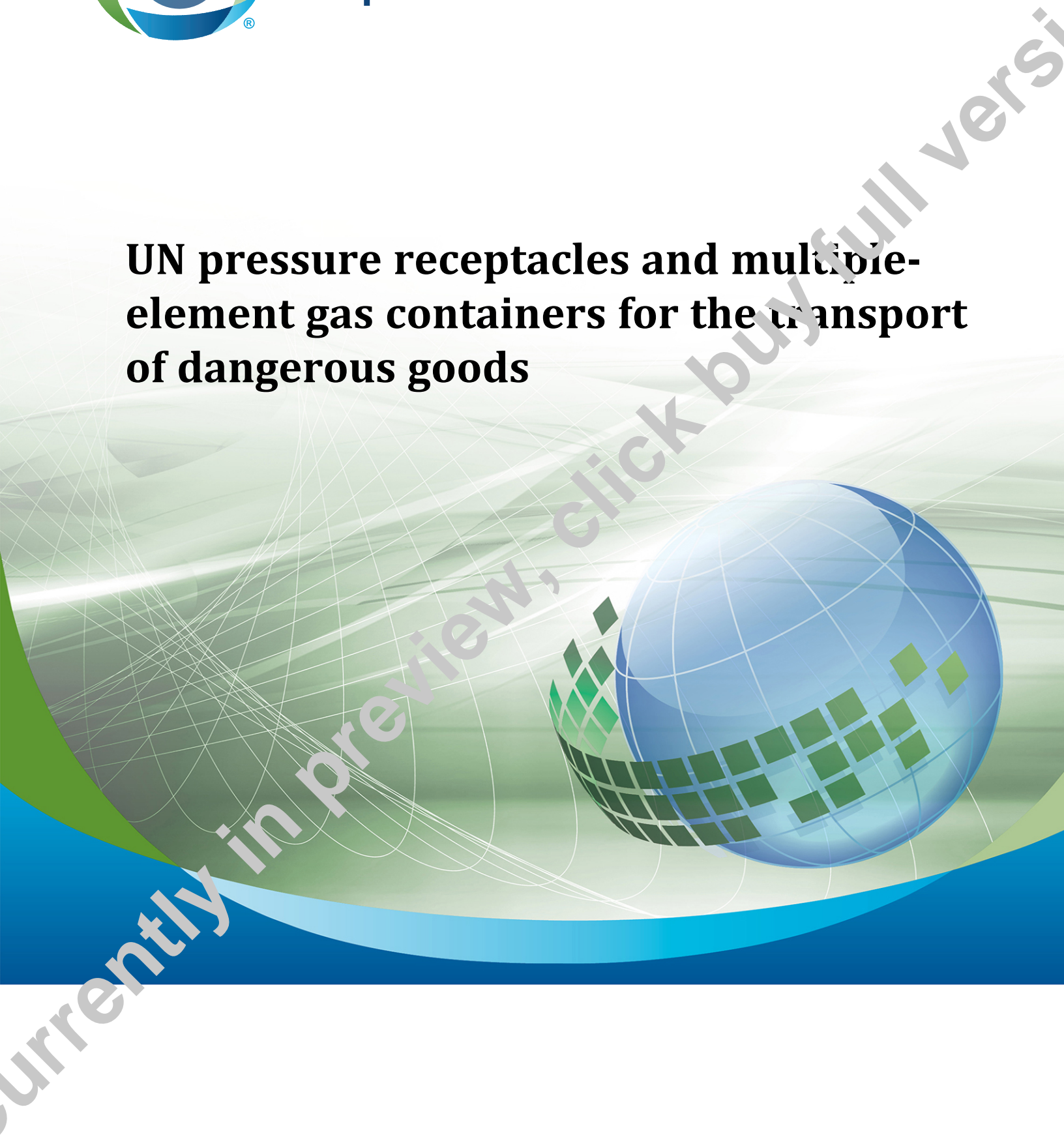




**CSA
Group**

B341-18

UN pressure receptacles and multiple-element gas containers for the transport of dangerous goods



Legal Notice for Standards

Canadian Standards Association (operating as “CSA Group”) develops standards through a consensus standards development process approved by the Standards Council of Canada. This process brings together volunteers representing varied viewpoints and interests to achieve consensus and develop a standard. Although CSA Group administers the process and establishes rules to promote fairness in achieving consensus, it does not independently test, evaluate, or verify the content of standards.

Disclaimer and exclusion of liability

This document is provided without any representations, warranties, or conditions of any kind, express or implied, including, without limitation, implied warranties or conditions concerning this document’s fitness for a particular purpose or use, its merchantability, or its non-infringement of any third party’s intellectual property rights. CSA Group does not warrant the accuracy, completeness, or currency of any of the information published in this document. CSA Group makes no representations or warranties regarding this document’s compliance with any applicable statute, rule, or regulation.

IN NO EVENT SHALL CSA GROUP, ITS VOLUNTEERS, MEMBERS, SUBSIDIARIES, OR AFFILIATED COMPANIES, OR THEIR EMPLOYEES, DIRECTORS, OR OFFICERS, BE LIABLE FOR ANY DIRECT, INDIRECT, OR INCIDENTAL DAMAGES, INJURY, LOSS, COSTS, OR EXPENSES, HOWSOEVER CAUSED, INCLUDING BUT NOT LIMITED TO SPECIAL OR CONSEQUENTIAL DAMAGES, LOST REVENUE, BUSINESS INTERRUPTION, LOST OR DAMAGED DATA, OR ANY OTHER COMMERCIAL OR ECONOMIC LOSS, WHETHER BASED IN CONTRACT, TORT (INCLUDING NEGLIGENCE), OR ANY OTHER THEORY OF LIABILITY, ARISING OUT OF OR RESULTING FROM ACCESS TO OR POSSESSION OR USE OF THIS DOCUMENT, EVEN IF CSA GROUP HAS BEEN ADVISED OF THE POSSIBILITY OF SUCH DAMAGES, INJURY, LOSS, COSTS, OR EXPENSES.

In publishing and making this document available, CSA Group is not undertaking to render professional or other services for or on behalf of any person or entity or to perform any duty owed by any person or entity to another person or entity. The information in this document is directed to those who have the appropriate degree of experience to use and apply its contents, and CSA Group accepts no responsibility whatsoever arising in any way from any and all use of or reliance on the information contained in this document.

CSA Group is a private not-for-profit company that publishes voluntary standards and related documents. CSA Group has no power, nor does it undertake, to enforce compliance with the contents of the standards or other documents it publishes.

Intellectual property rights and ownership

As between CSA Group and the users of this document (whether it be in printed or electronic form), CSA Group is the owner, or the authorized licensee, of all works contained herein that are protected by copyright, all trade-marks (except as otherwise noted to the contrary), and all inventions and trade secrets that may be contained in this document, whether or not such inventions and trade secrets are protected by patents and applications for patents. Without limitation, the unauthorized use, modification, copying, or disclosure of this document may violate laws that protect CSA Group’s and/or others’ intellectual property and may give rise to a right in CSA Group and/or others to seek legal redress for such use, modification, copying, or disclosure. To the extent permitted by treaty or by law, CSA Group reserves all intellectual property rights in this document.

Patent rights

Attention is drawn to the possibility that some of the elements of this standard may be the subject of patent rights. CSA Group shall not be held responsible for identifying any or all such patent rights. Users of this standard are expressly advised that determination of the validity of any such patent rights is entirely their own responsibility.

Authorized use of this document

This document is being provided by CSA Group for informational and non-commercial use only. The user of this document is authorized to do only the following:

If this document is in electronic form:

- load this document onto a computer for the sole purpose of reviewing it;
- search and browse this document; and
- print this document if it is in PDF form.

Limited copies of this document in print or paper form may be distributed only to persons who are authorized by CSA Group to have such copies, and only if this Legal Notice appears on each such copy.

In addition, users may not and may not permit others to

- alter this document in any way, or remove this Legal Notice from the attached standard;
- sell this document without authorization from CSA Group; or
- make an electronic copy of this document.

If you do not agree with any of the terms and conditions contained in this Legal Notice, you may not load or use this document or make any copies of the contents hereof, and if you do make such copies, you are required to destroy them immediately. Use of this document constitutes your acceptance of the terms and conditions of this Legal Notice.



Standards Update Service

B341-18

June 2018

Title: *UN pressure receptacles and multiple-element gas containers for the transport of dangerous goods*

To register for e-mail notification about any updates to this publication

- go to shop.csa.ca
- click on **CSA Update Service**

The **List ID** that you will need to register for updates to this publication is **125 34**.

If you require assistance, please e-mail techsupport@csagroup.org or call 416-747-2233.

Visit CSA Group's policy on privacy at www.csagroup.org/legal to find out how we protect your personal information.

B341-18

***UN pressure receptacles and
multiple-element gas containers for
the transport of dangerous goods***



®A trademark of the Canadian Standards Association, operating as "CSA Group"

*Published in June 2018 by CSA Group
A not-for-profit private sector organization
178 Rexdale Boulevard, Toronto, Ontario, Canada M9W 1R3*

*To purchase standards and related publications, visit our Online Store at shop.csa.ca
or call toll-free 1-800-463-6727 or 416-747-4044.*

ISBN 978-1-4883-1239-7

*© 2018 Canadian Standards Association
All rights reserved. No part of this publication may be reproduced in any form whatsoever
without the prior permission of the publisher.*

Contents

Technical Committee on Cylinders, Spheres, and Tubes for the Transportation of Dangerous Goods 3

Preface 7

1 Scope 9

2 Reference publications 9

3 Definitions 12

4 General requirements for UN pressure receptacles 15

4.1 Design and construction 15

4.1.1 General 15

4.1.2 Minimum wall thickness 15

4.1.3 Welded UN pressure receptacles 15

4.1.4 Test pressure 15

4.1.5 Contact between dissimilar metals 15

4.1.6 UN cryogenic receptacles 15

4.1.7 UN cylinders for acetylene service 16

4.2 Pressure-relief devices 16

4.3 Initial inspection and testing 16

4.4 Marking 16

4.4.1 Marking of refillable UN pressure receptacles 16

4.4.2 Marking of non-refillable UN pressure receptacles 19

4.4.3 Marking of UN metal hydride storage systems 20

4.4.4 Marking of UN bundles of cylinders 21

5 General requirements for multiple-element gas containers 22

5.1 Design and construction 22

5.2 Service equipment 23

5.3 Pressure-relief devices 24

5.4 Gauging devices 24

5.5 Supports, frameworks, lifting, and tie-down attachments 25

5.6 Initial inspection and testing 25

5.7 Marking 26

6 UN refillable seamless steel cylinders 28

7 UN refillable seamless aluminum-alloy cylinders 28

8 Composite UN cylinders and composite UN tubes 28

9 UN refillable seamless steel tubes 29

10 UN refillable welded steel cylinders 29

11 UN refillable welded stainless steel cylinders 29

12	UN refillable welded aluminum-alloy cylinders	29
13	UN cylinders for acetylene service	30
14	UN cryogenic receptacles	30
15	UN metal hydride storage systems	30
16	UN cylinders for adsorbed gases	30
17	UN non-refillable metal cylinders	30
18	UN bundles of cylinders	30
19	Periodic inspection and testing of UN refillable pressure receptacles and multiple-element gas containers	31
19.1	UN refillable pressure receptacles	31
19.2	Multiple-element gas containers	32
20	Repair of UN refillable pressure receptacles and multiple-element gas containers	33
20.1	UN refillable pressure receptacles	33
20.2	Multiple-element gas containers	33
21	Marking after periodic inspection and testing or repairs	33

Annex A (normative)	— Conformity assessment system and registration requirements for the manufacture of UN pressure receptacles	37
Annex B (normative)	— Conformity assessment system and registration requirements for periodic inspection and test facilities and for repair facilities of UN pressure receptacles and multiple-element gas containers	44
Annex C (normative)	— Design approval process for multiple-element gas containers	47
Annex D (normative)	— Dynamic longitudinal impact test	54
Annex E (informative)	— Reference organizations	55
Annex F (informative)	— Suggested tolerances	56

Technical Committee on Cylinders, Spheres, and Tubes for the Transportation of Dangerous Goods

S. LaGrange	Praxair Canada Inc, Brampton, Ontario <i>Category: User Interest</i>	<i>Chair</i>
J.H. Wedding	Norris Cylinder Company, Inc, Huntsville, Alabama, USA <i>Category: Producer Interest</i>	<i>Vice Chair</i>
R. Boisvert	Luxfer Inc, Riverside, California, USA	<i>Non-voting</i>
J. Bos	Budget Propane Corporation, Gravenhurst, Ontario	<i>Non-voting</i>
N. Brochu	Air Liquide Canada Inc., Montréal, Quebec <i>Category: User Interest</i>	
C. Butler	Air Products and Chemicals Inc., Allentown, Pennsylvania, USA	<i>Non-voting</i>
N. Capela	Transport Canada, Ottawa, Ontario	<i>Non-voting</i>
D. Cartwright	Spanning's Propane Co. Ltd., Bath, Ontario	<i>Non-voting</i>
J. Cassidy	Arrowhead Industrial Services USA, Inc., Graham, North Carolina, USA <i>Category: General Interest</i>	
N. Chandhary	Transport Canada, Ottawa, Ontario	<i>Non-voting</i>
L. Constantinescu	Technical Standards & Safety Authority (TSSA), Toronto, Ontario	<i>Non-voting</i>

M. Daniels	Chester Valve Corporation, Pittsburgh, Pennsylvania, USA <i>Category: Producer Interest</i>	
R.S. Decker	Worthington Industries, Columbus, Ohio, USA	<i>Non-voting</i>
J. Eihusen	Hexagon Lincoln Inc., Lincoln, Nebraska, USA <i>Category: Producer Interest</i>	
S.T. Gentry	Worthington Cylinder Corp, Columbus, Ohio, USA <i>Category: Producer Interest</i>	
F. Lane	Manchester Tank & Equipment Company, Franklin, Tennessee, USA	<i>Non-voting</i>
M. Levac	Canadian Propane Association, Ottawa, Ontario <i>Category: General Interest</i>	
T. MacLean	Transport Canada, Ottawa, Ontario <i>Category: Regulatory Authority</i>	
O. Mulet	HSB Global Standards, Hartford, Connecticut, USA <i>Category: General Interest</i>	
P.E. Newberry	Worthington Industries, Columbus, Ohio, USA	<i>Non-voting</i>
R.K. Opersko	Waterford, Ontario <i>Category: User Interest</i>	
A. Park	Ottawa, Ontario <i>Category: General Interest</i>	
J. Poterzyk	Chart Industries Inc.,, Ball Ground, Georgia, USA	<i>Non-voting</i>
F. Running	Diversco Supply Inc, Cambridge, Ontario <i>Category: User Interest</i>	

J.D. Sameth	Compressed Gas Association, Chantilly, Virginia, USA <i>Category: General Interest</i>	
C. Scherer	Nordco Rail Services & Inspection Technologies, Ridgefield, Connecticut, USA	<i>Non-voting</i>
I. Sigsworth	Luxfer Inc, Riverside, California, USA <i>Category: Producer Interest</i>	
E. Sinkovits	Linde Canada Ltd, Mississauga, Ontario	<i>Non-voting</i>
J. Sommer	Manchester Tank & Equipment Company, Elkhart, Indiana, USA <i>Category: Producer Interest</i>	
D. Sronic	ABSA, Edmonton, Alberta <i>Category: Regulatory Authority</i>	
R.L. Tetley	Air Products and Chemicals Inc., Allentown, Pennsylvania, USA <i>Category: User Interest</i>	
D.W. Treadwell	C-P Industries, McKeesport, Pennsylvania, USA <i>Category: Producer Interest</i>	
M. Trudgeon	Luxfer Inc, Riverside, California, USA	<i>Non-voting</i>
C. Turylo	Technical Standards & Safety Authority (TSSA), Toronto, Ontario <i>Category: Regulatory Authority</i>	
P. Verville	Transport Canada, Ottawa, Ontario	<i>Non-voting</i>
K. Wark	Linde AG, Pullach, Germany <i>Category: User Interest</i>	

R.P. Zimmerman

Catalina Cylinders, Inc,
Hampton, Virginia, USA
Category: Producer Interest

R. Meyers

CSA Group,
Toronto, Ontario

Project Manager

Currently in preview, click buy full version

Preface

This is the third edition of CSA B341, *UN pressure receptacles and multiple-element gas containers for the transport of dangerous goods*. It supersedes the previous editions published in 2015 and 2009.

This Standard is one of a series of Standards adopted by reference by the Transportation of Dangerous Goods Regulations. Because the Regulations might adopt this Standard with certain exceptions or additional requirements, they should be consulted to determine where they differ from the requirements of this Standard. Notwithstanding the provisions of this Standard, compliance with the provisions of the *Transportation of Dangerous Goods Act* and the Regulations thereto can call for additional requirements due to particular characteristics or properties of individual dangerous goods. Any requirements of the Transportation of Dangerous Goods Regulations regarding the handling, the offering for transport, and the transportation of dangerous goods in cylinders, spheres, and tubes are to be fully complied with.

It should be emphasized that this Standard was not prepared with the intention of removing existing requirements for specification gas containers authorized by CSA B340; rather, it was developed to incorporate the ISO standards as referenced in the United Nations' *Recommendations on the Transport of Dangerous Goods — Model Regulations*, 19th edition (2015) ("UN Model Regulations") as an optional means of compliance and hence to provide for a broader selection of authorized pressure receptacles and facilitate international transport. The following requirements have been included in this Standard for consistency with North American practice:

- a) manufacturers, inspection bodies, periodic inspection and test bodies, and design review agencies need to be registered with Transport Canada;
- b) UN pressure receptacles and multiple-element gas containers manufactured in accordance with this Standard are marked with the letters "CAN" to denote the country of approval; and
- c) an inspection body is not authorized to delegate its inspection functions to inspectors of the manufacturer.

The Technical Committee on Cylinders, Spheres, and Tubes for the Transportation of Dangerous Goods, which is responsible for this Standard, has maintained close links with Transport Canada to ensure compatibility of the new edition of this Standard with the amended Transportation of Dangerous Goods Regulations. The Technical Committee has also reviewed and made extensive use of the UN Model Regulations. This edition of CSA B341 incorporates numerous amendments and refinements to the previous edition, while retaining the same basic format.

This Standard was prepared by the Technical Committee on Cylinders, Spheres, and Tubes for the Transportation of Dangerous Goods, under the jurisdiction of the Strategic Steering Committee on Occupational Health and Safety, and has been formally approved by the Technical Committee.

Notes:

- 1) *Use of the singular does not exclude the plural (and vice versa) when the sense allows.*
- 2) *Although the intended primary application of this Standard is stated in its Scope, it is important to note that it remains the responsibility of the users of the Standard to judge its suitability for their particular purpose.*
- 3) *This Standard was developed by consensus, which is defined by CSA Policy governing standardization — Code of good practice for standardization as "substantial agreement. Consensus implies much more than a simple majority, but not necessarily unanimity". It is consistent with this definition that a member may be included in the Technical Committee list and yet not be in full agreement with all clauses of this Standard.*

- 4) To submit a request for interpretation of this Standard, please send the following information to inquiries@csagroup.org and include "Request for interpretation" in the subject line:
- define the problem, making reference to the specific clause, and, where appropriate, include an illustrative sketch;
 - provide an explanation of circumstances surrounding the actual field condition; and
 - where possible, phrase the request in such a way that a specific "yes" or "no" answer will address the issue.

Committee interpretations are processed in accordance with the CSA Directives and guidelines governing standardization and are available on the Current Standards Activities page at standardsactivities.csa.ca.

- 5) This Standard is subject to review within five years from the date of publication. Suggestions for its improvement will be referred to the appropriate committee. To submit a proposal for change, please send the following information to inquiries@csagroup.org and include "Proposal for change" in the subject line:
- Standard designation (number);
 - relevant clause, table, and/or figure number;
 - wording of the proposed change; and
 - rationale for the change.

B341-18

UN pressure receptacles and multiple-element gas containers for the transport of dangerous goods

1 Scope

1.1

This Standard specifies requirements for the design, construction, initial inspection and testing, marking, periodic inspection and testing, and repair of UN pressure receptacles and multiple-element gas containers for the transport of dangerous goods. Annex A specifies the regulatory requirements for the conformity assessment system and registration requirements for manufacturers and inspection bodies. Annex B specifies the regulatory requirements for the conformity assessment system and registration requirements for periodic inspection and test bodies and for repair facilities. Annex C specifies the design approval process for multiple-element gas containers. Tables 1 to 9 provide information on the UN pressure receptacles covered by this Standard.

Note: *It should be noted that compliance with the provisions of the Transportation of Dangerous Goods Act and the Regulations thereto may call for additional requirements due to particular characteristics or properties of individual dangerous goods.*

1.2

In this Standard, “shall” is used to express a requirement, i.e., a provision that the user is obliged to satisfy in order to comply with the Standard; “should” is used to express a recommendation or that which is advised but not required; and “may” is used to express an option or that which is permissible within the limits of the Standard.

Notes accompanying clauses do not include requirements or alternative requirements; the purpose of a note accompanying a clause is to separate from the text explanatory or informative material.

Notes to tables and figures are considered part of the table or figure and may be written as requirements.

Annexes are designated normative (mandatory) or informative (non-mandatory) to define their application.

2 Reference publications

This Standard refers to the following publications. For dated references, only the edition cited shall apply. For undated references, the latest edition of the referenced document (including any amendments) shall apply. Where there is an inconsistency between this Standard and a referenced publication other than the *Transportation of Dangerous Goods Act* and its regulations, the requirements of this Standard shall prevail. Users of this Standard should avoid directly applying a referenced publication without carefully considering this Standard’s reference to that publication.

Note: *See Annex E for information on the reference organization.*