



CSA A23.1:24/CSA A23.2:24
National Standard of Canada



Concrete materials and methods of concrete construction/Test Methods and Standard Practices for concrete



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Contents

Technical Committee on Concrete Materials and Construction 9

Preface 14

SDG Foreword 17

CSA A23.1:24, Concrete materials and methods of concrete construction

0 Introduction 19

1 Scope 19

1.1 General 19

1.2 Exclusions 19

1.3 Precasting of concrete in the field 19

1.4 Parking garages 20

1.5 Supplementary specifications 20

1.6 Terminology 20

2 Reference publications 20

3 Definitions 50

4 Materials and concrete properties 60

4.1 Requirements for concrete and alternative methods for specifying concrete 60

4.1.1 Durability requirements 60

4.1.2 Alternatives for specifying concrete 65

4.2 Materials 65

4.2.1 Cements and supplementary cementitious materials 65

4.2.2 Water 66

4.2.3 Aggregates 67

4.2.4 Admixtures 72

4.2.5 Fibres 73

4.2.6 Pigments for integrally coloured concrete 73

4.3 Concrete properties 73

4.3.1 Mix proportions 73

4.3.2 Workability 74

4.3.3 Air entrainment 75

4.3.4 Density 76

4.3.5 Compressive strength 76

4.3.6 Volume stability considerations 76

4.3.7 Permeability index 77

4.4 Quality control 77

4.4.1 Responsibilities 77

4.4.2 Concrete acceptance 79

5 Production and delivery 81

5.1 Storage of materials 81

5.1.1	General	81
5.1.2	Cementitious materials	82
5.1.3	Aggregate	82
5.1.4	Admixtures	82
5.2	Production of concrete	82
5.2.1	General	82
5.2.2	Measurement of materials	83
5.2.3	Batching plant	84
5.2.4	Mixing	85
5.2.5	Delivery	87
6	Formwork, reinforcement, and prestressing	90
6.1	Reinforcement	90
6.1.1	Reinforcing steel	90
6.1.2	Bend test	91
6.1.3	Special reinforcement	91
6.1.4	Dissimilar metals	91
6.1.5	Prestressing steel	92
6.1.6	Surface condition of reinforcement	92
6.1.7	Protective coating	92
6.2	Hardware and miscellaneous materials	92
6.2.1	Hardware and ferrous inserts	92
6.2.2	Nonferrous inserts	92
6.2.3	Protective coating	93
6.2.4	Miscellaneous materials	93
6.3	Storage of reinforcement	93
6.3.1	General	93
6.3.2	Special storage requirements	93
6.4	Construction tolerances for cast-in-place concrete	94
6.4.1	General	94
6.4.2	Cross-sectional dimensions and tolerances	94
6.4.3	Plumbness	95
6.4.4	Relative alignment	96
6.4.5	Levelness	96
6.4.6	Variations from a reference system and general dimensions	96
6.5	Formwork	96
6.5.1	General	96
6.5.2	Drawings for formwork	97
6.5.3	Construction	97
6.6	Fabrication and placement of reinforcement	99
6.6.1	General	99
6.6.2	Hooks and bends	99
6.6.3	Splices	100
6.6.4	Ties	101
6.6.5	Spacing of reinforcement	102
6.6.6	Concrete cover	103
6.6.7	Support of reinforcement	104
6.6.8	Tolerances for location of reinforcement	105
6.6.9	Splices of reinforcement	106

6.6.10	Welding of reinforcement	106
6.6.11	Inspection	106
6.7	Fabrication and placement of hardware and other embedded items	107
6.7.1	General	107
6.7.2	Placing of hardware	107
6.7.3	Tolerances for placing anchor bolts and hardware	107
6.7.4	Welding of hardware	108
6.7.5	Conduits and pipes embedded in concrete	108
6.8	Post-tensioning	110
6.8.1	General	110
6.8.2	Unbonded tendons	110
6.8.3	Bonded tendons	112
6.8.4	Cement grout for bonded tendons	113
6.8.5	Preparation for post-tensioning	115
6.8.6	Application and measurement of prestressing force	118
6.8.7	Grouting	119
7	Placing, finishing, and curing concrete	121
7.1	Pre-construction quality planning	121
7.1.1	General	121
7.1.2	Concrete mixes for interior concrete floors	121
7.2	Hot and cold weather concreting	122
7.2.1	Hot weather concreting — Job preparation	122
7.2.2	Cold weather concreting	122
7.3	Jointing	123
7.3.1	General	123
7.3.2	Construction joints	124
7.3.3	Contraction joints	124
7.3.4	Isolation joints	126
7.3.5	Expansion joints	126
7.3.6	Joint filling	126
7.4	Storage of materials used for placing, finishing, and curing	126
7.4.1	General	126
7.4.2	Fabricated and proprietary materials	126
7.5	Placing of concrete	126
7.5.1	General	126
7.5.2	Handling	127
7.5.3	Depositing	128
7.5.4	Consolidation	130
7.5.5	Concreting underwater	131
7.5.6	Concrete placed by tremie	132
7.5.7	Concreting tubular piles and drilled shafts	132
7.6	Protection of plastic concrete	132
7.6.1	General	132
7.6.2	Initial curing for high-strength and high-performance concrete	134
7.6.3	Mass concrete and other concrete requiring special temperature control	134
7.7	Finishing of concrete floor surfaces	134
7.7.1	Surface tolerances	134
7.7.2	Correction of floor flatness deficiencies	135

7.7.3	Initial finishing of horizontal surfaces	135
7.7.4	Final finishing	136
7.7.5	Abrasion and wear resistance	137
7.7.6	Nonslip surfaces	138
7.7.7	Scratch finish	138
7.7.8	Grinding	138
7.7.9	Moisture condition of concrete floors	138
7.8	Curing	139
7.8.1	General	139
7.8.2	Methods and materials	139
7.8.3	Curing for special requirements	140
7.9	Bonded toppings	141
7.9.1	Types	141
7.9.2	Special concrete mixtures for toppings	141
7.9.3	Monolithic toppings	141
7.9.4	Bonding systems	142
7.9.5	Bonding fresh concrete to rock	143
7.9.6	Tensile bond	143
7.9.7	Testing frequency	143
7.9.8	Finishing bonded toppings	143
7.9.9	Curing	143
7.10	Finishing of formed surfaces	143
7.10.1	General	143
7.10.2	Formed surface finishes	144
7.10.3	Patching	145
7.10.4	Rubbed finishes	146
8	Concrete with special performance or material requirements	147
8.1	General	147
8.1.1	Application	147
8.1.2	Purpose	147
8.1.3	Criteria	147
8.1.4	Relevant clauses	147
8.1.5	Performance evaluation	147
8.1.6	Materials	147
8.1.7	Mix proportions	147
8.1.8	Placing and curing	148
8.2	Mass concrete	148
8.2.1	General	148
8.2.2	Temperature requirements for mass concrete	148
8.2.3	Temperature monitoring	150
8.2.4	Thermal control plan	150
8.3	Architectural concrete	151
8.3.1	General	151
8.3.2	Reference samples	151
8.3.3	Mock-up field samples	152
8.3.4	Formwork for special architectural finishes	152
8.3.5	Placing of architectural cast-in-place concrete	153
8.3.6	Special finishes	154

8.4	Pervious concrete	154
8.5	High-strength concrete	155
8.5.1	General	155
8.5.2	Trial mixes	155
8.5.3	Temperature	155
8.5.4	Consolidation	155
8.5.5	Curing and protection	155
8.5.6	Strength testing	156
8.6	Self-consolidating concrete	156
8.6.1	General	156
8.6.2	Materials	156
8.6.3	Performance requirements for SCC	157
8.6.4	Mixture proportions	157
8.6.5	Delivery and placing	158
8.6.6	Finishing	158
8.6.7	Formwork	158
8.6.8	Curing	158
8.7	Concrete made with high-volume supplementary cementitious materials	158
8.7.1	Proportion of SCM	158
8.7.2	Materials	159
8.7.3	Trial mixes	159
8.7.4	Curing requirements	159
8.8	Low-shrinkage concrete	160
8.8.1	General	160
8.8.2	Qualification testing	160
8.8.3	Qualification of the mixture proportions	160
8.9	No-slump concrete	161
8.9.1	General	161
8.9.2	Trial mixtures	161
8.9.3	Concrete mix design	161
8.9.4	Field testing of no-slump concrete	161
8.9.5	Consolidation	161
8.9.6	Slump and air content tests	161
8.9.7	Contractor co-operation	161
8.9.8	Pre-construction meeting	162
8.10	Roller-compacted concrete	162
8.11	Controlled low strength materials (CLSM)	162
8.11.1	General	162
8.11.2	Unshrinkable fill	162
8.12	Concrete made with alternative supplementary cementitious materials	164
8.12.1	General	164
8.12.2	Materials	164
8.12.3	Use in concrete	164
8.13	Shotcrete	164
8.13.1	General	164
8.13.2	Submittals	165
8.13.3	Pre-construction testing and evaluation	166
8.13.4	Materials	167
8.13.5	Shotcrete properties	167

8.13.6	Testing of shotcrete	171
8.13.7	Production and delivery	174
8.13.8	Shotcrete placement	174
8.13.10	Protection	179
8.13.11	Curing	179
8.14	Macro synthetic and steel fibre reinforcing	179
8.14.1	Additions	179
8.14.2	Testing	180
8.15	Ultra high-performance concrete (UHPC)	180
9	Concrete for housing and small buildings (R class concrete)	180
9.1	General	180
9.2	Formwork and formed sections	180
9.3	Requirements for concrete	181
9.4	Chloride exposure of R class concretes	181
9.5	Sulphate exposure of R class concretes	181

Annexes

Annex A (informative)	— Concrete for housing and small buildings (R class concrete)	210
Annex B (informative)	— Alkali-aggregate reaction	219
Annex C (informative)	— Tolerances: Principles, preferred sizes, and usage	250
Annex D (informative)	— Guidelines for curing and protection	254
Annex E (informative)	— Mass concrete	257
Annex F (informative)	— Abrasion resistance of concrete surfaces	271
Annex G (informative)	— Sample grouting record	275
Annex H (informative)	— Fibre-reinforced concrete	277
Annex I (informative)	— Ultra-high performance concrete (UHPC)	281
Annex J (informative)	— Guide for selecting alternatives when ordering concrete using Table 5	314
Annex K (informative)	— Concrete made with high-volume supplementary cementitious materials	326
Annex L (informative)	— Mineral filler as an aggregate for concrete	330
Annex M (informative)	— Sustainable development, construction, and concrete	333
Annex N (informative)	— Requirements for pervious concrete	346
Annex O (informative)	— Aggregate made from recycled concrete for use in hydraulic cement concrete	351
Annex P (informative)	— Impact of sulphides in aggregate on concrete behaviour and global approach to determine potential deleterious reactivity of sulphide-bearing aggregates	362
Annex Q (informative)	— Simple method to optimize combined aggregate gradation	417

CSA A23.2:24, Test Methods and Standard Practices for concrete

1	Scope	428
1.1	General	428
1.2	Hazards	428
1.3	Dimensions	428
1.4	Terminology	428

2 Reference publications 429**3 Definitions 429****4 Reporting 429****Annexes**

- A23.2-1A — Standard Practice for sampling aggregates 430
- A23.2-2A — Test Method for sieve analysis of fine and coarse aggregate 438
- A23.2-3A — Test Method for clay lumps in natural aggregate 444
- A23.2-4A — Test Method for low-density granular material in aggregate 448
- A23.2-5A — Test Method for amount of material finer than 80 µm in aggregate 453
- A23.2-6A — Test Method for relative density and absorption of fine aggregate 457
- A23.2-7A — Test Method for organic impurities in fine aggregates for concrete 465
- A23.2-8A — Test Method for mortar-strength properties of fine aggregate 468
- A23.2-9A — Test Method for soundness of fine and coarse aggregate by use of magnesium sulphate 475
- A23.2-10A — Test Method for bulk density of aggregate 483
- A23.2-11A — Test Method for surface moisture in fine and coarse aggregate 488
- A23.2-12A — Test Method for relative density and absorption of coarse aggregate 496
- A23.2-13A — Test Method for flat and elongated particles in coarse aggregate 503
- A23.2-14A — Test Method for potential expansivity of aggregates due to alkali-aggregate reaction in concrete prisms 514
- A23.2-15A — Standard Practice for petrographic examination of aggregates 528
- A23.2-16A — Test Method for resistance of small-size coarse aggregate to degradation by abrasion and impact in the Los Angeles machine 567
- A23.2-17A — Test Method for resistance of large-size coarse aggregate to degradation by abrasion and impact in the Los Angeles machine 574
- A23.2-23A — Test Method for the resistance of fine aggregate to degradation by abrasion in the Micro-Deval apparatus 578
- A23.2-24A — Test Method for the resistance of unconfined coarse aggregate to freezing and thawing 588
- A23.2-25A — Test Method for detection of alkali-silica reactive aggregate by accelerated expansion of mortar bars 599
- A23.2-26A — Test Method for determination of potential alkali-carbonate reactivity of quarried carbonate rocks by chemical composition 608
- A23.2-27A — Standard Practice to identify risk of alkali-reactivity of aggregates and to identify measures to avoid deleterious expansion in concrete 615
- A23.2-28A — Standard Practice for laboratory testing to demonstrate the effectiveness of supplementary cementitious materials and lithium-based admixtures to prevent alkali-silica reaction in concrete 634
- A23.2-29A — Test Method for the resistance of coarse aggregate to degradation by abrasion in the Micro-Deval apparatus 642
- A23.2-30A — Standard Practice for sampling, testing, and inspection of aggregate products for use in concrete for qualification and acceptance purposes 650
- A23.2-1B — Test Methods for flowable grout 659
- A23.2-2B — Test Method for sulphate ion content in groundwater 666
- A23.2-3B — Test Method for total or water-soluble sulphate ion content of soil 669
- A23.2-4B — Test Method for testing of water-soluble chloride ion content in hardened grout or concrete 673

- A23.2-6B — Test Method for bond strength of bonded toppings and overlays and of direct tensile strength of concrete, mortar, and grout 681
- A23.2-7B — Standard Practice for random sampling of construction materials 689
- A23.2-8B — Test Method for water-soluble sulphate ion content of recycled aggregates containing crushed concrete 696
- A23.2-1C — Standard Practice for sampling plastic concrete 699
- A23.2-2C — Standard Practice for making concrete mixes in the laboratory 703
- A23.2-3C — Standard Practice for making and curing concrete compression and flexural test specimens 710
- A23.2-4C — Test Method for air content of plastic concrete by the pressure method 725
- A23.2-5C — Test Method for slump of concrete 731
- A23.2-6C — Test Method for density and yield of plastic concrete 736
- A23.2-7C — Test Method for air content of plastic concrete by the volumetric method 742
- A23.2-8C — Test Method for flexural strength of concrete by third-point loading 752
- A23.2-9C — Test Method for compressive strength of cylindrical concrete specimens 756
- A23.2-10C — Standard Practice for accelerating the curing of concrete cylinders and determining their compressive strength 772
- A23.2-11C — Test Method for water content, density, absorption, and voids in hardened concrete, grout, or mortar 780
- A23.2-12C — Standard Practice for making, curing, and testing compression test specimens of no-slump concrete 784
- A23.2-13C — Test Method for splitting tensile strength of cylindrical concrete specimens 790
- A23.2-14C — Standard practice for obtaining and testing drilled cores for compressive strength testing 799
- A23.2-15C — Test Method for evaluation of in-place concrete strength using the pullout test 803
- A23.2-16C — Test Method for steel or synthetic fibre content in plastic concrete 815
- A23.2-17C — Test Method for temperature of freshly mixed hydraulic cement concrete 819
- A23.2-18C — Test Method for total water content of normal-weight fresh concrete 822
- A23.2-19C — Test Method for slump flow of concrete 827
- A23.2-20C — Test Method for passing ability of self-consolidating concrete by J-ring 835
- A23.2-21C — Test Method for length change of hardened concrete 841
- A23.2-22C — Test Method for scaling resistance of concrete surfaces exposed to deicing chemicals 848
- A23.2-23C — Test Method for electrical indication of concrete's ability to resist chloride ion penetration 856
- A23.2-24C — Standard Practice for sampling, testing, and inspection of concrete for qualification purposes 870
- A23.2-25C — Standard Practice for sampling, testing, and inspection of concrete for acceptance purposes 878
- A23.2-26C — Test Method for bulk electrical resistivity of concrete 888
- A23.2-27C — Test Method for evaluating the fluid penetration resistance and surface durability of formed concrete surfaces using rate of absorption profiling — For prequalification of performance-based curing alternatives 899
- A23.2-1D — Standard Practice for moulds to form vertical concrete test cylinders 915
- Annex A (informative) — Nondestructive Test Methods for concrete 920
- Annex B (informative) — Form for reporting compressive strength of concrete test cylinders 925

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L. Freckleton	Englobe Calgary, Alberta, Canada	<i>Non-voting</i>
D. Gajich	Votorantim Cement North America/St. Marys CBM Toronto, Ontario, Canada	<i>Non-voting</i>
R. H. Gifford	Heidelberg Materials Calgary, Alberta, Canada <i>Category: Producer Interest</i>	

M. A. Guindon	Lafarge Canada Inc. Pointe-Claire, Québec, Canada	<i>Non-voting</i>
D. Hollingsworth	DKE Consultants on behalf of Lafarge Canada Ready Mix Mississauga, Ontario, Canada	<i>Non-voting</i>
A. Hossack	University of New Brunswick Fredericton, New Brunswick, Canada <i>Category: General Interest</i>	
Y. Hughes	WSP Canada Inc. St. John's, Newfoundland and Labrador, Canada <i>Category: Professional Services</i>	
R. C. Johnson	Thurber Engineering Ltd. Edmonton, Alberta, Canada	<i>Non-voting</i>
B. Kanters	Concrete Ontario Mississauga, Ontario, Canada <i>Category: Producer Interest</i>	
L. Keller	Ellis-Don Construction Ltd. Mississauga, Ontario, Canada <i>Category: User Interest</i>	
G. R. Kinney	Concrete Floor Contractors Association of Canada Oakville, Ontario, Canada <i>Category: User Interest</i>	
P. Lamothe	AtkinsRéalis Montréal, Québec, Canada <i>Category: Professional Services</i>	
M. Little	WSP Canada Inc. Burlington, Ontario, Canada	<i>Non-voting</i>
A. Luis	Lafarge Canada Inc. Mississauga, Ontario, Canada	<i>Non-voting</i>
L. Mammoliti	BioGraphene Solutions Cambridge, Ontario, Canada	<i>Non-voting</i>
P. Masson	Concrete Alberta Calgary, Alberta, Canada <i>Category: Producer Interest</i>	

T. Middleton	Manitoba Hydro Winnipeg, Manitoba, Canada <i>Category: User Interest</i>	
T. Moffatt	CBCL Limited Bedford, Nova Scotia, Canada	<i>Non-voting</i>
L. J. Mugford	James Dick Construction Ltd. Clarksburg, Ontario, Canada <i>Category: Supplier Raw Materials</i>	
R. E. Munro	Concrete Advice Toronto, Ontario, Canada <i>Category: Professional Services</i>	
A. Muresan	CRH Canada Group Inc. Concord, Ontario, Canada <i>Category: Producer Interest</i>	
C. Nazair	Transports Québec Québec, Québec, Canada <i>Category: User Interest</i>	
M. Nokken	Concordia University Montréal, Québec, Canada <i>Category: General Interest</i>	
J. Patullo	Avenue Building Corp. Bolton, Ontario, Canada	<i>Non-voting</i>
V. H. Perry	V.iConsult Inc. Calgary, Alberta, Canada	<i>Non-voting</i>
N. J. Popoff	St. Marys Cement Inc. (U.S.) Detroit, Michigan, USA <i>Category: Supplier Raw Materials</i>	
J. D. Robson	Tetra Tech Canada Edmonton, Alberta, Canada <i>Category: Professional Services</i>	
C. A. Rogers	Beeton, Ontario, Canada <i>Category: General Interest</i>	
H. C. Schell	Toronto, Ontario, Canada <i>Category: General Interest</i>	

M. Shehata	Ryerson University Toronto, Ontario, Canada <i>Category: General Interest</i>	
F. H. Shrimmer	Shrimmer Geoconsulting Inc. Coquitlam, British Columbia, Canada <i>Category: Supplier Raw Materials</i>	
M. Stanzel	GCP Applied Technologies Kitchener, Ontario, Canada	<i>Non-voting</i>
V. Sylaj	Canadian Precast/Prestressed Concrete Institute Ottawa, Ontario, Canada	<i>Non-voting</i>
W. Thaha	Canada Building Materials Toronto, Ontario, Canada <i>Category: Producer Interest</i>	
J. Vincent	Sintra Inc. Brossard, Québec, Canada	<i>Non-voting</i>
T. Wehlend	GCP Applied Technologies Inc. Ajax, Ontario, Canada <i>Category: Supplier Raw Materials</i>	
J. Young	Southwest Concrete & Const. Ltd. St. Stephen, New Brunswick, Canada	<i>Non-voting</i>
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This edition of CSA A23.1/CSA A23.2 is dedicated to the memory of Vice-Chair Dr. Michael Thomas (Department of Civil Engineering, University of New Brunswick), who has made significant contributions to the development of several editions of CSA A23.1/CSA A23.2. Sadly, Dr. Thomas passed away in December of 2022 prior to the final ballot for this edition.

Preface

This is the fourteenth edition of the combined CSA A23.1/CSA A23.2, *Concrete materials and methods of concrete construction/Test Methods and Standard Practices for concrete*. These Standards are part of the CSA A23 series on concrete and supersede the previous editions published in 2019, 2014, 2009, 2004, 2000, 1994, 1990, 1977, 1973, 1967, 1960, 1942, and 1929.

There have been many technical, editorial, and formatting changes throughout this edition; the most significant technical changes are the following:

- a) Clause [1.3.2](#): list of eligible precast elements reduced to align with CSA A23.3;
- b) Clause [4](#): relocation of Clauses on combined aggregate uniformity from the test methods;
- c) Clause [4.3.2.3.1](#): removal of reference to ASTM C1362 (withdrawn) for slump flow;
- d) Clause [4](#), Table [12](#), Annex [O](#), CSA A23.2-15A, and CSA A23.2-27A: updated for usage of recycled concrete aggregates (RCM and RHC);
- e) Clause [5.2.5.5.1](#): addition of option for delivery tickets to be electronically provided;
- f) Clause [7](#), Table [2](#), and Table [21](#): removal of “steel” for trowel finishes in recognition of alternative materials being used to manufacture trowels;
- g) Clause [7.3](#): additional guidance for construction joints and contraction joints as well as reference to ACI 224.3R;
- h) Clause [7.5.3.2](#): updated guidance on the use of vapour retarding membranes;
- i) Clause [7.5.3.10](#): updated requirements for slab on ground thickness tolerances;
- j) Clause [7.6.1](#): clarification on the use of evaporation retardants for the protection of concrete placements;
- k) Clause [7.7.1.4](#): inclusion of ASTM E1155 to supplement ASTM E1155M for the use of US customary unit devices to measure F-numbers;
- l) Clause [7.8.2.2](#): inclusion of ASTM C1315 for curing materials;
- m) Clause [8.2](#): updated for mass concrete;
- n) Clause [8.3](#): updated for mockup requirements and definitions in Clause [3](#) for architectural concrete;
- o) Clause [8.6](#): updated and new definition for “viscosity” as it applies for self-consolidating concrete;
- p) Clause [8.13](#): extensive updates for shotcrete;
- q) Tables [1](#) and [2](#): clarifications to exposure classes;
- r) Table [2](#): bulk resistivity options for C-1, C-XL, A-1, and A-XL concretes to be used with CSA A23.2-26C;
- s) Table [5](#): addition of slump considerations for contractors when using Alternative 1;
- t) Table [6](#): addition of an option to use cements conforming to ASTM C1157, with the owner’s approval;
- u) Tables [3](#), [6](#), and [7](#): harmonization with CSA A3000 for the removal of MH/MHL/LH/LHL cements and the addition of MSL and HSL portland limestone cements;
- v) Table [8](#): harmonization with CSA A3000 for ground glass pozzolans, G_H and G_L, to be used in HVSCM;
- w) Table [13](#): additional guidance notes for in batch uniformity;
- x) Table [21](#): harmonization of F-number classifications and values with ACI 117;
- y) Annex on special cements removed; Annex R moved to Annex [A](#);
- z) Annex on concrete surface tolerances removed; Annex T moved to Annex [E](#);
- aa) Annex [E](#): updated for mass concrete;
- ab) Annex [H](#): updated for fibre-reinforced concrete;
- ac) Annex on high-performance concrete removed; Annex U moved to Annex [I](#);