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Preface

This is the first edition of ASME A112.19.7/CSA B45.10, *Hydromassage bathtub systems.*

This Standard replaces ASME A112.19.7-2006, *Hydromassage Bathtub Appliances*, and CAN/CSA-B45.10-01 (R2006), *Hydromassage bathtubs*.

This Standard is considered suitable for use for conformity assessment within the stated scope of the Standard.

This Standard was prepared by the ASME/CSA Joint Harmonization Task Group on Plumbing Fixtures, under the jurisdiction of the ASME Standards Committee on Plumbing Materials and Equipment and the CSA Technical Committee on Plumbing Fixtures. The CSA Technical Committee operates under the jurisdiction of the CSA Strategic Steering Committee on Water Management Products, Materials, and Systems. This Standard has been formally approved by the ASME Standards Committee and the CSA Technical Committee. This Standard was approved as an American National Standard by the American National Standards Institute on February 23, 2012.

March 2012

ASME Notes:

(1) *This standard was developed under procedures accredited as meeting the criteria for American National Standards and it is an American National Standard. The Standards Committee that approved the code or standard was balanced to assure that individuals from competent and concerned interests have had an opportunity to participate. The proposed Standard was made available for public review and comment that provides an opportunity for additional public input from industry, academia, regulatory agencies, and the public-at-large.*

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(4) *Participation by federal agency representative(s) or person(s) affiliated with industry is not to be interpreted as government or industry endorsement of this standard.*

(5) *ASME accepts responsibility for only those interpretations of this document issued in accordance with the established ASME procedures and policies, which precludes the issuance of interpretations by individuals.*

(6) *ASME issues written replies to inquiries concerning interpretation of technical aspects of this Standard. All inquiries regarding this Standard, including requests for interpretations, should be addressed to:*

Secretary, A112 Standards Committee
The American Society of Mechanical Engineers
Three Park Avenue
New York, NY 10016-5990

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- *cite the applicable edition of the Standard for which the interpretation is being requested.*
- *phrase the question as a request for an interpretation of a specific requirement suitable for general understanding and use, not as a request for an approval of a proprietary design or situation. The inquirer may also include any plans or drawings, which are necessary to explain the question; however, they should not contain proprietary names or information.*

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CSA Notes:

(1) *Use of the singular does not exclude the plural (and vice versa) when the sense allows.*

(2) *Although the intended primary application of this Standard is stated in its Scope, it is important to note that it remains the responsibility of the users of the Standard to judge its suitability for their particular purpose.*

(3) *This publication was developed by consensus, which is defined by* CSA Policy governing standardization — Code of good practice for standardization *as "substantial agreement. Consensus implies much more than a simple majority, but not necessarily unanimity". It is consistent with this definition that a member may be included in the Technical Committee list and yet not be in full agreement with all clauses of this publication.*

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(a) define the problem, making reference to the specific clause, and, where appropriate, include an illustrative sketch;
(b) provide an explanation of circumstances surrounding the actual field condition; and
(c) where possible, phrase the request in such a way that a specific "yes" or "no" answer will address the issue.
Committee interpretations are processed in accordance with the CSA Directives and guidelines governing standardization *and are published in CSA's periodical* Info Update*, which is available on the CSA website at* ***http://standardsactivities.csa.ca****.*

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(a) Standard designation (number);
(b) relevant clause, table, and/or figure number;
(c) wording of the proposed change; and
(d) rationale for the change.

(6) *Attention is drawn to the possibility that some of the elements of this Standard may be the subject of patent rights. CSA is not to be held responsible for identifying any or all such patent rights. Users of this Standard are expressly advised that determination of the validity of any such patent rights is entirely their own responsibility.*

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ASME A112.19.7-2012/CSA B45.10-12
Hydromassage bathtub systems

1 Scope

1.1
This Standard specifies general requirements, test methods, and markings for whirlpool and air-jetted bathtubs and suction fittings used in hydromassage bathtub systems that incorporate a bathtub and circulation pump. The circulation pump can be with or without
(a) a piping system; and
(b) induction of air (which can be achieved by integral suction or through an air pump).

1.2
This Standard does not cover
(a) spas and hot tubs covered in CAN/CSA-C22.2 No. 218.1 and UL 1563;
(b) portable hydromassage products covered in CSA Electrical Bulletin 1268 and CSA Electrical Bulletin 1270; and
(c) hydrotherapy bathtubs or patient bathing systems for institutional use.

1.3
In this Standard, "shall" is used to express a requirement, i.e., a provision that the user is obliged to satisfy in order to comply with the standard; "should" is used to express a recommendation or that which is advised but not required; and "may" is used to express an option or that which is permissible within the limits of the standard.

Notes accompanying clauses do not include requirements or alternative requirements; the purpose of a note accompanying a clause is to separate from the text explanatory or informative material.

Notes to tables and figures are considered part of the table or figure and may be written as requirements.

Annexes are designated normative (mandatory) or informative (nonmandatory) to define their application.

1.4
SI units are the units of record in Canada. In this Standard, the inch/pound units are shown in parentheses. The values stated in each measurement system are equivalent in application; however, each system is to be used independently. Combining values from the two measurement systems can result in non-conformance with this Standard.

All references to gallons are to U.S. gallons.

For information on the conversion criteria used in this Standard, see Annex A.

2 Reference publications
This Standard refers to the following publications, and where such reference is made, it shall be to the edition listed below, including all amendments published thereto.

ASME/CSA (The American Society of Mechanical Engineers/Canadian Standards Association)
ASME A112.18.1-2011/CAN/CSA-B125.1-11
Plumbing supply fittings