canada Limited, Mississauga, Ontario, Canada	
C. Pizzurro	eCAMION Inc., Toronto, Ontario, Canada	
D. Pomerleau	Société de Transport de Montréal (STM), Montréal, Québec, Canada	
J. Seregelyi	Health Canada, Ottawa, Ontario, Canada	
E. Spek	TÜV SÜD Canada, Newmarket, Ontario, Canada	
A. Hawley	CSA Group, Toronto, Ontario, Canada	<i>Project Manager</i>



IEC 60086-1

Edition 12.0 2015-07

INTERNATIONAL STANDARD

**Primary batteries –
Part 1: General**





THIS PUBLICATION IS COPYRIGHT PROTECTED

Copyright © 2015 IEC, Geneva, Switzerland

All rights reserved. Unless otherwise specified, no part of this publication may be reproduced or utilized in any form or by any means, electronic or mechanical, including photocopying and microfilm, without permission in writing from either IEC or IEC's member National Committee in the country of the requester. If you have any questions about IEC copyright or have an enquiry about obtaining additional rights to this publication, please contact the address below or your local IEC member National Committee for further information.

IEC Central Office
3, rue de Varembe
CH-1211 Geneva 20
Switzerland

Tel.: +41 22 919 02 11
Fax: +41 22 919 03 00
info@iec.ch
www.iec.ch

About the IEC

The International Electrotechnical Commission (IEC) is the leading global organization that prepares and publishes International Standards for all electrical, electronic and related technologies.

About IEC publications

The technical content of IEC publications is kept under constant review by the IEC. Please make sure that you have the latest edition, a corrigenda or an amendment might have been published.

IEC Catalogue - webstore.iec.ch/catalogue

The stand-alone application for consulting the entire bibliographical information on IEC International Standards, Technical Specifications, Technical Reports and other documents. Available for PC, Mac OS, Android Tablets and iPad.

IEC publications search - www.iec.ch/searchpub

The advanced search enables to find IEC publications by a variety of criteria (reference number, text, technical committee,...). It also gives information on projects, replaced and withdrawn publications.

IEC Just Published - webstore.iec.ch/justpublished

Stay up to date on all new IEC publications. Just Published details all new publications released. Available online and also once a month by email.

Electropedia - www.electropedia.org

The world's leading online dictionary of electronic and electrical terms containing more than 30 000 terms and definitions in English and French, with equivalent terms in 15 additional languages. Also known as the International Electrotechnical Vocabulary (IEV) online.

IEC Glossary - std.iec.ch/glossary

More than 60 000 electrotechnical terminology entries in English and French extracted from the Terms and Definitions clause of IEC publications issued since 2002. Some entries have been collected from earlier publications of IEC TC 37, 77, 86 and CISPR.

IEC Customer Service Centre - webstore.iec.ch/csc

If you wish to give us your feedback on this publication or need further assistance, please contact the Customer Service Centre: csc@iec.ch.



IEC 60086-1

Edition 12.0 2015-07

INTERNATIONAL STANDARD

**Primary batteries –
Part 1: General**

INTERNATIONAL
ELECTROTECHNICAL
COMMISSION

ICS 29.220.10

Warning! Make sure that you obtained this publication from an authorized distributor.

CONTENTS

FOREWORD.....	5
INTRODUCTION.....	7
1 Scope.....	8
2 Normative references	8
3 Terms and definitions	8
4 Requirements	11
4.1 General.....	11
4.1.1 Design	11
4.1.2 Battery dimensions	11
4.1.3 Terminals	11
4.1.4 Classification (electrochemical system)	13
4.1.5 Designation	14
4.1.6 Marking	14
4.1.7 Interchangeability: battery voltage	15
4.2 Performance	16
4.2.1 Discharge performance.....	16
4.2.2 Dimensional stability.....	16
4.2.3 Leakage	16
4.2.4 Open-circuit voltage limits	16
4.2.5 Service output	16
4.2.6 Safety.....	16
5 Performance – Testing	17
5.1 General.....	17
5.2 Discharge testing.....	17
5.2.1 General	17
5.2.2 Application tests	17
5.2.3 Service output tests	18
5.3 Conformance check to a specified minimum average duration	18
5.4 Calculation method of the specified value of a minimum average duration	19
5.5 OCV testing	19
5.6 Battery dimensions	19
5.7 Leakage and deformation.....	19
6 Performance – Test conditions	19
6.1 Storage and discharge conditions	19
6.2 Commencement of discharge tests after storage.....	20
6.3 Discharge test conditions	20
6.3.1 General	20
6.3.2 Compliance	20
6.4 Load resistance	20
6.5 Time periods.....	20
6.6 Test condition tolerances	21
6.7 Activation of ‘P’-system batteries	21
6.8 Measuring equipment.....	21
6.8.1 Voltage measurement.....	21
6.8.2 Mechanical measurement.....	21
7 Sampling and quality assurance	21

8	Battery packaging	21
	Annex A (normative) Criteria for the standardization of batteries	22
	Annex B (informative) Recommendations for equipment design	23
	B.1 Technical liaison	23
	B.2 Battery compartment	23
	B.2.1 General	23
	B.2.2 Limiting access by children	24
	B.3 Voltage cut-off	24
	Annex C (normative) Designation system (nomenclature)	25
	C.1 General	25
	C.2 Designation system in use up to October 1990	25
	C.2.1 General	25
	C.2.2 Cells	25
	C.2.3 Electrochemical system	27
	C.2.4 Batteries	28
	C.2.5 Modifiers	28
	C.2.6 Examples	28
	C.3 Designation system in use since October 1990	28
	C.3.1 General	28
	C.3.2 Round batteries	28
	C.3.3 Non-round batteries	32
	C.3.4 Ambiguity	35
	Annex D (informative) Standard discharge voltage U_S – Definition and method of determination	37
	D.1 Definition	37
	D.2 Determination	37
	D.2.1 General considerations: the C/R -plot	37
	D.2.2 Determination of the standard discharge resistor R_S	38
	D.2.3 Determination of the standard discharge capacity C_S and standard discharge time t_S	39
	D.3 Experimental conditions to be observed and test results	39
	Annex E (informative) Preparation of standard methods of measuring performance (SMMP) of consumer goods	41
	E.1 General	41
	E.2 Performance characteristics	41
	E.3 Criteria for the development of test methods	41
	Annex F (informative) Calculation method for the specified value of minimum average duration	42
	Annex G (normative) Code of practice for packaging, shipment, storage, use and disposal of primary batteries	43
	G.1 General	43
	G.2 Packaging	43
	G.3 Transport and handling	43
	G.4 Storage and stock rotation	43
	G.5 Displays at sales points	44
	G.6 Selection, use and disposal	44
	G.6.1 Purchase	44
	G.6.2 Installation	44
	G.6.3 Use	44

G.6.4	Replacement	45
G.6.5	Disposal	45
Bibliography.....		46
Figure 1	– Ingestion gauge	11
Figure C.1	– Designation system for round batteries: $d_1 < 100$ mm; height $h_1 < 100$ mm	29
Figure C.2	– Diameter code for non-recommended diameters	30
Figure C.3	– Height code for denoting the hundredths of a millimetre of height	31
Figure C.4	– Designation system for round batteries: $d_1 \geq 100$ mm; height $h_1 \geq 100$ mm	32
Figure C.5	– Designation system for non-round batteries, dimensions < 100 mm	33
Figure C.6	– Designation system for non-round batteries, dimensions ≥ 100 mm	34
Figure C.7	– Height code for discrimination per tenth of a millimetre	35
Figure D.1	– Normalized C/R -plot (schematic).....	38
Figure D.2	– Standard discharge voltage (schematic)	39
Table 1	– Standardized electrochemical systems	13
Table 2	– Marking requirements.....	15
Table 3	– Conditions for storage before and during discharge testing	19
Table 4	– Resistive loads for new tests	20
Table 5	– Time periods for new tests	20
Table 6	– Test condition tolerances	21
Table A.1	– Items necessary to standardize.....	22
Table C.1	– Physical designation and dimensions of round cells and batteries.....	26
Table C.2	– Physical designation and nominal overall dimensions of flat cells	27
Table C.3	– Physical designation and dimensions of square cells and batteries	27
Table C.4	– Diameter code for recommended diameter.....	30
Table C.5	– Physical designation and dimensions of round cells and batteries based on Clause C.2.....	36
Table C.6	– Physical designation and dimensions of non-round batteries based on Clause C.2.....	36
Table D.1	– Standard discharge voltage by system.....	40

INTERNATIONAL ELECTROTECHNICAL COMMISSION

PRIMARY BATTERIES –**Part 1: General****FOREWORD**

- 1) The International Electrotechnical Commission (IEC) is a worldwide organization for standardization comprising all national electrotechnical committees (IEC National Committees). The object of IEC is to promote international co-operation on all questions concerning standardization in the electrical and electronic fields. To this end and in addition to other activities, IEC publishes International Standards, Technical Specifications, Technical Reports, Publicly Available Specifications (PAS) and Guides (hereafter referred to as "IEC Publication(s)"). Their preparation is entrusted to technical committees; any IEC National Committee interested in the subject dealt with may participate in this preparatory work. International, governmental and non-governmental organizations liaising with the IEC also participate in this preparation. IEC collaborates closely with the International Organization for Standardization (ISO) in accordance with conditions determined by agreement between the two organizations.
- 2) The formal decisions or agreements of IEC on technical matters express, as nearly as possible, an international consensus of opinion on the relevant subjects since each technical committee has representation from all interested IEC National Committees.
- 3) IEC Publications have the form of recommendations for international use and are accepted by IEC National Committees in that sense. While all reasonable efforts are made to ensure that the technical content of IEC Publications is accurate, IEC cannot be held responsible for the way in which they are used or for any misinterpretation by any end user.
- 4) In order to promote international uniformity, IEC National Committees undertake to apply IEC Publications transparently to the maximum extent possible in their national and regional publications. Any divergence between any IEC Publication and the corresponding national or regional publication shall be clearly indicated in the latter.
- 5) IEC itself does not provide any attestation of conformity. Independent certification bodies provide conformity assessment services and, in some areas, access to IEC marks of conformity. IEC is not responsible for any services carried out by independent certification bodies.
- 6) All users should ensure that they have the latest edition of this publication.
- 7) No liability shall attach to IEC or its directors, employees, servants or agents including individual experts and members of its technical committees and IEC National Committees for any personal injury, property damage or other damage of any nature whatsoever, whether direct or indirect, or for costs (including legal fees) and expenses arising out of the publication, use of, or reliance upon, this IEC Publication or any other IEC Publications.
- 8) Attention is drawn to the Normative references cited in this publication. Use of the referenced publications is indispensable for the correct application of this publication.
- 9) Attention is drawn to the possibility that some of the elements of this IEC Publication may be the subject of patent rights. IEC shall not be held responsible for identifying any or all such patent rights.

International Standard IEC 60086-1 has been prepared by IEC technical committee 35: Primary cells and batteries.

This twelfth edition cancels and replaces the eleventh edition (2011) and constitutes a technical revision.

The major technical changes with respect to the previous edition are:

- the order of the Annexes was changed to the order in which they appear in the document and a caption was added to indicate where the Annex information first appears in the document;
- the humidity conditions for non P-system batteries in Table 3 was modified;
- the standard discharge voltage for the Y and W chemistries was determined to be at 3,5 V and 2,8 V respectively;
- details on capacity measurement were moved from Annex E to Subclause 5.1.

- the coin/button cell and battery definition was clarified in order to better address issues with the swallowing of coin cells.

The text of this standard is based on the following documents:

FDIS	Report on voting
35/1346/FDIS	35/1349/RVD

Full information on the voting for the approval of this standard can be found in the report on voting indicated in the above table.

This publication has been drafted in accordance with the ISO/IEC Directives, Part 2.

A list of all parts in the IEC 60086 series, under the general title *Primary batteries*, can be found on the IEC website.

The committee has decided that the contents of this publication will remain unchanged until the stability date indicated on the IEC website under "<http://webstore.iec.ch>" in the data related to the specific publication. At this date, the publication will be

- reconfirmed,
- withdrawn,
- replaced by a revised edition, or
- amended.

A bilingual version of this publication may be issued at a later date.

INTRODUCTION

The technical content of this part of IEC 60086 provides fundamental requirements and information on primary cells and batteries. All batteries within the IEC 60086 series are considered dry cell batteries. In this sense, IEC 60086-1 is the main component of the IEC 60086 series and forms the basis for the subsequent parts. For example, this part includes elementary information on definitions, nomenclature, dimensions and marking. While specific requirements are included, the content of this part tends to explain methodology (how) and justification (why).

Over the years, this part has been changed to improve its content and remains under continual scrutiny to ensure that the publication is kept up to date with the advances in both battery and battery-powered device technologies.

NOTE Safety information is available in IEC 60086-4, IEC 60086-5 and IEC 62281.

PRIMARY BATTERIES –

Part 1: General

1 Scope

This part of IEC 60086 is intended to standardize primary batteries with respect to dimensions, nomenclature, terminal configurations, markings, test methods, typical performance, safety and environmental aspects.

As a primary battery classification tool, electrochemical systems are also standardized with respect to system letter, electrodes, electrolyte, nominal and maximum open circuit voltage.

NOTE The requirements justifying the inclusion or the ongoing retention of batteries in the IEC 60086 series are given in Annex A.

The object of this part of IEC 60086 is to benefit primary battery users, device designers and battery manufacturers by ensuring that batteries from different manufacturers are interchangeable according to standard form, fit and function. Furthermore, to ensure compliance with the above, this part specifies standard test methods for testing primary cells and batteries.

2 Normative references

The following documents, in whole or in part, are normatively referenced in this document and are indispensable for its application. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

IEC 60086-2:-1, *Primary batteries – Part 2: Physical and electrical specifications*

IEC 60086-3:2011, *Primary batteries – Part 3: Watch batteries*

IEC 60086-4:2014, *Primary batteries – Part 4: Safety of lithium batteries*

IEC 60086-5:2011, *Primary batteries – Part 5: Safety of batteries with aqueous electrolyte*

3 Terms and definitions

For the purposes of this document, the following terms and definitions apply.

3.1 application test

simulation of the actual use of a battery in a specific application

3.2 battery

one or more cells electrically connected and fitted in a case, with terminals, markings and protective devices etc., as necessary for use

¹ To be published.