CSA/ANSI C22.2 No. 19085-6:21
(ISO 19085-6:2017, MOD)
National Standard of Canada
American National Standard

CSA/ANSI C22.2 No. 19085-6:21
Woodworking machines — Safety — Part 6: Single spindle vertical moulding machines ("toupies")
(ISO 19085-6:2017, MOD)

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ANSI provides that the interests of the public may have appropriate participation and representation in standardization activity, and cooperates with departments and agencies of U.S. Federal, state and local governments in achieving compatibility between government codes and standards and the voluntary standards of industry and commerce.

ANSI represents the interests of the United States in international nontreaty organizations such as the International Organization for Standardization (ISO) and the International Electrotechnical Commission (IEC). The Institute maintains close ties with regional organizations such as the Pacific Area Standards Congress (PASC) and the Pan American Standards Commission (COPANT). As such, ANSI coordinates the activities involved in the U.S. participation in these groups.

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Responsibility of approving American standards rests with the
American National Standards Institute, Inc.
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National Standard of Canada
American National Standard

CSA/ANSI C22.2 No. 19085-6:21

Woodworking machines — Safety — Part 6: Single spindle vertical moulding machines ("toupies")

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CSA Preface

This is the first edition of CSA/ANSI C22.2 No. 19085-6, *Woodworking machines — Safety — Part 6: Single spindle vertical moulding machines ("toupies")*, which is an adoption, with North American deviations, of the identically titled ISO (International Organization for Standardization) Standard 19085-6 (first edition, 2017-11). It is one in a series of Standards issued by CSA Group under Part II of the *Canadian Electrical Code*.

For brevity, this Standard will be referred to as "CSA/ANSI C22.2 No. 19085-6" throughout.

This Standard covers the safety requirements and measures for stationary and displaceable hand-fed single spindle vertical moulding machines.

The North American deviations are intended to meet product requirements and to align with the *Canadian Electrical Code, Part I* (Canada) and the *National Electrical Code* (United States).

This Standard is intended to be used in conjunction with CSA/ANSI C22.2 No. 19085-1:19, *Woodworking machines — Safety — Part 1: Common requirements* (adopted ISO 19085-1:2017, with North American deviations).

This Standard is considered suitable for use for conformity assessment within the stated scope of the Standard.

This Standard was reviewed for North American adoption by the CSA Subcommittee on Electrical Equipment for Woodworking Machinery, under the jurisdiction of the CSA Technical Committee on Industrial Products and the CSA Strategic Steering Committee on Requirements for Electrical Safety, and has been formally approved by the Technical Committee.

This Standard has been developed in compliance with Standards Council of Canada requirements for National Standards of Canada. It has been published as a National Standard of Canada by CSA Group.

This Standard has been approved by the American National Standards Institute (ANSI) as an American National Standard.

Interpretations: The Strategic Steering Committee on Requirements for Electrical Safety has provided the following direction for the interpretations of standards under its jurisdiction: "The literal text shall be used in judging compliance of products with the safety requirements of this Standard. When the literal text cannot be applied to the product, such as for new materials or construction, and when a

relevant CSA committee interpretation has not already been published, CSA Group's procedures for interpretation shall be followed to determine the intended safety principle."

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This Standard is subject to review within five years from the date of publication and suggestions for its improvement will be referred to the appropriate committee. The technical content of IEC and ISO publications is kept under constant review by IEC and ISO. To submit a proposal for change, please send the following information to inquiries@csagroup.org and include "Proposal for change" in the subject line:

a) *Standard designation (number);*
b) *relevant clause, table, and/or figure number;*
c) *wording of the proposed change; and*
d) *rationale for the change.*

INTERNATIONAL STANDARD

ISO 19085-6

First edition
2017-11

Woodworking machines — Safety —

Part 6: Single spindle vertical moulding machines ("toupies")

Machines à bois — Sécurité —

Partie 6: Toupies monobroches à arbre vertical

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Foreword

ISO (the International Organization for Standardization) is a worldwide federation of national standards bodies (ISO member bodies). The work of preparing International Standards is normally carried out through ISO technical committees. Each member body interested in a subject for which a technical committee has been established has the right to be represented on that committee. International organizations, governmental and non-governmental, in liaison with ISO, also take part in the work. ISO collaborates closely with the International Electrotechnical Commission (IEC) on all matters of electrotechnical standardization.

The procedures used to develop this document and those intended for its further maintenance are described in the ISO/IEC Directives, Part 1. In particular the different approval criteria needed for the different types of ISO documents should be noted. This document was drafted in accordance with the editorial rules of the ISO/IEC Directives, Part 2 (see www.iso.org/directives).

Attention is drawn to the possibility that some of the elements of this document may be the subject of patent rights. ISO shall not be held responsible for identifying any or all such patent rights. Details of any patent rights identified during the development of the document will be in the Introduction and/or on the ISO list of patent declarations received (see www.iso.org/patents).

Any trade name used in this document is information given for the convenience of users and does not constitute an endorsement.

For an explanation on the voluntary nature of standards, the meaning of ISO specific terms and expressions related to conformity assessment, as well as information about ISO's adherence to the World Trade Organization (WTO) principles in the Technical Barriers to Trade (TBT) see the following URL: www.iso.org/iso/foreword.html.

This document was prepared by Technical Committee ISO/TC 39, *Machine tools*, Subcommittee SC 4 *Woodworking machines*.

This document is intended to be used in conjunction with ISO 19085-1:2017, which gives requirements common to different machine types.

A list of all parts in the ISO 19085 series can be found on the ISO website.

Introduction

The ISO 19085 series of International Standards provides technical safety requirements for the design and construction of woodworking machinery. It concerns designers, manufacturers, suppliers and importers of the machines specified in the Scope. It also includes a list of informative items that the manufacturer will need to give to the user.

This document is a type-C standard as stated in ISO 12100.

The machinery concerned and the extent to which hazards, hazardous situations or hazardous events are covered are indicated in the Scope of this document.

When requirements of this type-C standard are different from those which are stated in type-A or type-B standards, the requirements of this type-C standard take precedence over the requirements of the other standards for machines that have been designed and built according to the requirements of this type-C standard.

The full set of requirements for a particular type of woodworking machine are those given in the part of ISO 19085 applicable to that type, together with the relevant requirements from ISO 19085-1:2017, to the extent specified in the Scope of the applicable part of ISO 19085.

As far as possible, in parts of ISO 19085 other than ISO 19085-1:2017, safety requirements are referenced to the relevant sections of ISO 19085-1:2017, to avoid repetition and reduce their length. The other parts contain replacements and additions to the common requirements given in ISO 19085-1:2017.

Thus, Clauses 5, 6, 7 and 8, with their subclauses and the annexes of this document, can either

— confirm as a whole,

— confirm with additions,

— exclude in total, or

— replace with specific text

the corresponding subclauses or annexes of ISO 19085-1:2017.

This interrelation is indicated in the first paragraph of each subclause or annex right after the title by one of the following statements:

— “This subclause of ISO 19085-1:2017 applies.”;

— “This subclause of ISO 19085-1:2017 applies with the following additions.”, or “This subclause of ISO 19085-1:2017 applies with the following additions, subdivided into further specific subclauses.”;

— “This subclause of ISO 19085-1:2017 does not apply.”;

— “This subclause of ISO 19085-1:2017 is replaced by the following text.”, or “This subclause of ISO 19085-1:2017 is replaced by the following text, subdivided into further specific subclauses.”.

Specific subclauses and annexes in this part of ISO 19085 without correspondent in ISO 19085-1:2017 are indicated by the introductory sentence: “Subclause (or annex) specific to this part of ISO 19085.”

Clauses 1, 2, 4 replace the correspondent clauses of ISO 19085-1:2017, with no need for indication since they are specific to each part of the series.

NOTE Requirements for tools are given in EN 847-1:2013 and EN 847-2:2013.

DV.1 ***Replace all references to "ISO 12100" and "ISO 12100:2010" with "ANSI/ISO 12100" throughout this Standard.***

DV.2 ***Replace all references to "ISO 19085-1" with "CSA/ANSI C22.2 No. 19085-1" throughout this Standard.***

Woodworking machines — Safety — Part 6: Single spindle vertical moulding machines ("toupies")

1 Scope

This document gives the safety requirements and measures for stationary and displaceable hand-fed single spindle vertical moulding machines, hereinafter referred to as "machines", designed to cut wood and materials with similar physical characteristics to wood.

NOTE 1 For the definitions of stationary and displaceable machines, see ISO 19085-1:2017, 3.4 and 3.5.

It deals with all significant hazards, hazardous situations and events as listed in Clause 4, relevant to the machines when they are operated, adjusted and maintained as intended and under the conditions foreseen by the manufacturer including reasonably foreseeable misuse. Also, transport, assembly, dismantling, disabling and scrapping phases are taken into account.

NOTE 2 For relevant but not significant hazards, e.g. sharp edges of the machine frame, see ISO 12100:2010.

It is also applicable to machines fitted with one or more of the following devices/additional working units, whose hazards have been dealt with:

a) device for the arbor to be vertically adjustable relative to the table;

b) device to tilt the arbor;

c) device to fit a manually operated tenoning sliding table;

d) glass bead saw unit;

e) adjustable table insert;

f) device for changing the direction of rotation of the spindle;

g) device for fixing shank mounted tools on the arbor;

h) interchangeable arbor;

i) quick tool/arbor change system;

j) demountable power feed unit;

k) support for the demountable power feed unit with power driven adjustments.

This document does not apply to

1) machines equipped with outboard bearings,

2) machines equipped with powered movements of a front extension table and/or a tenoning sliding table, and

3) machines with an intended maximum tool diameter of less than or equal to 180 mm.