



**CSA
Group**

C22.2 No. 245-17

Marine shipboard cable

Currently in preview, click buy full version

Legal Notice for Standards

Canadian Standards Association (operating as “CSA Group”) develops standards through a consensus standards development process approved by the Standards Council of Canada. This process brings together volunteers representing varied viewpoints and interests to achieve consensus and develop a standard. Although CSA Group administers the process and establishes rules to promote fairness in achieving consensus, it does not independently test, evaluate, or verify the content of standards.

Disclaimer and exclusion of liability

This document is provided without any representations, warranties, or conditions of any kind, express or implied, including, without limitation, implied warranties or conditions concerning this document’s fitness for a particular purpose or use, its merchantability, or its non-infringement of any third party’s intellectual property rights. CSA Group does not warrant the accuracy, completeness, or currency of any of the information published in this document. CSA Group makes no representations or warranties regarding this document’s compliance with any applicable statute, rule, or regulation.

IN NO EVENT SHALL CSA GROUP, ITS VOLUNTEERS, MEMBERS, SUBSIDIARIES, OR AFFILIATED COMPANIES, OR THEIR EMPLOYEES, DIRECTORS, OR OFFICERS, BE LIABLE FOR ANY DIRECT, INDIRECT, OR INCIDENTAL DAMAGES, INJURY, LOSS, COSTS, OR EXPENSES, HOWSOEVER CAUSED, INCLUDING BUT NOT LIMITED TO SPECIAL OR CONSEQUENTIAL DAMAGES, LOST REVENUE, BUSINESS INTERRUPTION, LOST OR DAMAGED DATA, OR ANY OTHER COMMERCIAL OR ECONOMIC LOSS, WHETHER BASED IN CONTRACT, TORT (INCLUDING NEGLIGENCE), OR ANY OTHER THEORY OF LIABILITY, ARISING OUT OF OR RESULTING FROM ACCESS TO OR POSSESSION OR USE OF THIS DOCUMENT, EVEN IF CSA GROUP HAS BEEN ADVISED OF THE POSSIBILITY OF SUCH DAMAGES, INJURY, LOSS, COSTS, OR EXPENSES.

In publishing and making this document available, CSA Group is not undertaking to render professional or other services for or on behalf of any person or entity or to perform any duty owed by any person or entity to another person or entity. The information in this document is directed to those who have the appropriate degree of experience to use and apply its contents, and CSA Group accepts no responsibility whatsoever arising in any way from any and all use of or reliance on the information contained in this document.

CSA Group is a private not-for-profit company that publishes voluntary standards and related documents. CSA Group has no power, nor does it undertake, to enforce compliance with the contents of the standards or other documents it publishes.

Intellectual property rights and ownership

As between CSA Group and the users of this document (whether it be in printed or electronic form), CSA Group is the owner, or the authorized licensee, of all works contained herein that are protected by copyright, all trade-marks (except as otherwise noted to the contrary), and all inventions and trade secrets that may be contained in this document, whether or not such inventions and trade secrets are protected by patents and applications for patents. Without limitation, the unauthorized use, modification, copying, or disclosure of this document may violate laws that protect CSA Group’s and/or others’ intellectual property and may give rise to a right in CSA Group and/or others to seek legal redress for such use, modification, copying, or disclosure. To the extent permitted by treaty or by law, CSA Group reserves all intellectual property rights in this document.

Patent rights

Attention is drawn to the possibility that some of the elements of this standard may be the subject of patent rights. CSA Group shall not be held responsible for identifying any or all such patent rights. Users of this standard are expressly advised that determination of the validity of any such patent rights is entirely their own responsibility.

Authorized use of this document

This document is being provided by CSA Group for informational and non-commercial use only. The user of this document is authorized to do only the following:

If this document is in electronic form:

- load this document onto a computer for the sole purpose of reviewing it;
- search and browse this document; and
- print this document if it is in PDF form.

Limited copies of this document in print or paper form may be distributed only to persons who are authorized by CSA Group to have such copies, and only if this Legal Notice appears on each such copy.

In addition, users may not and may not permit others to

- alter this document in any way, or remove this Legal Notice from the attached standard;
- sell this document without authorization from CSA Group; or
- make an electronic copy of this document.

If you do not agree with any of the terms and conditions contained in this Legal Notice, you may not load or use this document or make any copies of the contents hereof, and if you do make such copies, you are required to destroy them immediately. Use of this document constitutes your acceptance of the terms and conditions of this Legal Notice.



Standards Update Service

C22.2 No. 245-17
July 2017

Title: *Marine shipboard cable*

To register for e-mail notification about any updates to this publication

- go to shop.csa.ca
- click on **CSA Update Service**

The **List ID** that you will need to register for updates to this publication is **24254.1**

If you require assistance, please e-mail techsupport@csagroup.org or call 416-747-2233.

Visit CSA Group's policy on privacy at www.csagroup.org/legal to find out how we protect your personal information.

C22.2 No. 245-17
Marine shipboard cable



®A trademark of the Canadian Standards Association, operating as "CSA Group"

*Published in July 2017 by CSA Group
A not-for-profit private sector organization
178 Rexdale Boulevard, Toronto, Ontario, Canada M9W 1R3*

*To purchase standards and related publications, visit our Online Store at shop.csa.ca
or call toll-free 1-800-463-6727 or 416-747-4044.*

ISBN 978-1-4883-0893-2

© 2017 CSA Group

*All rights reserved. No part of this publication may be reproduced in any form whatsoever
without the prior permission of the publisher.*

Contents

Technical Committee on Wiring Products	3
Integrated Committee on Control, Instrument, Communication, and Marine Cables	5
Preface	8
1 Scope	10
2 Reference publications	10
3 General requirements	13
4 Construction	13
4.1 Copper conductors	13
4.1.1 General	13
4.1.2 Stranding	13
4.1.3 Conductor stress control layer (for cables rated above 2 kV)	13
4.2 Insulation	14
4.2.1 General	14
4.2.2 Separator	14
4.2.3 Thickness of extruded insulation	14
4.2.4 Properties of insulation	14
4.3 Insulation shield	15
4.4 Binder or separator	15
4.5 Braids	15
4.6 Conductor identification	15
4.7 Shielding	15
4.8 Individually shielded component and overall shielding	15
4.9 Bonding conductors	16
4.10 Cabling	16
4.11 Fillers	17
4.12 Cable jackets	17
4.12.1 General	17
4.12.2 Integral insulation jacket (only applicable for X110 insulation)	18
4.12.3 Jacket thickness	18
4.13 Metal braid armour (optional)	18
4.13.1 General	18
4.13.2 Aluminum braid armour	19
4.13.3 Commercial bronze braid armour	19
4.13.4 Tinned copper braid armour	19
4.13.5 Stainless steel braid armour	19
4.14 Continuously welded corrugated aluminum sheath (optional)	19
4.15 Jacket over braid armour	19
4.16 Jacket over corrugated aluminum armour	20
5 Testing details and performance requirements of cable types	20
5.1 General	20

5.2	Manufacturing and production tests	20
5.2.1	Spark test (up to 2 kV unshielded cables)	20
5.2.2	Dielectric withstand test on finished cable (up to 2 kV cable)	20
5.2.3	Insulation resistance test on finished cable (up to 2 kV cables)	21
5.3	Qualification and capability tests	22
5.3.1	Low temperature bend test	22
5.3.2	Low temperature impact test	22
5.3.3	Sunlight/weather resistance test	22
5.3.4	Flame test	23
5.3.5	Ease of stripping test	23
5.3.6	Salt water immersion test	24
5.3.7	Oil compatibility test	24
5.3.8	Pulling through metal plates test	25
5.3.9	Bending endurance test (up to 2 kV)	26
5.3.10	Halogen content of nonmetallic components (only for halogen-free types)	26
5.3.11	Accelerated water absorption	26
6	Cable type and product markings	26
6.1	Cable identification	26
6.2	Package markings	27

Annex A (informative)	— Recommended practice for colour coding for control and signal cables*	43
Annex B (informative)	— Recommended practice for colour coding for twisted pair cables	44

Technical Committee on Wiring Products

P. Desilets	Leviton Manufacturing of Canada Limited, Pointe-Claire, Quebec <i>Category: Producer Interest</i>	<i>Chair</i>
T. Simmons	British Columbia Institute of Technology, Burnaby, British Columbia <i>Category: General Interest</i>	<i>Vice-Chair</i>
W.J. Burr	Burr and Associates, Campbell River, British Columbia <i>Category: General Interest</i>	
C. Davis	Electro Cables Incorporated, Trenton, Ontario <i>Category: Producer Interest</i>	
S.W. Douglas	International Association of Electrical Inspectors (IAEI), Toronto, Ontario <i>Category: General Interest</i>	
D. Drysdale	Nexans Canada Inc, Milton, Ontario <i>Category: Producer Interest</i>	
R.W. Horner	Atkore International (Allied Tube & Conduit Corporation), Harvey, Illinois, USA <i>Category: Producer Interest</i>	
R.J. Kelly	Government of Nunavut-Dept of Community & Government Services, Iqaluit, Nunavut <i>Category: Regulatory Authority</i>	
G. Montminy	Régie du bâtiment du Québec, Québec, Quebec <i>Category: Regulatory Authority</i>	
T. Czechna	Electrical Safety Authority, Mississauga, Ontario <i>Category: Regulatory Authority</i>	

K.L. Rodel Hubbell Canada LP,
Pickering, Ontario
Category: Producer Interest

A.Z. Tsisserev AES Engineering,
Vancouver, British Columbia
Category: General Interest

L. Letea CSA Group, *Project Manager*
Toronto, Ontario

Currently in preview, click buy full version

Integrated Committee on Control, Instrument, Communication, and Marine Cables

D. Drysdale	Nexans Canada Inc, Milton, Ontario	<i>Chair</i>
S.P. Hawkins	Deca Cables Inc., Trenton, Ontario	<i>Vice-Chair</i>
R. Bright	Nexans AmerCable, Houston, Texas, USA	
S. Cho	Shawflex A Division of ShawCor Ltd., Toronto, Ontario	
E. Cometa	CSA Group, Toronto, Ontario	
J. Conrad	RSCC Wire & Cable LLC, East Granby, Connecticut, USA	
W.F. Constantine	Draka Cableteq USA North Dighton, Massachusetts, USA	
W.A. Crawford	The O'Connell Company, Ranney, New Jersey, USA	
J. Crossman	Lamtech Inc., Trenton, Ontario	
A. Dabulla	RSCC Wire & Cable LLC, East Granby, Connecticut, USA	
C. Davis	Electro Cables Incorporated, Trenton, Ontario	
C.L. Dorna	Belden Wire & Cable Company Engineering Center, Richmond, Indiana, USA	

D. Harris	Northern Cables Inc., Brockville, Ontario
B. Iyer	Lake Cable, LLC, Bensenville, Illinois, USA
J. Johnson	Electro Cables Incorporated, Trenton, Ontario
D.B. Kiddoo	Communications Cable & Connectivity Association (CCCA), Phoenix, Maryland, USA
R. Kummer	Southwire Company, Carrollton, Georgia, USA
P. Laudicina	Nexans AmerCable, Houston, Texas, USA
M.R. Levitre	Southwire Company, Carrollton, Georgia, USA
A. McInnes	PolyOne Canada, Inc., Orangeville, Ontario
N. Moubed	Anixter Canada Inc., Mississauga, Ontario
I. Muller	Nexans Canada Inc, Markham, Ontario
S. Murali	General Cable Industries, Inc., Willimantic, Connecticut, USA
R. Pawluk	United Wire & Cable Incorporated, Richmond Hill, Ontario
T. R. Reda	Shawflex A Division of ShawCor Ltd., Toronto, Ontario
Schroeder	General Cable Industries, Inc., Willimantic, Connecticut, USA

J. Singh	Domtech Inc., Trenton, Ontario	
M. Sparano	Gendon Polymer Services Inc, Bolton, Ontario	
G.A. Straniero	AFC Cable Systems, Inc., Freehold, New Jersey, USA	
A.Z. Tsisserev	AES Engineering, Vancouver, British Columbia	
J. Turner	Swansea Consulting, Toronto, Ontario	
D. Verhage	Domtech Inc., Trenton, Ontario	
C.D. White	Southwire Co., Carrollton, Georgia, USA	
J. Willner	Bolton, Ontario	
A. Popa	CSA Group, Toronto, Ontario	<i>Project Manager</i>

Preface

This is the third edition of CSA C22.2 No. 245, *Marine shipboard cable*. It supersedes the previous editions published in 2015 and 1995. It is one of a series of Standards issued by CSA Group under Part II of the *Canadian Electrical Code*.

This Standard was originally published as a harmonized Standard with Underwriters Laboratories Inc. It is now a non-harmonized CSA Group Standard.

This edition includes the following changes:

- a) changes in the low smoke halogen free compliance which is now in Clause 5.3.10;
- b) Clause 5.2.4 has been added to clarify the required production tests for cables above 2 kV;
- c) in Clause 5.3.10, the halogen content is to be calculated for halogen free type only;
- d) a note has been added in Table 5 to address the testing of cable jacket when the cables diameter is less than 16 AWG; and
- e) various changes to the values in Table 7.

This Standard is considered suitable for use for conformity assessment within the stated scope of the Standard.

This Standard was prepared by the Integrated Committee on Control, Instrument, Communication, and Marine Cables, under the jurisdiction of the Technical Committee on Wiring Products and the Strategic Steering Committee on Requirements for Electrical Safety, and has been formally approved by the Technical Committee. It is intended to meet the electrical regulations of the Canadian Coast Guard.

Interpretations: The Strategic Steering Committee on Requirements for Electrical Safety has provided the following direction for the interpretation of standards under its jurisdiction: “The literal text shall be used in judging compliance of products with the safety requirements of this Standard. When the literal text cannot be applied to the product, such as for new materials or construction, and when a relevant committee interpretation has not already been published, CSA Group’s procedures for interpretation shall be followed to determine the intended safety principle.”

Notes:

- 1) *Use of the singular does not exclude the plural (and vice versa) when the sense allows.*
- 2) *Although the intended primary application of this Standard is stated in its Scope, it is important to note that it remains the responsibility of the users of the Standard to judge its suitability for their particular purpose.*
- 3) *This Standard was developed by consensus, which is defined by CSA Policy governing standardization — Code of good practice for standardization as “substantial agreement. Consensus implies much more than a simple majority, but not necessarily unanimity”. It is consistent with this definition that a member may be included in the Technical Committee list and yet not be in full agreement with all clauses of this Standard.*
- 4) *To submit a request for interpretation of this Standard, please send the following information to inquiries@csagroup.org and include “Request for interpretation” in the subject line:*
 - a) *define the problem, making reference to the specific clause, and, where appropriate, include an illustrative sketch;*
 - b) *provide an explanation of circumstances surrounding the actual field condition; and*
 - c) *where possible, phrase the request in such a way that a specific “yes” or “no” answer will address the issue.*

Committee interpretations are processed in accordance with the CSA Directives and guidelines governing standardization and are available on the Current Standards Activities page at standardsactivities.csa.ca.

- 5) *This Standard is subject to review within five years from the date of publication. Suggestions for its improvement will be referred to the appropriate committee. To submit a proposal for change, please send the following information to inquiries@csagroup.org and include "Proposal for change" in the subject line:*
- a) *Standard designation (number);*
 - b) *relevant clause, table, and/or figure number;*
 - c) *wording of the proposed change; and*
 - d) *rationale for the change.*

C22.2 No. 245-17

Marine shipboard cable

1 Scope

1.1

This Standard specifies the requirements for distribution (power), control, and signal cables, for use aboard marine vessels and fixed and floating offshore drilling or production platforms, that are

- a) rated up to 35 kV (ac or dc, phase-to-phase) maximum;
- b) in single or multi-conductor constructions;
- c) with or without metal armour; and
- d) with or without an overall jacket.

Cables rated up to 1 kV ac can be rated at 2.8 kV dc.

1.2

The installations described in Clause 1.1 are designed to be installed in accordance with *Canadian Electrical Code (CE Code), Part I*.

Note: *Installation of cables is subject to requirements found in industry standards and local regulations.*

1.3

In this Standard, “shall” is used to express a requirement, i.e., a provision that the user is obliged to satisfy in order to comply with the standard; “should” is used to express a recommendation or that which is advised but not required; and “may” is used to express an option or that which is permissible within the limits of the standard.

Notes accompanying clauses do not include requirements or alternative requirements; the purpose of a note accompanying a clause is to separate from the text explanatory or informative material.

Notes to tables and figures are considered part of the table or figure and may be written as requirements.

Annexes are designated normative (mandatory) or informative (non-mandatory) to define their application.

1.4

The values given in SI units are the units of record for the purposes of this Standard. The values given in parentheses are for information and comparison only.

2 Reference publications

This Standard refers to the following publications, and where such reference is made, it shall be to the edition listed below, including all amendments published thereto.

CSA Group

C22.1-15

Canadian Electrical Code, Part I

CAN/CSA-C22.2 No. 0-10 (R2015)

General requirements — Canadian Electrical Code, Part II

C22.2 No. 38-14

Thermoset-insulated wires and cables

C22.2 No. 75-14

Thermoplastic-insulated wires and cables

C22.2 No. 123-16

Metal sheathed cables

C22.2 No. 124-16

Mineral-insulated cable

C22.2 No. 210-15

Appliance wiring material products

C22.2 No. 2556-15

Wire and cable test methods

C68.10-14

*Shielded power cable for commercial and industrial applications, 5–46 kV***ASTM International**

B3-13

Standard Specification for Soft or Annealed Copper Wire

B8-11

Standard Specification for Concentric-Lay-Stranded Copper Conductors, Hard, Medium-Hard, or Soft

B33-10

Standard Specification for Tin-Coated Soft or Annealed Copper Wire for Electrical Purposes

B172-10

Standard Specification for Rope-Lay-Stranded Copper Conductors Having Bunch-Stranded Members, for Electrical Conductors

B173-10

Standard Specification for Rope-Lay-Stranded Copper Conductors Having Concentric-Stranded Members, for Electrical Conductors

B174-10

Standard Specification for Bunch-Stranded Copper Conductors for Electrical Conductors

B189-05 (2010)

Standard Specification for Lead-Coated and Lead-Alloy-Coated Soft Copper Wire for Electrical Purposes

B286-07 (2012)

Standard Specification for Copper Conductors for Use in Hookup Wire for Electronic Equipment

B496-14

Standard Specification for Compact Round Concentric-Lay-Stranded Copper Conductors

B784-01 (2012)

Standard Specification for Modified Concentric-Lay-Stranded Copper Conductors for Use in Insulated Electrical Cables

B787/B787M-2004 (2009)

Standard Specification for 19 Wire Combination Unilay-Stranded Copper Conductors for Subsequent Insulation

ICEA/NEMA (Insulated Cable Engineers Association/ National Electrical Manufacturers Association)

ICEA S-82-552/NEMA WC 55-1992 (withdrawn)
Instrumentation Cables and Thermocouple Wire

ICEA S-73-532/NEMA WC 57-2004

Standard for Control, Thermocouple Extension, and Instrumentation Cables

IEC (International Electrotechnical Commission)

60331-1 :2009

Tests for electric cables under fire conditions — Circuit integrity — Part 1: Test method for fire with shock at a temperature of at least 830 °C for cables of rated voltage up to and including 0,6/1,0 kV and with an overall diameter exceeding 20 mm

60331-2:2009

Tests for electric cables under fire conditions — Circuit integrity — Part 2: Test method for fire with shock at a temperature of at least 830 °C for cables of rated voltage up to and including 0,6/1,0 kV and with an overall diameter not exceeding 20 mm

60331-3:2009

Tests for electric cables under fire conditions — Circuit integrity — Part 3: Test method for fire with shock at a temperature of at least 830 °C for cables of rated voltage up to and including 0,6/1,0 kV tested in a metal enclosure

60331-23:1999

Tests for Electric Cables under Fire Conditions — Circuit Integrity — Part 23: Procedures and Requirements — Electric Data Cables

60331-25:1999

Tests for Electric Cables under Fire Conditions — Circuit Integrity — Part 25: Procedures and Requirements — Optical Fibre Cables

ULC (Underwriters Laboratories Canada Inc.)

CAN/ULC-S139-12

*Standard Method of Fire Test for Evaluation of Integrity of Electrical Power, Data and Optical Fibre Cables***U.S. Department of Defense**

MIL-DTL-24643C Supplement 1A (2011)

Detail Specification — Cables, Electric, Low Smoke Halogen-Free, for Shipboard Use, General Specification for

3 General requirements

General requirements applicable to this Standard are given in CAN/CSA-C22.2 No. 0.

4 Construction

4.1 Copper conductors

4.1.1 General

All conductors shall be of soft annealed stranded copper wire. The conductors shall be tin-coated where necessary for the application. Conductor sizes and resistances shall comply within allowable tolerances with Tables 1, 2, and 3 where applicable. Compliance shall be determined in accordance with Clause 3 of CSA C22.2 No. 2556.

4.1.2 Stranding

4.1.2.1

Solid conductors shall not be used. Stranded conductors shall be manufactured to meet the requirements of ASTM B3, B8, B33, B172, B173, B174, B286, B189, B496 (compact conductors shall not be used in circuits rated 2 kV or less for flexing applications), B784, or B787, as applicable. Metric sizes complying with IEC 60228 are acceptable.

4.1.2.2

Compact conductors shall not be used in circuits rated 2 kV or lower.

4.1.3 Conductor stress control layer (for cables rated above 2 kV)

4.1.3.1

The conductor stress control layer shall be an extruded semiconducting material of a thickness and physical properties as specified in CSA C68.10. This layer shall be applied over the surface of the conductor and bonded to the inner surface of the insulation. The conductor stress control layer material shall be compatible with all materials coming into contact with it.

4.1.3.2

When rope-lay conductors are used, a semiconducting tape shall be applied over the conductor and under the extruded semiconducting material described in Clause 4.1.3.1.

4.2 Insulation

4.2.1 General

The insulation shall be one of the following types:

Marking code symbol	Material	Maximum conductor operating temperature, °C
T75	Polyvinyl chloride (PVC)	75
TPE 90	Thermoplastic elastomer	90
T/N90	Polyvinyl chloride/nylon	90
E90	Ethylene propylene rubber (EPR)	90
X90	Cross-linked/polyolefin (XLPO)	90
X100	Cross-linked/polyolefin	100
X110	Cross-linked/polyolefin	110
S100	Silicone rubber	100
LSE90	Low smoke zero halogen EPR	90
LSX90	Low smoke zero halogen XLPO	90
LSX100	Low smoke zero halogen XLPO	100
LSX110	Low smoke zero halogen XLPO	110
LSS	Low smoke zero halogen silicon	100

Note: The maximum short-circuit temperature of all thermoplastic materials is 150 °C. The maximum short-circuit temperature of the thermoset materials is 250 °C.

4.2.2 Separator

Where required to ensure free stripping, a suitable opaque separator tape may be applied to the conductor of a cable rated 2000 V or less.

4.2.3 Thickness of extruded insulation

4.2.3.1

The average thickness of the insulation shall not be less than the values given in Table 4.

4.2.3.2

The minimum thickness of the insulation at any point shall not be less than 90% of the average value shown in Table 4 for cables rated 2 kV or less.

4.2.3.3

For silicone-insulated conductor sizes larger than 8 AWG, refer to MIL-DTL-24643C Supplement 1A for construction details using silicone-impregnated tape insulation.

4.2.4 Properties of insulation

4.2.4.1

The physical and electrical properties of the insulation materials shall meet the requirements of Table 5.