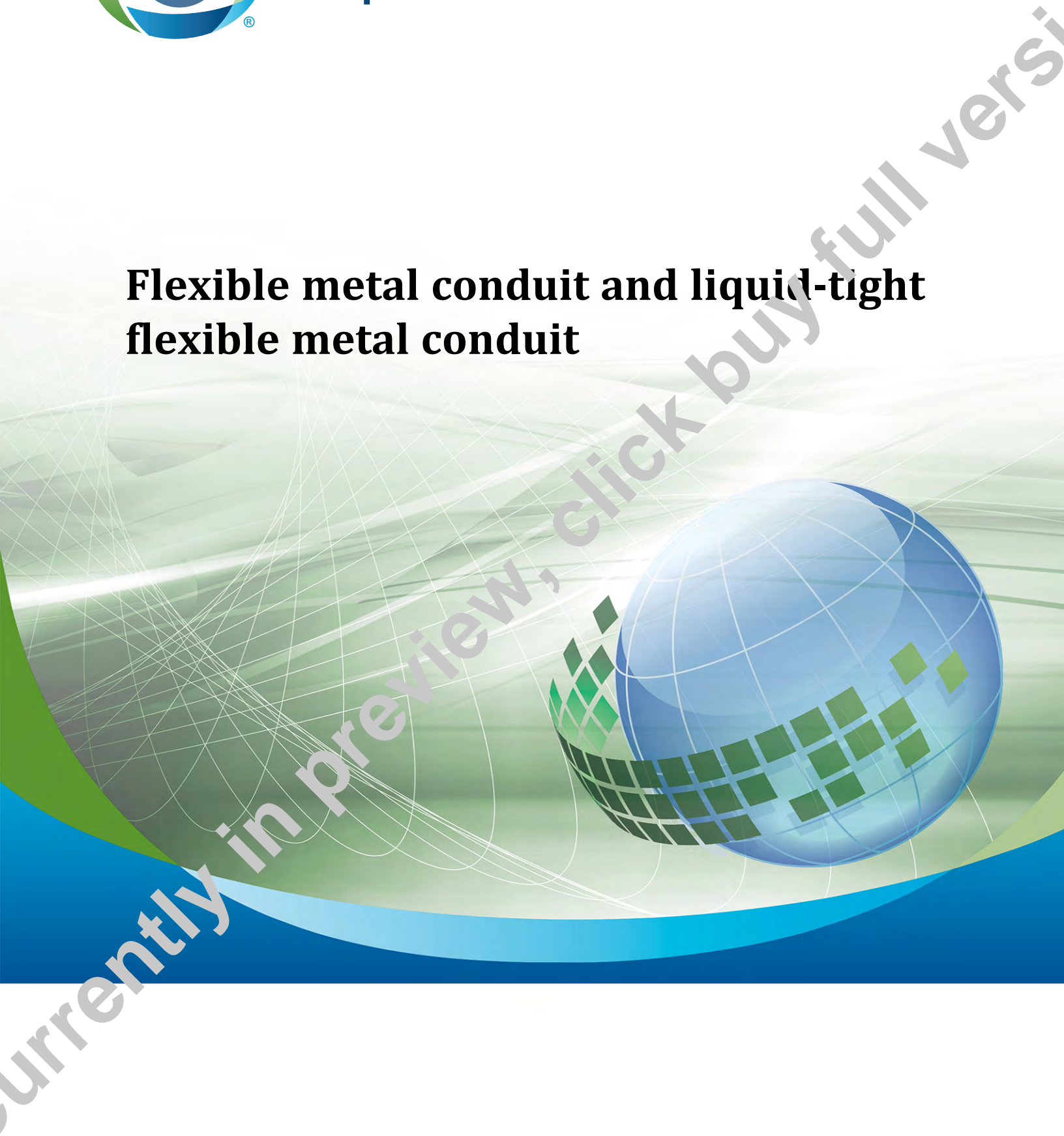




**CSA  
Group**

**C22.2 No. 56-17**

# **Flexible metal conduit and liquid-tight flexible metal conduit**



# Legal Notice for Standards

Canadian Standards Association (operating as “CSA Group”) develops standards through a consensus standards development process approved by the Standards Council of Canada. This process brings together volunteers representing varied viewpoints and interests to achieve consensus and develop a standard. Although CSA Group administers the process and establishes rules to promote fairness in achieving consensus, it does not independently test, evaluate, or verify the content of standards.

## Disclaimer and exclusion of liability

This document is provided without any representations, warranties, or conditions of any kind, express or implied, including, without limitation, implied warranties or conditions concerning this document’s fitness for a particular purpose or use, its merchantability, or its non-infringement of any third party’s intellectual property rights. CSA Group does not warrant the accuracy, completeness, or currency of any of the information published in this document. CSA Group makes no representations or warranties regarding this document’s compliance with any applicable statute, rule, or regulation.

IN NO EVENT SHALL CSA GROUP, ITS VOLUNTEERS, MEMBERS, SUBSIDIARIES, OR AFFILIATED COMPANIES, OR THEIR EMPLOYEES, DIRECTORS, OR OFFICERS, BE LIABLE FOR ANY DIRECT, INDIRECT, OR INCIDENTAL DAMAGES, INJURY, LOSS, COSTS, OR EXPENSES, HOWSOEVER CAUSED, INCLUDING BUT NOT LIMITED TO SPECIAL OR CONSEQUENTIAL DAMAGES, LOST REVENUE, BUSINESS INTERRUPTION, LOST OR DAMAGED DATA, OR ANY OTHER COMMERCIAL OR ECONOMIC LOSS, WHETHER BASED IN CONTRACT, TORT (INCLUDING NEGLIGENCE), OR ANY OTHER THEORY OF LIABILITY, ARISING OUT OF OR RESULTING FROM ACCESS TO OR POSSESSION OR USE OF THIS DOCUMENT, EVEN IF CSA GROUP HAS BEEN ADVISED OF THE POSSIBILITY OF SUCH DAMAGES, INJURY, LOSS, COSTS, OR EXPENSES.

In publishing and making this document available, CSA Group is not undertaking to render professional or other services for or on behalf of any person or entity or to perform any duty owed by any person or entity to another person or entity. The information in this document is directed to those who have the appropriate degree of experience to use and apply its contents, and CSA Group accepts no responsibility whatsoever arising in any way from any and all use of or reliance on the information contained in this document.

CSA Group is a private not-for-profit company that publishes voluntary standards and related documents. CSA Group has no power, nor does it undertake, to enforce compliance with the contents of the standards or other documents it publishes.

## Intellectual property rights and ownership

As between CSA Group and the users of this document (whether it be in printed or electronic form), CSA Group is the owner, or the authorized licensee, of all works contained herein that are protected by copyright, all trade-marks (except as otherwise noted to the contrary), and all inventions and trade secrets that may be contained in this document, whether or not such inventions and trade secrets are protected by patents and applications for patents. Without limitation, the unauthorized use, modification, copying, or disclosure of this document may violate laws that protect CSA Group’s and/or others’ intellectual property and may give rise to a right in CSA Group and/or others to seek legal redress for such use, modification, copying, or disclosure. To the extent permitted by treaty or by law, CSA Group reserves all intellectual property rights in this document.

## Patent rights

Attention is drawn to the possibility that some of the elements of this standard may be the subject of patent rights. CSA Group shall not be held responsible for identifying any or all such patent rights. Users of this standard are expressly advised that determination of the validity of any such patent rights is entirely their own responsibility.

## Authorized use of this document

This document is being provided by CSA Group for informational and non-commercial use only. The user of this document is authorized to do only the following:

If this document is in electronic form:

- load this document onto a computer for the sole purpose of reviewing it;
- search and browse this document; and
- print this document if it is in PDF form.

Limited copies of this document in print or paper form may be distributed only to persons who are authorized by CSA Group to have such copies, and only if this Legal Notice appears on each such copy.

In addition, users may not and may not permit others to

- alter this document in any way, or remove this Legal Notice from the attached standard;
- sell this document without authorization from CSA Group; or
- make an electronic copy of this document.

If you do not agree with any of the terms and conditions contained in this Legal Notice, you may not load or use this document or make any copies of the contents hereof, and if you do make such copies, you are required to destroy them immediately. Use of this document constitutes your acceptance of the terms and conditions of this Legal Notice.



# ***Standards Update Service***

*C22.2 No. 56-17*  
*October 2017*

**Title:** *Flexible metal conduit and liquid-tight flexible metal conduit*

To register for e-mail notification about any updates to this publication

- go to [shop.csa.ca](http://shop.csa.ca)
- click on **CSA Update Service**

The **List ID** that you will need to register for updates to this publication is **24256-0**

If you require assistance, please e-mail [techsupport@csagroup.org](mailto:techsupport@csagroup.org) or call 416-747-2233.

Visit CSA Group's policy on privacy at [www.csagroup.org/legal](http://www.csagroup.org/legal) to find out how we protect your personal information.

*C22.2 No. 56-17*  
***Flexible metal conduit and liquid-tight flexible metal conduit***



*®A trademark of the Canadian Standards Association, operating as "CSA Group"*

*Published in October 2017 by CSA Group  
A not-for-profit private sector organization  
178 Rexdale Boulevard, Toronto, Ontario, Canada M9W 1R3*

*To purchase standards and related publications, visit our Online Store at [shop.csa.ca](http://shop.csa.ca)  
or call toll-free 1-800-463-6727 or 416-747-4044.*

*ISBN 978-1-4883-1146-8*

*© 2017 CSA Group  
All rights reserved. No part of this publication may be reproduced in any form whatsoever  
without the prior permission of the publisher.*

# Contents

Technical Committee on Wiring Products	3
Integrated Committee on Metal Conduit and Tubing	5
Preface	7
<b>1 Scope</b>	<b>8</b>
<b>2 Reference publications</b>	<b>8</b>
<b>3 Definitions</b>	<b>9</b>
<b>4 General requirements</b>	<b>9</b>
<b>5 Construction</b>	<b>9</b>
5.1 Strip	9
5.1.1 Material	9
5.1.2 Thickness	10
5.1.3 Splices	10
5.2 Conduit	10
5.2.1 Interior surface	10
5.2.2 Internal diameter	10
5.2.3 External diameter	10
5.3 Thermoplastic jacket on liquid-tight flexible metal conduit	10
5.3.1 Material	10
5.3.2 Thickness	11
5.3.3 Diameter over jacket	11
<b>6 Marking</b>	<b>11</b>
6.1 Marking on conduits	11
6.1.1 Manufacturer's identification	11
6.1.2 Aluminum conduit	11
6.1.3 Letters and symbols	11
6.1.4 Type designation	11
6.1.5 Temperature rating	11
6.1.6 Low temperature rating	12
6.1.7 Flame test marking	12
6.1.8 Oil immersion test marking	12
6.1.9 Marking method and interval	12
6.1.10 Impact burial stiffness test marking	12
6.1.11 Sunlight resistance	12
6.2 Marking on coils, reels, or cartons	12
<b>7 Tests</b>	<b>13</b>
7.1 Thermoplastic jacket on liquid-tight flexible metal conduit	13
7.1.1 Physical properties	13
7.1.2 Deformation test	13

7.1.3	Weather resistance (optional)	13
7.2	Finished conduit	14
7.2.1	Tension	14
7.2.2	Protective coating on steel conduit	15
7.2.3	Flexibility — Flexible metal conduit	15
7.2.4	Flexibility — Liquid-tight flexible metal conduit	15
7.2.5	Flame tests	16
7.2.6	Cold impact test — Liquid-tight flexible metal conduit	16
7.2.7	Pinhole test — Liquid-tight flexible metal conduit	16
7.2.8	Compatibility with connectors	17
7.2.9	Direct burial stiffness — Liquid-tight flexible metal conduit	17

---

Annex A (normative)	— “Heavy-duty” liquid-tight flexible metal conduit	28
---------------------	--	----

# Technical Committee on Wiring Products

<b>P. Desilets</b>	Leviton Manufacturing of Canada Limited, Pointe-Claire, Quebec <i>Category: Producer Interest</i>	<i>Chair</i>
<b>T. Simmons</b>	British Columbia Institute of Technology, Burnaby, British Columbia <i>Category: General Interest</i>	<i>Vice-Chair</i>
<b>W.J. Burr</b>	Burr and Associates, Campbell River, British Columbia <i>Category: General Interest</i>	
<b>C. Davis</b>	Electro Cables Incorporated, Trenton, Ontario <i>Category: Producer Interest</i>	
<b>S.W. Douglas</b>	International Association of Electrical Inspectors, Toronto, Ontario <i>Category: General Interest</i>	
<b>D. Drysdale</b>	Nexans Canada Inc, Milton, Ontario <i>Category: Producer Interest</i>	
<b>R.W. Horner</b>	Atkore International (Allied Tube & Conduit Corporation), Harvey, Illinois, USA <i>Category: Producer Interest</i>	
<b>R.J. Kelly</b>	Government of Nunavut-Dept of Community & Government Services, Iqaluit, Nunavut <i>Category: Regulatory Authority</i>	
<b>G. Montminy</b>	Régie du bâtiment du Québec, Québec, Quebec <i>Category: Regulatory Authority</i>	
<b>J. O'Connell</b>	Electrical Safety Authority, Mississauga, Ontario <i>Category: Regulatory Authority</i>	

**K.L. Rodel**                      Hubbell Canada LP,  
Pickering, Ontario  
*Category: Producer Interest*

**A.Z. Tsisserev**                      AES Engineering,  
Vancouver, British Columbia  
*Category: General Interest*

**L. Letea**                              CSA Group,  
Toronto, Ontario

Currently in preview, click buy full version

# ***Integrated Committee on Metal Conduit and Tubing***

**J. Austin** Cable Management Products Ltd. A Thomas & Betts Company,  
Coleshill, , United Kingdom

**C.W. Beile** Allied Tube and Conduit Corporation,  
Wheaton, Illinois, USA

**G. Benjamin** Thomas & Betts Limited,  
Dorval, Quebec

**R.D. Blickley** Conduit Pipe Products Co.,  
West Jefferson, Ohio, USA

**E. Cometa** CSA Group,  
Toronto, Ontario

**D. Coolidge** Electri-Flex Company,  
Roselle, Illinois, USA

**C. Doan** Columbia-MBF,  
Mississauga, Ontario

**J.J. Dodds** Robroy Industries, Inc.,  
Verona, Pennsylvania, USA

**J.C. Einarson** Whitehorse, Yukon Territory

**D.A. Gerstetter** Underwriters Laboratories Inc.,  
Northbrook, Illinois, USA

**R.W. Horner** Atkore International (Allied Tube & Conduit Corporation),  
Harvey, Illinois, USA

**R. Kummer** Southwire Company,  
Carrollton, Georgia, USA

**P.E. Léger** Anamet Canada Inc.,  
Frankford, Ontario

**G.A. Straniero**                      AFC Cable Systems, Inc.,  
Freehold, New Jersey, USA

**D. Telmosse**                        Columbex Inc.,  
Longueuil, Quebec

**L. Letea**                                CSA Group,  
Toronto, Ontario

Currently in preview, click buy full version

# Preface

This is the seventh edition of CSA C22.2 No. 56, *Flexible metal conduit and association liquid-tight flexible metal conduit*, one of a series of Standards issued by CSA Group under the *Canadian Electrical Code, Part II*. It supersedes the previous editions published in 2013, 2004, 1977, 1961, 1954, and 1938.

This Standard is considered suitable for use for conformity assessment within the stated scope of the Standard.

This Standard was prepared by the Integrated Committee on Metal Conduit and Tubing, under the jurisdiction of the Technical Committee on Wiring Products and the Strategic Steering Committee on Requirements for Electrical Safety, and has been formally approved by the Technical Committee.

**Interpretations:** The Strategic Steering Committee on Requirements for Electrical Safety has provided the following direction for the interpretation of standards under its jurisdiction: “The literal text shall be used in judging compliance of products with the safety requirements of this Standard. When the literal text cannot be applied to the product, such as for new materials or construction, and when a relevant committee interpretation has not already been published, CSA’s procedures for interpretation shall be followed to determine the intended safety principle.”

## Notes:

- 1) *Use of the singular does not exclude the plural (and vice versa) when the sense allows.*
- 2) *Although the intended primary application of this Standard is stated in its Scope, it is important to note that it remains the responsibility of the users of the Standard to judge its suitability for their particular purpose.*
- 3) *This Standard was developed by consensus, which is defined by CSA Policy governing standardization — Code of good practice for standardization as “substantial agreement. Consensus implies much more than a simple majority, but not necessarily unanimity”. It is consistent with this definition that a member may be included in the Technical Committee list and yet not be in full agreement with all clauses of this Standard.*
- 4) *To submit a request for interpretation of this Standard, please send the following information to [inquiries@csagroup.org](mailto:inquiries@csagroup.org) and include “Request for interpretation” in the subject line:*
  - a) *define the problem, making reference to the specific clause, and, where appropriate, include an illustrative sketch;*
  - b) *provide an explanation of circumstances surrounding the actual field condition; and*
  - c) *where possible, phrase the request in such a way that a specific “yes” or “no” answer will address the issue.*

*Committee interpretations are processed in accordance with the CSA Directives and guidelines governing standardization and are available on the Current Standards Activities page at [standardsactivities.csa.ca](http://standardsactivities.csa.ca).*

- 5) *This Standard is subject to review five years from the date of publication, and suggestions for its improvement will be referred to the appropriate committee. To submit a proposal for change, please send the following information to [inquiries@csagroup.org](mailto:inquiries@csagroup.org) and include “Proposal for change” in the subject line:*
  - a) *Standard designation (number);*
  - b) *relevant clause, table, and/or figure number;*
  - c) *wording of the proposed change; and*
  - d) *rationale for the change.*

*Committee interpretations are processed in accordance with the CSA Directives and guidelines governing standardization and are published in CSA’s periodical Info Update, which is available on the CSA Web site at [www.csa.ca](http://www.csa.ca).*

# C22.2 No. 56-17

## ***Flexible metal conduit and liquid-tight flexible metal conduit***

### **1 Scope**

#### **1.1**

This Standard applies to flexible metal conduit and liquid-tight flexible metal conduit, trade sizes 12 (3/8) to 103 (4), excluding 14 (7/16), intended for use as a metal raceway for the installation of conductors in accordance with the *Canadian Electrical Code, Part I*. In addition, this Standard applies to special purpose flexible metal conduit, trade sizes 10 (5/16) and 14 (7/16), intended for other applications requiring the conductors to be enclosed in a flexible metal raceway.

#### **1.2**

Liquid-tight flexible metal conduit covered by this Standard is provided with an overall thermoplastic jacket that is recognized for use at a maximum temperature of 60 °C, 75 °C, or 105 °C.

**Note:** For conduit sizes in this Standard, the metric trade designator is given first, with the trade size in inches following in parentheses.

#### **1.3**

The values given in SI (metric) units are the standard. The values given in parentheses are for information only.

#### **1.4**

In this Standard, “shall” is used to express a requirement, i.e., a provision that the user is obliged to satisfy in order to comply with the standard; “should” is used to express a recommendation or that which is advised but not required; and “may” is used to express an option or that which is permissible within the limits of the standard.

Notes accompanying clauses do not include requirements or alternative requirements; the purpose of a note accompanying a clause is to separate from the text explanatory or informative material.

Notes to tables and figures are considered part of the table or figure and may be written as requirements.

Annexes are designated normative (mandatory) or informative (non-mandatory) to define their application.

### **2 Reference publications**

This Standard refers to the following publications, and where such reference is made, it shall be to the edition listed below, including all amendments published thereto.

**CSA Group**

C22.1-15

*Canadian Electrical Code, Part I*

CAN/CSA-C22.2 No. 0-10 (R2015)

*General requirements — Canadian Electrical Code, Part II*

C22.2 No. 211.0-03 (R2013)

*General requirements and methods of testing for nonmetallic conduit*

C22.2 No. 2556-15

*Wire and cable test methods***ASTM International**

D2412-11

*Standard Test Method for Determination of External Loading Characteristics of Plastic Pipe by Parallel-Plate Loading***National Research Council Canada***National Building Code of Canada, 2015*

### 3 Definitions

The following definitions shall apply in this Standard:

**Flexible metal conduit** — a conduit of metallic material that can be easily bent without the use of tools.

**Heavy-duty liquid-tight flexible metal conduit** — a liquid-tight flexible metal conduit showing a higher level of flexion, tension, crush, and pull out force with the connector.

**Liquid-tight flexible metal conduit** — a flexible metal conduit having an outer liquid-tight jacket.

**Thermoplastic** — polymeric material that can be repeatedly softened by heating and hardened by cooling and that in the softened state can be shaped through the application of force.

### 4 General requirements

General requirements applicable to this Standard are given in CAN/CSA-C22.2 No. 0.

### 5 Construction

#### 5.1 Strip

##### 5.1.1 Material

Liquid-tight flexible metal conduit shall be fabricated from either bronze or zinc-coated steel strip or from strip cut from acceptable zinc-coated sheet steel (with no additional zinc-coating operation). Flexible metal conduit shall be fabricated from either aluminum or zinc-coated steel strip. The strip material shall have a uniform width and thickness throughout its entire length.