



**CSA
Group**

ANSI Z21.76-2016

Gas-fired unvented catalytic room heaters for use with propane gas

Currently in preview, click buy full version

Legal Notice for Standards

Canadian Standards Association and CSA America, Inc. (operating as "CSA Group") develop standards through a consensus standards development process approved by the Standards Council of Canada and the American National Standards Institute. This process brings together volunteers representing varied viewpoints and interests to achieve consensus and develop a standard. Although CSA Group administers the process and establishes rules to promote fairness in achieving consensus, it does not independently test, evaluate, or verify the content of standards.

Disclaimer and exclusion of liability

This document is provided without any representations, warranties, or conditions of any kind, express or implied, including, without limitation, implied warranties or conditions concerning this document's fitness for a particular purpose or use, its merchantability, or its non-infringement of any third party's intellectual property rights. CSA Group does not warrant the accuracy, completeness, or currency of any of the information published in this document. CSA Group makes no representations or warranties regarding this document's compliance with any applicable statute, rule, or regulation.

IN NO EVENT SHALL CSA GROUP, ITS VOLUNTEERS, MEMBERS, SUBSIDIARIES, OR AFFILIATED COMPANIES, OR THEIR EMPLOYEES, DIRECTORS, OR OFFICERS, BE LIABLE FOR ANY DIRECT, INDIRECT, OR INCIDENTAL DAMAGES, INJURY, LOSS, COSTS, OR EXPENSES, HOWSOEVER CAUSED, INCLUDING BUT NOT LIMITED TO SPECIAL OR CONSEQUENTIAL DAMAGES, LOST REVENUE, BUSINESS INTERRUPTION, LOST OR DAMAGED DATA, OR ANY OTHER COMMERCIAL OR ECONOMIC LOSS, WHETHER BASED IN CONTRACT, TORT (INCLUDING NEGLIGENCE), OR ANY OTHER THEORY OF LIABILITY, ARISING OUT OF OR RESULTING FROM ACCESS TO OR POSSESSION OR USE OF THIS DOCUMENT, EVEN IF CSA GROUP HAS BEEN ADVISED OF THE POSSIBILITY OF SUCH DAMAGES, INJURY, LOSS, COSTS, OR EXPENSES.

In publishing and making this document available, CSA Group is not undertaking to render professional or other services for or on behalf of any person or entity or to perform any duty owed by any person or entity to another person or entity. The information in this document is directed to those who have the appropriate degree of experience to use and apply its contents, and CSA Group accepts no responsibility whatsoever arising in any way from any and all use of or reliance on the information contained in this document.

CSA Group is a private not-for-profit company that publishes voluntary standards and related documents. CSA Group has no power, nor does it undertake, to enforce compliance with the contents of the standards or other documents it publishes.

Intellectual property rights and ownership

As between CSA Group and the users of this document (whether it be in printed or electronic form), CSA Group is the owner, or the authorized licensee, of all works contained herein that are protected by copyright, all trade-marks (except as otherwise noted to the contrary), and all inventions and trade secrets that may be contained in this document, whether or not such inventions and trade secrets are protected by patents and applications for patents. Without limitation, the unauthorized use, modification, copying, or disclosure of this document may violate laws that protect CSA Group's and/or others' intellectual property and may give rise to a right in CSA Group and/or others to seek legal redress for such use, modification, copying, or disclosure. To the extent permitted by licence or by law, CSA Group reserves all intellectual property rights in this document.

Patent rights

Attention is drawn to the possibility that some of the elements of this standard may be the subject of patent rights. CSA Group shall not be held responsible for identifying any or all such patent rights. Users of this standard are expressly advised that determination of the validity of any such patent rights is entirely their own responsibility.

Authorized use of this document

This document is being provided by CSA Group for informational and non-commercial use only. The user of this document is authorized to do only the following:

If this document is in electronic form:

- load this document onto a computer for the sole purpose of reviewing it;
- search and browse this document; and
- print this document if it is in PDF format.

Limited copies of this document in printed or paper form may be distributed only to persons who are authorized by CSA Group to have such copies, and only if this Legal Notice appears on each such copy.

In addition, users may not and must not permit others to

- alter this document in any way or remove this Legal Notice from the attached standard;
- sell this document without authorization from CSA Group; or
- make an electronic copy of this document.

If you do not agree with any of the terms and conditions contained in this Legal Notice, you may not load or use this document or make any copies of the contents hereof, and if you do make such copies, you are required to destroy them immediately. Use of this document constitutes your acceptance of the terms and conditions of this Legal Notice.



Revision History

ANSI Z21.76-2016, Gas-fired unvented catalytic room heaters for use with propane gas

Revision from previous edition	Revision symbol (in margin)
Clauses 1.1, 4.7.9, 4.14.1, 4.14.2, 4.15.2, 4.15.6, 4.15.8, 4.15.11, 4.15.13, and 5.1.1 Annexes A, B, G, and I	Δ

Currently in preview, click buy full version

Standards Update Service

ANSI Z21.76-2016 November 2016

Title: *Gas-fired unvented catalytic room heaters for use with propane gas*

To register for e-mail notification about any updates to this publication

- go to shop.csa.ca
- click on **CSA Update Service**

The **List ID** that you will need to register for updates to this publication is **2425003**

If you require assistance, please e-mail techsupport@csagroup.org or call 416-747-2233.

Visit CSA Group's policy on privacy at www.csagroup.org/legal to find out how we protect your personal information.

CSA Group

The Canadian Standards Association (operating as CSA Group), under whose auspices this National Standard has been produced, was chartered in 1919 and accredited by the Standards Council of Canada to the National Standards system in 1973. It is a not-for-profit, nonstatutory, voluntary membership association engaged in standards development and certification activities.

CSA Group standards reflect a national consensus of producers and users including manufacturers, consumers, retailers, unions and professional organizations, and governmental agencies. The standards are used widely by industry and commerce and often adopted by municipal, provincial, and federal governments in their regulations, particularly in the fields of health, safety, building and construction, and the environment.

Individuals, companies, and associations across Canada indicate their support for CSA Groups standards development by volunteering their time and skills to Committee work and supporting CSA Groups objectives through sustaining memberships. The more than 7000 committee volunteers and the 2000 sustaining memberships together form CSA Groups total membership from which its Directors are chosen. Sustaining memberships represent a major source of income for CSA Groups standards development activities.

CSA Group offers certification and testing services in support of and as an extension to its standards development activities. To ensure the integrity of its certification process, CSA Group regularly and continually audits and inspects product that bear the CSA Group Mark.

In addition to its head office and laboratory complex in Toronto, CSA Group has regional branch offices in major centres across Canada and inspection and testing agencies in eight countries. Since 1919, CSA Group has developed the necessary expertise to meet its corporate mission: CSA Group is an independent service organization whose mission is to provide an open and effective forum for activities facilitating the exchange of goods and services through the use of standards, certification and related services to meet national and international needs.

For further information on CSA Group services, write to
CSA Group
178 Rexdale Boulevard, Toronto, Ontario,
Canada M9W 1R3

American National Standards Institute

The American National Standards Institute (ANSI), Inc. is the nationally recognized coordinator of voluntary standards development in the United States through which voluntary organizations, representing virtually every technical discipline and every facet of trade and commerce, organized labor and consumer interests, establish and improve the some 10,000 national consensus standards currently approved as American National Standards.

ANSI provides that the interests of the public may have appropriate participation and representation in standardization activity, and cooperates with departments and agencies of U.S. Federal, State and local governments in achieving compatibility between government codes and standards and the voluntary standards of industry and commerce.

ANSI represents the interests of the United States in international nontreaty organizations such as the International Organization for Standardization (ISO) and the International Electrotechnical Commission (IEC). The Institute maintains close ties with regional organizations such as the Pacific Area Standards Congress (PASC) and the Pan American Standards Commission (COPANT). As such, ANSI coordinates the activities involved in the U.S. participation in these groups.

ANSI approval of standards is intended to verify that the principles of openness and due process have been followed in the approval procedure and that a consensus of those directly and materially affected by the standards has been achieved. ANSI coordination is intended to assist the voluntary system to ensure that national standards needs are identified and met with a set of standards that are without conflict or unnecessary duplication in their requirements.

Responsibility of approving American standards rests with the
American National Standards Institute, Inc.
25 West 43rd Street, Fourth floor
New York, NY 10036

ANSI Z21.76-2016
***Gas-fired unvented catalytic room
heaters for use with propane gas***



American National Standards Institute, Inc.



**A trademark of the Canadian Standards Association and CSA America Inc., operating as "CSA Group"*

*Approved on November 7, 2016 by ANSI
Published in November 2016 by CSA Group
A not-for-profit private sector organization
178 Rexdale Boulevard, Toronto, Ontario, Canada M9W 1R3*

*To purchase standards and related publications, visit our Online Store at shop.csa.ca
or call toll-free 1-800-463-6727 or 416-747-4044.*

ISBN 978-1-4883-0672-3

*© 2016 CSA Group
All rights reserved. No part of this publication may be reproduced in any form whatsoever
without the prior permission of the publisher.*

Contents

Z21/83 Technical Committee on Performance and Installation of Gas Burning Appliances and Related Accessories	3
Z21 Technical Subcommittee on Standards for Unvented Gas-Fired Heating Appliances	6
Preface	10
1 Scope	13
2 Reference publications	14
3 Definitions	15
4 Construction	20
4.1 General construction and assembly	20
4.2 Materials	22
4.3 Orifices and orifice fittings	23
4.4 Automatic ignition devices	23
4.5 Oxygen depletion safety shutoff systems	25
4.6 Manual gas valves	25
4.7 Gas supply lines	25
4.8 Thermostats	27
4.9 Automatic valves and safety shutoff valves	27
4.10 Gas appliance pressure regulators	28
4.11 Setting of minimum input rating	29
4.12 Electrical equipment and wiring	29
4.13 Guards, grilles, and screens	42
4.14 Instructions	44
4.15 Markings	47
5 Performance	53
5.1 General	53
5.2 Test Gases	54
5.3 Inlet test pressure and burner adjustments	54
5.4 Combustion and hydrocarbon emission	55
5.5 Oxygen depletion safety shutoff systems	60
5.6 Combustion stability test	61
5.7 Burner operating characteristics	61
5.8 Pilot operating characteristics	62
5.9 Pilot burners and safety shutoff devices	63
5.10 Manual gas valves	66
5.11 Orifice and orifice fitting temperatures	66
5.12 Gas appliance pressure regulators	67
5.13 Thermostats	67
5.14 Automatic valves	67
5.15 Safety circuit analysis	68
5.16 Wall, floor, and ceiling temperatures	68

- 5.17 Surface temperatures 69
- 5.18 Evaluation of clothing ignition potential 71
- 5.19 Temperature at discharge air opening 74
- 5.20 Marking material adhesion and legibility 75

6 Manufacturing and production tests 76

- Annex A (normative) — Outline of lighting instructions for appliances equipped with continuous pilots 78
- Annex B (normative) — Outline of operating instructions for appliances equipped with intermittent pilot or interrupted pilot systems 81
- Annex C (normative) — Recommended wire color usage 84
- Annex D (informative) — Pertinent references to ANSI Y14.15 85
- Annex E (informative) — Wire color designations 86
- Annex F (informative) — Preferred graphic symbols of commonly used items, extracted from standard ANSI/IEEE 315, Graphic symbols for electrical and electronic diagrams, and abbreviations for these items 87
- Annex G (informative) — Relationship of carbon dioxide to oxygen in the closed room test specified in Clause 5.5 89
- Annex H (informative) — Sample failure modes and effects analysis for component miswiring* 91
- Annex I (informative) — Legibility and design of safety information on catalytic room heater markings and manuals 92
- Annex J (informative) — Table of conversion factors 95

Z21/83 Technical Committee on Performance and Installation of Gas Burning Appliances and Related Accessories

B.J. Swiecicki	National Propane Gas Association, Frankfort, Illinois, USA <i>Category: Gas Supplier</i>	<i>Chair</i>
M.W. Wilber	Crane Engineering, Plymouth, Minnesota, USA <i>Category: General Interest</i>	<i>Vice-Chair</i>
M. Ali	Association of Home Appliance Manufacturers (AHAM), Washington, District of Columbia, USA	<i>Alternate</i>
J. Brania	Underwriters Laboratories Inc., Melville, New York, USA <i>Category: Research/Testing</i>	
J.H. Cutts	Home Depot U.S.A. Division of Home Depot Inc., Atlanta, Georgia, USA <i>Category: Gas Supplier</i>	
M. Deegan	Clearwater Gas System, Clearwater, Florida, USA <i>Category: Regulatory/Government Agency</i>	
M. Diesch	Lennox International Inc., Carrollton, Texas, USA <i>Category: Manufacturer</i>	
J.M. Emmel	Virginia Tech, Blacksburg, Virginia, USA <i>Category: Consumer/User Interest</i>	
G. Gress	International Code Council (ICC), Country Club Hills, Illinois, USA <i>Category: Regulatory Code</i>	

C. Grider	Intertek Testing Services NA Inc. ETL SEMKO, Cortland, New York, USA	<i>Alternate</i>
T.F. Hardin	Underwriters Laboratories Inc., Research Triangle Pk, North Carolina, USA	<i>Alternate</i>
D.W. Hubbard	Intertek Commercial & Electrical, Chagrin Falls, Ohio, USA <i>Category: Research/Testing</i>	
D.M. Jakobs	Rheem Manufacturing Company Air Conditioning Division, Fort Smith, Arkansas, USA <i>Category: Manufacturer</i>	
R.A. Jordan	Consumer Product Safety Commission, Rockville, Maryland, USA	<i>Non-voting</i>
S. Kristjansson	Sempra Energy Utility, Los Angeles, California, USA	<i>Alternate</i>
A. Lanier Papageorge	AGL Resources Inc., Atlanta, Georgia, USA <i>Category: Gas Supplier</i>	
G. McPherson	McPherson Propane, Inc., Sturgis, South Dakota, USA <i>Category: Consumer/User Interest</i>	
F. Myers	Mansfield, Texas, USA <i>Category: General Interest</i>	
D. Parker	Western Industries, Inc. Engineered Products Group, Watertown, Wisconsin, USA	<i>Non-voting</i>
G.J. Potter	Heater Technologies, LLC, Marthasville, Missouri, USA <i>Category: Manufacturer</i>	
T. W. Paulin	A. O. Smith Enterprises Ltd., Fergus, Ontario, Canada	<i>Non-voting</i>
J.A. Ranfone	American Gas Association Inc., Washington, District of Columbia, USA <i>Category: Gas Supplier</i>	

N.W. Rolph	Lochinvar, LLC, Lebanon, Tennessee, USA	<i>Alternate</i>
I. Sargunam	Bloomington, Indiana, USA <i>Category: General Interest</i>	
A.B. Sherwin	St. Louis Community College, St. Louis, Missouri, USA <i>Category: Consumer/User Interest</i>	
D. Snyder	American Water Heater Company, Johnson City, Tennessee, USA <i>Category: Manufacturer</i>	
C. Souhrada	North American Association of Food Equipment Manufacturers, Chicago, Illinois, USA <i>Category: Manufacturer</i>	
F.A. Stanonik	Air-Conditioning, Heating, and Refrigeration Institute, Arlington, Virginia, USA	<i>Non-voting</i>
T. Stroud	Hearth Patio & Barbecue Association, Seattle, Washington, USA <i>Category: General Interest</i>	
C. Suchovsky	Burner Technology Unlimited, Inc., Walton Hills, Ohio, USA <i>Category: General Interest</i>	
H. Virgil	Brownsburg, Indiana, USA <i>Category: Consumer/User Interest</i>	
M.B. Williams	Association of Home Appliance Manufacturers (AHAM), Washington, District of Columbia, USA <i>Category: Manufacturer</i>	
L.B. Willmore	Southern California Gas Company, Los Angeles, California, USA <i>Category: Gas Supplier</i>	
L. McCourt	CSA Group, Cleveland, Ohio, USA	<i>Project Manager</i>

Z21 Technical Subcommittee on Standards for Unvented Gas-Fired Heating Appliances

R.G. Smith	Global Engineered Solutions Group, LLC, New Smyrna Beach, Florida, USA	<i>Chair</i>
D.C. Delaquila	Aquila Consulting, LLC, Warren, Ohio, USA	<i>Vice-Chair</i>
G. Achman	Hearth & Home Technologies, Lakeville, Minnesota, USA	
P.A. Baker	Maxitrol Company, Port Dover, Ontario, Canada	<i>Alternate</i>
T. Beal	Monessen Hearth Systems Company dba Vermont Castings Group, Paris, Kentucky, USA	
D. Brand	Thermablaster, Pittsburgh, Pennsylvania, USA	
T. Campbell	Ironhaus Inc., Hamilton, Montana, USA	<i>Non-voting</i>
R.D. Curkeet	Intertek Testing Services NA Inc., Middleton, Wisconsin, USA	
D. Denton	Vent-Free Gas Products Alliance, Townsend, Kentucky, USA	
B. Diel	M.B. Sturgis Inc., St. Louis, Missouri, USA	
K.S. Dorrrough	Rinnai America Corporation, Peachtree City, Georgia, USA	<i>Alternate</i>
B. Dresner	Empire Comfort Systems, Inc., Belleville, Illinois, USA	
R. Freeman	Freeman Gas, Spartanburg, South Carolina, USA	

G. Fu	Thermablaster, Pittsburgh, Pennsylvania, USA	<i>Alternate</i>
D. Geisel	M.B. Sturgis Inc., St. Louis, Missouri, USA	<i>Alternate</i>
T. James	Woodbridge Fireplace, Brampton, Ontario, Canada	
D.R. Jamieson	GHP Group Inc, Oakville, Ontario, Canada	
R.A. Jordan	Consumer Product Safety Commission, Rockville, Maryland, USA	<i>Non-voting</i>
P. Kelly	Monessen Hearth Systems Company, Paris, Kentucky, USA	<i>Alternate</i>
K. Kirchner	Continental Appliance, Inc. dba Procom, Smyrna, Georgia, USA	<i>Alternate</i>
K. Leason	Continental Appliance, Inc. dba Procom, Brea, California, USA	
R. Mateos Martin	Copreci S. Coop, Marietta, Georgia, USA	
S. McTier	Propane Technologies LLC, Lake Forest, Illinois, USA	
M.S. Mulberry	Sure Heat Manufacturing, Bowling Green, Kentucky, USA	<i>Alternate</i>
M. Neufcourt	Air-Conditioning, Heating, and Refrigeration Institute, Arlington, Virginia, USA	
T. O'Leary	Skytech Products Group, Ft. Wayne, Indiana, USA	
C. Olds	PERC, Washington, District of Columbia, USA	

R. Rasmussen	Rasmussen Iron Works, Inc., Whittier, California, USA	
C. Richards	Catalytic Heater Company, Terrell, Texas, USA	
R. Robben	Laclede Gas Company, St. Louis, Missouri, USA	
J.J. Schlachter	Maxitrol Company, Southfield, Michigan, USA	
D. Shoman	PFS Corporation, Keller, Texas, USA	
F.A. Stanonik	Air-Conditioning, Heating, and Refrigeration Institute, Arlington, Virginia, USA	<i>Alternate</i>
T. Stroud	Hearth Patio & Barbecue Association, Seattle, Washington, USA	
C. Suchovsky	Burner Technology Unlimited, Inc., Walton Hills, Ohio, USA	
J.S. Thomas	Sure Heat Manufacturing, Bowling Green, Kentucky, USA	
W. Thuenemann	Empire Comfort Systems, Inc., Belleville, Illinois, USA	<i>Alternate</i>
J. Vancak	Calcana Industries Ltd., Calgary, Alberta, Canada	
B. Vandrak	Enerco/Mr. Heater Corporation, Cleveland, Ohio, USA	
E. Wolf	Cavagna North America, Mansfield, Ohio, USA	
M. Yan	Robert H. Peterson Company, City of Industry, California, USA	
J. York	Rinnai America Corporation, Peachtree City, Georgia, USA	

B. Zimmerman

Underwriters Laboratories Inc.,
Northbrook, Illinois, USA

L. McCourt

CSA Group,
Cleveland, Ohio, USA

Project Manager

Preface

This is the fourth edition of ANSI Z21.76, *Gas-fired unvented catalytic room heaters for use with propane gas*. It supersedes the previous editions published in 1994, 1991, and 1988.

This Standard was prepared by the Z21 Technical Subcommittee on Standards for Unvented Gas-Fired Heating Appliances under the jurisdiction of the Z21/83 Technical Committee on Performance and Installation of Gas Burning Appliances and Accessories, and had been formally approved by the Technical Committee and the American National Standards Institute.

Interpretations: The Z21/83 Technical Committee on Performance and Installation of Gas Burning Appliances and Accessories has provided the following direction for the interpretation of standards under its jurisdiction: “The literal text shall be used in judging compliance of products with the safety requirements of this Standard. When the literal text cannot be applied to the product, such as for new materials or construction, and when a relevant committee interpretation has not already been published, CSA Group’s procedures for interpretation shall be followed to determine the intended safety principle.”

Notes:

- 1) *Use of the singular does not exclude the plural (and vice versa) when the sense allows.*
- 2) *This Standard contains SI (Metric) units corresponding to the yard/pound quantities, the purpose being to allow the standard to be used in SI (Metric) units. (IEEE/ASTM SI 10, American National Standard for Metric Practice, or ISO 80000-1:2009, Quantities and units – Part 1: General, is used as a guide in making metric conversion from yard/pound quantities.) If a value for a measurement and a corresponding value in other units are stated, the first stated value is to be regarded as the requirement. The given corresponding value may be approximate. If a value for a measurement and a corresponding value in other units are both specified as a quoted marking requirement, the first stated unit, or both, are to be provided.*
- 3) *Although the intended primary application of this Standard is stated in its Scope, it is important to note that it remains the responsibility of the users of the Standard to judge its suitability for their particular purpose.*
- 4) *This Standard was developed by consensus, which is defined by CSA Policy governing standardization — Code of good practice for standardization as “substantial agreement. Consensus implies much more than a simple majority, but not necessarily unanimity.” It is consistent with this definition that a member may be included in the Technical Committee list and yet not be in full agreement with all clauses of this Standard.*
- 5) *This Standard is subject to review at least every five years; suggestions for its improvement will be referred to the appropriate committee. To submit a proposal for change, please send the following information to inquiries@csagroup.org and include “Proposal for change” in the subject line:*
 - a) *Standard designation (number);*
 - b) *relevant clause, table, and/or figure number;*
 - c) *wording of the proposed change; and*
 - d) *rationale for the change.*
- 6) *To submit a request for interpretation of this Standard, please send the following information to inquiries@csagroup.org and include “Request for interpretation” in the subject line:*
 - a) *define the problem, making reference to the specific clause, and, where appropriate, include an illustrative sketch;*
 - b) *provide an explanation of circumstances surrounding the actual field condition; and*
 - c) *where possible, phrase the request in such a way that a specific “yes” or “no” answer will address the issue.*

Committee interpretations are processed in accordance with the CSA Directives and guidelines governing standardization and are available on the Current Standards Activities page at standardsactivities.csa.ca.

History of the development of the Standard for Gas-Fired Unvented Catalytic Heaters for use with Propane Gas

Note: *This history is informative and is not part of the Standard.*

At its March 28-30, 1983 meeting, the Z21 Subcommittee on Standards for Unvented Gas-Fired Heating Appliances agreed standards coverage for unvented catalytic room heaters should be developed in view of the increasing market for such appliances. The subcommittee appointed a working group, comprised of several subcommittee members and interested individuals, to develop coverage for these types of appliances for use with natural and liquefied petroleum (LP) gases. It was initially intended the necessary coverage for these heaters would be added to the existing Standard for Gas-Fired Room Heaters, Volume II, Unvented Room Heaters, ANSI Z21.11.2. However, the working group concluded this type of appliance could best be addressed in a separate standard.

It was also decided to first develop a standard for unvented catalytic heaters for use with LP-gases since the majority of experience was with such heaters for use with these fuel gases. The development of standards coverage for gas-fired unvented catalytic room heaters for use with natural gas would be undertaken when the LP-gas heater standard was completed.

A draft standard for unvented catalytic room heaters for use with LP-gas was developed by the working group at a series of meetings. It was subsequently adopted by the unvented heater subcommittee at its December 18, 1985 meeting and distributed for industry review during May 1986. At its December 2-3, 1986 meeting, following reconsideration and modification of the draft standard in light of comments received, the unvented heater subcommittee recommended the draft standard to the Z21 Committee.

The Z21 Committee, at its April 7, 1987 meeting, adopted the draft standard for submittal to the American National Standards Institute, Inc., for consideration of approval as American National Standard.

The first edition of the standard for unvented catalytic room heaters for use with liquefied petroleum (LP) gases was approved by the American National Standards Institute, Inc., in 1988.

The second edition of the standard for unvented catalytic room heaters for use with liquefied petroleum (LP) gases was approved by the American National Standards Institute, Inc., in 1991.

Following the procedure outlined above, further revisions to this Standard, Z21.76 were developed in line with industry developments. The third edition of the unvented catalytic room heater standard was approved as American National Standard by the American National Standards Institute, Inc., on December 5, 1994.

This, the fourth edition of the unvented catalytic room heater standard was distributed for industry review during August 2012 and November 2013; approved by the Z21/83 Technical Committee on September 23, 2016; and formally approved by the American National Standards Institute, Inc. on November 7, 2016.

The previous editions of the unvented catalytic room heater standard, and addenda thereto, approved by the American National Standards Institute, Inc., are as follows:

ANSI Z21.76-1988
ANSI Z21.76a-1989
ANSI Z21.76b-1990

ANSI Z21.76-1991
ANSI Z21.76a-1992
ANSI Z21.76b-1993

ANSI Z21.76-1994
ANSI Z21.76a-1996
ANSI Z21.76b-1997

The following identifies the designation and year of the fourth edition of the Standard:

ANSI Z21.76-2016

Note: *This, the 2016 edition of ANSI Z21.76, incorporates changes to the 1994 edition and addenda. Changes, other than editorial, are denoted by a delta in the margin.*

ANSI Z21.76-2016

Gas-fired unvented catalytic room heaters for use with propane gas

1 Scope

Δ 1.1

This Standard applies to newly produced unvented catalytic room heaters (see Clause 3, Definitions), hereinafter referred to as heaters, constructed entirely of new, unused parts and materials, having input ratings up to and including 40,000 Btu per hour (11 723 W) for use with propane gas, except:

- a) heaters suitable for installation in bedrooms are to have input ratings of 10,000 Btu (2 931 W) per hour or less; and
- b) heaters suitable for installation in bathrooms are to have input ratings of 6,000 Btu per hour (1 758 W) or less.

Unvented catalytic room heaters for installation in bedrooms or bathrooms are to be wall-mounted.

The construction of unvented catalytic room heaters for use with propane gas is covered under Clause 4.

The performance of unvented catalytic room heaters for use with propane gas is covered under Clause 5.

1.2

If a value for measurement as given in this Standard is followed by an equivalent value in other units, the first stated value is to be regarded as the specification.

1.3

All references to psi throughout this Standard are to be considered gauge pressure unless otherwise specified.

1.4

Clause 2 contains a list of standards specifically referenced in this Standard, and sources from which these reference standards may be obtained.

1.5

In this Standard, “shall” is used to express a requirement, i.e., a provision that the user is obliged to satisfy in order to comply with the standard; “should” is used to express a recommendation or that which is advised but not required; and “may” is used to express an option or that which is permissible within the limits of the Standard.

Notes accompanying clauses do not include requirements or alternative requirements; the purpose of a note accompanying a clause is to separate from the text explanatory or informative material.

Notes to tables and figures are considered part of the table or figure and may be written as requirements.

Annexes are designated normative (mandatory) or informative (nonmandatory) to define their application.

2 Reference publications

This Standard refers to the following publications, and where such reference is made, it shall be to the edition listed below, including all amendments published thereto.

CSA Group

ANSI Z21.15-2009 • CSA 9.1-2009 (R2014)

Manually Operated Gas Valves for Appliances, Appliance Connector Valves and Hose End Valves

ANSI Z21.18-2007 • CSA 6.3-2007 (R2012)

Gas Appliance Pressure Regulators

ANSI Z21.20-2005

Automatic Gas Ignition Systems and Components

ANSI Z21.21-2015 • CSA 6.5-2015

Automatic Valves for Gas Appliances

ANSI Z21.23-2010

Gas Appliance Thermostats

ANSI Z21.77-2005 • CSA 6.23-2005 (R2015)

Manually Operated Piezo-Electric Spark Gas Ignition Systems and Components

ANSI (American National Standards Institute)

ANSI C101.1-1992

Leakage Current for Appliances

ANSI Y14.15-1966 (R1988), and Addenda, ANSI Y14.15a-1971 and ANSI Y14.15b-1973

Electrical and Electronics Diagrams

ASME (American Society of Mechanical Engineers)

ANSI/ASME B1.1-2003

Unified Inch Screw Threads (UN and UNR Thread Form)

ANSI/ASME B1.20.1-2013

Pipe Threads, General Purpose (Inch)

ANSI/ASME B36.10M-2004

Welded and Seamless Wrought Steel Pipe

ANSI/ASME PTC 19.3-1974 (R2004)

Performance Test Codes-Temperature Measurement