



BSI Standards Publication

Hydraulic fluid power — Application notes for the optimization of the energy efficiency of hydraulic systems

National foreword

This Published Document is the UK implementation of ISO/TR 22164:2020.

The UK participation in its preparation was entrusted to Technical Committee MCE/18/-/1, Accumulators.

A list of organizations represented on this committee can be obtained on request to its secretary.

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Published by BSI Standards Limited 2020

ISBN 978 0 539 01034 3

ICS 23.100.01

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This Published Document was published under the authority of the Standards Policy and Strategy Committee on 29 February 2020.

Amendments/corrigenda issued since publication

| Date | Text affected |
|------|---------------|
|------|---------------|

**TECHNICAL
REPORT**

**ISO/TR
22164**

First edition
2020-02

**Hydraulic fluid power — Application
notes for the optimization of the
energy efficiency of hydraulic systems**



Reference number
ISO/TR 22164:2020(E)



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Published in Switzerland

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Foreword

ISO (the International Organization for Standardization) is a worldwide federation of national standards bodies (ISO member bodies). The work of preparing International Standards is normally carried out through ISO technical committees. Each member body interested in a subject for which a technical committee has been established has the right to be represented on that committee. International organizations, governmental and non-governmental, in liaison with ISO, also take part in the work. ISO collaborates closely with the International Electrotechnical Commission (IEC) on all matters of electrotechnical standardization.

The procedures used to develop this document and those intended for its further maintenance are described in the ISO/IEC Directives, Part 1. In particular, the different approval criteria needed for the different types of ISO documents should be noted. This document was drafted in accordance with the editorial rules of the ISO/IEC Directives, Part 2 (see www.iso.org/directives).

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For an explanation of the voluntary nature of standards, the meaning of ISO specific terms and expressions related to conformity assessment, as well as information about ISO's adherence to the World Trade Organization (WTO) principles in the Technical Barriers to Trade (TBT) see www.iso.org/iso/foreword.html.

This document was prepared by Technical Committee ISO/TC 151, *Fluid power systems*, Subcommittee SC 9, *Installations and systems*.

Any feedback or questions on this document should be directed to the user's national standards body. A complete listing of these bodies can be found at www.iso.org/members.html.

Introduction

Energy consumption of machines is primarily defined by the type of machine, e.g. lathes, injection moulding machines and excavators.

Additionally, the level of energy consumption is a function of the requirements of the machine manufacturer and duty cycle and frequency of use by the operator. It is only when the machines are adapted for specific applications (e.g. working cycle, control precision, level of automation) in an optimal manner, that energy efficiency concepts can have a positive impact.

Typical applications for hydraulics in machines are:

- clamping with high force;
- pressing with high force;
- motion, acceleration and braking of heavy loads;
- hydraulic weight compensation;
- hydrostatic transmission.

Hydraulic fluid power — Application notes for the optimization of the energy efficiency of hydraulic systems

1 Scope

This document gives advice on how to conceive hydraulic systems that can be operated with increased energy efficiency while maintaining the intended functionality of the machine.

2 Normative references

The following documents are referred to in the text in such a way that some or all of their content constitutes requirements of this document. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

ISO 5598, *Fluid power systems and components — Vocabulary*

3 Terms and definitions

For the purposes of this document, the terms and definitions given in ISO 5598 apply.

ISO and IEC maintain terminological databases for use in standardization at the following addresses:

- IEC Electropedia: available at <http://www.electropedia.org/>
- ISO Online browsing platform: available at <https://www.iso.org/obp>

4 Goal and principal design considerations

The goal is to reduce the energy consumption for specific functions considering the demand of power input (effective, reactive and peak) of a hydraulic system and related auxiliary systems.

The more precisely the requirements and characteristics of the machine operation and duty cycle are identified, the more energy efficient machines can be designed.

5 Measures

5.1 General

Measures for the improvement of energy efficiency are only applicable if the requirements of all relevant safety standards (e.g. ISO 12100 and ISO 4413) are still fulfilled. The following list gives examples of measures with which a hydraulic system can be adapted in an optimal way to the requirements. In this context, it has to be considered that some of the listed measures exclude each other and that they need to be selected according to their requested functionality.

5.2 Principal measures

The following list contains principle measures for the improvement of the energy efficiency of hydraulic systems.

- a) Obtaining a thorough understanding of the machine's specification, functionality and duty cycle.