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**ANSI Z21.5.1-2015 • CSA 7.1-2015**

# **Gas clothes dryers, volume I, type 1 clothes dryers**

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# Revision History

ANSI Z21.5.1-2015 • CSA 7.1-2015, Gas clothes dryers, volume I, type 1 clothes dryers

Revision from previous edition	Revision symbol (in margin)
Clauses <a href="#">3</a> , <a href="#">4.9.8</a> , <a href="#">4.9.9</a> , <a href="#">4.11.1</a> , <a href="#">4.13.2</a> , <a href="#">4.21.2</a> , <a href="#">4.21.5</a> , <a href="#">5.1.1</a> , <a href="#">5.2</a> , <a href="#">5.3.2</a> , <a href="#">5.4.2</a> , <a href="#">5.13</a> , <a href="#">5.14</a> , <a href="#">5.16</a> , <a href="#">7.3.1</a> , <a href="#">7.4</a> , <a href="#">8.4</a> , and <a href="#">A.1.2</a>	Δ

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**Gas clothes dryers, volume I, type 1**  
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*Approved on August 6, 2014 by ANSI  
Approved on December 10, 2014 by IGAC  
Effective in Canada June 1, 2016  
Published in January 2015 by CSA Group  
A not-for-profit private sector organization  
178 Rexdale Boulevard, Toronto, Ontario, Canada M9W 1R3*

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ISBN 978-1-77139-568-7

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# Interprovincial Gas Advisory Council

<b>A. Ali</b>	SaskPower, Regina, Saskatchewan, Canada	
<b>R. Brousseau</b>	Régie du Bâtiment du Québec, Montréal, Québec, Canada	<i>Alternate</i>
<b>P. Christensen</b>	Yukon Government Community, Whitehorse, Yukon, Canada	
<b>M.E. Davidson</b>	Province of New Brunswick Dept of Public Safety, Fredericton, New Brunswick, Canada	
<b>D. Eastman</b>	Service NL, Newfoundland & Labrador, St. John's, Newfoundland and Labrador, Canada	
<b>P. Fowler</b>	Nova Scotia Department of Labour Advanced Education, Halifax, Nova Scotia, Canada	
<b>Z. Fraczkowski</b>	Technical Standards & Safety Authority (TSSA), Toronto, Ontario, Canada	<i>Alternate</i>
<b>D.N. Hird</b>	SaskPower, Regina, Saskatchewan, Canada	
<b>C. Lashek</b>	Manitoba Office of the Fire Commissioner, Winnipeg, Manitoba, Canada	
<b>W. Lock</b>	British Columbia Safety Authority (BCSA), New Westminster, British Columbia, Canada	
<b>S.C. Manning</b>	Alberta Municipal Affairs Safety Services, Edmonton, Alberta, Canada	
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<b>B.. Reid</b>	Department of Environment, Energy and Forestry, Charlottetown, Prince Edward Island, Canada	
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<b>C. Valliere</b>	Alberta Municipal Affairs Safety Services, Edmonton, Alberta, Canada	<i>Alternate</i>
<b>M. Wani</b>	Government of Nunavut Dept of Community & Government Svcs, Nunavut, Northwest Territories, Canada	
<b>B. Zinn</b>	British Columbia Safety Authority (BCSA), Coquitlam, British Columbia, Canada	<i>Alternate</i>

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<b>G.J. Potter</b>	Cambridge Engineering, Marthasville, Missouri, USA <i>Category: Manufacturer</i>	
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<b>I. Sargunam</b>	Bloomington, Indiana, USA <i>Category: General Interest</i>	
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<b>F.A. Stanonik</b>	Air-Conditioning, Heating, and Refrigeration Institute, Arlington, Virginia, USA	<i>Non-voting</i>
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<b>C. Suchovsky</b>	Burner Technology Unlimited, Inc, Walton Hills, Ohio, USA <i>Category: General Interest</i>	
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<b>H. Virgil</b>	Brownsburg, Indiana, USA <i>Category: Consumer/User</i>	
<b>A.B. Sherwin</b>	St. Louis Community College, St. Louis, Missouri, USA <i>Category: Consumer/User</i>	
<b>M.B. Williams</b>	Association of Home Appliance Manufacturers , Washington, D.C., USA <i>Category: Manufacturer</i>	
<b>R. Wozniak</b>	Underwriters Laboratories Inc., Melville, New York, USA <i>Category: Research/Testing</i>	
<b>C. L. Rake</b>	CSA Group, Cleveland, Ohio, USA	<i>Program Manager</i>
<b>S. M. Corcoran</b>	CSA Group, Cleveland, Ohio, USA	<i>Project Manager</i>

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<b>D.N. Hird</b>	SaskPower, Regina, Saskatchewan, Canada <i>Category: Government and/or Regulatory Authority</i>	

<b>D.R. Jamieson</b>	GHP Group Inc, Oakville, Ontario, Canada <i>Category: Producer Interest</i>	
<b>C.E. Jorgenson</b>	British Columbia Safety Authority (BCSA), New Westminster, British Columbia, Canada <i>Category: Government and/or Regulatory Authority</i>	
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<b>J. Melling</b>	SaskPower, Saskatoon, Saskatchewan, Canada	<i>Non-voting</i>
<b>J. Overall</b>	Toronto, Ontario, Canada	<i>Non-voting</i>
<b>T.W. Poulin</b>	A.O. Smith Enterprises Ltd., Fergus, Ontario, Canada <i>Category: Producer Interest</i>	
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<b>E. Scott</b>	British Columbia Safety Authority (BCSA), New Westminster, British Columbia, Canada	<i>Non-voting</i>
<b>B.J. Swiecicki</b>	National Propane Gas Association, Frankfort, Illinois, USA	<i>Non-voting</i>
<b>M. Thomas</b>	Natural Resources Canada CANMET Energy, Ottawa, Ontario, Canada	<i>Non-voting</i>
<b>M. Travers</b>	Reliance Comfort L.P., Cambridge, Ontario, Canada	<i>Non-voting</i>
<b>C. L. Rake</b>	CSA Group, Cleveland, Ohio, USA	<i>Program Manager</i>
<b>J. Vulovic</b>	CSA Group, Toronto, Ontario, Canada	<i>Project Manager</i>

# ***Z21/CSA Joint Technical Subcommittee on Standards for Gas Clothes Dryers***

<b>J. Bieritz</b>	Invensys Controls, Carol Stream, Illinois, USA	
<b>D. Delaquila</b>	Aquila Consulting, LLC, Warren, Ohio, USA	
<b>R. Ehsan</b>	Association of Home Appliance Manufacturers, Washington, D.C., USA	<i>Alternate</i>
<b>J. Emmel</b>	Virginia Tech, Blacksburg, Virginia, USA	
<b>Z. Fraczkowski</b>	Technical Standards & Safety Authority, Toronto, Ontario, Canada	<i>Non-voting</i>
<b>G. Gohlinghorst</b>	General Electric Company, Louisville, Kentucky, USA	
<b>R. Kelley</b>	Channel Products, Inc., Chesterland, Ohio, USA	<i>Alternate</i>
<b>F. Lazar</b>	Channel Products, Inc., Chesterland, Ohio, USA	
<b>R. Maricic</b>	Beckett Gas, Inc., North Ridgeville, Ohio, USA	
<b>R. Mateos Martin</b>	Copreci S. Coop, Marietta, Georgia, USA	
<b>R. Nardoni</b>	White Rodgers Division, St. Louis, Missouri, USA	
<b>M. Pablo</b>	Orkli S. Coop, Ordizia-Gipuzkoa, , Spain	<i>Non-voting</i>
<b>K. Patil</b>	White Rodgers Division, St. Louis, Missouri, USA	<i>Alternate</i>

<b>E. Sakal</b>	General Electric Company, Louisville, Kentucky, USA	<i>Alternate</i>
<b>F. Stanonik</b>	Air-Conditioning, Heating, and Refrigeration Institute, Arlington, Virginia, USA	
<b>P. Swim</b>	Whirlpool Corporation, St. Joseph, Michigan, USA	
<b>M. Weaver</b>	General Electric Company, Louisville, Kentucky, USA	<i>Alternate</i>
<b>M. Williams</b>	Association of Home Appliance Manufacturers, Washington, D.C., USA	
<b>R. Wozniak</b>	Underwriters Laboratories Inc., Melville, New York, USA	
<b>C. L. Rake</b>	CSA Group, Cleveland, Ohio, USA	<i>Program Manager</i>
<b>L. M. McCourt</b>	CSA Group, Cleveland, Ohio, USA	<i>Project Manager</i>

# Preface

This is the fifth edition of ANSI Z21.5.1 • CSA 7.1, *Gas clothes dryers, volume I, type 1 clothes dryers*. It supersedes the previous editions published in 2006, 2002, 1999, and 1995.

This Standard was prepared by the Z21/CSA Joint Technical Subcommittee on Standards for Gas Clothes Dryers, under the jurisdiction of the Z21/83 Technical Committee on Performance and Installation of Gas Burning Appliances and Related Accessories, the Canadian Technical Committee on Gas Appliances and Related Accessories, and the Strategic Steering Committee on Standards for Fuel Burning Equipment, and had been formally approved by the Technical Committees, American National Standards Institute, and the Interprovincial Gas Advisory Council.

**Interpretations:** The Strategic Steering Committee on Standards for Fuel Burning Equipment has provided the following direction for the interpretation of standards under its jurisdiction: “The literal text shall be used in judging compliance of products with the safety requirements of this Standard. When the literal text cannot be applied to the product, such as for new materials or construction, and when a relevant committee interpretation has not already been published, CSA Group’s procedures for interpretation shall be followed to determine the intended safety principle.”

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## History of the development of the Standard for Gas clothes dryers volume I, type 1 clothes dryers

**Note:** *This History is informative and is not part of the standard.*

With the onset of the Free Trade Agreement between the United States and Canada on January 2, 1988, significant attention was given to the harmonization of the United States and Canadian safety standards addressing gas-fired equipment for residential, commercial, and industrial applications. It was believed that the elimination of the differences between the standards would remove potential trade barriers and provide an atmosphere in which North American manufacturers could market more freely in the United States and Canada. The harmonization of these standards was also seen as a step toward harmonization with international standards.

Under an agreement between the Association of Home Appliance Manufacturers (AHAM) and International Approval Services (IAS), Canada Operations, a draft harmonized standard for Type 1 gas clothes dryers was prepared by IAS-Canada staff. On December 6, 1992, the Z21/CGA Joint Clothes Dryers Subcommittee reviewed the first draft harmonized Type 1 gas clothes dryer standard based on current coverage from the American National Standard for *Gas Clothes Dryers Volume I, Type 1 Clothes Dryers*, ANSI Z21.5.1-1992, and National Standard of Canada for *Domestic Gas Clothes Dryers*, CAN1-7.1-M85.

At its December 1992 meeting, the Z21/CGA Joint Clothes Dryer Subcommittee considered and modified the proposed harmonized draft and agreed to distribute it for industry review during August 1993.

With the formation of joint subcommittees, a Canadian Gas Association Standards Steering Committee on Gas Burning Appliances and Related Accessories was established to parallel Accredited Standards Committees Z21 and Z83, and to support the formation of joint subcommittees. Operating procedures, in accordance with American National Standards Institute procedures, for joint subcommittees were developed and subsequently approved by ANSI on April 1, 1993.

Following reconsideration and modification of the proposed draft standard for Type 1 gas clothes dryers, in light of comments received, the joint clothes dryers subcommittee, at its October 6, 1993 meeting, recommended the proposed draft to the Z21 Committee and the CGA Standards Steering Committee for approval.

The proposed draft of the harmonized standard for Type 1 gas clothes dryers, as modified by the joint subcommittee, was approved by the Z21 Committee by letter ballot dated December 22, 1993, and by the CGA Standards Steering Committee on April 29, 1994.

The first edition of the harmonized Z21/CGA Standard for *Gas Clothes Dryers Volume I Type 1 Clothes Dryers* was approved by the Interprovincial Gas Advisory Council in February 1995 and by the American National Standards Institute, Inc., in April 1995.

The second edition of the harmonized Z21/CSA Standard for *Gas Clothes Dryers, Volume I Type 1 Clothes Dryers* was approved by the Interprovincial Gas Advisory Council on March 10, 1999 and by the American National Standards Institute, Inc., on April 30, 1999.

The third edition of the harmonized Z21/CSA Standard for *Gas Clothes Dryers, Volume I Type 1 Clothes Dryers* was approved by the Interprovincial Gas Advisory Council on February 7, 2002 and by the American National Standards Institute, Inc., on February 14, 2002.

The fourth edition of the harmonized Standard for *Gas Clothes Dryers, Volume I Type 1 Clothes Dryers* was approved by the Interprovincial Gas Advisory Council on December 1, 2006 and by the American National Standards Institute, Inc., on August 28, 2006.

This, the fifth edition of the Standard for *Gas clothes dryers, volume I, type 1 clothes dryers* was distributed for industry review during September 2012 and March 2013; and formally approved by the CSA Gas Technical Committee on April 29, 2014, by the Z21/83 Technical Committee on June 25, 2014, by the Interprovincial Gas Advisory Council on December 10, 2014 and by the American National Standards Institute on August 6, 2014.

The previous editions of the *Volume I, Type 1 Clothes Dryers* standard, and addenda thereto, approved by the American National Standards Institute, Inc., and the Interprovincial Gas Advisory Council, are as follows:

ANSI Z21.5.1-1995 • CGA 7.1-M95  
ANSI Z21.5.1a-1996 • CGA 7.1a-M96  
ANSI Z21.5.1b-1998 • CGA 7.1b-M98  
  
ANSI Z21.5.1-1999 • CSA 7.1-M99  
ANSI Z21.5.1a-1999 • CSA 7.1a-M99  
ANSI Z21.5.1b-2001 • CSA 7.1b-M2001  
  
ANSI Z21.5.1-2002 • CSA 7.1-2002  
ANSI Z21.5.1a-2003 • CSA 7.1a-2003  
ANSI Z21.5.1b-2005 • CSA 7.1b-2005  
  
ANSI Z21.5.1-2006 • CSA 7.1-2006  
ANSI Z21.5.1a-2007 • CSA 7.1a-2007

The following identifies the designation and year of the fifth edition of the standard:

ANSI Z21.5.1-2015 • CSA 7.1-2015

# **ANSI Z21.5.1-2015 • CSA 7.1-2015**

## **Gas clothes dryers, volume I, type 1 clothes dryers**

### **1 Scope**

#### **1.1**

This Standard applies to newly produced Type 1 clothes dryers (see Clause 3, Definitions), hereinafter referred to as dryers, constructed entirely of new, unused parts and materials:

- a) for use with natural gas;
- b) for use with manufactured gas;
- c) for use with mixed gas;
- d) for use with propane gas;
- e) for use with LP gas-air mixtures; and
- f) for mobile home installation (see Clause 4.1.12).

The construction of clothes dryers for use with the above mentioned gases is covered under Clause 4.

The performance of clothes dryers for use with the above mentioned gases is covered under Clause 5.

#### **1.2**

Clauses 7 and 8 include coverage for electrical equipment, wiring, and accessories built in or supplied for use with the dryer.

#### **1.3**

Clause 7 contains provisions that are unique to the United States.

#### **1.4**

Clause 8 contains provisions that are unique to Canada.

#### **1.5**

Special construction provisions applicable to a dryer designed for use with an optional listed conversion kit are outlined under Annex A, Provisions for listed gas appliances conversion kits (optional).

#### **1.6**

All references to “psi” throughout this Standard are to be considered gage pressures unless otherwise specified.

#### **1.7**

Clause 2 contains a list of standards specifically referenced in this Standard and sources from which they may be obtained. Clause 2 includes the U.S. and Canadian reference standards where applicable.

It is the responsibility of the user of this Standard to determine which referenced standard applies, based on the requirements of the Authority Having Jurisdiction at the location of the installation.

## 1.8

Special construction provisions applicable to a clothes dryer designed for use with an optional listed conversion kit are outlined under Annex A, Provisions for listed gas appliance conversion kits (optional). Also see Clause 4.22.13.

## 1.9

This Standard contains SI (Metric) equivalents to the yard/pound quantities, the purpose being to allow the Standard to be used in SI (Metric) units. (IEEE/ASTM SI 10, *American National Standard for Metric Practice*, or ISO 80000-1:2009, *Quantities and units – Part 1: General* (Standard for use of the International System of Units (SI): The Modern Metric System, IEEE/ASTM SI 10 or ISO 80000-1:2009 Quantities and units - Part 1: General are used as a guide in making metric conversion from yard/pound quantities.) If a value for a measurement and a corresponding value in other units are stated, the first stated value is to be regarded as the requirement. The given corresponding value may be approximate. If a value for a measurement and a corresponding value in other units are both specified as a quoted marking requirement, the first stated unit, or both are to be provided.

## 1.10

In this Standard, “shall” is used to express a requirement, i.e., a provision that the user shall satisfy in order to comply with the standard; “should” is used to express a recommendation or that which is advised but not required; and “may” is used to express an option or that which is permissible within the limits of the standard.

Notes accompanying clauses do not include requirements or alternative requirements; the purpose of a note accompanying a clause is to separate from the text explanatory or informative material.

Notes to tables and figures are considered part of the table or figure and may be written as requirements.

Annexes are designated normative (mandatory) or informative (non-mandatory) to define their application.

## 2 Reference publications

This Standard refers to the following publications, and where such reference is made, it shall be to the edition listed below, including all amendments published thereto.

### CSA Group

ANSI Z21.15-2009 • CSA 9.1-2009 and Addenda ANSI Z21.15a-2012 • CSA 9.1a-2012  
*Manually-operated gas valves for appliances, appliance connector valves and hose end valves*

ANSI Z21.18-2007 • CSA 6.3-2007 and Addenda ANSI Z21.18a-2010 • CSA 6.3a-2010  
*Gas appliance pressure regulators*

ANSI Z21.20-2007  
*Automatic gas ignition systems and components*

ANSI Z21.21-2012 • CSA 6.5-2012  
*Automatic valves for gas appliances*