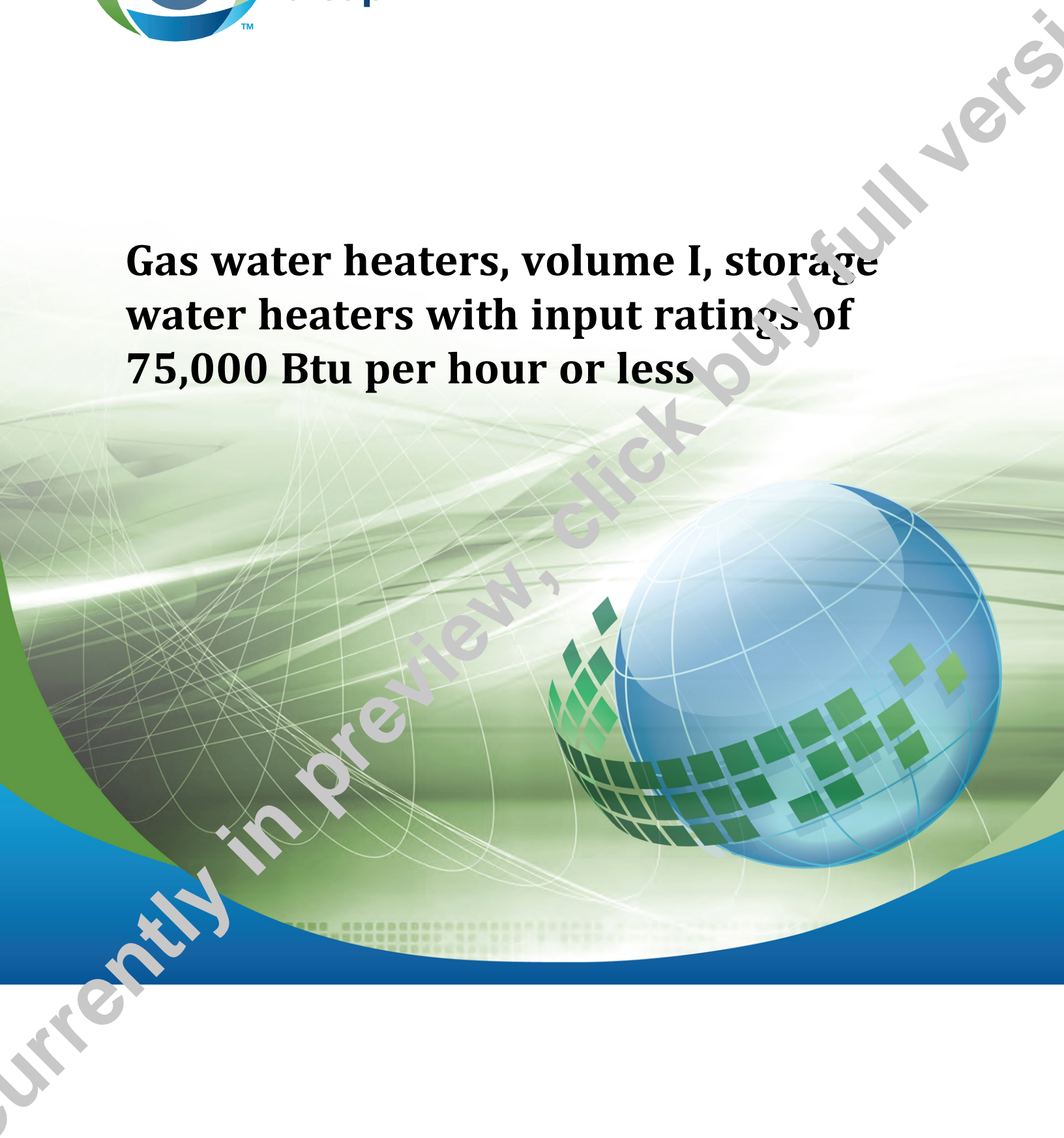




**CSA
Group**

**Gas water heaters, volume I, storage
water heaters with input ratings of
75,000 Btu per hour or less**



Legal Notice for Standards

Canadian Standards Association and CSA America, Inc. (operating as "CSA Group") develop standards through a consensus standards development process approved by the Standards Council of Canada and the American National Standards Institute. This process brings together volunteers representing varied viewpoints and interests to achieve consensus and develop a standard. Although CSA Group administers the process and establishes rules to promote fairness in achieving consensus, it does not independently test, evaluate, or verify the content of standards.

Disclaimer and exclusion of liability

This document is provided without any representations, warranties, or conditions of any kind, express or implied, including, without limitation, implied warranties or conditions concerning this document's fitness for a particular purpose or use, its merchantability, or its non-infringement of any third party's intellectual property rights. CSA Group does not warrant the accuracy, completeness, or currency of any of the information published in this document. CSA Group makes no representations or warranties regarding this document's compliance with any applicable statute, rule, or regulation.

IN NO EVENT SHALL CSA GROUP, ITS VOLUNTEERS, MEMBERS, SUBSIDIARIES, OR AFFILIATED COMPANIES, OR THEIR EMPLOYEES, DIRECTORS, OR OFFICERS, BE LIABLE FOR ANY DIRECT, INDIRECT, OR INCIDENTAL DAMAGES, INJURY, LOSS, COSTS, OR EXPENSES, HOWSOEVER CAUSED, INCLUDING BUT NOT LIMITED TO SPECIAL OR CONSEQUENTIAL DAMAGES, LOST REVENUE, BUSINESS INTERRUPTION, LOST OR DAMAGED DATA, OR ANY OTHER COMMERCIAL OR ECONOMIC LOSS, WHETHER BASED IN CONTRACT, TORT (INCLUDING NEGLIGENCE), OR ANY OTHER THEORY OF LIABILITY, ARISING OUT OF OR RESULTING FROM ACCESS TO OR POSSESSION OR USE OF THIS DOCUMENT, EVEN IF CSA GROUP HAS BEEN ADVISED OF THE POSSIBILITY OF SUCH DAMAGES, INJURY, LOSS, COSTS, OR EXPENSES.

In publishing and making this document available, CSA Group is not undertaking to render professional or other services for or on behalf of any person or entity or to perform any duty owed by any person or entity to another person or entity. The information in this document is directed to those who have the appropriate degree of experience to use and apply its contents, and CSA Group accepts no responsibility whatsoever arising in any way from any and all use of or reliance on the information contained in this document.

CSA Group is a private not-for-profit company that publishes voluntary standards and related documents. CSA Group has no power, nor does it undertake, to enforce compliance with the contents of the standards or other documents it publishes.

Intellectual property rights and ownership

As between CSA Group and the users of this document (whether it be in printed or electronic form), CSA Group is the owner, or the authorized licensee, of all works contained herein that are protected by copyright, all trade-marks (except as otherwise noted to the contrary), and all inventions and trade secrets that may be contained in this document, whether or not such inventions and trade secrets are protected by patents and applications for patents. Without limitation, the unauthorized use, modification, copying, or disclosure of this document may violate laws that protect CSA Group's and/or others' intellectual property and may give rise to a right in CSA Group and/or others to seek legal redress for such use, modification, copying, or disclosure. To the extent permitted by licence or by law, CSA Group reserves all intellectual property rights in this document.

Patent rights

Attention is drawn to the possibility that some of the elements of this standard may be the subject of patent rights. CSA Group shall not be held responsible for identifying any or all such patent rights. Users of this standard are expressly advised that determination of the validity of any such patent rights is entirely their own responsibility.

Authorized use of this document

This document is being provided by CSA Group for informational and non-commercial use only. The user of this document is authorized to do only the following:

If this document is in electronic form:

- load this document onto a computer for the sole purpose of reviewing it;
- search and browse this document; and
- print this document if it is in PDF format.

Limited copies of this document in printed or paper form may be distributed only to persons who are authorized by CSA Group to have such copies, and only if this Legal Notice appears on each such copy.

In addition, users may not and must not permit others to

- alter this document in any way or remove this Legal Notice from the attached standard;
- sell this document without authorization from CSA Group; or
- make an electronic copy of this document.

If you do not agree with any of the terms and conditions contained in this Legal Notice, you may not load or use this document or make any copies of the contents hereof, and if you do make such copies, you are required to destroy them immediately. Use of this document constitutes your acceptance of the terms and conditions of this Legal Notice.



Revision History

ANSI Z21.10.1-2014 • CSA 4.1-2014, Gas water heaters, volume I, storage water heaters with input ratings of 75,000 Btu per hour or less

Revision from previous edition	Revision symbol (in margin)
Clauses 3 , 4.1.24 , 4.24 , 4.33.2 , 4.34.11 , 4.34.28 , 5.1.17 , 5.2 , 5.6 , 5.32 , and 5.39 Tables 2-A , 2-B , and 12	Δ

Currently in preview, click buy full version

Standards Update Service

ANSI Z21.10.1-2014 • CSA 4.1-2014 November 2014

Title: *Gas water heaters, volume I, storage water heaters with input ratings of 75,000 Btu per hour or less*

To register for e-mail notification about any updates to this publication

- go to shop.csa.ca
- click on **CSA Update Service**

The **List ID** that you will need to register for updates to this publication is **12296**.

If you require assistance, please e-mail techsupport@csagroup.org or call 416-747-2233.

Visit CSA Group's policy on privacy at csagroup.org/legal to find out how we protect your personal information.

ANSI Z21.10.1-2014 • CSA 4.1-2014
Gas water heaters, volume I, storage
water heaters with input ratings of
75,000 Btu per hour or less



American National Standards Institute, Inc.

IGAC

Interprovincial Gas Advisory Council



**CSA
Group**

™A trade-mark of the Canadian Standards Association and CSA America Inc., operating as "CSA Group"

*Approved on August 15, 2014 by ANSI
Approved on November 26, 2014 by IGAC
Effective in Canada April 1, 2016
Published in November 2014 by CSA Group
A not-for-profit private sector organization
178 Rexdale Blvd., Toronto, Ontario, Canada M9W 1R3*

*To purchase standards and related publications, visit our Online Store at shop.csa.ca
or call toll-free 1-800-463-6727 or 416-747-4044.*

ISBN 978-1-77139-420-8

© 2014 CSA Group

*All rights reserved. No part of this publication may be reproduced in any form whatsoever
without the prior permission of the publisher.*

Contents

Interprovincial Gas Advisory Council	4
Canadian Technical Committee on Gas Appliances and Related Accessories	6
Z21/83 Technical Committee on Performance and Installation of Gas Burning Appliances and Related Accessories	8
Joint Technical Sub-Committee on Standards for Gas-Fired Water Heaters	11
Preface	17
1 Scope	20
2 Reference publications	21
3 Definitions	25
4 Construction	37
4.1 General construction and assembly	37
4.2 Materials	42
4.3 Combustion air supply	45
4.4 Heat pipe heat exchangers	46
4.5 Water heater openings	47
4.6 Burners	47
4.7 Flame spreaders	48
4.8 Primary air adjustment means	49
4.9 Main burner orifices and orifice fittings	50
4.10 Automatic gas ignition systems	51
4.11 Pilot gas filters	54
4.12 Gas and water connections	54
4.13 Opening for relief valves	56
4.14 Dip tubes	57
4.15 Manually operated gas valves	58
4.16 Gas appliance pressure regulators	59
4.17 Adjustment of minimum input rating	59
4.18 Thermocouples	60
4.19 Automatic valves	60
4.20 Bleeds and vents	60
4.21 Automatic gas shutoff systems	61
4.22 Relief valves	62
4.23 Automatic flammable vapor sensor systems and components	62
4.24 Condensate disposal	62
4.25 Flue collars	63
4.26 Flue pipe extensions	63
4.27 Draft hoods	63
4.28 Non-metallic vent connection strength test	64
4.29 Automatic vent damper devices	65

4.30	Automatic flue damper devices	65
4.31	Electrical equipment and wiring	67
4.32	Vent and air-intake pipes of direct vent systems	81
4.33	Instructions	82
4.34	Marking	94
5	Performance	106
5.1	General	106
5.2	Test gases	112
5.3	Test pressures and burner adjustments	113
5.4	Combustion	114
5.5	Burner and pilot operating characteristics	116
5.6	Category determination	119
5.6.1	For a water heater having a single input rating	121
5.6.2	For a water heater having multiple input ratings	123
5.7	Piloted ignition systems	123
5.8	Proved igniter systems	128
5.9	Direct ignition systems	130
5.10	Heat roll out safety shutoff means	132
5.11	Heat required to supply daily quota of hot water	133
5.12	Gas appliance pressure regulators	135
5.13	Storage heater temperature limits	135
5.14	Temperature limiting systems	137
5.15	Evaluation of burn hazard potential of exterior surface	138
5.16	Wall, floor, and ceiling temperatures	143
5.17	Flue gas temperature	145
5.18	Temperature of manually operated parts	146
5.19	Burner and flame spreader temperature	146
5.20	Flue collars	148
5.21	Draft hoods	148
5.22	Automatic vent damper devices	152
5.23	Automatic flue damper devices	152
5.24	Draft tests for water heaters equipped with power burners	155
5.25	Wind test	158
5.26	Safety circuit analysis	160
5.27	Capacities of storage vessels	160
5.28	Hydrostatic test	161
5.29	Heat pipe heat exchanger pressure	162
5.30	Non-metallic dip tubes	163
5.31	Burner durability	166
5.32	Venting systems for Category II, III, or IV water heaters	167
5.33	Condensate disposal system(s)	167
5.34	Rain tests	168
5.35	Direct vent systems	170
5.36	Marking material adhesion and legibility	177
5.37	Flammable vapors ignition resistance	178
5.38	Resistance to lint, dust and oil accumulation	187
5.39	Corrugated metal tubing	192
5.40	Condensate disposal system(s)	194

6 Manufacturing and production tests 195**7 Items unique to the United States 196**

- 7.1 High altitude 196
- 7.2 Marking material adhesion and legibility 196
- 7.3 General construction 196

8 Items unique to Canada 197

- 8.1 High altitude 197
- 8.2 Storage vessels 197
- 8.3 Outdoor installation 197
- 8.4 Draft hoods 197
- 8.5 Pilot burners and safety shut-off devices 197
- 8.6 Marking material adhesion and legibility 197
- 8.7 Energy consumption and determining efficiencies 197
- 8.8 French translations for quoted instructions and markings 197

-
- Annex A (normative) Outline of lighting instructions for appliances equipped with continuous pilots 215
 - Annex B (normative) Outline of operating instructions for appliances equipped with intermittent pilot or interrupted pilot systems 218
 - Annex C (normative) Outline of operating instructions for appliances equipped with direct ignition systems 221
 - Annex D (normative) Flammable vapors label 224
 - Annex E (normative) Scald hazard label 226
 - Annex F (normative) Optional provisions for listed gas appliance conversion kits 227
 - Annex G (informative) Pertinent references to ANSI Y14.15 230
 - Annex H (informative) Wire color designations 231
 - Annex I (informative) Recommended wire color usage 232
 - Annex J (informative) Preferred graphic symbols of commonly used items, extracted from standard ANSI/IEEE 315, graphic symbols for electrical and electronics diagrams, and abbreviations for these items 233
 - Annex K (informative) Sample failure modes and effects analysis for component miswiring* 235
 - Annex L (informative) Table of conversion factors 236
 - Annex M (informative) Limit dust, and oil test equipment and procedures (see Clause) 239

Interprovincial Gas Advisory Council

J. Renaud	Régie du bâtiment du Québec, Montréal, Québec, Canada	<i>Chair</i>
J.R. Marshall	Technical Standards & Safety Authority (TSSA), Toronto, Ontario, Canada	<i>Vice-Chair</i>
A. Ali	Government of Nunavut Community & Government Services, Iqaluit, Nunavut, Canada	
R. Brousseau	Régie du Bâtiment du Québec, Montréal, Québec, Canada	
M.E. Davidson	Province of New Brunswick Dept of Public Safety, Fredericton, New Brunswick, Canada	
A. Durnie	Alberta Municipal Affairs, Edmonton, Alberta, Canada	<i>Alternate</i>
D. Eastman	Service NL, Newfoundland & Labrador, St. John's, Newfoundland and Labrador, Canada	
P. Fowler	Nova Scotia Department of Labour Advanced Education, Halifax, Nova Scotia, Canada	
D.N. Hird	SaskPower Regina Saskatchewan, Canada	
C. Lashek	Manitoba, Office of the Fire Commissioner, Winnipeg, Manitoba, Canada	
W. Lock	British Columbia Safety Authority (BCSA), New Westminster, British Columbia, Canada	
S. Manning	Alberta Municipal Affairs Safety Services, Edmonton, Alberta, Canada	
R. McRae	Government of the NWT Public Works & Services, Yellowknife, Northwest Territories, Canada	

J. Melling	SaskPower, Saskatoon, Saskatchewan, Canada	<i>Alternate</i>
B.W. Reid	Department of Environment, Energy and Forestry, Charlottetown, Prince Edward Island, Canada	
G. Tremblett	Service NL, Newfoundland & Labrador, St. John's, Newfoundland and Labrador, Canada	<i>Alternate</i>
C. Valliere	Alberta Municipal Affairs Safety Services, Edmonton, Alberta, Canada	<i>Alternate</i>
M. Wani	Government of Nunavut Community & Government Services, Iqaluit, Nunavut, Canada	
D. Young	Yukon Government, Whitehorse, Yukon, Canada	
B. Zinn	British Columbia Safety Authority (BCSA), Coquitlam, British Columbia, Canada	<i>Alternate</i>

Canadian Technical Committee on Gas Appliances and Related Accessories

Z.J. Fraczkowski	Technical Standards & Safety Authority (TSSA), Toronto, Ontario, Canada <i>Category: Government and/or Regulatory Authority</i>	<i>Chair</i>
A. Gould	Reliance Comfort Ltd. Partnership dba Reliance Home Comfort, Cambridge, Ontario, Canada <i>Category: User Interest</i>	<i>Vice-Chair</i>
A. Abdel-Rehim	A.O. Smith Enterprises Ltd., Fergus, Ontario, Canada	<i>Non-Voting</i>
P.A. Baker	Maxitrol Company, Hamilton, Ontario, Canada <i>Category: Producer Interest</i>	
D. Baxter	Enbridge Gas Distribution, Thorold, Ontario, Canada <i>Category: User Interest</i>	
J. Boros	Rheem Sales Co Inc AKA Rheem Manufacturing Co, Montgomery, Alabama, USA <i>Category: Producer Interest</i>	
T. Brennan	Natural Resources Canada, Ottawa, Ontario, Canada	<i>Non-Voting</i>
C. Côté	Gaz Métro, Montréal, Québec, Canada <i>Category: User Interest</i>	
C. Gibbs	Guelph, Ontario, Canada <i>Category: General Interest</i>	
E. Grzesik	Mississauga, Ontario, Canada <i>Category: General Interest</i>	
D.N. Hird	SaskPower, Regina, Saskatchewan, Canada <i>Category: Government and/or Regulatory Authority</i>	

D.R. Jamieson	GHP Group Inc, Oakville, Ontario, Canada <i>Category: Producer Interest</i>	
C.E. Jorgenson	British Columbia Safety Authority (BCSA), New Westminster, British Columbia, Canada <i>Category: Government and/or Regulatory Authority</i>	
S. Katz	S. Katz and Associates Inc., North Vancouver, British Columbia, Canada	<i>Non-Voting</i>
J.R. Marshall	Technical Standards & Safety Authority (TSSA), Toronto, Ontario, Canada	<i>Non-Voting</i>
J. Melling	SaskPower, Saskatoon, Saskatchewan, Canada	<i>Non-Voting</i>
J. Overall	Union Gas Limited, Toronto, Ontario, Canada	<i>Non-Voting</i>
T.W. Poulin	A.O. Smith Enterprises Ltd., Fergus, Ontario, Canada <i>Category: Producer Interest</i>	
G.B. Prociw	Union Gas Limited, Chatham, Ontario, Canada <i>Category: User Interest</i>	
E. Scott	British Columbia Safety Authority (BCSA), New Westminster, British Columbia, Canada	<i>Non-Voting</i>
B.J. Swiecicki	National Propane Gas Association, Frankfort, Illinois, USA	<i>Non-Voting</i>
M. Thomas	Natural Resources Canada CANMET Energy, Ottawa, Ontario, Canada	<i>Non-Voting</i>
C.L. Rake	CSA Group, Cleveland, Ohio, USA	<i>Program Manager</i>
M. Khan	CSA Group, Mississauga, Ontario, Canada	<i>Project Manager</i>

Z21/83 Technical Committee on Performance and Installation of Gas Burning Appliances and Related Accessories

B.J. Swiecicki	National Propane Gas Association, Washington, District of Columbia, USA <i>Category: Producer Interest</i>	<i>Chair</i>
M.W. Wilber	Crane Engineering, Plymouth, Minnesota, USA <i>Category: General Interest</i>	<i>Vice-Chair</i>
C.W. Adams	A.O. Smith Corporation, Milwaukee, Wisconsin, USA <i>Category: Producer Interest</i>	
S.R. Caudle	Southern California Gas Company, Los Angeles, California, USA	
M. Deegan	Clearwater Gas System, Clearwater, Florida, USA <i>Category: Government and/or Regulatory Authority</i>	
L. DeLaura	Sempra Energy Utility, Los Angeles, California, USA <i>Category: Gas Supplier Interest</i>	
M. Diesch	Lennox International Inc, Carrollton, Texas, USA <i>Category: Producer Interest</i>	
J.M. Emmel	Virginia Tech, Blacksburg, Virginia, USA <i>Category: Consumer/User Interest</i>	
Z.J. Fraczkowski	Technical Standards & Safety Authority (TSSA), Toronto, Ontario, Canada	<i>Non-Voting</i>
R.R. Frazier	ATMOS Energy, Arlington, Texas, USA <i>Category: Gas Supplier Interest</i>	

T.F. Hardin	Underwriters Laboratories Inc., Research Triangle Pk, North Carolina, USA	<i>Alternate</i>
D.M. Jakobs	Rheem Manufacturing Company Air Conditioning Division, Fort Smith, Arkansas, USA <i>Category: Producer Interest</i>	
R.A. Jordan	Consumer Product Safety Commission, Rockville, Maryland, USA	<i>Non-Voting</i>
F. Myers	PVI Industries LLC, Fort Worth, Texas, USA <i>Category: Producer Interest</i>	
G.J. Potter	Heater Technologies, LLC, Marthasville, Missouri, USA <i>Category: Producer Interest</i>	
J.A. Ranfone	American Gas Association Inc., Washington, District of Columbia, USA <i>Category: Gas Supplier Interest</i>	
N.W. Rolph	Lochinvar LLC, Lebanon, Tennessee, USA	
G.A. Ruzicka	Lowe's Companies, Inc, Mooresville, North Carolina, USA <i>Category: General Interest</i>	
I. Sargunam	Bloomington, Indiana, USA <i>Category: General Interest</i>	
C. Souhrada	North American Association of Food Equipment Manufacturers, Chicago, Illinois, USA <i>Category: Producer Interest</i>	
F.A. Stanonik	Air-Conditioning, Heating, and Refrigeration Institute, Arlington, Virginia, USA	<i>Non-Voting</i>
T. Stroud	Hearth Patio & Barbecue Association, Seattle, West Virginia, USA <i>Category: General Interest</i>	

C. Suchovsky	Burner Technology Unlimited, Inc, Walton Hills, Ohio, USA <i>Category: General Interest</i>	
D.W. Switzer	Consumer Product Safety Commission, Rockville, Maryland, USA	<i>Non-Voting</i>
H. Virgil	Brownsburg, Indiana, USA <i>Category: Consumer/User Interest</i>	
A.B. Wagner-Sherwin	St. Louis Community College, St. Louis, Missouri, USA <i>Category: Consumer/User Interest</i>	
M.B. Williams	Association of Home Appliance Manufacturers (AHAM), Washington, District of Columbia, USA <i>Category: Producer Interest</i>	
R. Wozniak	Underwriters Laboratories Inc., Melville, New York, USA <i>Category: Research/Testing</i>	
C.L. Rake	CSA Group, Cleveland, Ohio, USA	<i>Program Manager</i>
S.M. Corcoran	CSA Group, Cleveland, Ohio, USA	<i>Project Manager</i>

Joint Technical Sub-Committee on Standards for Gas-Fired Water Heaters

A. Abdel-Rehim	A.O. Smith Enterprises Ltd., Fergus, Ontario, Canada	<i>Alternate</i>
G. Ayers	Atwood Mobile Products LLC, Elkhart, Indiana, USA	
D. Berning	A.O. Smith Corporation, McBee, South Carolina, USA	
J. Boros	Rheem Sales Co Inc AKA Rheem Manufacturing Co, Montgomery, Alabama, USA	
D. Breejen	Allegan Tubular Products, Inc., Allegan, Michigan, USA	
S.R. Caudle	Southern California Gas Company, Los Angeles, California, USA	<i>Alternate</i>
J. Chicoine	Mestex, A Division of Mestek, Inc., Dallas, Texas, USA	
R. Choi	KD Navien America, Inc., Irvine, California, USA	<i>Alternate</i>
J. Derksen	Direct Energy Home Services, Markham, Ontario, Canada	
E. Dionne	White-Rodgers Division, St. Louis, Missouri, USA	<i>Alternate</i>
R. Dominguez	Brass-Craft Manufacturing Co, Novi, Michigan, USA	<i>Alternate</i>
K.S. Dorrough	Rinnai America Corporation, Peachtree City, Georgia, USA	<i>Alternate</i>
G. Doss	Bradford-White Corporation, Rochester, New Hampshire, USA	

G. Edgar	VenTech Consulting Ltd, Lancaster, Ohio, USA	<i>Non-Voting</i>
G. Fabbruzzo	Enbridge Gas Distribution, Toronto, Ontario, Canada	
Z.J. Fraczkowski	Technical Standards & Safety Authority (TSSA), Toronto, Ontario, Canada	<i>Non-Voting</i>
R.R. Frazier	ATMOS Energy, Arlington, Texas, USA	
L. Gill	IPEX Management Inc, Mississauga, Ontario, Canada	
A. Gould	Reliance Comfort Ltd. Partnership dba Reliance Home Comfort, Cambridge, Ontario, Canada	
R. Green	Brass-Craft Manufacturing Co, Novi, Michigan, USA	<i>Alternate</i>
R.H. Gregg	Cash Acme, Franklin, Tennessee, USA	
T. Hardin	Underwriters Laboratories Inc., Research Triangle Pk, North Carolina, USA	<i>Non-Voting</i>
P. Hikspoors	Giant Factories Inc. Usines Giant Inc., Montréal, Québec, Canada	
D. Hubbard	Intertek Commercial & Electrical, Twinsburg, Ohio, USA	
S. Isaksen	Noritz America Corporation, Fountain Valley, California, USA	<i>Alternate</i>
R. Jensen	White-Rodgers Division, St. Louis, Missouri, USA	
R.A. Jordan	Consumer Product Safety Commission, Rockville, Maryland, USA	<i>Non-Voting</i>

R. Kane	IPEX Management Inc, Mississauga, Ontario, Canada	<i>Alternate</i>
L. Kidd	Air Conditioning Division Rheem Manufacturing Company, Fort Smith, Arkansas, USA	<i>Alternate</i>
J. Kleiss	Lochinvar LLC, Lebanon, Tennessee, USA	
G.M. Kusterer	Bock Water Heaters, Inc., Madison, Wisconsin, USA	<i>Alternate</i>
S. Lackie	Atwood Mobile Products LLC, Elkhart, Indiana, USA	
F. Lazar	Channel Products, Inc., Chesterland, Ohio, USA	
K.J. Madill	Direct Energy Home Services, Markham, Ontario, Canada	<i>Alternate</i>
G. McPherson	McPherson Propane, Inc., Sturgis, South Dakota, USA	
K. Minkler	Invensys Appliance Controls, Corona, California, USA	
M. Mohammed	Cash Acme A Division of the Reliance Worldwide Corporation, Cullman, Alabama, USA	
T.D. Mulligan	Brass-Craft Manufacturing Co, Novi, Michigan, USA	
F. Myers	PVI Industries LLC, Fort Worth, Texas, USA	
J. Myers	Channel Products, Inc., Chesterland, Ohio, USA	<i>Alternate</i>
J. Nelson	General Electric Company, Louisville, Kentucky, USA	

M. Neufcourt	Air-Conditioning, Heating, and Refrigeration Institute, Arlington, Virginia, USA	
M. O'Donnell	Beckett Gas Inc., North Ridgeville, Ohio, USA	
R. Oshiro	Noritz America Corporation, Fountain Valley, California, USA	
M. Pablo	Orkli, S. Coop, Ordizia-Gipuzkoa, Spain	<i>Non-Voting</i>
K. Pirotin	KD Navien America, Inc., Irvine, California, USA	
T.W. Poulin	A.O. Smith Enterprises Ltd., Fergus, Ontario, Canada	
K. Reaves	Cash Acme A Division of the Reliance Worldwide Corporation, Cullman, Alabama, USA	<i>Alternate</i>
E. Rightmier	AERCO International, Inc, Blauvelt, New York, USA	
J. Rose	Southern California Gas Company, Los Angeles, California, USA	
G.A. Schmidt	Atwood Mobile Products, LLC, Salt Lake City, Utah, USA	<i>Alternate</i>
K. Shaw	M&G Duravent, Inc, Vacaville, California, USA	
W. Shepard	Allegan Tubular Products, Inc., Allegan, Michigan, USA	<i>Alternate</i>
S. Siddiqui	Zodiac Pool Systems, Inc., Vista, California, USA	
D. Snyder	American Water Heater Company, Johnson City, Tennessee, USA	

F.A. Stanonik	Air-Conditioning, Heating, and Refrigeration Institute, Arlington, Virginia, USA	
M. Steinhafel	Bock Water Heaters, Inc., Madison, Wisconsin, USA	<i>Alternate</i>
P.W. Stephens	Heat Transfer Products Inc, East Freetown, Massachusetts, USA	
C. Suchovsky	Burner Technology Unlimited, Inc, Walton Hills, Ohio, USA	
B.J. Swiecicki	National Propane Gas Association, Frankfort, Illinois, USA	<i>Non-Voting</i>
J. Todd	General Electric Company, Louisville, Kentucky, USA	<i>Alternate</i>
M. Travers	Reliance Comfort L.P, Cambridge, Ontario, Canada	<i>Alternate</i>
E. Truskoski	Bradford-White Corporation, Middleville, Michigan, USA	<i>Alternate</i>
D. Tumino	Beckett Gas Inc., North Ridgeville, Ohio, USA	<i>Non-Voting</i>
J. Van Beurden	Airmax Technologies Inc., Concord, Ontario, Canada	
R. Vlastic	Union Gas Limited, London, Ontario, Canada	
A.B. Wagner-Sherwin	St. Louis Community College, St. Louis, Missouri, USA	
C. Weiss	Field Controls LLC, Kinston, North Carolina, USA	<i>Non-Voting</i>
M.W. Wilber	Crane Engineering, Plymouth, Minnesota, USA	
T.A. Williams	American Gas Association Inc., Washington, District of Columbia, USA	

J. York	Rinnai America Corporation, Peachtree City, Georgia, USA	
J. Zhou	Allied Engineering Company Div. of E-Z-Rect Manufacturing Ltd., North Vancouver, British Columbia	<i>Non-Voting</i>
C.L. Rake	CSA Group, Cleveland, Ohio, USA	<i>Project Manager</i>
S.M. Corcoran	CSA Group, Cleveland, Ohio, USA	<i>Project Manager</i>

Preface

This is the sixth edition of ANSI Z21.10.1-2014 • CSA 4.1-2014, *Gas water heaters, volume I, storage water heaters with input ratings of 75,000 Btu per hour or less*.

This Standard was prepared by the Z21/CSA Joint Technical Advisory Group on Standards for Gas-Fired Water Heaters under the jurisdiction of the Technical Committee on Gas Appliances and Related Accessories, the Z21/83 Technical Committee on Performance and Installation of Gas Burning Appliances and Related Accessories, and the Strategic Steering Committee on Standards for Fuel Burning Appliances, and had been formally approved by the Technical Committee(s), American National Standards Institute, and the Interprovincial Gas Advisory Council.

Interpretations: The Strategic Steering Committee on Standards for Fuel Burning Appliances] has provided the following direction for the interpretation of standards under its jurisdiction: “The literal text shall be used in judging compliance of products with the safety requirements of this Standard. When the literal text cannot be applied to the product, such as for new materials or construction, and when a relevant committee interpretation has not already been published, CSA Group’s procedures for interpretation shall be followed to determine the intended safety principle.”

Notes:

- 1) *Use of the singular does not exclude the plural (and vice versa) when the sense allows.*
- 2) *This Standard contains SI (Metric) units corresponding to the yard/pound quantities, the purpose being to allow the standard to be used in SI (Metric) units. (IEEE/ASTM SI 10, American National Standard for Metric Practice, or ISO 80000-1:2009, Quantities and units – Part 1: General, is used as a guide in making metric conversion from yard/pound quantities.) If a value for a measurement and a corresponding value in other units are stated, the first stated value is to be regarded as the requirement. The given corresponding value may be approximate. If a value for a measurement and a corresponding value in other units are both specified as a quoted marking requirement, the first stated unit, or both, are to be provided.*
- 3) *Although the intended primary application of this Standard is stated in its Scope, it is important to note that it remains the responsibility of the users of the Standard to judge its suitability for their particular purpose.*
- 4) *This publication was developed by consensus, which is defined by CSA Policy governing standardization – Code of good practice for standardization as “substantial agreement. Consensus implies much more than a simple majority, but not necessarily unanimity.” It is consistent with this definition that a member may be included in the Technical Committee list and yet not be in full agreement with all clauses of this publication.*
- 5) *This Standard is subject to periodic review, and suggestions for its improvement will be referred to the appropriate committee. To submit a proposal for change, please send the following information to inquiries@csagroup.org and include “Proposal for change” in the subject line:*
 - a) *Standard designation (number);*
 - b) *relevant clause, table, and/or figure number;*
 - c) *wording of the proposed change; and*
 - d) *rationale for the change.*
- 6) *To submit a request for interpretation of this Standard, please send the following information to inquiries@csagroup.org and include “Request for interpretation” in the subject line:*
 - a) *define the problem, making reference to the specific clause, and, where appropriate, include an illustrative sketch;*
 - b) *provide an explanation of circumstances surrounding the actual field condition; and*
 - c) *where possible, phrase the request in such a way that a specific “yes” or “no” answer will address the issue.*
- 7) *Committee interpretations are processed in accordance with the CSA Directives and guidelines governing standardization and are available on the Current Standards Activities page at standardsactivities.csa.ca.*

History of the development of standards for Gas water heaters, volume I, storage water heaters with input ratings of 75,000 Btu per hour or less

Note: *This history is informative and is not part of the standard.*

With the onset of the Free Trade Agreement between the United States and Canada on January 2, 1988, significant attention was given to the harmonization of the United States and Canadian safety standards addressing gas-fired equipment for residential, commercial and industrial applications. It was believed that the elimination of the differences between the standards would remove potential trade barriers and provide an atmosphere in which North American manufacturers could market more freely in the United States and Canada. The harmonization of these standards was also seen as a step toward harmonization with international standards. Joint subcommittees were established to facilitate the standards harmonization process between the United States and Canada.

The draft harmonized standard was based on current coverage from the American National Standard for Gas Water Heaters, Volume I, storage Water Heaters with Input Rating of 75,000 Btu Per Hour or Less, ANSI Z21.10.1-1993 and Addenda Z21.10.1a-1994, Z21.10.1b-1994, Z21.10.1c-1996 and the Canadian Standard for Gas-Fired Automatic Storage Type Water Heaters with Inputs Less than 75,000 Btuh, CAN1-4.1-M85. The draft was subsequently issued for public review and comment during March 1996.

Following reconsideration and modification of the proposed draft standard, in light of comments received, the joint water heater subcommittee, at its July 24-25, 1996 meeting, recommended the proposed draft to the Z21 Committee and the CGA Standards Steering Committee for approval.

The proposed draft of the harmonized standard for gas water heaters, volume I, storage water heaters with input ratings of 75,000 Btu per Hour or Less, as modified by the joint subcommittee at its meeting of July 24-25, 1996, was approved by the Z21/83 Committee by at its April 17, 1997 meeting and by the CGA Standards Steering Committee on May 6, 1997.

The first edition of the harmonized Z21/CSA Standard for Gas Water Heaters, Volume I, Storage Water Heaters With Input Ratings Of 75,000 Btu Per Hour Or Less, was approved by the Canadian Interprovincial Gas Advisory Council in September 10, 1997 and by the American National Standards Institute Inc. on March 3, 1998.

The second edition of the harmonized Z21/CSA Standard for Gas Water Heaters, Volume I, Storage Water Heaters With Input Ratings Of 75,000 Btu Per Hour Or Less, was approved by the Canadian Interprovincial Gas Advisory Council in August 1, 2001 and by the American National Standards Institute Inc. on December 20, 2001.

The third edition of the harmonized Z21/CSA Standard for Gas Water Heaters, Volume I, Storage Water Heaters With Input Ratings Of 75,000 Btu Per Hour Or Less, was approved by the Canadian Interprovincial Gas Advisory Council in May 18, 2004 and by the American National Standards Institute Inc. on July 2, 2004.

The fourth edition of the harmonized Z21/CSA Standard for Gas Water Heaters, Volume I, Storage Water Heaters With Input Ratings Of 75,000 Btu Per Hour Or Less, was approved by the Canadian Interprovincial Gas Advisory Council on January 15, 2009 and by the American National Standards Institute Inc. on June 20, 2008.

The fifth edition of the harmonized Z21/CSA Standard for Gas Water Heaters, Volume I, Storage Water Heaters With Input Ratings Of 75,000 Btu Per Hour Or Less, was approved by the Canadian

Interprovincial Gas Advisory Council on February 25, 2013 and by the American National Standards Institute Inc. on January 10, 2013.

This, the sixth edition of the harmonized Z21/CSA Standard for Gas Water Heaters, Volume I, Storage Water Heaters With Input Ratings Of 75,000 Btu Per Hour Or Less, was approved by the Canadian Interprovincial Gas Advisory Council on November 26, 2014 and by the American National Standards Institute Inc. on August 15, 2014.

The previous editions of the Standard for Gas Water Heaters, Volume I, Storage Water Heaters With Input Ratings Of 75,000 Btu Per Hour Or Less, and addenda thereto, approved by the Interprovincial Gas Advisory Council and American National Standards Institute, Inc. are as follows:

Z21.10.1-1998 • CSA 4.1-M98
Z21.10.1a-2000 • CSA 4.1a-2000
Z21.10.1b-2000 • CSA 4.1b-2000

Z21.10.1-2004 • CSA 4.1-2004
Z21.10.1a-2006 • CSA 4.1a-2006
Z21.10.1b-2006 • CSA 4.1b-2006

Z21.10.1-2001 • CSA 4.1-2001
Z21.10.1a-2002 • CSA 4.1a-2002
Z21.10.1b-2004 • CSA 4.1b-2004

Z21.10.1-2009 • CSA 4.1-2009
Z21.10.1a-2009 • CSA 4.1a-2009
Z21.10.1b-2011 • CSA 4.1b-2011

Z21.10.1-2013 • CSA 4.1-2013

Z21.10.1-2014 • CSA 4.1-2014

The following identifies the designation and year of the harmonized standard:

ANSI Z21.10.1-2014 • CSA 4.1-2014:

Note: This edition of Z21.10.1 • CSA 4.1 incorporates changes to the 2013 edition of Z21.10.1 • CSA 4.1. Changes are denoted by a delta in the margin.

ANSI Z21.10.1-2014 • CSA 4.1-2014

Gas water heaters, volume I, storage water heaters with input ratings of 75,000 Btu per hour or less

1 Scope

1.1

This Standard applies to newly produced, automatic storage water heaters having input ratings of 75,000 Btu/hr (21 980 W) or less (see Clause 3, Definitions), hereinafter referred to as water heaters or appliances, constructed entirely of new, unused parts and materials:

- a) for use with natural gas;
- b) for use with manufactured gas;
- c) for use with mixed gas;
- d) for use with liquefied petroleum gases;
- e) for use with LP gas-air mixtures;
- f) for recreational vehicle installation for use with liquefied petroleum gases only (see Clause 4.1.26);
- g) for manufactured home (mobile home) installation convertible for use with natural gas and liquefied petroleum gases when provision is made for the simple conversion from one gas to the other (see Clause 4.1.25);
- h) for recreational vehicle installation convertible for use with natural gas and liquefied petroleum gases when provision is made for the simple conversion from one gas to the other (see Clause 4.1.26); and
- i) for use with combination potable water/space heating applications (see Clause 4.1.29 and Clause 3, Definitions).

1.2

This Standard also applies to water heaters incorporating heat pipe heat exchangers (see Clause 4.4, Heat pipe heat exchangers).

1.3

Direct vent water heaters anticipated by this Standard are essentially balanced flue appliances with the air intake and vent outlet in close proximity. Other designs are to be subjected to such additional tests as believed necessary at the discretion of the testing agency.

1.4

Water heaters for installation in recreational vehicles are to be of the direct vent type.

1.5

This Standard also applies to water heaters with draft hoods which are factory-equipped with automatic vent damper devices (see Clause 3, Definitions), hereinafter referred to as vent damper devices.