

# Hydromassage bathtub appliances



# Legal Notice for Standards

Canadian Standards Association (operating as “CSA Group”) develops standards through a consensus standards development process approved by the Standards Council of Canada. This process brings together volunteers representing varied viewpoints and interests to achieve consensus and develop a standard. Although CSA Group administers the process and establishes rules to promote fairness in achieving consensus, it does not independently test, evaluate, or verify the content of standards.

## Disclaimer and exclusion of liability

This document is provided without any representations, warranties, or conditions of any kind, express or implied, including, without limitation, implied warranties or conditions concerning this document’s fitness for a particular purpose or use, its merchantability, or its non-infringement of any third party’s intellectual property rights. CSA Group does not warrant the accuracy, completeness, or currency of any of the information published in this document. CSA Group makes no representations or warranties regarding this document’s compliance with any applicable statute, rule, or regulation.

IN NO EVENT SHALL CSA GROUP, ITS VOLUNTEERS, MEMBERS, SUBSIDIARIES, OR AFFILIATED COMPANIES, OR THEIR EMPLOYEES, DIRECTORS, OR OFFICERS, BE LIABLE FOR ANY DIRECT, INDIRECT, OR INCIDENTAL DAMAGES, INJURY, LOSS, COSTS, OR EXPENSES, HOWSOEVER CAUSED, INCLUDING BUT NOT LIMITED TO SPECIAL OR CONSEQUENTIAL DAMAGES, LOST REVENUE, BUSINESS INTERRUPTION, LOST OR DAMAGED DATA, OR ANY OTHER COMMERCIAL OR ECONOMIC LOSS, WHETHER BASED IN CONTRACT, TORT (INCLUDING NEGLIGENCE), OR ANY OTHER THEORY OF LIABILITY, ARISING OUT OF OR RESULTING FROM ACCESS TO OR POSSESSION OR USE OF THIS DOCUMENT, EVEN IF CSA GROUP HAS BEEN ADVISED OF THE POSSIBILITY OF SUCH DAMAGES, INJURY, LOSS, COSTS, OR EXPENSES.

In publishing and making this document available, CSA Group is not undertaking to render professional or other services for or on behalf of any person or entity or to perform any duty owed by any person or entity to another person or entity. The information in this document is directed to those who have the appropriate degree of experience to use and apply its contents, and CSA Group accepts no responsibility whatsoever arising in any way from any and all use of or reliance on the information contained in this document.

CSA Group is a private not-for-profit company that publishes voluntary standards and related documents. CSA Group has no power, nor does it undertake, to enforce compliance with the contents of the standards or other documents it publishes.

## Intellectual property rights and ownership

As between CSA Group and the users of this document (whether it be in printed or electronic form), CSA Group is the owner, or the authorized licensee, of all works contained herein that are protected by copyright, all trade-marks (except as otherwise noted to the contrary), and all inventions and trade secrets that may be contained in this document, whether or not such inventions and trade secrets are protected by patents and applications for patents. Without limitation, the unauthorized use, modification, copying, or disclosure of this document may violate laws that protect CSA Group’s and/or others’ intellectual property and may give rise to a right in CSA Group and/or others to seek legal redress for such use, modification, copying, or disclosure. To the extent permitted by treaty or by law, CSA Group reserves all intellectual property rights in this document.

## Patent rights

Attention is drawn to the possibility that some of the elements of this standard may be the subject of patent rights. CSA Group shall not be held responsible for identifying any or all such patent rights. Users of this standard are expressly advised that determination of the validity of any such patent rights is entirely their own responsibility.

## Authorized use of this document

This document is being provided by CSA Group for informational and non-commercial use only. The user of this document is authorized to do only the following:

If this document is in electronic form:

- load this document onto a computer for the sole purpose of reviewing it;
- search and browse this document; and
- print this document if it is in PDF form.

Limited copies of this document in print or paper form may be distributed only to persons who are authorized by CSA Group to have such copies, and only if this Legal Notice appears on each such copy.

In addition, users may not and may not permit others to

- alter this document in any way, or remove this Legal Notice from the attached standard;
- sell this document without authorization from CSA Group; or
- make an electronic copy of this document.

If you do not agree with any of the terms and conditions contained in this Legal Notice, you may not load or use this document or make any copies of the contents hereof, and if you do make such copies, you are required to destroy them immediately. Use of this document constitutes your acceptance of the terms and conditions of this Legal Notice.



# ***Revision History***

**CSA C22.2 No. 218.2:15, Hydromassage bathtub appliances**

<b>National Standard of Canada — March 2020</b>
Outside front cover, National Standard of Canada text, title page, and preface.

Currently in preview, click buy full version

# ***Standards Update Service***

*CSA C22.2 No. 218.2:15*

*June 2015*

**Title:** *Hydromassage bathtub appliances*

To register for e-mail notification about any updates to this publication

- go to [store.csagroup.org](http://store.csagroup.org)
- click on **Product Updates**

The **List ID** that you will need to register for updates to this publication is **24235-0**

If you require assistance, please e-mail [techsupport@csagroup.org](mailto:techsupport@csagroup.org) or call 416-747-2233.

Visit CSA Group's policy on privacy at [www.csagroup.org/legal](http://www.csagroup.org/legal) to find out how we protect your personal information.

**Canadian Standards Association (operating as “CSA Group”)**, under whose auspices this National Standard has been produced, was chartered in 1919 and accredited by the Standards Council of Canada to the National Standards system in 1973. It is a not-for-profit, nonstatutory, voluntary membership association engaged in standards development and certification activities.

CSA Group standards reflect a national consensus of producers and users — including manufacturers, consumers, retailers, unions and professional organizations, and governmental agencies. The standards are used widely by industry and commerce and often adopted by municipal, provincial, and federal governments in their regulations, particularly in the fields of health, safety, building and construction, and the environment.

Individuals, companies, and associations across Canada indicate their support for CSA Group’s standards development by volunteering their time and skills to Committee work and supporting CSA Group’s objectives through sustaining memberships. The more than 7000 committee volunteers and the 2000 sustaining memberships together form CSA Group’s total membership from which its Directors are chosen. Sustaining memberships represent a major source of income for CSA Group’s standards development activities.

CSA Group offers certification and testing services in support of and as an extension to its standards development activities. To ensure the integrity of its certification process, CSA Group regularly and continually audits and inspects products that bear the CSA Group Mark.

In addition to its head office and laboratory complex in Toronto, CSA Group has regional branch offices in major centres across Canada and inspection and testing agencies in eight countries. Since 1919, CSA Group has developed the necessary expertise to meet its corporate mission: CSA Group is an independent service organization whose mission is to provide an open and effective forum for activities facilitating the exchange of goods and services through the use of standards, certification and related services to meet national and international needs.

For further information on CSA Group services, write to  
CSA Group  
178 Rexdale Boulevard  
Toronto, Ontario, M9W 1R3  
Canada

A National Standard of Canada is a standard developed by a Standards Council of Canada (SCC) accredited Standards Development Organization, in compliance with requirements and guidance set out by SCC. More information on National Standards of Canada can be found at [www.scc.ca](http://www.scc.ca).

SCC is a Crown corporation within the portfolio of Innovation, Science and Economic Development (ISED) Canada. With the goal of enhancing Canada’s economic competitiveness and social well-being, SCC leads and facilitates the development and use of national and international standards. SCC also coordinates Canadian participation in standards development, and identifies strategies to advance Canadian standardization efforts.

Accreditation services are provided by SCC to various customers, including product certifiers, testing laboratories, and standards development organizations. A list of SCC programs and accredited bodies is publicly available at [www.scc.ca](http://www.scc.ca).

Standards Council of Canada  
600-55 Metcalfe Street  
Ottawa, Ontario, K1P 6L5  
Canada



**Standards Council of Canada**  
**Conseil canadien des normes**

Cette Norme Nationale du Canada n’est disponible qu’en anglais.

*Although the intended primary application of this Standard is stated in its Scope, it is important to note that it remains the responsibility of the users to judge its suitability for their particular purpose.*

*\*A trademark of the Canadian Standards Association, operating as “CSA Group”*

*National Standard of Canada*

*CSA C22.2 No. 218.2:15  
Hydromassage bathtub appliances*



*®A trademark of the Canadian Standards Association,  
operating as "CSA Group."*



*Published in June 2015 by CSA Group  
A not-for-profit private sector organization  
178 Rexdale Boulevard, Toronto, Ontario, Canada M9W 1R3*

*To purchase standards and related publications, visit our Online Store at [store.csagroup.org](http://store.csagroup.org)  
or call toll-free 1-800-463-6727 or 416-747-4044.*

*ICS 91.140.70; 97.170  
ISBN 978-1-77139-890-9*

*© 2015 Canadian Standards Association  
All rights reserved. No part of this publication may be reproduced in any form whatsoever  
without the prior permission of the publisher.*

# Contents

Technical Committee on Consumer and Commercial Products	5
Subcommittee on Hydro-Massage Spas, Hot Tubs, and Associated Equipment	7
Preface	9
<b>1 Scope</b>	<b>11</b>
<b>2 Reference publications</b>	<b>12</b>
<b>3 Definitions</b>	<b>15</b>
<b>4 General requirements</b>	<b>17</b>
<b>5 Construction</b>	<b>18</b>
5.1 General	18
5.1.1 Component parts and accessories	18
5.1.2 Components	18
5.1.3 Accessories	18
5.1.4 Service and inspection access	18
5.1.5 Field assembly	18
5.1.6 Configuration sheet	18
5.2 Frame and enclosures	19
5.2.1 Environmental electrical enclosures	19
5.2.2 Fire enclosures	20
5.2.3 Equipment for installation above combustible surfaces	21
5.3 Field wiring compartment	21
5.4 Features accessible to a tub occupant	22
5.4.1 General	22
5.4.2 Isolation of features accessible to a tub occupant	22
5.4.3 Isolation methods forming level(s) of protection	24
5.4.4 Optional accessible features intended for field installation	31
5.5 Electrical supply connections	31
5.6 Bonding	32
5.6.1 General	32
5.6.2 Equipment bonding terminal	32
5.6.3 Provision for bonding of accessories	32
5.6.4 Bonding parts of equipment	32
5.7 Leakage current collectors	34
5.8 Wiring	34
5.8.1 General	34
5.8.2 Splices and connections	35
5.8.3 Wiring external to an enclosure or between component enclosures	35
5.8.4 Strain relief	37
5.9 Separation of circuits	37
5.9.8 Barriers	38
5.10 Electrical insulation	38

5.11	Spacings	39
5.11.1	General	39
5.11.2	Field wiring terminals	39
5.11.3	Spacings at other than field wiring terminals	39
5.11.4	Class 2 circuits	40
5.11.5	Primary (supply) circuits	40
5.11.6	Spacings between supply circuits and Class 2 circuits	40
5.11.7	Mounting	40
5.12	Motors	40
5.13	Water pumps	40
5.14	Air Pumps and air blowers	40
5.14.1	General	40
5.14.2	Motors	41
5.14.3	Venturi jet systems	41
5.14.4	Water backflow	41
5.14.5	Air pumps	41
5.14.6	Air blowers	41
5.15	Check valve	42
5.16	Electrical protective devices	42
5.16.1	Overcurrent protective devices	42
5.16.2	Accessibility of protective devices	43
5.17	Transformers	43
5.18	Switches and controls	43
5.19	Electric heaters and heating elements	44
5.19.1	General	44
5.19.2	Heater vessel	44
5.20	Temperature-regulating controls (including electronic type)	44
5.21	Temperature-limiting controls	45
5.22	Dry fire controls	46
5.23	Safety controls	46
5.24	Thermal insulation	46
5.25	Suction openings	46
5.26	Ground fault circuit interrupter (GFCI)	47
5.27	Class 2 circuits	47
5.28	Equipment connected to more than one source of supply	47
5.29	Receptacles and connectors	48
5.30	Printed circuit boards	48

## 6 Marking 49

6.1	Product markings	49
6.1.1	Product identification	49
6.1.2	Marking visibility	49
6.1.3	Installation and inspection markings	49
6.1.4	Service markings	50
6.2	Instruction manual for operator	50
6.3	Installation instructions	51

## 7 Tests 52

7.1	General	52
-----	---------	----

7.2	Rating (input)	53
7.3	Temperature	53
7.4	Leakage current test — Occupant-accessible features and tub water	55
7.5	Dielectric voltage withstand	56
7.6	Abnormal water temperature and dry fire test	56
7.6.1	Temperature-regulating control failure and dry fire test	56
7.6.2	Interrupted power	57
7.7	Escape current-electric heaters	57
7.8	Flow rate — Suction covers and openings	58
7.8.1	Option 1 — Suction covers having a marked flow rating	58
7.8.2	Option 2 — Suction covers having no marked flow rating	58
7.9	Abnormal shock and fire hazard test(s)	59
7.10	Overflow	61
7.11	Mechanical tests for features accessible to a tub occupant	62
7.11.1	Physical abuse tests — Mechanical isolation systems	62
7.11.2	Features employing potting compounds or sealants, or both, as part of a protection system	63
7.12	Enclosure tests	65
7.12.1	Material flammability	65
7.12.2	Dimensional stability	66
7.12.3	Resistance to impact	66
7.12.4	Conduit connections	66
7.13	Corrosion resistance	67
7.14	Moisture absorption of insulating materials	67
7.15	Starting	68
7.16	Flexible cord overload test	68
7.17	Water backflow	69
7.17.1	General	69
7.17.2	Interruption of the electrical supply	70
7.17.3	Surge test	70
7.17.4	Pressure impulse test	70
7.18	Current flowing in the equipment bonding conductor	71
7.19	Available current test	71
7.20	Accessibility of energized parts	72
7.21	Strain relief-cords and cables	73
7.22	Pressure	73
7.23	Mould stress relief test	74
7.24	Abnormal water leakage	74
7.24.1	General	74
7.24.2	Water pump shaft seal failure	75
7.24.3	User maintenance component failure	75
7.24.4	Acceptance criteria	75
7.25	Wetting test	75
7.26	Flaming oil test for perforated panels (combustion-resistant enclosures)	76
7.26.1	Holes	76
7.26.2	Test apparatus	76
7.26.3	Set-up	76
7.26.4	Oil	76
7.26.5	Flow control	77

7.26.6 Cheesecloth 77

**8 Lighting equipment provided as an integral part of a hydromassage bathtub 77**

8.1 General 77

8.2 Construction 77

8.2.1 Enclosure 77

8.2.2 Location 78

8.2.3 Luminaire gaskets 78

8.2.4 Drainage 78

8.2.5 Lampholders 78

8.2.6 Exposed surfaces of luminaires 79

8.2.7 Controls 79

8.3 Marking 79

**9 Cord- and plug-connected hydromassage units 79**

9.1 General 79

9.2 Supply cord and attachment plug 80

9.3 Bonding 80

9.4 Direct plug-in controls 80

9.5 Leakage current test modified 80

9.5.1 General 80

9.5.2 Wet pad test 81

---

Annex A (informative) — French translations 94

# Preface

This is the second edition of CSA C22.2 No. 218.2, *Hydromassage bathtub appliances*, one of a series of Standards issued by CSA Group under *Part II* of the *Canadian Electrical Code*. It supersedes the previous edition published in 1993.

Changes to this edition include modification to risk of shock hazard, incorporation of extra-low-voltage power supplies, and a general update of the reference standards and clauses affected by the reference standard updates.

For general information on the Standards of the *Canadian Electrical Code, Part II*, see the preface of CAN/CSA-C22.2 No. 0, *General requirements — Canadian Electrical Code, Part II*.

This Standard is considered suitable for use for conformity assessment within the stated scope of the Standard.

This Standard was prepared by the Subcommittee on Hydro-Massage Spas, Hot Tubs, and Associated Equipment, under the jurisdiction of the Technical Committee on Consumer and Commercial Products and the Strategic Steering Committee on Requirements for Electrical Safety, and has been formally approved by the Technical Committee.

This Standard has been developed in compliance with Standards Council of Canada requirements for National Standards of Canada. It has been published as a National Standard of Canada by CSA Group.

**Interpretations:** The Strategic Steering Committee on Requirements for Electrical Safety has provided the following direction for the interpretation of standards under its jurisdiction: “The literal text shall be used in judging compliance of products with the safety requirements of this Standard. When the literal text cannot be applied to the product, such as for new materials or construction, and when a relevant committee interpretation has not already been published, CSA Group’s procedures for interpretation shall be followed to determine the intended safety principle.”

**Notes:**

- 1) *Use of the singular does not exclude the plural (and vice versa) when the sense allows.*
  - 2) *Although the intended primary application of this Standard is stated in its Scope, it is important to note that it remains the responsibility of the users of the Standard to judge its suitability for their particular purpose.*
  - 3) *This Standard was developed by consensus, which is defined by CSA Policy governing standardization — Code of good practice for standardization as “substantial agreement. Consensus implies much more than a simple majority, but not necessarily unanimity”. It is consistent with this definition that a member may be included in the Technical Committee list and yet not be in full agreement with all clauses of this Standard.*
  - 4) *To submit a request for interpretation of this Standard, please send the following information to [inquiries@csagroup.org](mailto:inquiries@csagroup.org) and include “Request for interpretation” in the subject line:*
    - a) *define the problem, making reference to the specific clause, and, where appropriate, include an illustrative sketch;*
    - b) *provide an explanation of circumstances surrounding the actual field condition; and*
    - c) *where possible, phrase the request in such a way that a specific “yes” or “no” answer will address the issue.*
- Committee interpretations are processed in accordance with the CSA Directives and guidelines governing standardization and are available on the Current Standards Activities page at [standardsactivities.csa.ca](http://standardsactivities.csa.ca).*
- 5) *This Standard is subject to review within five years from the date of publication. Suggestions for its improvement will be referred to the appropriate committee. To submit a proposal for change, please send the following information to [inquiries@csagroup.org](mailto:inquiries@csagroup.org) and include “Proposal for change” in the subject line:*
    - a) *Standard designation (number);*

- b) *relevant clause, table, and/or figure number;*
- c) *wording of the proposed change; and*
- d) *rationale for the change.*

# CSA C22.2 No. 218.2:15

## ***Hydromassage bathtub appliances***

### **1 Scope**

#### **1.1**

This Standard applies to hydromassage bathtub appliances and associated accessories for residential and commercial use that are intended to be permanently connected to a plumbing system and building structure, for use indoors in non-hazardous locations, permanently installed in accordance with the Rules of the *Canadian Electrical Code, Part I*, and either

- a) permanently connected to a single- or three-phase branch circuit rated 150 V or less to ground; or
- b) connected by means of a factory installed power supply cord having a 15 A 125 V attachment plug that complies with Clause [9](#) of this Standard.

#### **1.2**

This Standard applies to hydromassage bathtub appliances having hydromassage action produced by either air bubble jets or hydraulic jets, or a combination of both.

#### **1.3**

This Standard applies to hydromassage bathtubs equipped with an electric immersion heating system.

#### **1.4**

This Standard does not apply to

- a) spas, hot-tubs, and associated equipment covered in CSA C22.2 No. 218.1;
- b) portable hydromassage units that are provided with a cord and attachment plug and that are not intended to be permanently connected to the plumbing system;
- c) hydrotherapy bathtubs or patient bathing systems for institutional use; or
- d) hydromassage bathtubs equipped with a radiant water heating system.

#### **1.5**

In this Standard, “shall” is used to express a requirement, i.e., a provision that the user is obliged to satisfy in order to comply with the Standard; “should” is used to express a recommendation or that which is advised but not required; “may” is used to express an option or that which is permissible within the limits of the Standard; and “can” is used to express possibility or capability.

Notes accompanying clauses do not include requirements or alternative requirements; the purpose of a note accompanying a clause is to separate from the text explanatory or informative material.

Notes to tables and figures are considered part of the table or figure and may be written as requirements.

Annexes are designated normative (mandatory) or informative (non-mandatory) to define their application.