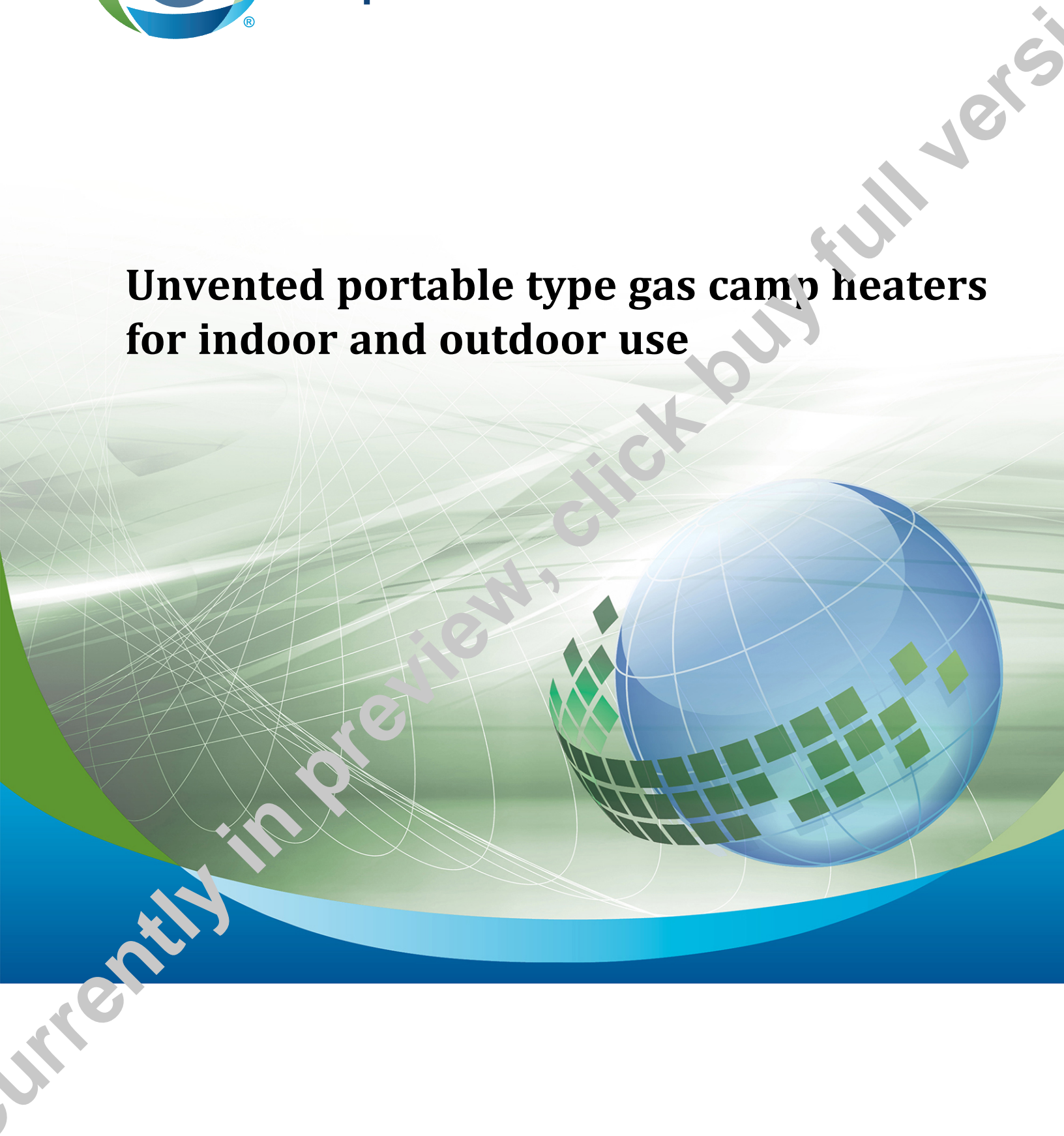




**CSA  
Group**

**ANSI Z21.103-2017**

# **Unvented portable type gas camp heaters for indoor and outdoor use**



Currently in preview, click buy full version

# Legal Notice for Standards

Canadian Standards Association and CSA America, Inc. (operating as "CSA Group") develop standards through a consensus standards development process approved by the Standards Council of Canada and the American National Standards Institute. This process brings together volunteers representing varied viewpoints and interests to achieve consensus and develop a standard. Although CSA Group administers the process and establishes rules to promote fairness in achieving consensus, it does not independently test, evaluate, or verify the content of standards.

## Disclaimer and exclusion of liability

This document is provided without any representations, warranties, or conditions of any kind, express or implied, including, without limitation, implied warranties or conditions concerning this document's fitness for a particular purpose or use, its merchantability, or its non-infringement of any third party's intellectual property rights. CSA Group does not warrant the accuracy, completeness, or currency of any of the information published in this document. CSA Group makes no representations or warranties regarding this document's compliance with any applicable statute, rule, or regulation.

IN NO EVENT SHALL CSA GROUP, ITS VOLUNTEERS, MEMBERS, SUBSIDIARIES, OR AFFILIATED COMPANIES, OR THEIR EMPLOYEES, DIRECTORS, OR OFFICERS, BE LIABLE FOR ANY DIRECT, INDIRECT, OR INCIDENTAL DAMAGES, INJURY, LOSS, COSTS, OR EXPENSES, HOWSOEVER CAUSED, INCLUDING BUT NOT LIMITED TO SPECIAL OR CONSEQUENTIAL DAMAGES, LOST REVENUE, BUSINESS INTERRUPTION, LOST OR DAMAGED DATA, OR ANY OTHER COMMERCIAL OR ECONOMIC LOSS, WHETHER BASED IN CONTRACT, TORT (INCLUDING NEGLIGENCE), OR ANY OTHER THEORY OF LIABILITY, ARISING OUT OF OR RESULTING FROM ACCESS TO OR POSSESSION OR USE OF THIS DOCUMENT, EVEN IF CSA GROUP HAS BEEN ADVISED OF THE POSSIBILITY OF SUCH DAMAGES, INJURY, LOSS, COSTS, OR EXPENSES.

In publishing and making this document available, CSA Group is not undertaking to render professional or other services for or on behalf of any person or entity or to perform any duty owed by any person or entity to another person or entity. The information in this document is directed to those who have the appropriate degree of experience to use and apply its contents, and CSA Group accepts no responsibility whatsoever arising in any way from any and all use of or reliance on the information contained in this document.

CSA Group is a private not-for-profit company that publishes voluntary standards and related documents. CSA Group has no power, nor does it undertake, to enforce compliance with the contents of the standards or other documents it publishes.

## Intellectual property rights and ownership

As between CSA Group and the users of this document (whether it be in printed or electronic form), CSA Group is the owner, or the authorized licensee, of all works contained herein that are protected by copyright, all trade-marks (except as otherwise noted to the contrary), and all inventions and trade secrets that may be contained in this document, whether or not such inventions and trade secrets are protected by patents and applications for patents. Without limitation, the unauthorized use, modification, copying, or disclosure of this document may violate laws that protect CSA Group's and/or others' intellectual property and may give rise to a right in CSA Group and/or others to seek legal redress for such use, modification, copying, or disclosure. To the extent permitted by licence or by law, CSA Group reserves all intellectual property rights in this document.

## Patent rights

Attention is drawn to the possibility that some of the elements of this standard may be the subject of patent rights. CSA Group shall not be held responsible for identifying any or all such patent rights. Users of this standard are expressly advised that determination of the validity of any such patent rights is entirely their own responsibility.

## Authorized use of this document

This document is being provided by CSA Group for informational and non-commercial use only. The user of this document is authorized to do only the following:

If this document is in electronic form:

- load this document onto a computer for the sole purpose of reviewing it;
- search and browse this document; and
- print this document if it is in PDF format.

Limited copies of this document in printed or paper form may be distributed only to persons who are authorized by CSA Group to have such copies, and only if this Legal Notice appears on each such copy.

In addition, users may not and must not permit others to

- alter this document in any way or remove this Legal Notice from the attached standard;
- sell this document without authorization from CSA Group; or
- make an electronic copy of this document.

If you do not agree with any of the terms and conditions contained in this Legal Notice, you may not load or use this document or make any copies of the contents hereof, and if you do make such copies, you are required to destroy them immediately. Use of this document constitutes your acceptance of the terms and conditions of this Legal Notice.



# ***Standards Update Service***

## ***ANSI Z21.103-2017 December 2017***

**Title:** *Unvented portable type gas camp heaters for indoor and outdoor use*

To register for e-mail notification about any updates to this publication

- go to [shop.csa.ca](http://shop.csa.ca)
- click on **CSA Update Service**

The **List ID** that you will need to register for updates to this publication is **24229-2**

If you require assistance, please e-mail [techsupport@csagroup.org](mailto:techsupport@csagroup.org) or call 416-747-2233.

Visit CSA Group's policy on privacy at [www.csagroup.org/legal](http://www.csagroup.org/legal) to find out how we protect your personal information.

*ANSI Z21.103-2017*  
***Unvented portable type gas camp  
heaters for indoor and outdoor use***



*American National Standards Institute, Inc.*



*\*A trademark of the Canadian Standards Association and CSA America Inc., operating as "CSA Group"*

*Approved on December 6, 2017 by ANSI  
Published in December 2017 by CSA Group  
A not-for-profit private sector organization  
178 Rexdale Boulevard, Toronto, Ontario, Canada M9W 1R3*

*To purchase standards and related publications, visit our Online Store at [shop.csa.ca](http://shop.csa.ca)  
or call toll-free 1-800-463-6727 or 416-747-4044.*

*ISBN 978-1-77139-532-8*

*© 2017 CSA Group*

*All rights reserved. No part of this publication may be reproduced in any form whatsoever  
without the prior permission of the publisher.*

# Contents

Technical Committee on Performance and Installation of Gas Burning Appliances and Related Accessories (Z21/83)	3
Joint Technical Subcommittee on Gas-Fired Refrigerators and Portable Camping Equipment	6
Preface	8
<b>1 Scope</b>	<b>10</b>
<b>2 Reference publications</b>	<b>12</b>
<b>3 Definitions</b>	<b>13</b>
<b>4 Construction</b>	<b>16</b>
4.1 General construction and assembly	16
4.2 Stability	17
4.3 Materials	17
4.4 Burners	18
4.5 Orifices and orifice fittings	19
4.6 Pilot burners and safety shutoff devices	19
4.7 Oxygen depletion safety shutoff systems	20
4.8 Automatic valves and safety shutoff valves	20
4.9 Manually operated gas valves	21
4.10 Gas pressure regulators	22
4.11 Hose and hose fittings	24
4.12 Flow limiting devices	24
4.13 Enclosures for self-contained propane gas supply systems	24
4.14 Guards, grilles, and screens	24
4.15 Instructions	27
4.16 Marking	30
<b>5 Performance</b>	<b>35</b>
5.1 General	35
5.2 Test gases	35
5.3 Test pressures and burner adjustments	36
5.4 Combustion	36
5.5 Hydrocarbon emission (for catalytic heaters only)	38
5.6 Burner operating characteristics	43
5.7 Pilot operating characteristics	43
5.8 Pilot burners and shutoff devices	44
5.9 Pressure regulators	45
5.10 Oxygen depletion safety shutoff systems	46
5.11 Stability	46
5.12 Resistance to wind	47
5.13 Handle and knob temperatures	47
5.14 Wall, floor, and ceiling temperatures	47
5.15 Surface temperatures	49

5.16	Temperature at discharge air opening	51
5.17	Evaluation of clothing ignition potential	52
5.18	Marking material adhesion and legibility	53
5.19	Permanently attached marking tags	54
5.20	Catalytic materials	55
5.21	Catalyst longevity	55
5.22	Catalyst quality	56

---

**6 Manufacturing and production tests** 56

---

Annex A (informative) — Relationship of carbon dioxide to oxygen in the closed room test specimen  
Clause [5.4](#) of this Standard 58

# ***Technical Committee on Performance and Installation of Gas Burning Appliances and Related Accessories (Z21/83)***

<b>B.J. Swiecicki</b>	National Propane Gas Association, Frankfort, Illinois, USA <i>Category: Gas Supplier</i>	<i>Chair</i>
<b>M.W. Wilber</b>	Crane Engineering, Plymouth, Minnesota, USA <i>Category: General Interest</i>	<i>Vice Chair</i>
<b>M. Ali</b>	Association of Home Appliance Manufacturers (AHAM), Washington, District of Columbia, USA	<i>Alternate</i>
<b>J. Brania</b>	Underwriters Laboratories Inc., Melville, New York, USA <i>Category: Research/Testing</i>	
<b>M. Deegan</b>	Clearwater Gas System, Clearwater, Florida, USA <i>Category: Regulatory/Government Agency</i>	
<b>M. Diesch</b>	Lennox International Inc, Carrollton, Texas, USA <i>Category: Manufacturer</i>	
<b>J.M. Emmel</b>	Virginia Tech, Blacksburg, Virginia, USA <i>Category: Consumer/User Interest</i>	
<b>Z.J. Fraczkowski</b>	Technical Standards & Safety Authority (TSSA), Toronto, Ontario, Canada	<i>Associate</i>
<b>G.A. Gress</b>	International Code Council (ICC), Country Club Hills, Illinois, USA <i>Category: Regulatory Code</i>	
<b>C. Grider</b>	Intertek Testing Services NA Inc ETL SEMKO, Cortland, New York, USA	<i>Alternate</i>

<b>T.F. Hardin</b>	Underwriters Laboratories Inc., Research Triangle Pk, North Carolina, USA	<i>Alternate</i>
<b>J.E. Hohman</b>	EDEMPCO, Ewart, Michigan, USA <i>Category: General Interest</i>	
<b>D.W. Hubbard</b>	Intertek Commercial & Electrical, Chagrin Falls, Ohio, USA <i>Category: Research/Testing</i>	
<b>D.M. Jakobs</b>	Rheem Manufacturing Company Air Conditioning Division, Fort Smith, Arkansas, USA <i>Category: Manufacturer</i>	
<b>R.A. Jordan</b>	Consumer Product Safety Commission, Rockville, Maryland, USA	<i>Non-voting</i>
<b>A. Lanier Papageorge</b>	Southern Company Gas, Atlanta, Georgia, USA <i>Category: Gas Supplier</i>	
<b>G. McPherson</b>	McPherson Propane, Inc., Sturgis, South Dakota, USA <i>Category: Consumer/User Interest</i>	
<b>M. Murat</b>	Hearth Patio & Barbecue Association of Canada, Port Sydney, Ontario, Canada	<i>Alternate</i>
<b>M. Mustafa</b>	A.O. Smith Corporation, Mableton, South Carolina, USA	<i>Alternate</i>
<b>F. Myers</b>	Mansfield, Texas, USA <i>Category: General Interest</i>	
<b>G.J. Potter</b>	Heater Technologies, LLC, Marthasville, Missouri, USA <i>Category: Manufacturer</i>	
<b>J.A. Perrone</b>	American Gas Association Inc., Washington, District of Columbia, USA <i>Category: Gas Supplier</i>	
<b>I. Sargunam</b>	Bloomington, Indiana, USA <i>Category: General Interest</i>	

- D. Snyder** American Water Heater Company,  
Johnson City, Tennessee, USA  
*Category: Manufacturer*
- C. Souhrada** North American Association of Food Equipment  
Manufacturers,  
Chicago, Illinois, USA  
*Category: Manufacturer*
- F.A. Stanonik** Air-Conditioning, Heating, and Refrigeration Institute, *Non-voting*  
Arlington, Virginia, USA
- T. Stroud** Hearth Patio & Barbecue Association,  
Seattle, Washington, USA  
*Category: General Interest*
- C. Suchovsky** Gas Consultants, Inc,  
Walton Hills, Ohio, USA  
*Category: General Interest*
- H. Virgil** Brownsburg, Indiana, USA  
*Category: Consumer/User Interest*
- A.B. Wagner-Sherwin** St. Louis Community College  
St. Louis, Missouri, USA  
*Category: User Interest*
- L. Williams** Southern California Gas Company,  
Los Angeles, California, USA  
*Category: Gas Supplier*
- M.B. Williams** Association of Home Appliance Manufacturers  
(AHAM),  
Washington, District of Columbia, USA  
*Category: Manufacturer*

# ***Joint Technical Subcommittee on Gas-Fired Refrigerators and Portable Camping Equipment***

<b>B. Vandrak</b>	Enerco/Mr. Heater Corporation, Cleveland, Ohio, USA	<i>Chair</i>
<b>J. Wooden</b>	JWooden Consulting, Huntington Beach, California, USA	<i>Vice-Chair</i>
<b>D. Brand</b>	Thermablaster, Pittsburgh, Pennsylvania, USA	
<b>J.J. Brunner</b>	Copreci de Mexico S.A. de C.V., Guadalajara, , Mexico	
<b>T. Bukowski</b>	Weber-Stephen Products Co., Palatine, Illinois, USA	<i>Alternate</i>
<b>B. Diel</b>	M.B. Sturgis Inc., Maryland Heights, Missouri, USA	
<b>M. Elrod</b>	Eccotemp Systems, LLC, Summerville, South Carolina, USA	
<b>G. Fu</b>	Thermablaster, Pittsburgh, Pennsylvania, USA	<i>Alternate</i>
<b>C. Gibbs</b>	Guelph, Ontario, Canada	
<b>J.E. Hohman</b>	EDEMPCO, Ewart, Michigan, USA	
<b>D.W. K. Hubbard</b>	Intertek Commercial & Electrical, Chagrin Falls, Ohio, USA	<i>Alternate</i>
<b>P. McConnell</b>	Dometic Corporation, LaGrange, Indiana, USA	
<b>P. Petersen</b>	Unique Gas Products Ltd, Oakville, Ontario, Canada	

<b>C. Quintana</b>	Norcold, Inc., Sidney, Ohio, USA	
<b>M. Scott</b>	Unique Gas Products Ltd, Oakville, Ontario, Canada	<i>Alternate</i>
<b>K. Stickley</b>	Norcold, Inc., Sidney, Ohio, USA	<i>Alternate</i>
<b>C. Suchovsky</b>	Gas Consultants, Inc, Walton Hills, Ohio, USA	
<b>J. Ungvary</b>	Jetboil Inc., Manchester, New Hampshire, USA	
<b>M. Walsh</b>	Intertek Testing Services NA Inc ETL SEMKO, Cortland, New York, USA	
<b>J.R. Willey</b>	Superior Energy Systems, Derby, Kansas, USA	<i>Alternate</i>
<b>W.J. Young</b>	Superior Energy Systems Ltd, Columbia Station, Ohio, USA	

# Preface

This is the first edition of ANSI Z21.103, *Unvented portable type gas camp heaters for indoor and outdoor use*.

This Standard was prepared by the Z21/CSA Joint Technical Subcommittee on Standards for Gas-Fired Refrigerators and Portable Camping Equipment, under the jurisdiction of the Technical Committee on Performance and Installation of Gas Burning Appliances and Related Accessories and the Strategic Steering Committee on Standards for Gas Appliances and Related Accessories, and had been formally approved by the Z21/83 Technical Committee and the American National Standards Institute.

**Interpretations:** The Strategic Steering Committee on Standards for Standards for Gas Appliances and Related Accessories has provided the following direction for the interpretation of standards under its jurisdiction: “The literal text shall be used in judging compliance of products with the safety requirements of this Standard. When the literal text cannot be applied to the product, such as for new materials or construction, and when a relevant committee interpretation has not already been published, CSA Group’s procedures for interpretation shall be followed to determine the intended safety principle.”

## Notes:

- 1) *Use of the singular does not exclude the plural (and vice versa) when the sense allows.*
- 2) *This Standard contains SI (Metric) units corresponding to the yard/pound quantities, the purpose being to allow the standard to be used in SI (Metric) units. (IEEE/ASTM SI 10, American National Standard for Metric Practice, or ISO 80000-1:2009, Quantities and units – Part 1: General, is used as a guide in making metric conversion from yard/pound quantities.) If a value for a measurement and a corresponding value in other units are stated, the first stated value is to be regarded as the requirement. The given corresponding value may be approximate. If a value for a measurement and a corresponding value in other units are both specified as a quoted marking requirement, the first stated unit, or both, are to be provided.*
- 3) *Although the intended primary application of this Standard is stated in its Scope, it is important to note that it remains the responsibility of the users of the Standard to judge its suitability for their particular purpose.*
- 4) *This publication was developed by consensus, which is defined by CSA Policy governing standardization – Code of good practice for standardization as “substantial agreement. Consensus implies much more than a simple majority, but not necessarily unanimity.” It is consistent with this definition that a member may be included in the Technical Committee list and yet not be in full agreement with all clauses of this publication.*
- 5) *This Standard is subject to review five years from the date of publication, and suggestions for its improvement will be referred to the appropriate committee. To submit a proposal for change, please send the following information to [inquiries@csagroup.org](mailto:inquiries@csagroup.org) and include “Proposal for change” in the subject line:*
  - a) *Standard designation (number);*
  - b) *relevant clause, table, and/or figure number;*
  - c) *wording of the proposed change; and*
  - d) *rationale for the change.*
- 6) *To submit a request for interpretation of this Standard, please send the following information to [inquiries@csagroup.org](mailto:inquiries@csagroup.org) and include “Request for interpretation” in the subject line:*
  - a) *define the problem, making reference to the specific clause, and, where appropriate, include an illustrative sketch;*
  - b) *provide an explanation of circumstances surrounding the actual field condition; and*
  - c) *where possible, phrase the request in such a way that a specific “yes” or “no” answer will address the issue.*

*Committee interpretations are processed in accordance with the CSA Directives and guidelines governing standardization and are available on the Current Standards Activities page at [standardsactivities.csa.ca](http://standardsactivities.csa.ca).*

## **History of the development of the standard for unvented portable type gas camp heaters for indoor and outdoor use**

**Note:** *This History is informative and is not part of the Standard.*

This standard was based on coverage from the Standard for Portable Type Gas Camp Heaters, ANSI Z21.63/CSA 11.3, the CSA International requirement 4.98 for Gas-Fired Portable Heaters for Recreational and Commercial Use and the Standard for Unvented Room Heaters, ANSI Z21.11.2-2013. The creation of the Standard for Unvented Portable Type Gas Camp Heaters for Indoor and Outdoor Use, Z21.103, was needed to provide coverage for camp heaters which were specifically designed for indoor use in small recreational enclosures, having means for providing combustion air and ventilation such as fishing huts, trailers, and tents.

The Z21/83 Technical Committee approved the development of the standard on September 20, 2011. The Joint Technical Subcommittee on Standards for Gas-Fired Refrigerators and Portable Camping Equipment agreed to adopt the draft standard and distribute it for public review and comment dated September 2012.

At its September 25, 2013 meeting, the technical subcommittee recommended the proposed draft standard to the Z21/83 Technical Committee for approval.

This, the first edition of the Standard for Unvented Portable Type Gas Camp Heater for Indoor and Outdoor Use was approved by the Z21/83 Technical Committee on August 14, 2017 and by the American National Standards Institute, Inc. (ANSI) on DATE.

The following identifies the designation and year of this edition of the standard:

ANSI Z21.103-2017

# ANSI Z21.103-2017

## ***Unvented portable type gas camp heaters for indoor and outdoor use***

### **1 Scope**

#### **1.1**

This Standard applies to newly produced gas-fired unvented portable type gas camp heaters including the catalytic type, hereinafter referred to as either “heaters” or “portable heaters” having an input up to and including 18 000 Btuh (5.27 kW) using one or more fuel sources such as propane, butane, or identified propane and butane blended gases.

#### **1.2**

Portable heaters are intended for the following uses:

- a) indoor heating in small recreational enclosures, such as fishing huts, tents, and hunting blinds when such enclosures have adequate means for combustion air and ventilation and when:
  - i) used with disposable cylinder(s) of nominal water capacity of 2.7 lb (1.1 kg) [nominal 1 lb (0.45 kg)] LP-gas or less; or
  - ii) connected to a remote self-contained outdoor LP-gas supply system having a maximum size of 20 lb (9.1 kg) of fuel, that provides a regulated outlet pressure not exceeding 11 inches water column (2.74 kPa);
- b) emergency indoor home heating, when the space to be heated has adequate means for combustion air and ventilation and when used with disposable cylinder(s) of nominal water capacity of 2.7 lb (1.1 kg) [nominal 1 lb (0.45 kg)] LP-gas or less and such emergency indoor heaters identified for use in:
  - i) bedrooms when the heaters have an input setting of 10,000 Btu/hr or less (2 931 W); and
  - ii) bathrooms when the heaters have an input setting of 5,000 Btu/hr or less (1 465 W)
- c) outdoor heating, when provided with a self-contained LP-gas propane or butane supply system having a maximum size of 20 lb (9.1 kg) of fuel, that provides a regulated outlet pressure not exceeding 11 inches water column (2.74 kPa).

The construction of a heater for use with the above-mentioned gases is covered under Clause 4.

The performance of a heater for use with the above-mentioned gases is covered under Clause 5.

#### **1.3**

This Standard applies to heaters having a regulated outlet pressure not exceeding 5 psi.

#### **1.4**

Heaters and components employing materials or having forms of construction differing from those detailed in these provisions may be examined and tested according to the intent of the provisions, and if found to be satisfactorily equivalent, may be given recognition.

**1.5**

This Standard applies to heaters constructed entirely of new, unused parts.

**1.6**

All references to “psi” throughout this Standard are to be considered gauge pressures unless otherwise specified.

**1.7**

All accessories supplied with the appliance are to be evaluated with the appliance.

**1.8**

If a value for measurement as given in this Standard is followed by an equivalent value in other units, the first stated value is to be regarded as the specification.

**1.9**

Clause 2 contains a list of standards specifically referenced in this Standard, and sources from which these standards may be obtained.

**1.10**

This Standard contains SI (Metric) units corresponding to the yard/pound quantities, the purpose being to allow the standard to be used in SI (Metric) units. (IEEE/ASTM SI 10, *American National Standard for Metric Practice*, or ISO 80000-1:2009, *Quantities and units – Part 1: General*, is used as a guide in making metric conversion from yard/pound quantities.) If a value for a measurement and a corresponding value in other units are stated, the first stated value is to be regarded as the requirement. The given corresponding value may be approximate. If a value for a measurement and a corresponding value in other units are both specified as a quoted marking requirement, the first stated unit, or both, are to be provided.

**1.11**

In this Standard, “shall” is used to express a requirement, i.e., a provision that the user shall satisfy in order to comply with the standard; “should” is used to express a recommendation or that which is advised but not required; and “may” is used to express an option or that which is permissible within the limits of the standard.

Notes accompanying clauses do not include requirements or alternative requirements; the purpose of a note accompanying a clause is to separate from the text explanatory or informative material.

Notes to tables and figures are considered part of the table or figure and may be written as requirements.

Annexes are designated normative (mandatory) or informative (non-mandatory) to define their application.