



**CSA
Group**

ANSI Z21.58-2018 • CSA 1.6-2018

Outdoor cooking gas appliances

Currently in preview, click buy full version

Legal Notice for Standards

Canadian Standards Association and CSA America, Inc. (operating as "CSA Group") develop standards through a consensus standards development process approved by the Standards Council of Canada and the American National Standards Institute. This process brings together volunteers representing varied viewpoints and interests to achieve consensus and develop a standard. Although CSA Group administers the process and establishes rules to promote fairness in achieving consensus, it does not independently test, evaluate, or verify the content of standards.

Disclaimer and exclusion of liability

This document is provided without any representations, warranties, or conditions of any kind, express or implied, including, without limitation, implied warranties or conditions concerning this document's fitness for a particular purpose or use, its merchantability, or its non-infringement of any third party's intellectual property rights. CSA Group does not warrant the accuracy, completeness, or currency of any of the information published in this document. CSA Group makes no representations or warranties regarding this document's compliance with any applicable statute, rule, or regulation.

IN NO EVENT SHALL CSA GROUP, ITS VOLUNTEERS, MEMBERS, SUBSIDIARIES, OR AFFILIATED COMPANIES, OR THEIR EMPLOYEES, DIRECTORS, OR OFFICERS, BE LIABLE FOR ANY DIRECT, INDIRECT, OR INCIDENTAL DAMAGES, INJURY, LOSS, COSTS, OR EXPENSES, HOWSOEVER CAUSED, INCLUDING BUT NOT LIMITED TO SPECIAL OR CONSEQUENTIAL DAMAGES, LOST REVENUE, BUSINESS INTERRUPTION, LOST OR DAMAGED DATA, OR ANY OTHER COMMERCIAL OR ECONOMIC LOSS, WHETHER BASED IN CONTRACT, TORT (INCLUDING NEGLIGENCE), OR ANY OTHER THEORY OF LIABILITY, ARISING OUT OF OR RESULTING FROM ACCESS TO OR POSSESSION OR USE OF THIS DOCUMENT, EVEN IF CSA GROUP HAS BEEN ADVISED OF THE POSSIBILITY OF SUCH DAMAGES, INJURY, LOSS, COSTS, OR EXPENSES.

In publishing and making this document available, CSA Group is not undertaking to render professional or other services for or on behalf of any person or entity or to perform any duty owed by any person or entity to another person or entity. The information in this document is directed to those who have the appropriate degree of experience to use and apply its contents, and CSA Group accepts no responsibility whatsoever arising in any way from any and all use of or reliance on the information contained in this document.

CSA Group is a private not-for-profit company that publishes voluntary standards and related documents. CSA Group has no power, nor does it undertake, to enforce compliance with the contents of the standards or other documents it publishes.

Intellectual property rights and ownership

As between CSA Group and the users of this document (whether it be in printed or electronic form), CSA Group is the owner, or the authorized licensee, of all works contained herein that are protected by copyright, all trade-marks (except as otherwise noted to the contrary), and all inventions and trade secrets that may be contained in this document, whether or not such inventions and trade secrets are protected by patents and applications for patents. Without limitation, the unauthorized use, modification, copying, or disclosure of this document may violate laws that protect CSA Group's and/or others' intellectual property and may give rise to a right in CSA Group and/or others to seek legal redress for such use, modification, copying, or disclosure. To the extent permitted by licence or by law, CSA Group reserves all intellectual property rights in this document.

Patent rights

Attention is drawn to the possibility that some of the elements of this standard may be the subject of patent rights. CSA Group shall not be held responsible for identifying any or all such patent rights. Users of this standard are expressly advised that determination of the validity of any such patent rights is entirely their own responsibility.

Authorized use of this document

This document is being provided by CSA Group for informational and non-commercial use only. The user of this document is authorized to do only the following:

If this document is in electronic form:

- load this document onto a computer for the sole purpose of reviewing it;
- search and browse this document; and
- print this document if it is in PDF format.

Limited copies of this document in printed or paper form may be distributed only to persons who are authorized by CSA Group to have such copies, and only if this Legal Notice appears on each such copy.

In addition, users may not and must not permit others to

- alter this document in any way or remove this Legal Notice from the attached standard;
- sell this document without authorization from CSA Group; or
- make an electronic copy of this document.

If you do not agree with any of the terms and conditions contained in this Legal Notice, you may not load or use this document or make any copies of the contents hereof, and if you do make such copies, you are required to destroy them immediately. Use of this document constitutes your acceptance of the terms and conditions of this Legal Notice.



Revision History

ANSI Z21.58-2018 • CSA 1.6-2018, Outdoor cooking gas appliances

Revision issued from previous edition	Revision symbol (in margin)
Clauses 3 , 4.5.17 , and 4.13.1 Annex A	Δ

Currently in preview, click buy full version

Standards Update Service

ANSI Z21.58-2018 • CSA 1.6-2018 January 2018

Title: *Outdoor cooking gas appliances*

To register for e-mail notification about any updates to this publication

- go to shop.csa.ca
- click on **CSA Update Service**

The **List ID** that you will need to register for updates to this publication is **24255-1**

If you require assistance, please e-mail techsupport@csagroup.org or call 416-747-2233.

Visit CSA Group's policy on privacy at www.csagroup.org/legal to find out how we protect your personal information.

ANSI Z21.58-2018 • CSA 1.6-2018

Outdoor cooking gas appliances



American National Standards Institute, Inc.

IGAC

Interprovincial Gas Advisory Council



**CSA
Group**

*A trademark of the Canadian Standards Association and CSA America Inc., operating as "CSA Group"

Approved on January 10, 2018 by ANSI
Approved on October 20, 2017 by IGAC
Effective in Canada July 1, 2019
Published in January 2018 by CSA Group
A not-for-profit private sector organization
178 Rexdale Boulevard, Toronto, Ontario, Canada M9W 1R3

To purchase standards and related publications, visit our Online Store at shop.csa.ca
or call toll-free 1-800-463-6727 or 416-747-4044.

ISBN 978-1-4883-0917-5

© 2018 CSA Group

All rights reserved. No part of this publication may be reproduced in any form whatsoever without the prior permission of the publisher.

Contents

Interprovincial Gas Advisory Council	3
Technical Committee on Gas Appliances and Related Accessories	5
Z21/83 Technical Committee on Performance and Installation of Gas Burning Appliances and Related Accessories	8
Z21/CSA Joint Technical Subcommittee on Standards for Outdoor Cooking and Illuminating Gas Appliances	11
Preface	14
1 Scope	17
2 Reference publications	19
3 Definitions	22
4 Construction	32
4.1 General construction and assembly	32
4.2 Outdoor cooking gas appliance structure	35
4.3 Gas supply lines	36
4.4 Fixed fuel piping systems	39
4.5 Self-contained LP gas supply systems	40
4.6 Enclosures for self-contained LP gas supply systems	47
4.7 Manual valves	48
4.8 Automatic valves	49
4.9 Gas appliance pressure regulators	49
4.10 Thermostats	50
4.11 Orifices and orifice fittings	51
4.12 Burners	51
4.13 Burner ignition except oven burners	53
4.14 Ignition systems for oven burners	55
4.15 Cooking tops, top covers, and grates	57
4.16 Drip trays	57
4.17 Pilot gas burners	57
4.18 Oven racks, rack support, and broiler pans	58
4.19 Oven and broiler linings and oven bottoms	59
4.20 Thermal insulation	59
4.21 Combustion air supply	59
4.22 Flue gas vent opening(s)	59
4.23 Electrical equipment and wiring	60
4.24 Instructions	60
4.25 Markings	65
5 Performance	70
5.1 General	70

5.2	Test gases	72
5.3	Test pressures and burner adjustments	73
5.4	Burner capacities	75
5.5	Combustion	75
5.6	Burner operating characteristics	78
5.7	Main burner placement and integrity	81
5.8	Ignition	82
5.9	Performance of LP gas cylinder connection devices	85
5.10	Manual gas valves	86
5.11	Automatic valves	88
5.12	Gas pressure regulators	89
5.13	Thermostats	89
5.14	Dual cylinder manifold	89
5.15	Orifices and orifice fittings	90
5.16	Temperatures of gas-carrying components	91
5.17	Drip tray temperature	91
5.18	Broiler performance	91
5.19	Outdoor cooking gas appliance structure	92
5.20	Evaluation of burn hazard potential of exterior surfaces of oven sections	97
5.21	Temperatures of handles and knobs	101
5.22	Wall and floor temperatures	102
5.23	Rain test	106
5.24	Nonmetallic Panels	109
5.25	Wind Tests	111
5.26	Marking material adhesion and legibility	112
6	Manufacturing and production tests	113
7	Items unique to the United States	114
8	Items unique to Canada	124
8.1	French translations	124
8.2	Propane definition	130
8.3	Metrication	131

Annex A (normative) — Provisions for listed outdoor cooking gas appliance conversion kits (optional) 132

Annex B (informative) — Table of conversion factors 135

Interprovincial Gas Advisory Council

J.R. Marshall	Technical Standards and Safety Authority (TSSA), Toronto, Ontario, Canada	<i>Chair</i>
J. Renaud	Régie du bâtiment du Québec, Montréal, Quebec, Canada	<i>First Vice Chair</i>
M.E. Davidson	Province of New Brunswick Dept of Public Safety, Fredericton, New Brunswick, Canada	<i>Second Vice Chair</i>
A. Ali	Government of Nunavut Community & Government Services, Iqaluit, Nunavut	
D. Balcha	Manitoba, Office of the Fire Commissioner, Winnipeg, Manitoba, Canada	<i>Associate</i>
R. Brousseau	Régie du Bâtiment du Québec, Montréal, Quebec, Canada	<i>Alternate</i>
P. Christensen	Yukon Government Community Services, Whitehorse, Yukon Territory, Canada	
P. Fowler	Department of Labour and Advanced Education, Dartmouth, Nova Scotia, Canada	
Z. Fraczkowski	Technical Standards and Safety Authority, Toronto, Ontario, Canada	<i>Associate</i>
C. Guay	Standards Council of Canada, Ottawa, Ontario, Canada	<i>Associate</i>
D. Hird	SaskPower, Regina, Saskatchewan, Canada	<i>Alternate</i>
J. Jacyniak	ENEFEN Energy Efficiency Engineering Ltd, Leduc, Alberta, Canada	<i>Associate</i>
S. C. Manning	Alberta Municipal Affairs Safety Services, Edmonton, Alberta, Canada	

R. McRae	Government of the NWT Public Works & Services, Yellowknife, Northwest Territories, Canada	
C. Parsons	Standards Council of Canada, Ottawa, Ontario, Canada	<i>Associate</i>
A. Peters	Manitoba, Office of the Fire Commissioner, Winnipeg, Manitoba, Canada	
B.W. Reid	Department of Environment, Energy and Forestry, Charlottetown, Prince Edward Island, Canada	
A. Simard	Government of the NWT Public Works and Services, Inuvik, Northwest Territory, Canada	<i>Associate</i>
G. Tremblett	Service NL, Newfoundland & Labrador, St. John's, Newfoundland and Labrador, Canada	
C. Valliere	Alberta Municipal Affairs Safety Service, Edmonton, Alberta, Canada	<i>Alternate</i>
M. Wani	Government of Nunavut Department of Community and Government Services, Iqaluit, Nunavut, Canada	
B. Wyatt	British Columbia Safety Authority, Kelowna, British Columbia, Canada	

Technical Committee on Gas Appliances and Related Accessories

T.W. Poulin	A.O. Smith Enterprises Ltd, Fergus, Ontario, Canada <i>Representing Producer Interest</i>	<i>Chair</i>
A. Gould	Reliance Comfort Ltd. Patnership dba Reliance Home Comfort, Cambridge, Ontario, Canada <i>Representing User Interest</i>	<i>Vice Chair</i>
D.N. Hird	SaskPower, Regina, Saskatchewan, Canada <i>Representing Government and/or Regulatory Authority</i>	<i>Vice Chair</i>
A. Abdel-Rehim	A.O. Smith Enterprises Ltd, Fergus, Ontario, Canada	<i>Associate</i>
P. Baker	Maxitrol Company, Port Dover, Ontario, Canada <i>Representing Producer Interest</i>	
J. Boros	Rheem Manufacturing Company, Montgomery, Alabama, USA <i>Representing Producer Interest</i>	<i>Associate</i>
C. Côté	Gaz Métal Inc., Montréal, Quebec, Canada <i>Representing User Interest</i>	
B. Diel	M. B. Sturgis Inc., Maryland Heights, Missouri, USA	<i>Associate</i>
G. Fabbruzzo	Enbridge Gas Distribution, Toronto, Ontario, Canada <i>Representing User Interest</i>	
Z. Fraczkowski	Technical Standards & Safety Authority (TSSA), Toronto, Ontario, Canada <i>Representing Regulatory Authority</i>	

C. Gibbs	Guelph, Ontario, Canada <i>Representing General Interest</i>	
C. Grider	Intertek Testing Services, Cortland, New York, USA	<i>Associate</i>
D.R. Jamieson	GHP Group Inc, Oakville, Ontario, Canada <i>Representing Producer Interest</i>	
C.E. Jorgenson	British Columbia Safety Authority (BCSA), New Westminster, British Columbia, Canada <i>Representing Regulatory Authority</i>	
S. Katz	S. Katz and Associates Inc., North Vancouver, British Columbia, Canada <i>Representing General Interest</i>	
J.R. Marshall	Technical Standards and Safety Authority, Toronto, Ontario, Canada	<i>Associate</i>
M. Mausser	Intertek Testing Services, Cortland, New York, USA	<i>Associate</i>
J. Melling	SaskPower, Saskatoon, Saskatchewan, Canada	<i>Associate</i>
J. Overall	Toronto, Ontario, Canada	<i>Associate</i>
G.B. Prociw	Union Gas Limited, Chatham, Ontario, Canada <i>Representing User Interest</i>	
B.J. Swiecicki	National Propane Gas Association, Frankfort, Illinois, USA	<i>Associate</i>
M. Thomas	Natural Resources Canada CANMET Energy, Ottawa, Ontario, Canada	<i>Associate</i>
M. Travers	Reliance Comfort LP, New Cambridge, Ontario, Canada	<i>Associate</i>
P. Verhas	Dettson Industries, Inc., Sherbrooke, Quebec, Canada <i>Representing Producer Interest</i>	

B. Vlastic

Union Gas Limited,
London, Ontario, Canada

Associate

C. Rake

CSA Group,
Cleveland, Ohio, USA

*Senior Project
Manager*

Z21/83 Technical Committee on Performance and Installation of Gas Burning Appliances and Related Accessories

B. Swiecicki	National Propane Gas Association, Washington, District of Columbia, USA <i>Representing Gas Supplier</i>	<i>Chair</i>
M.W. Wilber	Crane Engineering, Plymouth, Minnesota, USA <i>Representing General Interest</i>	<i>Vice Chair</i>
M. Ali	Association of Home Appliance Manufacturers, Washington, District of Columbia, USA	<i>Alternate</i>
J. Brania	UL, LLC, Research Triangle Park, North Carolina, USA <i>Representing Research/Testing</i>	
M. Deegan	Clearwater Gas System, Clearwater, Florida, USA <i>Representing Government Authority</i>	
M. Diesch	Lennox International Inc, Carrollton, Texas, USA <i>Representing Manufacturer</i>	
J.M. Emmel	Virginia Tech, Blacksburg, Virginia, USA <i>Representing Consumer/User Interest</i>	
G. Gress	International Code Council, Country Club Hills, Illinois, USA <i>Representing Government Authority</i>	
C. Grider	Intertek Testing Services, Cortland, New York, USA	<i>Alternate</i>
T.F. Hardin	Underwriters Laboratories Inc., Research Triangle Pk, North Carolina, USA <i>Representing Research and Testing</i>	<i>Alternate</i>

J. Hohman	EDEMPCO, Ewart, Michigan, USA <i>Representing General Interest</i>	
D. Hubbard	Intertek Testing Services, Chagrin Falls, Ohio, USA <i>Representing Research/Testing</i>	
D.M. Jakobs	Rheem Manufacturing Company Air Conditioning Division, Fort Smith, Arkansas, USA <i>Representing Manufacturer</i>	
R.A. Jordan	U.S. Consumer Product Safety Commission, Rockville, Maryland, USA <i>Representing Government Agencies</i>	<i>Associate</i>
G. McPherson	McPherson Propane, Inc., Sturgis, South Dakota, USA <i>Representing Consumer/User</i>	
F. Myers	Mansfield, Fort Worth, Texas, USA <i>Representing General Interest</i>	
A. Papageorge	Southern Company Gas, Atlanta, Georgia, USA <i>Representing Gas Supplier</i>	
G.J. Potter	Heater Technologies, LLC, Marthasville, Missouri, USA <i>Representing Manufacturer</i>	
T. Poulin	A. O. Smith Enterprises Ltd., Fergus, Ontario, Canada	<i>Associate</i>
J.A. Ranfone	American Gas Association Inc., Washington, District of Columbia, USA <i>Representing Gas Supplier</i>	
N.W. Rolph	Lochinvar LLC, Lebanon, Tennessee, USA	<i>Alternate</i>
I. Sargunam	Bloomington, Indiana, USA <i>Representing General Interest</i>	

A. Sherwin	St. Louis Community College, St. Louis, Missouri, USA <i>Representing Consumer / User Interest</i>	
D. Snyder	American Water Heater Company, Johnson City, Tennessee, USA <i>Representing Manufacturer</i>	
C. Souhrada	North American Association of Food Equipment Manufacturers, Chicago, Illinois, USA <i>Representing Manufacturer</i>	
F. Stanonik	Air-Conditioning, Heating, and Refrigeration Institute, Arlington, Virginia, USA	<i>Associate</i>
T. Stroud	Hearth Patio and Barbecue Association, Seattle, West Virginia, USA <i>Representing General Interest</i>	
C. Suchovsky	Gas Consultants, Inc., Walton Hills, Ohio, USA <i>Representing General Interest</i>	
H. Virgil	Brownsburg, Indiana, USA <i>Representing Consumer/User Interest</i>	
M.B. Williams	Association of Home Appliance Manufacturers (AHAM), Washington, District of Columbia, USA <i>Representing Manufacturer</i>	
L. Willmore	Southern California Gas Company, Los Angeles, California, USA <i>Representing Gas Supplier</i>	
C. L. Rake	CSA Group, Cleveland, Ohio, USA	<i>Senior Project Manager</i>

Z21/CSA Joint Technical Subcommittee on Standards for Outdoor Cooking and Illuminating Gas Appliances

C.V. Childers	Weber-Stephen Products LLC, Palatine, Illinois, USA	<i>Chair</i>
T. Anderson	Rocky Mountain Outdoors Ltd, Victoria, British Columbia, Canada	<i>Associate</i>
S. Ayers	Consumer Product Safety Commission, Rockville, Maryland, USA	<i>Associate</i>
B. Bennett	Logan Outdoor Products LLC dba Camp Chef, Logan, Utah, USA	
N. Bourgeois	Metal Fusion Inc., Jefferson, Louisiana, USA	
J. Brania	UL, LLC, Research Triangle Park, North Carolina, USA	
B. Diel	M.B. Sturgis Inc., St. Louis, Missouri, USA	
P. Dinsmore	The Coleman Company Inc, Wichita, Kansas, USA	
B. Dresner	Empire Comfort Systems, Inc., Belleville, Illinois, USA	<i>Alternate</i>
T. Edwards	Metal Fusion Inc., Jefferson, Louisiana, USA	<i>Alternate</i>
E. Ferguson	AmeriGas Propane, Eaton, Colorado, USA	
Z. Fraczkowski	Technical Standards and Safety Authority, Toronto, Ontario, Canada	<i>Associate</i>

A. Gafford	Char-Broil, LLC, Columbus, Georgia, USA	
D. Geisel	M. B. Sturgis Inc., Maryland Heights, Missouri, USA	<i>Alternate</i>
S.T. Gentry	Worthington Cylinder Corp, Columbus, Ohio, USA	
J. Green	Haier US Appliance Solutions, Inc. dba GE Appliances, Louisville, Kentucky, USA	
T.L. Jackson	Accuflex Industrial Hose Limited, Guelph, Ontario, Canada	
R. Jordan	Consumer Product Safety Commission, Rockville, Maryland, USA	<i>Associate</i>
R. Khanna	Consumer Product Safety Commission, Rockville, Maryland, USA	<i>Associate</i>
D. Kinny	Haier US Appliance Solutions, Inc. dba GE Appliances, Louisville, Kentucky, USA	<i>Alternate</i>
D. Kraft	Masterbuilt Manufacturing Inc., Columbus, Georgia, USA	
T. Measom	Logan Outdoor Products LLC dba Camp Chef, Logan, Utah, USA	<i>Alternate</i>
S. Ogle	Lowe's, Mooresville, North Carolina, USA	
C. Pollock	Char-Broil, LLC, Columbus, Georgia, USA	<i>Alternate</i>
R. Rasmussen	Rasmussen Iron Works, Inc., Whittier, California, USA	
W. Ring	Fairview Fittings and Manufacturing Limited, Toronto, Ontario, Canada	
J.D. Runstedler	Onward Manufacturing Company Ltd., Waterloo, Ontario, Canada	<i>Alternate</i>

S. Schwarz	Wolf Steel Ltd., Barrie, Ontario, Canada	
D. Shoman	PFS Corporation, Cottage Grove, Wisconsin, USA	
R.G. Smith	Global Engineered Solutions Group, LLC, New Smyrna Beach, Florida, USA	
T. Stroud	Hearth Patio and Barbecue Association, Seattle, West Virginia, USA	
C. Suchovsky	Gas Consultants, Inc., Walton Hills, Ohio, USA	
D. Szubra	Channel Products, Inc., Chesterland, Ohio, USA	
R. Ten Bruin	Weber-Stephen Products LLC, Palatine, Illinois, USA	<i>Alternate</i>
W. Thuenemann	Empire Comfort Systems, Inc., Belleville, Illinois, USA	
E. Wolf	Cavagna North America, Mansfield, Ohio, USA	
M. Yan	Robert H. Peterson Company, City of Industry, California, USA	
L. McCourt	CSA Group, Cleveland, Ohio, USA	<i>Project Manager</i>

Preface

This is the fifth edition of ANSI Z21.58 • CSA 1.6, *Outdoor cooking gas appliances*. It supersedes the previous editions published in 2015, 2007, 2005 and 1995.

This Standard was prepared by the Z21/CSA Joint Technical Subcommittee on Standards for Outdoor Cooking and Illuminating Gas Appliances, under the jurisdiction of the Z21/83 Technical Committee on Performance and Installation of Gas Burning Appliances and Related Accessories, the Canadian Technical Committee on Gas Appliances and Related Accessories, and the Strategic Steering Committee on Standards for Fuels and Appliances, and had been formally approved by the Technical Committees, American National Standards Institute, and the Interprovincial Gas Advisory Council.

Interpretations: The Strategic Steering Committee on Standards for Fuels and Appliances has provided the following direction for the interpretation of standards under its jurisdiction: “The literal text shall be used in judging compliance of products with the safety requirements of this Standard. When the literal text cannot be applied to the product, such as for new materials or construction, and when a relevant committee interpretation has not already been published, CSA Group’s procedures for interpretation shall be followed to determine the intended safety principle.”

Notes:

- 1) *Use of the singular does not exclude the plural (and vice versa) when the sense allows.*
- 2) *Although the intended primary application of this Standard is stated in its Scope, it is important to note that it remains the responsibility of the users of the Standard to judge its suitability for their particular purpose.*
- 3) *This Standard was developed by consensus, which is defined by CSA Policy governing standardization — Code of good practice for standardization as “substantial agreement. Consensus implies much more than a simple majority, but not necessarily unanimity”. It is consistent with this definition that a member may be included in the Technical Committee list and yet not be in full agreement with all clauses of this Standard.*
- 4) *To submit a request for interpretation of this Standard, please send the following information to inquiries@csagroup.org and include “Request for interpretation” in the subject line:*
 - a) *define the problem, making reference to the specific clause, and, where appropriate, include an illustrative sketch;*
 - b) *provide an explanation of circumstances surrounding the actual field condition; and*
 - c) *where possible, phrase the request in such a way that a specific “yes” or “no” answer will address the issue.*

Committee interpretations are processed in accordance with the CSA Directives and guidelines governing standardization and are available on the Current Standards Activities page at standardsactivities.csa.ca.

- 5) *This Standard is subject to review within five years from the date of publication. Suggestions for its improvement will be referred to the appropriate committee. To submit a proposal for change, please send the following information to inquiries@csagroup.org and include “Proposal for change” in the subject line:*
 - a) *Standard designation (number);*
 - b) *relevant clause, table, and/or figure number;*
 - c) *wording of the proposed change; and*
 - d) *rationale for the change.*

History of the development of standards for outdoor cooking gas appliances

Note: *This History is informative and is not part of the standard.*

With the onset of the Free Trade Agreement between the United States and Canada on January 2, 1988, significant attention was given to the harmonization of the United States and Canadian safety standards addressing gas-fired equipment for residential, commercial and industrial applications. It was believed that the elimination of the differences between the standards would remove potential trade barriers and provide an atmosphere in which North American manufacturers could market more freely in the United States and Canada. The harmonization of these standards was also seen as a step toward harmonization with international standards.

With the formation of joint subcommittees, a Canadian Gas Association Standards Steering Committee on Gas Burning Appliances and Related Accessories was established to parallel Accredited Standards Committees Z21 and Z83, and to support the formation of joint subcommittees. Operating procedures for joint subcommittees, in accordance with American National Standards Institute procedures, for joint subcommittees were developed and subsequently approved by American National Standards Institute on April 1, 1993.

A comparison document was prepared by the Z21/CGA Joint Subcommittee on Standards for Outdoor Cooking and Illuminating Gas Appliances during 1992. This document compared the American National Standard for Outdoor Cooking Gas Appliances, ANSI Z21.58, including proposed revision under development, and the National Standard of Canada for Outdoor Gas Grills, CAN/CGA-1.6.

Following reconsideration and modification of the proposed draft standard for outdoor cooking gas appliances, based on comments received, the Z21/CGA Joint Outdoor Cooking Subcommittee, at its February 18-19, 1993 and September 28-29, 1993 meetings, recommended the proposed draft standard to the Z21 Committee and the CGA Standards Steering Committee for approval.

The proposed draft harmonized outdoor cooking gas appliances standard was approved by the Z21 Committee by letter ballot dated August 1994. The CGA Standards Steering Committee approved the proposed draft harmonized standard for outdoor cooking gas appliances by letter ballot dated March 7, 1995.

The first edition of the harmonized Z21/CGA Standard for Outdoor Cooking Gas Appliances was approved by the CGA Standards Advisory Committee and the Canadian Interprovincial Gas Advisory Council (IGAC) in October 1995 and by the American National Standards Institute, Inc. (ANSI), on October 16, 1995.

The second edition of the harmonized Z21/CGA Standard for Outdoor Cooking Gas Appliances was approved by the CGA Standards Advisory Committee and the Canadian Interprovincial Gas Advisory Council (IGAC) in February 1, 2005 and by the American National Standards Institute, Inc. (ANSI), on March 14, 2005.

Following the procedures outlined above, further revisions to this Standard ANSI Z21.58 • CSA 1.6, were made in line with industry developments. The third edition of the American National Standard/CSA Standard for Outdoor Cooking Gas Appliances was approved by the IGAC on February 16, 2007, and by the ANSI, Inc. on November 13, 2006.

The fourth edition of this Standard was approved by the Z21/83 Technical Committee on Performance and Installation of Gas Burning Appliances and Related Accessories on March 12, 2013; April 22, 2014;

April 14, 2015; and June 10, 2015; the CSA Technical Committee on Gas Appliances and Related Accessories on July 26, 2012; April 15, 2013; April 14, 2015, and June 10, 2015; ANSI on July 9, 2015; and the IGAC on May 18, 2015.

This, the fifth edition of this Standard was distributed for industry review and comment dated March 2014; April 2016; and July 2016. This edition was formally approved by the Z21/83 Technical Committee on Performance and Installation of Gas Burning Appliances and Related Accessories on November 9, 2017; the CSA Technical Committee on Gas Appliances and Related Accessories on July 1, 2017; ANSI on January 10, 2018; and the IGAC on October 20, 2017.

The previous editions of the Outdoor Cooking Gas Appliances standard, and addenda there to, approved by the IGAC and ANSI are as follows:

ANSI Z21.58-1995 • CGA 1.6-M95

ANSI Z21.58a-1998 • CGA 1.6a-M98

ANSI Z21.58b-2002 • CGA 1.6b-2002

ANSI Z21.58-2005 • CSA 1.6-2005

ANSI Z21.58a-2006 • CSA 1.6a-2006

ANSI Z21.58b-2006 • CGA 1.6b-2006

ANSI Z21.58-2007 • CSA 1.6-2007

ANSI Z21.58a-2008 • CSA 1.6a-2008

ANSI Z21.58b-2012 • CSA 1.6b-2012

ANSI Z21.58-2015 • CSA 1.6-2015

The following identifies the designation and year of the harmonized standard:

ANSI Z21.58-2018 • CSA 1.6-2018

Note: *This edition of ANSI Z21.58 • CSA 1.6 incorporates changes to the 2015 edition. Changes, other than editorial, are denoted by a Δ in the margin*

ANSI Z21.58-2018 • CSA 1.6-2018

Outdoor cooking gas appliances

1 Scope

1.1

This Standard applies to newly produced outdoor cooking gas appliances (see Clause 3) constructed entirely of new, unused parts and materials. Outdoor cooking gas appliances submitted for examination under this Standard are classified as portable, stationary, or built-in.

1.2

This Standard applies to outdoor cooking gas appliances mounted to the exterior of a recreational vehicle (RV grills) (see Clause 3) for connection to the recreational vehicle's low pressure LP gas supply system (see Clause 1.8). It does not apply to outdoor cooking gas appliances for installation in the interior living space of a recreational vehicle.

1.3

This Standard does not apply to outdoor cooking gas appliances for installation in or on boats.

1.4

An outdoor cooking gas appliance may be a:

- a) broiler unit;
- b) top or surface unit;
- c) oven;
- d) combination of a), b) or c) above, or any other outdoor cooking gas appliance; or
- e) RV grill.

1.5

Ovens shall not be of the self-cleaning type (see Clause 3).

1.6

Outdoor cooking gas appliances may be for connection to:

- a) a fixed fuel piping system.
- b) a remote self-contained liquefied petroleum gas supply system (see Clause 3, Definitions), provided the appliance is supplied with remote mounting and retention means for the attachment of a single cylinder with a maximum size in accordance with Clause 1.6c) or Clause 1.6d) and instructions for installing the mounting and retention means within the built-in enclosure.
- c) a self-contained liquefied petroleum gas supply system with an integral cylinder mounting means, for attachment to a single cylinder:
 - i) outdoor cooking gas appliances with input ratings less than 80,000 Btu/h (23,446 W) shall be designed to accommodate a vertically mounted cylinder with a maximum size of 20 lb (9.1 kg) of fuel.
 - ii) outdoor cooking gas appliances with input rating greater than or equal to 80,000 Btu/h (23,466 W) shall be designed to accommodate a vertically mounted cylinder with a maximum size of 30 lb (13.6 kg) of fuel.

- d) a self-contained liquefied petroleum gas supply system with an integral cylinder mounting means for the attachment of not more than two vertically mounted vapor withdrawal cylinders, each with a maximum size of 20 lb (9.1 kg) of fuel for outdoor cooking gas appliances with input ratings greater than or equal to 80,000 Btu/hr (23,466 W).

1.7

This Standard applies to outdoor cooking gas appliances operating at inlet gas pressures not to exceed 1/2 psi (3.5 kPa) for connection to a fixed fuel piping system for use with:

- a) natural gas;
- b) manufactured gas;
- c) mixed gas;
- d) liquefied petroleum gases; and
- e) LP gas-air mixtures.

This Standard also applies to outdoor cooking gas appliances designed for connection to self-contained LP gas supply systems (see Clause 4.5) operating at regulated outlet pressures:

- a) not to exceed 11 in wc (2.74 kPa); and
- b) in excess of 11 in wc (2.74 kPa) but not greater than 5 psi (34.5 kPa).

The construction of outdoor cooking gas appliances for use with the above-mentioned gases is covered under Clause 4, Construction.

The performance of outdoor cooking gas appliances for use with the above-mentioned gases is covered under Clause 5, Performance.

1.8

Built-in outdoor cooking gas appliances may be for connection to:

- a) a fixed fuel piping system; or
- b) a remote self-contained liquefied petroleum gas supply system (see Clause 3, Definitions), provided the appliance is supplied with remote mounting and retention means for the attachment of a single cylinder with a maximum size in accordance with Clause 1.6b) and instructions for installing the mounting and retention means within the built-in enclosure.

1.9

An outdoor cooking gas appliance conforming to Clause 1.6c)ii), and that is capable of accepting either a 20 lb (9.1 kg) or a 30 lb (13.6 kg) LP gas cylinder, shall have all applicable tests in Clause 4 and Clause 5 conducted with both size cylinders.

1.10

An outdoor cooking gas appliance having integral mounting and retention means shall be designed so a spare 20 lb (9.1 kg) or 30 lb (13.6 kg) LP gas cylinder cannot be stored within any enclosure, or under the firebox of the appliance.

1.11

Throughout this document gauge pressures are designated in pounds per square inch, (psi) and kilopascals (kPa). Use of the terminology “psig” is not used. Where “psi” is used it is understood to be pound per square inch gauge. Absolute pressures are not used in this Standard.

1.12

This Standard contains SI (Metric) equivalents to the yard/pound quantities, the purpose being to allow the Standard to be used in SI (Metric) units. (IEEE/ASTM SI 10, *American National Standard for Metric Practice*, or ISO 80000-1:2009, *Quantities and units – Part 1: General* (Standard for use of the International System of Units (SI): The Modern Metric System, IEEE/ASTM SI 10 or ISO 80000-1:2009 *Quantities and units – Part 1: General* are used as a guide in making metric conversion from yard/pound quantities.) If a value for a measurement and a corresponding value in other units are stated, the first stated value is to be regarded as the requirement. The given corresponding value may be approximate. If a value for a measurement and a corresponding value in other units are both specified as a quoted marking requirement, the first stated unit, or both shall are to be provided.

1.13

In this Standard, “shall” is used to express a requirement, i.e., a provision that the user shall satisfy in order to comply with the standard; “should” is used to express a recommendation or that which is advised but not required; and “may” is used to express an option or that which is permissible within the limits of the standard.

Notes accompanying clauses do not include requirements or alternative requirements; the purpose of a note accompanying a clause is to separate from the text explanatory or informative material.

Notes to tables and figures are considered part of the table or figure and may be written as requirements.

Annexes are designated normative (mandatory) or informative (non-mandatory) to define their application.

1.14

Clause 7 contains provisions that are unique to the United States.

1.15

Clause 8 contains provisions that are unique to Canada.

1.16

Clause 2 contains a list of standards specifically referenced in this Standard and sources from which these reference standards may be obtained.

1.17

An outdoor cooking gas appliance covered by this Standard need not comply with the provisions of the Standard for *Gas-Fired Appliances for Outdoor Installations*, CAN1-2.21.

2 Reference publications

This Standard refers to the following publications, and where such reference is made, it shall be to the edition listed below, including all amendments published thereto.

CSA Group

ANSI Z21.15-2009 • CSA 9.1-2009, and addenda ANSI Z21.15a-2012 • CSA 9.1a-2012
Manually-Operated Gas Valves for Appliances, Appliance Connector Valves and Hose End Valves