



BSI Standards Publication

**Surface chemical analysis — Analysis
of metal oxide films by glow-discharge
optical-emission spectrometry**

National foreword

This Published Document is the UK implementation of ISO/TS 25138:2019. It supersedes DD ISO/TS 25138:2010, which is withdrawn.

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**Surface chemical analysis — Analysis
of metal oxide films by glow-discharge
optical-emission spectrometry**

*Analyse chimique des surfaces — Analyse de films d'oxyde de métal
par spectrométrie d'émission optique à décharge lumineuse*





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ISO copyright office
CP 401 • Ch. de Blandonnet 8
CH-1214 Vernier, Geneva
Phone: +41 22 749 01 11
Fax: +41 22 749 09 47
Email: copyright@iso.org
Website: www.iso.org

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Foreword

ISO (the International Organization for Standardization) is a worldwide federation of national standards bodies (ISO member bodies). The work of preparing International Standards is normally carried out through ISO technical committees. Each member body interested in a subject for which a technical committee has been established has the right to be represented on that committee. International organizations, governmental and non-governmental, in liaison with ISO, also take part in the work. ISO collaborates closely with the International Electrotechnical Commission (IEC) on all matters of electrotechnical standardization.

The procedures used to develop this document and those intended for its further maintenance are described in the ISO/IEC Directives, Part 1. In particular, the different approval criteria needed for the different types of ISO documents should be noted. This document was drafted in accordance with the editorial rules of the ISO/IEC Directives, Part 2 (see www.iso.org/directives).

Attention is drawn to the possibility that some of the elements of this document may be the subject of patent rights. ISO shall not be held responsible for identifying any or all such patent rights. Details of any patent rights identified during the development of the document will be in the Introduction and/or on the ISO list of patent declarations received (see www.iso.org/patents).

Any trade name used in this document is information given for the convenience of users and does not constitute an endorsement.

For an explanation of the voluntary nature of standards, the meaning of ISO specific terms and expressions related to conformity assessment, as well as information about ISO's adherence to the World Trade Organization (WTO) principles in the Technical Barriers to Trade (TBT), see www.iso.org/iso/foreword.html.

This document was prepared by Technical Committee ISO/TC 201, *Surface chemical analysis*, Subcommittee SC 8, *Glow discharge spectroscopy*.

This second edition cancels and replaces the first edition (ISO/TS 25138:2010), which has been technically revised. The main changes compared to the previous edition are as follows:

- the element Zr has been added to the Scope;
- the description of the apparatus has been modified to include spectrometers with solid-state array detectors of the types CCD and CID;
- [Clause 6](#) has been modified for more clarity, and to include the spectrometer types;
- [Clause 8](#) has been modified for more clarity, particularly in the recommendations for calibration samples.

A list of all parts in the ISO TS 25138 series can be found on the ISO website.

Any feedback or questions on this document should be directed to the user's national standards body. A complete listing of these bodies can be found at www.iso.org/members.html.

Surface chemical analysis — Analysis of metal oxide films by glow-discharge optical-emission spectrometry

1 Scope

This document describes a glow-discharge optical-emission spectrometric method for the determination of the thickness, mass per unit area and chemical composition of metal oxide films.

This method is applicable to oxide films 1 nm to 10 000 nm thick on metals. The metallic elements of the oxide can include one or more from Fe, Cr, Ni, Cu, Ti, Si, Mo, Zn, Mg, Mn, Zr and Al. Other elements that can be determined by the method are O, C, N, H, P and S.

2 Normative references

The following documents are referred to in the text in such a way that some or all of their content constitutes requirements of this document. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

ISO 14284, *Steel and iron — Sampling and preparation of samples for the determination of chemical composition*

ISO 14707, *Surface chemical analysis — Glow discharge optical emission spectrometry (GD-OES) — Introduction to use*

ISO 16962:2017, *Surface chemical analysis — Analysis of zinc- and/or aluminium-based metallic coatings by glow-discharge optical-emission spectrometry*

3 Terms and definitions

For the purposes of this document, the following terms and definitions apply.

ISO and IEC maintain terminological databases for use in standardization at the following addresses:

- ISO Online browsing platform: available at <https://www.iso.org/obp>
- IEC Electropedia: available at <http://www.electropedia.org/>

3.1

verification

confirmation, through the provision of objective evidence, that specified requirements have been fulfilled

[SOURCE: ISO 9000:2015, 3.8.12]

3.2

validation

confirmation, through the provision of objective evidence, that the particular requirements for a specific intended use or application have been fulfilled

[SOURCE: ISO 9000:2015, 3.8.13]